



**Oregon Department of Forestry**

2600 State St Salem OR 97310

PART III: EXHIBITS

**EXHIBIT B**

**TIMBER SALE OPERATIONS PLAN**

(See page 2 for instructions)

Date Received by State: \_\_\_\_\_

(5) State Brand Information ( Complete)

(1) Contract Number: NC-341-2025-W00748-01

(2) Sale Name: Last West

(3) Contract Expiration Date: 10/31/2027

(4) Purchaser Name: \_\_\_\_\_

(6) State Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(7) Purchaser Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(8) Name of Subcontractors and Start Dates:

<u>Project No.</u>	<u>Subcontractor Name.</u>	<u>Start Date</u>	<u>Completion Date</u>	<u>Cell No.</u>	<u>Alt Phone</u>

	<u>Subcontractor Name.</u>	<u>Start Date</u>	<u>Cell No.</u>	<u>Alt Phone</u>
FELLING				
YARDING				

(9) Comments:

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(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



# Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS

## EXHIBIT B

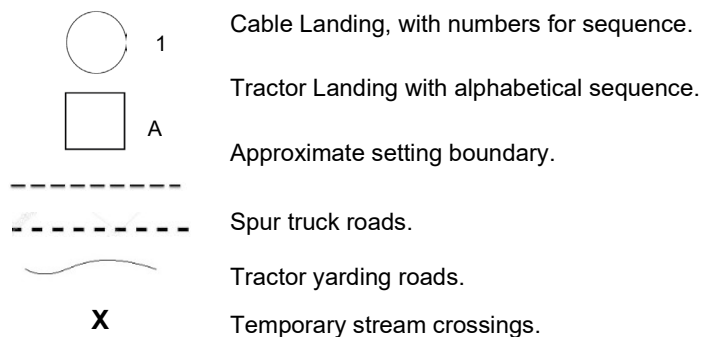
### INSTRUCTION SHEET FOR OPERATIONS PLAN

#### SUBMIT ONE COPY OF PLAN TO STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act including without limitation PURCHASER'S independent obligation to avoid take of a T&E species and PURCHASER'S obligation to comply with terms and conditions of any incidental take Permit(s) that include required minimization and mitigation measures in any applicable Habitat Conservation Plan. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

#### Explanation of Item No.(from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
  1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
  2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
  3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
  4. Locations of temporary stream crossings.
  5. List the sequence of performing project work.
  6. Location of rock sources - attach pit development plans.



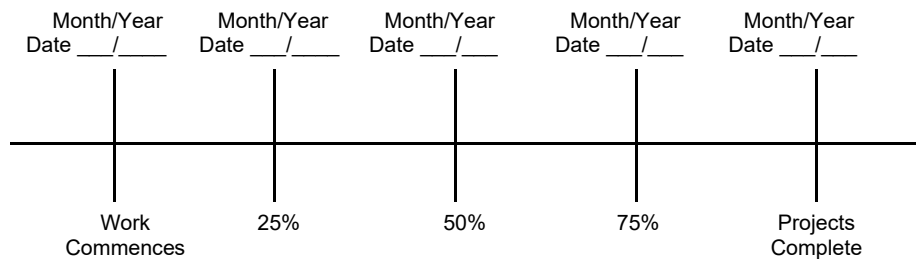


**Oregon Department of Forestry**  
**2600 State St Salem OR 97310**  
**PART III: EXHIBITS**  
**EXHIBIT B**  
**OPERATIONS PLAN**

### Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

#### Projects



#### Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA or that the plan is consistent with the terms and conditions of any applicable incidental take Permit(s) including any required minimization and mitigation measures proposed in the applicable Habitat Conservation Plan. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws, including without limitation any Permit(s) issued thereunder.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date: \_\_\_\_\_

SUBMITTED BY:  
PURCHASER

STATE OF OREGON - DEPARTMENT OF  
FORESTRY

\_\_\_\_\_  
Title \_\_\_\_\_

\_\_\_\_\_  
Title \_\_\_\_\_



**Oregon Department of Forestry**  
**EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE)**  
**SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION**  
**North Cascade - NWOA**

(1) ORIGINAL REGISTRATION ☐ Date \_\_\_\_\_  
REVISION NUMBER 000 ☐ Date \_\_\_\_\_  
CANCELLATION ☐ Date \_\_\_\_\_

(2) TO: \_\_\_\_\_  
(Third Party Scaling Organization)

(3) FROM: North Phone (503) 859-2151  
Cascade  
(State Forestry District)  
Address: 930 W WASHINGTON ST. SUITE 20  
STAYTON, OR 97383

(4) PURCHASER: \_\_\_\_\_  
Mailing Address: \_\_\_\_\_  
Phone Number: \_\_\_\_\_

(5) MINIMUM SCALING SPECIFICATIONS	
SPECIES	MINIMUM NET VOLUME
Conifers	10
Hardwoods	10

\*Apply minimum volume test to whole logs over 40' Westside

(6) WESTSIDE SCALE:  
Use Region 6 actual taper rule. Logs over 40'.

