

Oregon Department of Forestry 2600 State St Salem OR 97310

PART III: EXHIBITS EXHIBIT B

TIMBER SALE OPERATIONS PLAN

(See page 2 for instructions)

Date Received by State:			(5) State E	Brand Information (Co	mplete)
(1) Contract Number:	TL-341-2024-W	/00970-01			
(2) Sale Name:	Muesial Chair	s			
(3) Contract Expiration D	Date: 10/31/202	26			
(4) Purchaser Name:					
(6) State Representative	s:				
Name		<u>Circle One</u>	Phone No.	<u>Cell No.</u>	Alt Phone
	Lo	ogging Projects All			
	Lo	ogging Projects All			
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	Lo	ogging Projects All			
(7) Purchaser Represent Name	tatives:	Circle One	Phone No.	Cell No.	Alt Phone
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	Lo	ogging Projects All			
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(8) Name of Subcontracto	ors and Start Date	S:	I L	J L	
Project No. Subcontr	ractor Name.	Start Date	Completion Date	<u>Cell No.</u>	Alt Phone
Subo	contractor Name	<u>ə. S</u>	tart Date	<u>Cell No.</u>	Alt Phone
(9) Comments:					

⁽¹⁰⁾ Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



Oregon Department of Forestry 2600 State St Salem OR 97310 PART III: EXHIBITS EXHIBIT B INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act including without limitation PURCHASER'S independent obligation to avoid take of a T&E species and PURCHASER'S obligation to comply with terms and conditions of any incidental take Permit(s) that include required minimization and mitigation measures in any applicable Habitat Conservation Plan. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No.(from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 - 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.

2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications

- 3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
- 4. Locations of temporary stream crossings.
- 5. List the sequence of performing project work.
- 6. Location of rock sources attach pit development plans.

Cable Landing, with numbers for sequence.

Cable Landing, with numbers for sequence.

Tractor Landing with alphabetical sequence.

Approximate setting boundary.

Spur truck roads.

Tractor yarding roads.

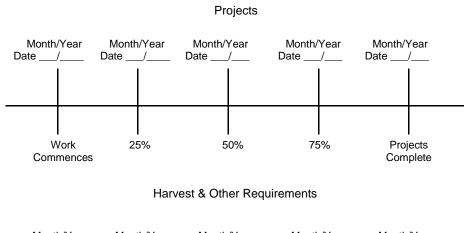
X Temporary stream crossings.

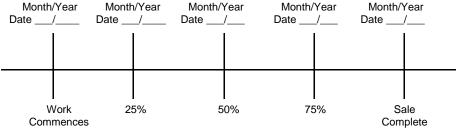


Oregon Department of Forestry 2600 State St Salem OR 97310 PART III: EXHIBITS EXHIBIT B **OPERATIONS PLAN**

Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.





The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA or that the plan is consistent with the terms and conditions of any applicable incidental take Permit(s) including any required minimization and mitigation measures proposed in the applicable Habitat Conservation Plan. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws, including without limitation any Permit(s) issued thereunder.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date:

SUBMITTED BY: PURCHASER

STATE OF OREGON - DEPARTMENT OF FORESTRY

Title

Title



Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE) SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION Tillamook - NWOA

(1)	ORIC	GINAL REGISTRAT	ION		Date	
	REVI	ISION NUMBER	000		Date	
	CAN	CELLATION			Date	
(2)	TO:					
		(Third Pa	rty Scal	ing C	Drganizat	ion)

(3)	FROM:	Tillamook	Phone	(503) 842-2545	
	(S	tate Forestry Dist	rict)		
	Address:	5005 THIRD S	ST		

TILLAMOOK,OR 97141-2999

(4) PURCHASER:

Mailing Address:

Phone Number:

(5) MINIMU	MINIMUM SCALING SPECIFICATIONS				
SPECIES	MINIMUM NET VOLUME				
Conifers	10				
Hardwoods	10				

*Apply minimum volume test to whole logs over 40' Westside

(6) WESTSIDE SCALE:

Use Region 6 actual taper rule. Logs over 40'.

YES NO

(7) Weight Scale Sample		$\mathbf{\overline{A}}$		
(8) APPROVED SCALING LOCATIONS (as shown on the ODF Approved Locations web-site)	Species	Yard	Truck	Weight

(9) SALE NAME: Muesial Chairs

COUNTY: Tillamook

- (10) **STATE CONTRACT NUMBER:** TL-341-2024-W00970-01
- (11) STATE BRAND REGISTRATION NUMBER:
- (12) STATE BRAND INFORMATION:



(13) PAINT REQUIRED: YES ☑COLOR: Orange

(14) SPECIAL REQUESTS (Check application of the content of the con	ıble)
PEELABLE CULL (all species)	N
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE	Ø
ADD-BACK VOLUME - Deductions due to delay	. 🗹

OTHER :

(15) REMARKS:

'Mule Trains"

- 1. Loads are required to have load tickets for each set of bunks.
- 2. If truck and pup are to be weighed, weigh and process separately for gross and tare weights.

Operator's Name (Optional inclusion by District):

(16)

Purchaser or Authorized Representative

State Forester Representative

Date

Date

State Forester Representative PRINT NAME

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately. General Distribution: TPSO, Approved Scaling Locations and Purchaser.



Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE INSTRUCTIONS FOR EXHIBIT C Tillamook - NWOA

(1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.

(2)

Columbia River Log Scaling & Grading Bureau P.O.Box 7002, Eugene, OR 97401 Phone: (541) 342-6007 Fax: (541) 342-2631 Email: <u>services@crls.com</u>

Mountain Western Log Scaling & Grading Bureau P.O.Box 580, Roseburg, OR 97470 Phone: (541) 673-5571 Fax: (541) 672-6381 Email: <u>info@mwlsgb.com</u>

Northwest Log Scalers Inc. 6137 NE 63rd St, Vancouver, WA, 98661 Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213 Email: <u>info@nwlogscalers.com</u> Pacific Rim Log Scaling Bureau, Inc. 8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718 Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O.Box 709, Forest Grove, OR 97116 Phone: (503) 359-4474 Fax: (503) 359-4476 Email: <u>yamhillog@frontier.com</u>

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs All Species State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample Check box if sale is to be a Weight Scale Sample. All specifies for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign <u>and</u> print name on the form. Signatures not required on revisions.

	ÉXHIB PROCESSING INSTRU BRAN	Department of Forestry BIT C - PULP SORT UCTIONS - LOCATION APPROVAL ND INFORMATION Tillamook, NWOA
(1)		
(1)	ORIGINAL REGISTRATION Date	(9) SALE NAME: Muesial Chairs
	REVISION NUMBER 000 Date	COUNTY: Tillamook
(2)	CANCELLATION	STATE CONTRACT NUMBER: TL-341-2024-W00970-01
(2)	(Approved Pulp Processing Facility)	
(3)	FROM: Tillamook Phone (503) 842-2545	(11) STATE BRAND REGISTRATION NUMBER: (12) STATE BRAND INFORMATION:
(0)	(State Forestry District)	(12) STATE BRAND INFORMATION:
	Address: 5005 THIRD ST	
	TILLAMOOK,OR 97141-2999	
(4)	PURCHASER:	
(5)	Scaling Bureau (TPSO) Processing Weight receipts:	
	Mailing Address:	(13) REMARKS:
	, Phone Number:	 "Mule Trains" 1. Loads are required to have load tickets for each set of bunks. 2. Truck and pup are to be weighed and processed separately for gross and tare weights.
(6)	STATE Definition of Approved Pulp Sort:	Operator's Name (Optional inclusion by District):
	Top portion of the tree (tops).	
	 All logs with a diameter (Big End) greater than <u>8</u> inches marked with blue paint. 	(14) SIGNATURES:
(7)	PULP FACILITY PROCESSING INSTRUCTIONS:	Purchaser or Authorized Representative Date
	• Pulp loads shall be weighed in lieu of scaling.	Purchaser or Authorized Representative Date
	• One Ton = 2000 lbs (Short Ton).	State Forester Benrecontative Date
	Pulp loads shall have a yellow Log Load Receipt attached.	State Forester Representative Date
	 Gross weight and truck tare weight for each load shall be machine printed on the weight receipt. 	
	Weigher shall sign the weight receipt.	State Forester Representative PRINT NAME
	Weigher shall record the Log Load Receipt number on the weight receipt.	
	 Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the TPSO processing the Weight receipt. 	
(8)	TPSO PROCESSING INSTRUCTIONS	
	Submit data files daily (or each day of activity).	
	Mail or deliver scale tickets weekly to ODF Headquarters in Salem.	

Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.

General Distribution: TPSO, Approved Scaling Locations and Purchaser.



Oregon Department of Forestry EXHIBIT C - PULP SORT INSTRUCTIONS FOR EXHIBIT C

Tillamook, NWOA

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.
- (2) Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location <u>https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp</u>
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau P.O.Box 7002, Eugene, OR 97401 Phone: (541) 342-6007 Fax: (541) 342-2631 Email: <u>services@crls.com</u>

Mountain Western Log Scaling & Grading Bureau P.O.Box 580, Roseburg, OR 97470 Phone: (541) 673-5571 Fax: (541) 672-6381 Email: <u>info@mwlsgb.com</u>

Northwest Log Scalers Inc. 6137 NE 63rd St, Vancouver, WA, 98661 Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213 Email: <u>info@nwlogscalers.com</u> Pacific Rim Log Scaling Bureau, Inc. 8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718 Email: <u>office@prlsb.com</u>

Yamhill Log Scaling & Grading Bureau P.O.Box 709, Forest Grove, OR 97116 Phone: (503) 359-4474 Fax: (503) 359-4476 Email: <u>yamhillog@frontier.com</u>

Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed <u>8</u> inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.

- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) Show brand assigned to timber sale. One brand only, if more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (13).
- (13) Use this section to list any special instructions or the reason for any revisions in section item (1).
- (14) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form. Signatures not required on revisions.

FOREST ROAD SPECIFICATIONS

POINT TO POINT	STATION TO STATION	SUBGRADE WIDTH (feet)	SURFACE WIDTH (feet)	DRAINAGE	DITCH SHAPE	DITCH DEMINSIONS (WIDTH X DEPTH) (feet)
A to B	0+00 to 205+10	16	12	Existing	V	3 x 1
C to D	0+00 to 85+15	16	12	Existing	V	1 x 1
G to H	0+00 to 15+35	16	12	Ditched	V	1 x 1
I to J	0+00 to 5+10	16	12	Ditched	V	1 x 1
K to L	0+00 to 6+20	16	12	Ditched	V	1 x 1
M to N	0+00 to 217+40	16	12	Existing	V	3 x 1
O to P	0+00 to 202+00	16	12	Existing	V	3 x 1
Q to R	0+00 to 29+65	16	12	Existing	-	-
S to T	0+00 to 3+90	16	12	Ditched	V	1 x 1
U to V	0+00 to 17+75	16	12	Outslope	-	-
W to X	0+00 to 6+50	16	12	Ditched	V	1 x 1
Y to Z	0+00 to 8+45	16	12	Ditched	V	1 x 1
AA to BB	0+00 to 7+00	16	12	Outslope		
CC to DD	0+00 to 19+05	16	12	Existing	V	1 x 1
EE to FF	0+00 to 0+85	16	12	Outslope		
GG to HH	0+00 to 113+25	16	12	Existing	V	1 x 1

FOREST ROAD SPECIFICATIONS

<u>CLEARING</u>. This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits. Trees outside the clearing limits shall not be felled unless approved in writing by STATE. All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled. Where clearing limits have not been marked, clearing limits shall be as follows:

- Construction 10 feet back from the top of the cut slope and 5 feet back from the toe of fill slopes.
- Reconstruction 10 feet back from the shoulder of the subgrade or the ditch, whichever is widest.

<u>GRUBBING</u>. This work shall consist of the removal or digging out of stumps and protruding objects. All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing limits shall be as follows:

- Construction From the top of the cutslope to the toe of the fill.
- Reconstructions 4 feet back from the shoulder of the subgrade or the ditch, whichever is widest.
- Sidecast pullback From top of pullback to toe of pullback.

<u>CLEARING AND GRUBBING DISPOSAL</u>. Clearing and grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing and grubbing debris shall not be left lodged against standing trees. Clearing and grubbing debris may be scattered through openings in the timber outside of the cleared right-of-way, except for the following areas where debris shall be fully contained and hauled to a designated waste area:

- Where end-haul is required
- On side slopes exceeding 55 percent
- On unstable areas
- In any stream channel (Type F, N or D) or where material may enter the stream channel.

Clearing, grubbing, and associated disposal shall be completed prior to subgrade approval.

FOREST ROAD SPECIFICATIONS

<u>EXCAVATION</u>. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the "Compaction and Processing Requirements" in Exhibit E.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 55 percent, the road shall be on full bench for the width specified.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course or where material will accumulate in areas deemed a high landslide hazard location by STATE. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

All bank excavation and sidecast pullback on a project road segment shall be completed prior to subgrade approval.

<u>ROAD WIDTH LIMITATIONS</u>. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

<u>Curve Widening</u>. Widen the inside shoulder of all curves as specified in the road plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

<u>Ditch</u>. Construct ditch as specified in Exhibit D. Subgrade shall be crowned at 4 to 6 percent. Construct ditchouts away from subgrade at locations marked in the field or as directed by STATE. Ditch shall be a "V" configuration with dimensions shown on Exhibit D. Through-cuts shall be ditched on both sides.

<u>Outslope</u>. Road subgrade shall be outsloped at 4 to 6 percent.

Existing. Road subgrade and drainage shall be maintained in its current configuration, outsloped where outsloped, and ditched where ditched.

<u>TURNOUTS</u>. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart.

<u>SLOPES</u>	Back Slopes	Fill Slopes
Rock	Vertical to 1/4 :1	Not Steeper
Common	3/4 :1	Than 1 ½: 1

Top of cutslopes shall be rounded.

<u>LANDINGS</u>. Landings shall be constructed as posted in the field, no less than 50 feet wide and no more than 70 feet wide unless otherwise approved by STATE. Surface is to be crowned for drainage with general grade no more than 4 percent and no less than 2 percent. All cuts shall be ditched. Surface the landing as shown in the "Road Surfacing" table in Exhibit E.

<u>TURNAROUNDS</u>. Increase subgrade width an additional 30 feet for a length of 16 feet with 20' radius returns at locations marked in the field.

<u>SEASONAL WINTERIZATION</u>. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit H, and blocked from vehicular traffic prior to October 31, annually and as directed by STATE.

FOREST ROAD SPECIFICATIONS ADDITIONAL ROAD INSTRUCTIONS

A to B Clean existing ditches, ditchouts, and culvert catch basins where they do not meet specifications in Exhibit D. Construct a 3' wide at the top by 1' deep ditch from stations **4+15 to 75+90** and **116+35 to 164+25**. Where sideslopes are greater than 55%, endhaul material to designated waste area, spread and compact.

Install approximately 7 additional culvert markers as directed by State.

C to D Restore Road width and ditch dimensions as specified in Exhibit D by removing woody debris, sluff, and ravel at stations **31+30**, **33+40**, **35+65**, **38+10**, **41+55**, **49+60**, **53+20**, **60+35**, **63+00**, and **114+00**. Endhaul material to designated waste area, spread and compact.

Construct landings at stations 47+25 (70-ft minimum) and 63+55 (70-ft minimum).

Remove stump pile from landing site at station **47+25**, and move across road to the posted woody debris waste area.

G to H The maximum finished grade for this segment shall not exceed 20%.

Endhaul stumps at Point H to an area with slopes less than 55%, and is more than 100ft away.

Construct minimum 70-ft landing at **Point H**.

I to J The maximum finished grade for this segment shall be 20%.

Construct minimum 60-ft landing at **Point J**, and endhaul stumps to an area with slopes less than 55%, and is more than 100ft away.

K to L The maximum finished grade for this segment shall be 17%.

Widen road width an additional 8 feet for curve widening between stations 0+00 to 1+75.

Construct truck turnaround at station 5+00 with materials designated in Exhibit E.

Construct minimum 70-ft landing at **Point L**, and endhaul stumps to an area with slopes less than 55%, and is more than 100ft away.

M to N Clean existing ditches, ditchouts, and culvert catch basins where they do not meet specifications in Exhibit D. Restore road width and ditch dimensions as specified in Exhibit D by removing woody debris, sluff, and ravel at stations **99+60**, **114+00**, and **123+80**; cleaning culverts and ditches. Endhaul material to designated waste area, spread and compact.

Grade, shape, and compact road from station **0+00** to station **104+10**.

Remove Rip-Rap boulders from road prism at station **68+95**, and haul to station **0+90 and 1+95** to be used as energy dissipater rock as specified in Exhibit E.

Re-use current fill armoring and energy dissipator at station **157+15** for new culvert energy dissipator.

Replacement culvert at station **104+10** shall be installed with an additional 6% in slope gradient.

Remove flumes at stations 104+10 and 194+75 and transport to Tillamook District Office.

Repair failing culvert outlet at station **194+75** by removing non-function flume and placing rip-rap and pit run sized rock as energy dissipator up to the outlet of the culvert as specified in Exhibits E and G.

Install approximately 18 additional culvert markers as directed by State.

FOREST ROAD SPECIFICATIONS ADDITIONAL ROAD INSTRUCTIONS

O to P Clean existing ditches, ditchouts, and culvert catch basins where they do not meet specifications in Exhibit D Restore road width and ditch dimensions as specified in Exhibit D by removing woody debris, sluff, and ravel at stations **16+65**, **126+40** to **128+25**, **181+45** to **183+35**, and **193+85** to **196+30**. Endhaul material to designated waste area, spread and compact. Install approximately 10 additional culvert markers.