(7) Weight Scale Sample ☐ YES ☒ NO

(8) APPROVED SCALING LOCATIONS (as shown on the ODF Approved Locations web-site )	Species	Yard	Truck	Weight

(9) SALE NAME: Last West  
COUNTY: Linn

(10) STATE CONTRACT NUMBER:  
NC-341-2025-W00748-01

(11) STATE BRAND REGISTRATION NUMBER:  
\_\_\_\_\_

(12) STATE BRAND INFORMATION:



(13) PAINT REQUIRED: YES ☒  
COLOR: Orange

(14) SPECIAL REQUESTS (Check applicable)	
PEELABLE CULL (all species).....	<input checked="" type="checkbox"/>
<b>NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE</b> .....	<input checked="" type="checkbox"/>
ADD-BACK VOLUME - Deductions due to delay...	<input checked="" type="checkbox"/>
OTHER :	

(15) REMARKS:  
"Mule Trains"  
1. Loads are required to have load tickets for each set of bunks.  
2. If truck and pup are to be weighed, weigh and process separately for gross and tare weights.

Operator's Name (Optional inclusion by District): \_\_\_\_\_

(16) SIGNATURES:

\_\_\_\_\_  
Purchaser or Authorized Representative Date

\_\_\_\_\_  
State Forester Representative Date

\_\_\_\_\_  
State Forester Representative PRINT NAME



**Oregon Department of Forestry**  
**EXHIBIT C - SAWMILL GRADE**  
**INSTRUCTIONS FOR EXHIBIT C**  
**North Cascade - NWOA**

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.

- (2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau  
P.O.Box 7002, Eugene, OR 97401  
Phone: (541) 342-6007 Fax: (541) 342-2631  
Email: [services@crls.com](mailto:services@crls.com)

Pacific Rim Log Scaling Bureau, Inc.  
8288 28th Court North East, Lacey, WA 98516  
Phone: (360) 528-8710 Fax: (360) 528-8718  
Email: [office@prlsb.com](mailto:office@prlsb.com)

Mountain Western Log Scaling & Grading Bureau  
2560 NW Medical Park Drive, OR 97471  
Phone: (541) 673-5571 Fax: (541) 672-6381  
Email: [info@mwlsqb.com](mailto:info@mwlsqb.com)

Yamhill Log Scaling & Grading Bureau  
P.O.Box 709, Forest Grove, OR 97116  
Phone: (503) 359-4474 Fax: (503) 359-4476  
Email: [yamhilllog@frontier.com](mailto:yamhilllog@frontier.com)

Northwest Log Scalpers Inc.  
6137 NE 63rd St, Vancouver, WA, 98661  
Phone: (360) 553-7212 ext. 4 Fax: (360) 553-7213  
Email: [info@nwlogscalpers.com](mailto:info@nwlogscalpers.com)

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside - Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs - All Species - State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample - Check box if sale is to be a Weight Scale Sample. All specifics for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: [https://apps.odf.oregon.gov/Divisions/management/asset\\_management/scalinglocation.asp](https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp) Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (**REQUIRED**).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form. Signatures not required on revisions.



**Oregon Department of Forestry  
EXHIBIT C - PULP SORT  
PROCESSING INSTRUCTIONS - LOCATION APPROVAL  
BRAND INFORMATION**

North Cascade, NWOA

(1) ORIGINAL REGISTRATION ☐ Date \_\_\_\_\_  
REVISION NUMBER 000 ☐ Date \_\_\_\_\_  
CANCELLATION ☐ Date \_\_\_\_\_

(9) **SALE NAME:** Last West

COUNTY: Linn

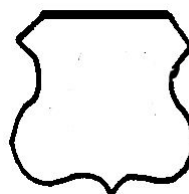
(2) TO: \_\_\_\_\_  
(Approved Pulp Processing Facility)

(10) **STATE CONTRACT NUMBER:**  
NC-341-2025-W00748-01

(3) FROM: North Cascade Phone (503) 859-2151  
(State Forestry District)  
Address: 930 W WASHINGTON ST. SUITE 20  
STAYTON, OR 97383

(11) STATE BRAND REGISTRATION NUMBER: \_\_\_\_\_

(12) STATE BRAND INFORMATION: \_\_\_\_\_



(4) PURCHASER: \_\_\_\_\_

(5) Scaling Bureau (TPSO) Processing Weight receipts: \_\_\_\_\_

Mailing Address: \_\_\_\_\_

Phone Number: \_\_\_\_\_

(13) **REMARKS:**  
"Mule Trains"  
1. Loads are required to have load tickets for each set of bunks.  
2. Truck and pup are to be weighed and processed separately for gross and tare weights.