Place drain rock in the ditch line, 15-feet uphill from each stream crossing, at stations **1+05**, **3+35**, **7+85**, **13+50**, and **16+15** as specified in Exhibit E and N.

Construct landings at stations **24+95** (50-ft minimum), **70+60** (60-ft minimum), and **99+05** (60-ft minimum).

Construct truck turnaround at station 66+45.

Endhaul stumps at landings to an area with slopes less than 55%, and is more than 100ft away.

Q to R Restore road width by removing woody debris, sluff, and ravel between stations **0+35** and **4+30**, and endhaul material to designated waste area, spread and compact.

Widen road width into cutbank 2' x 6' from station **18+55** to **19+50**. Endhaul material to designated waste area, spread and compact.

Construct landings at stations **9+00** (minimum 80-0ft), **17+65** (minimum 60-ft), **21+00** (minimum 50-ft), **28+15** (minimum 50-ft), and **Point R** (minimum 50-ft). Rock for the landing at Point R shall be left in a pile at the end of the landing to be spread out when S to T is logged.

Endhaul stumps at landings to an area with slopes less than 55%, and is more than 100ft away.

Once logging on **S to T** is completed, move in excavator and fill in the first 180ft of **S to T** with piled dirt to rebuild the landing at Point R. A motorcycle trail shall be left open on the filled in **S to T**.

S to T The maximum grade for this segment shall not exceed 33%.

Pile excavated material between stations **0+00** and **1+80** at **Point R** to fill in **S to T** following logging operations.

Construct ditchout at station **2+90**.

Construct a minimum 50-ft fill landing at **Point T**, and endhaul stumps to an area with slopes less than 55%, and is more than 100ft away.

U to V The maximum grade for this segment shall be as follows.

From Station	To Station	Grade (%)
0+00	6+50	+10
6+50	14+55	-8
14+55	17+75	+8

Widen road width an additional 8 feet for curve widening between stations **0+80** to **1+25**.

Construct truck turnaround at station **14+55** with materials designated in Exhibit E.

Construct landings at station 4+00 (60-ft minimum) and at Point V (70-ft minimum).

Endhaul stumps at landings to an area with slopes less than 55%, and is more than 100ft away.

FOREST ROAD SPECIFICATIONS ADDITIONAL ROAD INSTRUCTIONS

- U to V At station **0+00**, dig ditch in O to P to a depth of at least 3ft and taper back to 1ft depth for a distance of 25ft from both ends of culvert.
- W to X The maximum grade for this segment shall not exceed 20%.

Construct minimum 70-ft landings at station **5+30** and **Point X**.

Endhaul stumps at landings to an area with slopes less than 55%, and is more than 100ft away.

Construct ditchout at station **1+65**.

Y to Z The maximum finished grade for this segment shall be as follows.

From Station	To Station	Grade (%)
0+00	6+10	+25
6+10	8+45	+10

Place traction rock from station **0+00** to **4+50**.

Construct minimum 70-ft landing at **Point Z**, and endhaul stumps to an area with slopes less than 55%, and is more than 100ft away.

At station **0+00**, dig ditch in O to P to a depth of at least 3ft and taper back to 1ft depth for a distance of 25ft from both ends of culvert.

AA to BB The maximum finished grade for this segment shall be 12%.

Widen road width an additional 8 feet for curve widening between stations **0+00** to **1+85**.

Construct minimum 90-ft landing at **Point BB**, and endhaul stumps to an area with slopes less than 55%, and is more than 100ft away.

CC to DD Clean existing ditches, ditchouts, and culvert catch basins where they do not meet specifications in Exhibit D. Restore road width and ditch dimensions as specified in Exhibit D by removing woody debris, sluff, and ravel between stations **7+50** and **17+80**. Endhaul material to designated waste area, spread and compact.

Pull sidecast 3' x 5' between stations 12+15 and 13+55; and widen road into cutbank 3ft between stations **11+30** and **13+55**, according to specifications in Exhibit J. Endhaul material to designated waste area, spead and compact.

Construct truck turnout for loading at station **11+90** with materials designated in Exhibit E.

Remove slide over road at station **13+30**, and endhaul material to designated waste area, spread and compact.

Construct truck turnaround at station **19+05** with materials designated in Exhibit E.

EE to FF The maximum finished grade shall not exceed 30%.

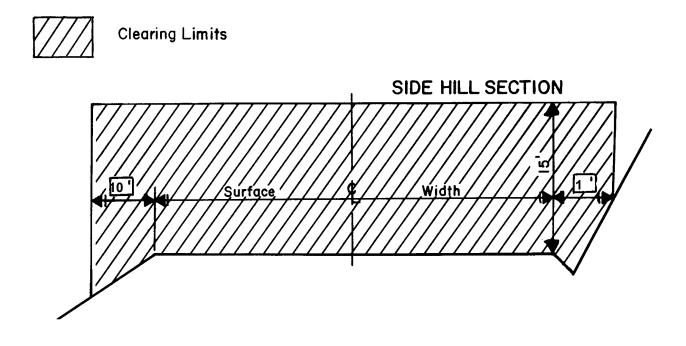
Construct minimum 50-ft yarder landing at station **0+75**.

GG to HH Clean existing ditches, ditchouts, and culvert catch basins where they do not meet specifications in Exhibit D. Restore Road width and ditch dimensions as specified in Exhibit D by removing woody debris, sluff, and ravel within road prism and ditchline. Endhaul material to designated waste area, spread and compact.

FOREST ROAD SPECIFICATIONS ADDITIONAL ROAD INSTRUCTIONS

Repair failing culvert outlet at **Point HH** by placing rip-rap as energy dissipator up to the outlet of the culvert as specified in Exhibit E.

- II to JJ Pluck alders and conifers from road right-of-way, and endhaul to waste area at **Point J** according to Exhibit D and as directed by STATE.
- Point KK Replace culvert as per Exhibit G and as directed by State.



REQUIREMENTS

Unless otherwise approved in writing by STATE, brush and trees less than 8 inches DBH shall be cut to a height of 6 inches or less above the ground surface or obstructions such as rocks or existing stumps. Trees 8 inches or larger in diameter at stump height shall not be felled but shall be limbed for road visibility. Brushing on project road segments shall be completed prior to subgrade approval. Trees shall not be felled unless a portion of the bole is within the clearing limits. Hand felling may be required to achieve brushing on some segments.

When spur roads to be brushed end with a Landing, the Landing is to be brushed as directed by STATE.

At stream crossings brushing shall extend 14ft from the edge of the roadway on both sides in the draw.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, water courses, culvert inlet and outlets, and sediment catch basins within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved by STATE.

Trees outside the clearing limits shall not be felled unless approved in writing by STATE.

<u>CULVERT AND ROAD MARKER DAMAGES.</u> Culvert and road markers damaged, or any portion of a marker damaged from PURCHASER activities shall be repaired or replaced by PURCHASER.

POINT TO POINT	STA. TO STA.	WASTE AREA LOCATION
A to B	Cedar Butte Pit, Where Sideslope >55%	Any
C to D	Where sideslope >55%	Any
G to H	0+00 to 8+00, 9+50 to 15+35	Any
M to N	Where Sideslope >55%	Any
O to P	Where Sideslope >55%	Any
Q to R	Where Sideslope >55%	Any
S to T	0+00 to 1+80	Point R
S to T	1+80 to 3+90	Any
U to V	0+00 to 12+80	Any
W to X	All	Any
CC to DD	Where Sideslope >55%	Any
EE to FF	All	#16
GG to HH	Where Sideslope >55%	Any
II to JJ	Woody Debris	#5
Point KK	Point KK	#12

Full Bench and End-Haul Areas General Requirements

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Material shall not be sidecast unless specified above.

Clearing and grubbing debris shall be end-hauled.

When controlled blasting is required, it shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain material within the road prism.

Containment/Sidecast

Full Containment: Sidecast material lost over the outside edge of the road shall not exceed 6 inches in depth, measured perpendicular to the natural ground slope. Pioneer excavation shall be removed by digging, loading, and hauling rather than by pushing or scraping methods.

Tree bases and stumps may have up to 12 inches of material directly above them.

Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and end-hauled to a designated waste area.

Waste Area Location

- (1) As shown on Exhibit A and as marked in the field.
- (2) Setback from slope break shall be a minimum of 20 feet horizontal measurement.

FULL BENCH AND END-HAUL REQUIREMENTS

Waste Area Treatment

- (1) Deposit at waste area, spread evenly, compact, and provide adequate drainage.
- (2) Pile woody debris separate from other waste material.
- (3) Seed all waste areas in accordance with Exhibit M.
- (4) Construct access road for Waste Area #3, #5, and #10.
- (5) No trees shall be felled in waste areas outside of the timber sale boundaries.
- (6) Waste shall have a maximum limit as specified:

Waste Area	Max Volume (cy)	Height (feet)
#1		6
#2	1800	6
#3	1300	10
#4	500	10
#5	7,800	15
#6	1,000	15
#7	7,000	15
#8	2,000	7
#9	300	5
#10	2,000	8
#11	500	15
#12	100	10
#13	200	5
#14	500	5
#15	3,000	7
#16	200	10

ROAD SURFACING

ROAD SEGMENT:	A to I	В	Stations	0+00	205+10	
Application	Rock Size and Type		Location	Approx	(CY)	
Spot Rock	Crushed 2"-0"		As Directed	200		

ROAD SEGMENT:	EGMENT: C to D Stations				То	85+15
Application	Rock Size and Type		Location	Approx. Total (CY)		
Spot Rock	Crushed	2"-0"	As Directed			
Landing Rock	Pit-Run	6"-0"	47+25, 63+55		140	

ROAD SEGMENT:	G to	н				STATIONS:			0+00	То	15+35		
Application	Rock Siz Typ		Location		Location		Volume per	• •	Number of Units	Curve Widening (CY)	Approx. Total (CY)		
Road Rock	Pit-Run	6"-0"	0+00	to	15+35	12 "	station	65	15.35	50	1,050		
Turnouts	Pit-Run	6"-0"		G to I	1	12 "	то	30	2		60		
Turnarounds	Pit-Run	6"-0"		0+00		12 "	ТА	40	1		40		
Application	Rock Siz Typ		L	ocatio	on	Approx.	. Total (CY)					
Landing Rock	Pit-Run	6"-0"		9+05		70							
Approach Widening	Pit-Run	6"-0"		0+00		30							
Traction Rock	Crushed	2"-0"	As	As Directed		As Directed			30				

ROAD SEGMENT:	l to	J				STATIONS:			0+00 To 5+10			
Application	Rock Siz Typ		Location		Compacted Depth	Volume per	• •	Number of Units	Curve Widening (CY)	Approx. Total (CY)		
Road Rock	Pit-Run	6"-0"	0+00	to	5+10	12 "	station	65	5.10	20	350	
Road Rock	Crushed	2"-0"	0+80	to	1+70	3 "	station	11	0.90	10	20	
Turnarounds	Pit-Run	6"-0"		0+00		12 "	ТА	40	1		40	
Application	Rock Siz Typ		L	Location		Approx.	Fotal (CY)					
Approach Widening	Pit-Run	6"-0"		0+00		30						
Landing Rock	Pit-Run	6"-0"		5+10		7	70					

ROAD SEGMENT:	K to	o L				STATIONS:			0+00 to	0+00 to 6+20		
Application	Rock Si Tyj		Location		Compacted Depth	Volume pei		Number of Units	Curve Widening (CY)	Approx. Total (CY)		
Road Rock	Pit-Run	6"-0"	0+00	to	1+75	12 "	station	103	1.75	0	180	
Road Rock	Pit-Run	12"-0"	1+75	to	6+20	12 "	station	65	4.45	20	310	
Turnouts	Pit-Run	12"-0"	٢	K to L		12 "	то	30	1		30	
Turnarounds	Pit-Run	12"-0"	(00+0		12 "	ТА	40	1		40	
Application	Rock Si Ty		Lo	Location		Approx.	Total (CY)				
Landing Rock	Pit-Run	6"-0"	(6+20		70						
Approach Widening	Pit-Run	6"-0"	(00+0		30]				

ROAD	SURFACING	خ

ROAD SEGMENT:	M t	o N	Stations	0+00 To 217+40
Application	Rock Size and Type		Location	Approx. Total (CY)
Spot Rock	Crushed	2"-0"	As Directed	100
Culvert Bedding/ Surfacing	Crushed	2"-0"	0+90 & 1+95	40
Energy Dissipator	Rip-Rap	24"-6"	0+90 & 1+95	10
Culvert Bedding/ Surfacing	Crushed	2"-0"	104+10	40
Energy Dissipator	Rip-Rap	36"-12"	104+10	20
Culvert Bedding/ Surfacing	Crushed	2"-0"	157+15	40
Replacement Fill	Pit-Run	6"-0"	157+15	100
Fill Repair	Rip-Rap	36"-12"	194+75	70
Fill Repair	Pit-Run	6"-0"	194+75	10

ROAD SEGMENT:	O to P		Stations	0+00 _{To} 202+00
Application	Rock Size and Type		Location	Approx. Total (CY)
Spot Rock	Crushed	2"-0"	As Directed	200
Turnout Rock	Crushed	2"-0"	9+30	10
Culvert Bedding/ Surfacing	Crushed	2"-0"	59+85	20
Culvert Bedding/ Surfacing	Crushed	2"-0"	79+60	30
Landing Rock	Pit-Run	6"-0"	24+95	60
Landing Rock	Pit-Run	6"-0"	70+60	70
Landing Rock	Pit-Run	6"-0"	99+05	70
Rock Ditch Filter	Drain Rock	3"-1"	As Directed	10
Stream Crossing Lift	Crushed	2"-0"	As Directed	100
Energy Dissipator	Rip-Rap	12"-6"	5yds each	10
Truck Turnaround	Pit-Run	6"-0"	66+45	70

ROAD SEGMENT:	Q to	R	Stations	0+00 To 29+65
Application	Rock Size	and Type	Location	Approx. Total (CY)
Spot Rock	Crushed	2"-0"	As Directed	200
Landing Rock	Pit-Run	6"-0"	9+00	100
Landing Rock	Pit-Run	6"-0"	17+65	70
Landing Rock	Pit-Run	6"-0"	21+00	60
Landing Rock	Pit-Run	6"-0"	28+15	60
Landing Rock	Pit-Run	6"-0"	29+35	60

ROAD SEGMENT:	S to	S to T				STATIONS:			0+00 to 1+00		
Application	Rock Si Tyj		Location		Compacted Depth	Volume (CY) per		Number of Units	Curve Widening (CY)	Approx. Total (CY)	
Road Rock	Pit-Run	6"-0"	0+00	to	1+00	12 "	station	70	1.00	0	70
Application	Rock Si Tyj		Lo	Location		Approx. Total (CY))			
Approach Widening	Pit-Run	6"-0"	0+00		3	30]			

ROAD SEGMENT:	U to	v				STATIONS:			0+00 to 1	17+75	
Application	Rock Siz Typ		Location		Compacted Depth	Volume (CY) per		Number of Units	Curve Widening (CY)	Approx. Total (CY)	
Road Rock	Pit-Run	6"-0"	0+00	to	0+80	12 "	station	63	0.80	0	50
Road Rock	Pit-Run	6"-0"	0+80	to	1+25	12 "	station	111	0.45	10	60
Road Rock	Pit-Run	6"-0"	1+25	to	1+50	12 "	station	80	0.25	10	30
Turnarounds	Pit-Run	6"-0"		0+00		12 "	ТА	40	1		40
Application	Rock Siz Typ		Lo	Location		Approx. Total (CY))			
Approach Widening	Pit-Run	6"-0"		0+00			30				
Culvert Bedding/ Surfacing	Crushed	2"-0"	0+00		30						

ROAD SEGMENT:	W to	X				STATIONS:			0+00 to	6+50		
Application	Rock Siz Typ		Location		Location		Compacted Depth		olume (CY) Numbe per of Unit		Curve Widening (CY)	Approx. Total (CY)
Road Rock	Pit-Run	6"-0"	0+00	to	6+50	12 "	station	65	6.50	20	440	
Turnouts	Pit-Run	6"-0"	V	W to X		12 "	то	30	1	30		
Turnarounds	Pit-Run	6"-0"		0+00		12 "	ТА	40	1		40	
Application	Rock Siz Typ		Lo	ocatior	ı	Approx.	Total (CY)				
Landing Rock	Pit-Run	6"-0"		5+35			30					
Landing Rock	Pit-Run	6"-0"		6+50		80						
Approach Widening	Pit-Run	6"-0"	0+00		:	30						
Traction Rock	Crushed	2"-0"	As	Directe	ed		10					

ROAD SEGMENT:	Y to	z				STATIONS:			0+00 to	8+45	
Application	Rock Siz Typ		Lo	Location		Compacted Depth	Volume (CY) per		Number of Units	Curve Widening (CY)	Approx. Total (CY)
Road Rock	Pit-Run	6"-0"	0+00	to	8+45	12 "	station	65	8.45	30	580
Road Rock	Crushed	2"-0"	0+00	to	4+50	3 "	station	16	4.50	10	80
Turnouts	Pit-Run	6"-0"		Y to Z		12 "	то	30	1		30
Turnouts	Crushed	2"-0"	,	Y to Z		3 "	то	10	1		10
Turnarounds	Pit-Run	6"-0"		0+00		12 "	ТА	40	1		40
Application	Rock Siz Typ		L	ocatio	on	Approx. Total (CY)					
Approach Widening	Pit-Run	6"-0"		0+00		:	30				
Landing Rock	Pit-Run	6"-0"	8+15			80					
Culvert Bedding/ Surfacing	Crushed	2"-0"	0+00		30						

ROAD SEGMENT:	AA to	BB				STATIONS:			0+00 to	7+00	
Application	Rock Si Tyj		L	Location		Compacted Depth	Volume (CY) per		Number of Units	Curve Widening (CY)	Approx. Total (CY)
Road Rock	Pit-Run	6"-0"	0+00	to	1+85	12 "	station	103	1.85	10	200
Road Rock	Pit-Run	6"-0"	1+85	to	7+00	12 "	station	64	5.15	20	350
Turnouts	Pit-Run	6"-0"	A	A to E	BB	12 "	то	30	1		30
Turnarounds	Pit-Run	6"-0"		0+00		12 "	ТА	40	1		40
Application	Rock Si Tyj		L	Location		Approx.	Total (CY)			
Landing Rock	Pit-Run	6"-0"		7+00		100					
Approach Widening	Pit-Run	6"-0"		0+00		30					

ROAD SURFACING

ROAD SEGMENT:	CC to	DD	Stations	0+00	То	19+05
Application	Rock Size and Type		Location	Approx. Total (CY		(CY)
Loading Turnout	Pit-Run	6"-0"	11+90	40		
Truck Turnaround	Pit-Run	6"-0"	19+05		80	
Spot Rock	Crushed	2"-0"	As Directed		50	

ROAD SEGMENT:	EE t	o FF				Stations			0+00 to	0+85	
Application	Rock S Ty	ize and pe	Lo	Location		Compacted Depth	Volun (CY) p		Number of Units	Curve Widening (CY)	Approx. Total (CY)
Road Rock	Pit-Run	6"-0"	0+00	to	0+85	12 "	station	71	0.85	10	70
Application	Rock S Ty	ize and pe	Lo	Location		Approx.	Total (CY))			
Approach Widening	Pit-Run	6"-0"		0+00		3	30				
Landing Rock	Pit-Run	6"-0"	0+00		Ę	50]			

ROAD SEGMENT:	GG t	o HH	Stations	0+00	To 11	3+25
Application	Rock Size	and Type	Location	Approx. Total (CY)		
Energy Dissipator	Pit-Run	6"-0"	Point HH		10	
Energy Dissipator	Rip-Rap	36"-12"	Point HH		45	

ROAD SEGMENT:	ll to .	IJ	Stations	0+00	To 10	0+40
Application	Rock Size and Type		Location	Approx	. Total (CY)
Approach Widening	Pit-Run 6"-0"		0+00		50	

PROJECT POINT:	Kł	(
Application	Rock Si Typ		Location	Approx. Total (CY)
Culvert Bedding/ Surfacing	Crushed	2"-0"	0+00	30
Energy Dissipator	Rip-Rap	12"-6"	0+00	5

то	TAL ROCK	36"-12" Riprap	24"-12" Riprap	12"-6" Riprap	6"-0" Pit-run	3"-1" Drain Rock	2"-0" Crushed
-	7,660 CY	135 CY	10 CY	15 CY	6120 CY	10 CY	1,370 CY

CRUSHED ROCK SPECIFICATIONS

Roads shall be uniformly graded and approved by STATE prior to rocking. Additional rock for curve widening is required and has been included in the volume estimates. Turnouts, turnarounds, landings and junctions shall be rocked concurrently with the road. End-dumping of riprap shall not be allowed, unless otherwise approved in writing by STATE. Any additional turnarounds or turnouts created during any operation associated with this timber sale shall be rocked at PURCHASER's expense and as instructed by STATE.

For typical cross section, turnout and turnaround see Forestry Department Drawing Nos. 351-C, 351-D and TOTA-1 at the Forestry Department district office.

CRUSHED ROCK SPECIFICATIONS

<u>Materials</u>. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay. STATE may require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Excess fines are present, when greater than 5 percent of a total rock sample weight, passes a #200 sieve. Rock crushing shall be limited to periods when weather conditions are acceptable to STATE.

<u>Quality and Grading Requirements</u>. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow;

For the purpose of crushing rock specified under the projects in Section 2610, "Project Work," PURCHASER shall utilize a two-stage jaw rock crusher, unless otherwise approved by STATE.

CRUSHED ROCK SPECIFICATIONS

<u>Quality and Grading Requirements</u>. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow;

Hardness - Test Method AASHTO T 96: 30% Maximum

Durability - Test Method ODOT TM 208 Passing No. 20 Sieve: 30% Maximum

Passing	3" sieve	100%
Passing	1 ½" sieve	5-20%
Passing	³⁄₄" sieve	0-5%
Passing	4" sieve	95%
Passing	2" sieve	40-60%
Passing	1⁄4 " sieve	10% maximum
Passing	10" sieve	100%
Passing	6" sieve	60-85%
Passing	3" sieve	30-50%
Passing	1⁄4 " sieve	10% maximum
	Passing Passing Passing Passing Passing Passing Passing Passing Passing	Passing1 ½" sievePassing3⁄4" sievePassing4" sievePassing2" sievePassing1⁄4 " sievePassing10" sievePassing6" sievePassing3" sieve

- <u>For 12"-6" Riprap</u> 50 percent or more of the material shall measure at least 12 inches in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.
- <u>For 36"-12" Riprap</u> 50% or more of the rock shall be at 36 inches in one dimension. 100% of the rock shall be at least 12 inches in one dimension.

Control of riprap and pit-run gradation shall be by visual inspection by STATE. Pit-run shall be reasonably free of organic material and shall not contain an excessive amount of oversized (cobbles or boulders) or undersized (clay, silt or sand) particles.

The referenced sieve shall have square openings as set forth in AASHTO M 92, Woven Cloth Series. The determinations of size and gradings shall be as set forth in AASHTO T 27.

*If used in lieu of Pit-Run

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by depth measurement. STATE shall be given 24 hours' notice prior to rocking.

<u>Depth Measurement</u>. Rock shall be spread and compacted according to the depths specified in Exhibit E. Truck measure volumes are given, but shall not limit the amount of rock spread. Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit E. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE. The conversion from compacted yardage to truck yardage is 1.3 multiplied by the compacted yardage equals truck yardage.

Landings, Junctions, Turnouts, Turnarounds, and Heliports shall have a minimum rock volumes as shown in Exhibit E and visual inspections by STATE.

<u>Curve Surfacing</u>. Extra surface width shall be required for the inside of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width to be surfaced at the depths shown in Exhibit E.

COMPACTION AND PROCESSING REQUIREMENTS

<u>Moisture Content</u>: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

<u>Compaction Pass</u>: A pass is defined as traveling a road section forward and then backward over that same section.

<u>Subgrade</u>. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
G to H, I to J, K to L, S to T, U to V, W to X, Y to Z, AA to BB, EE to FF	Vibratory Roller

<u>Fills</u>. Embankments and fills shall be placed in approximately horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
G to H, I to J, K to L, M to N, O to P, U to V, Y to Z, EE to FF, Point KK	Crawler Tractor, Tampingfoot Compactor

<u>Pit-Run Rock</u>. Pit-run surfacing rock shall be spread on roads with a crawler tractor and continuously walked-in. Rock spreading shall begin at nearest point from the rock source and progress toward the end of the project, unless otherwise approved in writing by STATE. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
C to D, G to H, I to J, K to L, O to P, Q to R, S to T, U to V, W to X, Y to Z, AA to BB, CC to DD	Crawler Tractor, Vibratory Roller

COMPACTION AND PROCESSING REQUIREMENTS

<u>Crushed Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped, compacted, and approved by STATE before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B, C to D, G to H, I to J, M to N, O to P, Q to R, W to X, Y to Z, CC to DD	Vibratory Roller

Existing Crushed Rock. The existing rock shall be unearthed to a minimum depth of 4 inches or to 1 inch below the bottom of potholes, whichever is greater. The existing rock shall then be uniformly mixed and moistened or dried to a uniform moisture content suitable for maximum compaction and compacted. Any irregularities or depressions that develop during compaction shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. The existing rock shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Existing crushed rock shall be compacted and processed after completion of all project work and log hauling, unless otherwise approved in writing by STATE.

Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B, C to D, M to N, O to P, Q to R, CC to DD	Vibratory Roller

COMPACTION EQUIPMENT OPTIONS

<u>Vibratory Rollers</u>. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.

<u>Tampingfoot Compactors</u>. Tampingfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.

<u>Vibratory Hand-Operated or Backhoe-Mounted Tamper</u>. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts (and/or bridge approach embankment materials around abutments). The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

<u>Crawler Tractors</u>. A dozer/track-type tractor weighing a minimum of 45,000 pounds as directed by STATE shall be operated over the pit-run or jaw-run rock so that the entire surface comes in contact with the tracks.

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

- 1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:
 - (a) Location of quarry floor, benches, and roads to benches.
 - (b) Disposal site for woody debris, overburden and reject material.
 - (c) Time lines for rock quarry use.
 - (d) Erosion control measures.
 - (e) Oversize material location
- 2. PURCHASER shall schedule and coordinate quarry and stockpile usage with other existing or planned activity requiring quarry or stockpile usage. PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.
- 3. Fall all timber within the posted right-of-way boundary and remove all merchantable timber. All woody debris, including stumps and slash shall be hauled to the designated disposal areas.
- 4. Where overburden removal limits have not been marked, they shall extend for a distance of at least 20 feet beyond the developed rock source. Overburden removal limits, when marked, are designated by orange right-of-way boundary tags. Overburden shall be hauled to a designated waste area. Overburden shall be spread evenly, grass seeded, and compacted at the waste area and woody debris stacked separately. Areas of overburden removal shall be inspected for completeness and approved by STATE prior to drilling or rock removal.
- 5. PURCHASER shall conduct the Operations relative to the disposal of waste material in such manner that silt, rock, debris, dirt, or clay shall not be washed, conveyed, or otherwise deposited in any stream. All waste shall be deposited at an approved "waste disposal site."
- 6. The **Muesial Creek Pit** quarry floor shall be developed to retain drainage **within** the quarry. The **Cedar Butte Pit** quarry floor shall be developed to provide drainage **away** from the quarry. All quarry and stockpile site drainage ditches shall be developed and maintained. Drainage ditches shall not discharge into streams.
- 7. Benches shall be constructed and maintained at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.
- 8. The STATE shall be notified two working days prior to the beginning of drilling operations. Working days shall be defined as Monday through Friday, 6:00 a.m. to 2:30 p.m.
- 9. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area (full containment). Each low intensity shot shall be shot into the previous shots' void in order to contain all the material in the quarry development area. Each shot shall also have a "tattle-tale" end cap so that it is known if all charges were detonated. The purchaser shall detonate or remove all non-detonated explosives from STATE LANDS. PURCHASER shall maintain a comprehensive blasting log that contains all pertinent data for all blasting operations. The blasting log shall be submitted to the STATE after the completion of all blasting activity. The blasting log is intended for STATE record keeping purposes only.

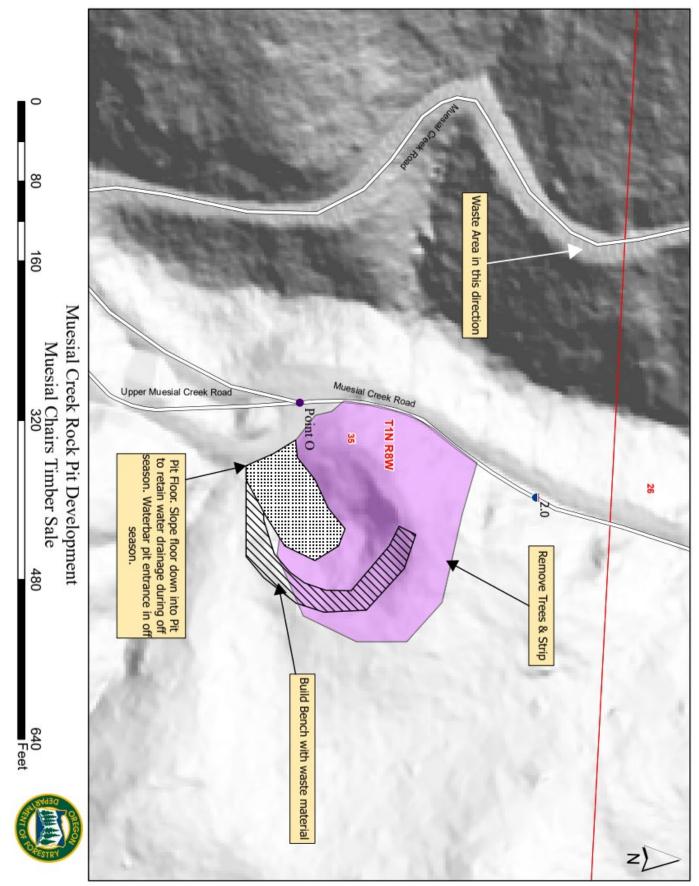
EXHIBIT F

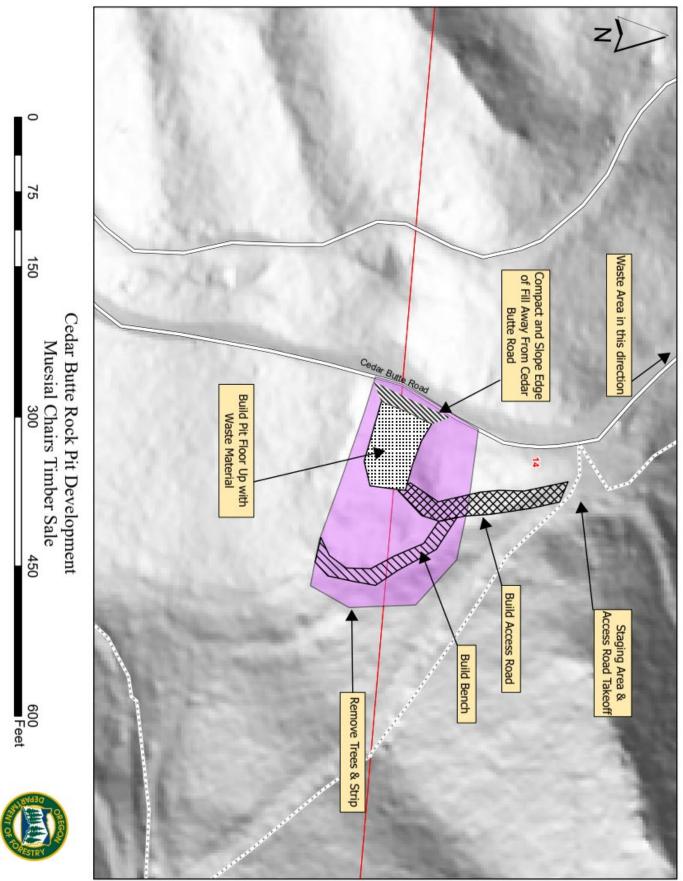
ROCK QUARRY DEVELOPMENT AND USE

- 10. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.
- 11. Oversized material that is produced or encountered during development shall be broken down and utilized.
- 12. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, benches, and the quarry floor shall be cleared of unused rock and dirt at the termination of use. Access roads shall be waterbarred to provide drainage as specified in Exhibit H and blocked as directed by STATE. Dirt, overburden, and reject material shall be hauled to designated waste area.
- 13. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.
- 14. Apply seed to the waste area, as specified in Exhibit M.
- 15. Cedar Butte Pit Use waste material to level pit floor. Compact any material used for pit floor in 12-inch lifts. Endhaul all additional waste material to WA #1.
- 16. Muesial Creek Pit Endhaul all waste material to WA #5 or #7.
- 17. Only woody debris may be placed in the "Woody Debris Waste Areas."
- 18. Muesial Creek Pit Build access ramp with waste material.

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE





ROCK QUARRY DEVELOPMENT AND USE

EXHIBIT F

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract. Culverts 30 inches in diameter and smaller shall be constructed of corrugated polyethylene. Culverts 36 inches in diameter and larger shall be constructed of corrugated aluminized Type 2 steel. Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-11, Type S, or ASTM F2648. Aluminized (Type 2) steel culverts shall meet the requirements of AASHTO M-36-03¹.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions. The shortest culvert section length shall be placed at the inlet end.

Culverts 36 inches in diameter or larger shall have 1:1 beveled inlets.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly. Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

Watertight joints with gaskets are required for all culverts 36 inches in diameter or larger. Required gasket materials shall be in accordance with the minimum requirements of the Oregon Department of Transportation Drawing RD 326, or as approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as specified in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed.

Culvert grade shall slope away from ditch grade at least 5 percent unless otherwise specified.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert. Minimum bedding depth shall be 6 inches.

A bedding of granulated material or crushed rock as specified in Exhibit E shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the culvert.

Backfill shall consist of granulated material, crushed rock as specified in Exhibit E, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the culvert.

Transporting of the culvert shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be 12" for culverts 18" to 36" in diameter (add 6" for roads which will not be rocked). Minimum vertical cover for other designs shall be as specified by STATE.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Tamping is required on all culverts. Backfills on culverts over 30 inches in diameter shall be compacted with a vibratory hand-operated or Backhoe mounted tamper.

The intake end of culverts smaller than 48 inches in diameter shall be marked by installing a 5 foot long, rust-resistant painted steel fence post two feet into the ground, within 6 inches of the inlet on the downgrade side.

Half rounds shall be installed within 72 hours of culvert installation, unless otherwise approved in writing by STATE. Steel posts used with half round installation shall be painted with rust preventative paint.

All culverts scheduled for replacement shall become property of the PURCHASER and shall be removed from STATE land in the same project period in which replacement occurred.

Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

Following are the minimum standard gauges for steel culvert and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

	Steel Culvert	Thick	ness		Band Wi	<u>idths (")</u>
<u>Dia.</u>	Gauge	<u>Uncoated</u>	<u>Coated</u>	Band Gauges	<u>Annular</u>	Helical
18-36	16	(0.0598")	(0.064")	16	12	12

CULVERT	DIAMETER	LENGTH	ROAD SEGMENT	
NO.	(Inches)	(Feet)	Point to Point	STATION
1	18	30	G to H	8+35
2	18	40	M to N	0+90
3	24	30	M to N	1+95
4	30	30	M to N	104+10
5	36	60	M to N	157+15
6	18	30	O to P	59+85
7	18	40	O to P	79+60
8	18	50	U to V	0+00
9	18	50	Y to Z	0+00
10	18	30	KK to LL	Point KK

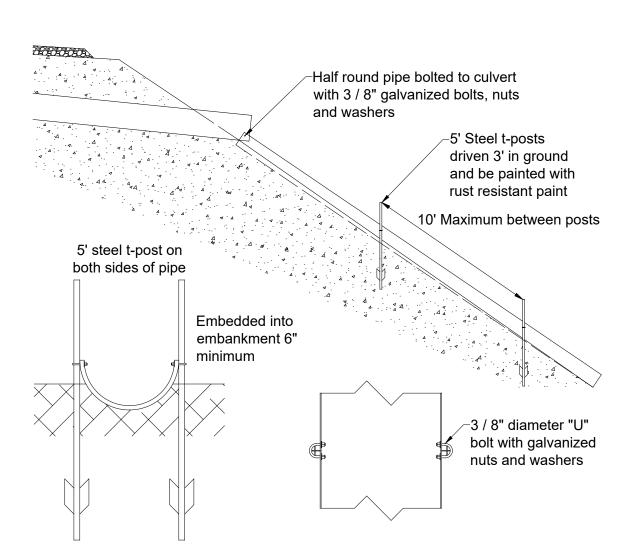
CULVERT LIST

ACSP = Aluminized, CPP = Polyethylene

TOTAL LENGTHS BY DIAMETER			
18 INCH	24 INCH	30 INCH	36 INCH
270 Feet	30	30 Feet	60 Feet

TYPICAL HALF ROUND CULVERT INSTALLATION

(no scale)



TYPICAL EMBEDDED ENERGY DISSIPATOR

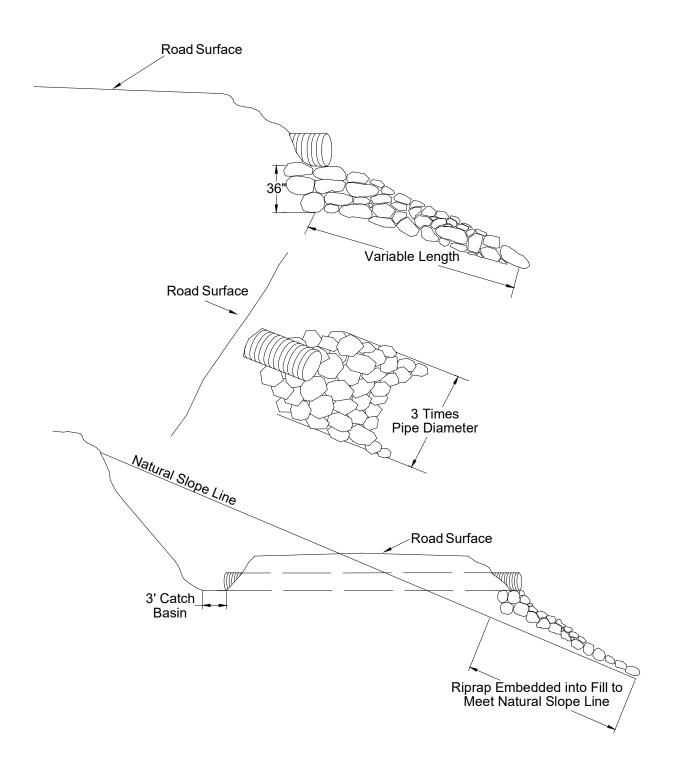


EXHIBIT H

WATERBAR SPECIFICATIONS

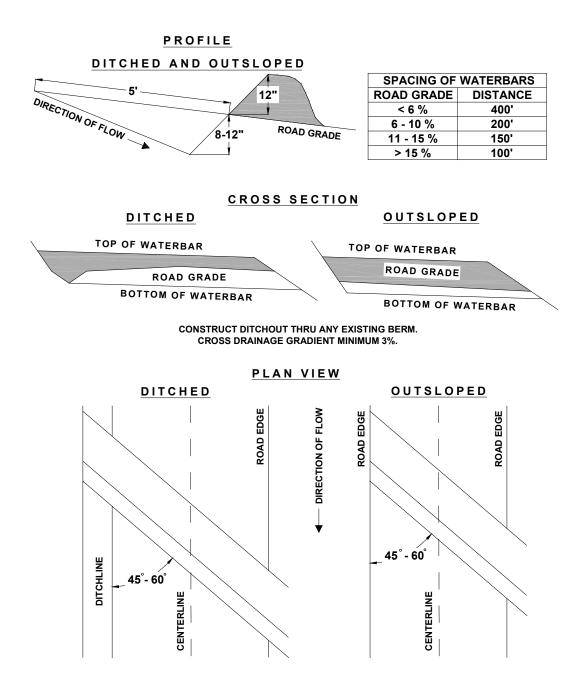
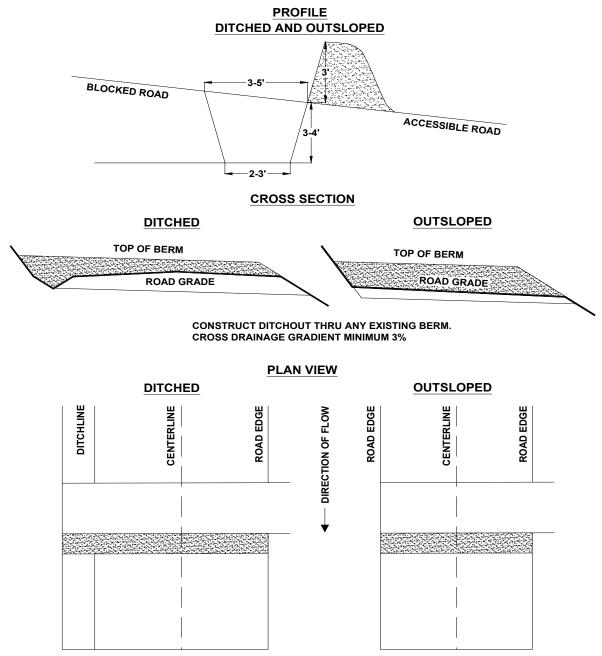


EXHIBIT I

TANK TRAP SPECIFICATIONS



It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

EXHIBIT J

TYPICAL SIDECAST PULLBACK

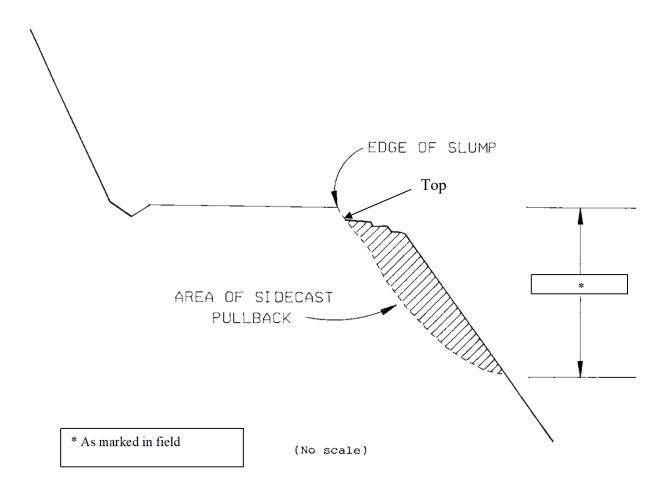
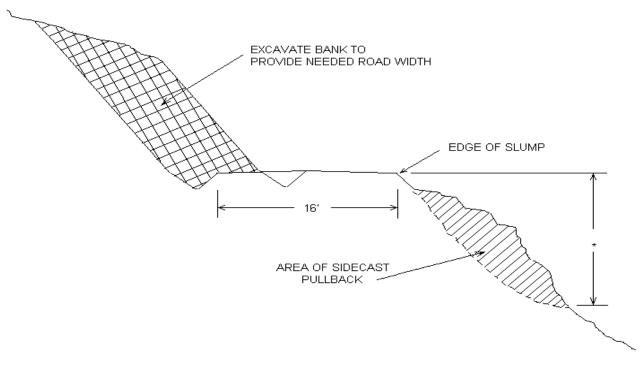


EXHIBIT J

TYPICAL CROSS SECTION VIEW OF SIDECAST PULLBACK AND ROAD REALIGNMENT



(No Scale)

* As marked in field

EXHIBIT K

SPECIFICATIONS FOR LANDING SLASH PILING

<u>Piling Slash:</u> All piles shall be as compact as possible. Piles shall be built to a height of 3 to 4 feet and then covered to prevent water from reaching the Slash. Each pile shall be covered with polyethylene plastic sheeting. State shall supply the materials used for covering the Slash. Additional woody debris shall be piled on top of the covered piles to complete the piling, as directed by STATE.

<u>Placement of Piles</u>: Piles shall be placed in a location to minimize damage from burning to standing green trees, snags, and culverts. Piles shall be placed as follows:

- (a) No less than 50 feet from any snag, green tree, or culvert, unless otherwise approved by STATE.
- (b) Cull log segments suitable for firewood shall be piled separately from Slash at a distance of no closer than 50 feet from the Slash piles.

EXHIBIT L

SPECIFICATIONS FOR SKID ROAD CLOSURE

All skid/forwarder roads shall be closed by PURCHASER prior to the timber sale completion.

Skid roads shall be closed by constructing a barrier which makes the road impassable to vehicular traffic. Where skid roads meet permanent forest roads, PURCHASER shall block access to vehicular traffic by placing several root wads across the road.

All berms or holes caused by logging Operations shall be flattened out to as close to the natural slope as possible.

Scatter locally available woody material (logs, stumps, brush, Slash, etc.) on the closed running surface.

Waterbar the subgrade and running surface at a spacing of no more than 100 feet and as specified in Exhibit H, "Waterbar Specifications."

Apply forage seed to the roadbed as specified in Exhibit M, "Seeding."

EXHIBIT M

SEEDING

This work shall consist of preparing seedbeds and furnishing and placing required seed.

<u>Seeding Seasons</u>. Seeding shall be performed only from March 1 through June 15 and August 15 through October 15. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started.

<u>Soil Preparation</u>. Areas to be seeded that have been damaged by erosion or other causes shall be restored prior to seeding. All areas to be seeded shall be finished and then cultivated to provide a reasonably firm, but friable seedbed. A minimum of 1/2 inch of surface soil shall be in a loose condition.

Application Methods for Seed

<u>Dry Method</u>. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, or other approved mechanical seeding equipment shall be used to apply the seed in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed is applied in dry form.

Application Rates for Seed

SPECIES	Lb./Acre	MIXTURE	PURE LIVE SEED	Repellent
Fine Fescue	24	40%	98%	0
Annual Ryegrass	12	20%	98%	0
Perennial Ryegrass	18	30%	98%	0
White Dutch Clover	6	10%	98%	0

Seed listed below shall be applied at the following rates per acre:

Seeding will be considered acceptable when all other specified requirements in Exhibit M have been completed and a healthy, uniform, close stand of grass has been established, unless otherwise approved in writing by STATE.

MULCHING

This work shall consist of furnishing and placing required mulch. Mulch shall consist of straw that is free of noxious weeds.

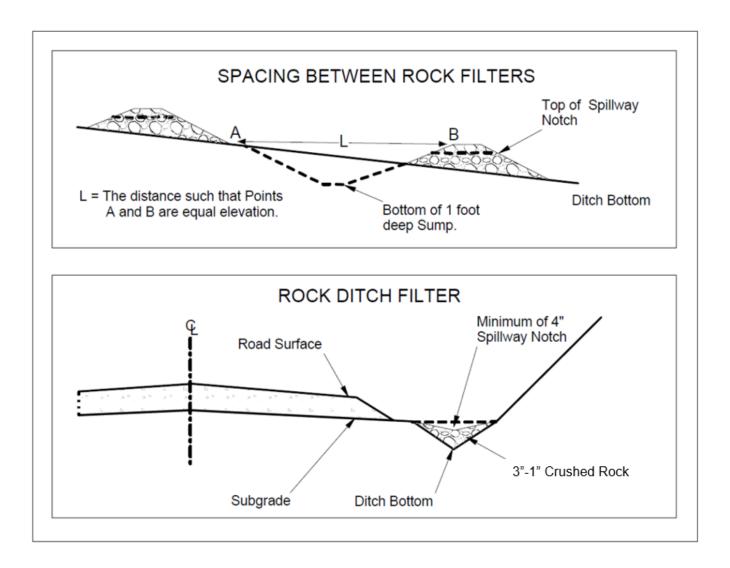
<u>Mulching Period</u>. Straw mulch shall be applied within 24 hours of spreading grass seed.

Application Rates for Mulch

Place straw mulch to a reasonably uniform thickness of 3/4 to $1\frac{1}{4}$ inches. This rate requires between 1 and $1\frac{1}{2}$ tons of dry mulch per acre.

EXHIBIT N

TYPICAL ROCK DITCH FILTER



PART IV: OTHER INFORMATION WRITTEN PLAN FOR PROJECT WORK

PROTECTED RESOURCE: High Landslide Hazard Location.

- LOCATION: Segment G to H, stations 2+00 to 6+00 and 7+60 to 10+05 NW ¼, SW ¼, Sec. 25, T1N, R8W, W.M., Tillamook County, Oregon.
 - Segment S to T, stations 1+20 to 2+90 NE ¹/₄, NW ¹/₄, Sec. 36, T1N, R8W, W.M., Tillamook County, Oregon.
 - Segment U to V, stations 4+65 to 12+40 SW ¼, NE ¼, Sec. 35, T1N, R8W, W.M., Tillamook County, Oregon. SE ¼, NW ¼, Sec. 35, T1N, R8W, W.M., Tillamook County, Oregon.
 - Segment W to X, stations 2+65 to 5+10 SW ¹/₄, NE ¹/₄, Sec. 35, T1N, R8W, W.M., Tillamook County, Oregon.
 - Segment EE to FF, stations 0+00 to 1+20 NE ¹/₄, NW ¹/₄, Sec. 35, T1N, R8W, W.M., Tillamook County, Oregon.

Activity:

Road Construction across High Landslide Hazard Location.

Protection measures:

- Road construction will be performed only during dry weather conditions.
- Road subgrade will be no wider than necessary.
- Subgrade will be constructed using "full bench" techniques. No sidecast will occur.
- Excavation of road prism will be accomplished with an excavator.
- Excavated material will be hauled to a stable, designated waste area away from streams, spread and compacted.
- Berm will be left on outside edge of road during excavation to ensure 100% containment.
- Newly exposed soil will be seeded.
- Road will be outsloped for drainage. Road will be insloped with a ditch to avoid any water drainage on HLHL headwall locations.

PROTECTED WATERS:	Small Unnamed Type F tributary of Muesial Creek.
LOCATION:	NE ¼, NE ¼, Sec. 35, T1N, R8W, W.M., Tillamook County, Oregon.
Activities:	Rock pit development and cross drain replacement within 100-feet of Type F stream.

Protection measures:

- Work will be performed only in "Live" stream work period (July 1-September 15th), during dry weather and low flow conditions.
- Rock pit drainage will be contained in the out-of-work season.
- Materials for spill clean-up will be kept on site during operation.
- All practical erosion control measures will be taken to minimize sedimentation to waters of the State.
- Quarry access trails will be blocked, water barred upon completion.
- At the culvert replacement site, exposed soil will be seeded and mulched.

Date:April 7, 2023Prepared by:Griffin Puls, Road Specialist



WRITTEN PLAN

"STEWARDSHIP IN FORESTRY" SALE NAME:

Muesial Chairs Sale# TL-341-2024-W00970-01

- **PROTECTED WATERS:** 1. Muesial Creek, Large Type-F Stream
 - 2. Keenig Creek, Small Type-F Stream
 - 3. Unnamed tributary, Medium Type-F Stream

Definitions: Stream buffer – Type-F: at least 100 feet horizontal distance from the high-water mark on each side of the stream.

LOCATION: Portions of Section 25 & 26, T1N, R8W, W.M., Tillamook County, Oregon.

Activity: Cable yarding across Large Type-F streams.

Protection measures:

- All trees in the RMA are reserved from cutting.
- Cable yarding lines will be pulled out of the RMA prior to rigging the next yarding road.
- If trees or logs fall or slide into a stream channel, they will not be limbed, bucked, or removed without prior approval from ODF.
- Cable lines will be an average of at least 100 feet apart where they extend over or through the Type-F stream and buffer.

Date: May 8, 2023

Prepared by: Jonah Horn, Forester