Operator's Name (Optional inclusion by District): \_\_\_\_\_

(6) **STATE Definition of Approved Pulp Sort:**  
• Top portion of the tree (tops).  
• All logs with a diameter (Big End) greater than 8 inches marked with blue paint.

(14) SIGNATURES: \_\_\_\_\_

(7) PULP FACILITY PROCESSING INSTRUCTIONS:

- Pulp loads shall be weighed in lieu of scaling.
- One Ton = 2000 lbs (Short Ton).
- Pulp loads shall have a yellow Log Load Receipt attached.
- Gross weight and truck tare weight for each load shall be machine printed on the weight receipt.
- Weigher shall sign the weight receipt.
- Weigher shall record the Log Load Receipt number on the weight receipt.
- Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the TPSO processing the Weight receipt.

Purchaser or Authorized Representative \_\_\_\_\_ Date \_\_\_\_\_

State Forester Representative \_\_\_\_\_ Date \_\_\_\_\_

State Forester Representative PRINT NAME \_\_\_\_\_

(8) TPSO PROCESSING INSTRUCTIONS

- Submit data files daily (or each day of activity).
- Mail or deliver scale tickets weekly to ODF Headquarters in Salem.

**Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.**

**General Distribution: TPSO, Approved Scaling Locations and Purchaser.**



**Oregon Department of Forestry  
EXHIBIT C - PULP SORT  
INSTRUCTIONS FOR EXHIBIT C**

North Cascade, NWOA

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.
- (2) Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location  
[https://apps.odf.oregon.gov/Divisions/management/asset\\_management/scalinglocation.asp](https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp)
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau  
P.O.Box 7002, Eugene, OR 97401  
Phone: (541) 342-6007 Fax: (541) 342-2631  
Email: [services@crls.com](mailto:services@crls.com)

Pacific Rim Log Scaling Bureau, Inc.  
8288 28th Court North East, Lacey, WA 98516  
Phone: (360) 528-8710 Fax: (360) 528-8718  
Email: [office@prlsb.com](mailto:office@prlsb.com)

Mountain Western Log Scaling & Grading Bureau  
2560 NW Medical Park Drive, Roseburg, OR 97471  
Phone: (541) 673-5571 Fax: (541) 672-6381  
Email: [info@mwlsgb.com](mailto:info@mwlsgb.com)

Yamhill Log Scaling & Grading Bureau  
P.O.Box 709, Forest Grove, OR 97116  
Phone: (503) 359-4474 Fax: (503) 359-4476  
Email: [yamhilllog@frontier.com](mailto:yamhilllog@frontier.com)

Northwest Log Scalers Inc.  
6137 NE 63rd St, Vancouver, WA, 98661  
Phone: (360) 553-7212 ext. 4 Fax: (360) 553-7213  
Email: [info@nwlogscalers.com](mailto:info@nwlogscalers.com)

- (6) Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed 8 inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number **(REQUIRED)**.
- (12) Show brand assigned to timber sale. One brand only, if more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (13).
- (13) Use this section to list any special instructions or the reason for any revisions in section item (1).
- (14) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form. Signatures not required on revisions.

EXHIBIT D  
FOREST ROAD SPECIFICATIONS

POINT TO POINT	STATION TO STATION	SUBGRADE WIDTH	SURFACE ROCK WIDTH	TOP ROCK WIDTH	DRAINAGE
B to B1	0+00 to 0+30	26 feet	25 feet	n/a	Crowned
B to B1	0+30 to 1+00	16 feet	12 feet	n/a	Crowned
B to B1	1+00 to 1+50	60 feet	50 feet	n/a	Crowned
C to C1	0+00 to 0+30	26 feet	25 feet	n/a	Crowned
C to C1	0+30 to 0+55	16 feet	12 feet	n/a	Crowned
C to C1	0+55 to 1+05	60 feet	50 feet	n/a	Crowned
Landing A	Spur I, sta. 3+08	50 feet	40 feet	n/a	Crowned
Landing D	Green Mtn. Rd., sta. 138+86	50 feet	40 feet	n/a	Crowned
Landing E	Green Mtn. 200 Rd., sta. 15+94	50 feet	40 feet	n/a	Crowned

**CLEARING.** This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits. All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

**CLEARING CLASSIFICATION.**

New Construction and Road Improvement - Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE.

**GRUBBING.** This work shall consist of the removal or digging out of stumps and protruding objects. All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cut slopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections.

**GRUBBING CLASSIFICATION.**

New construction - from the top of the cut slope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

**CLEARING AND GRUBBING DISPOSAL.** Clearing and grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees. Clearing and grubbing debris may be scattered through openings in the timber outside of the cleared right-of-way, except for the following areas where debris shall be fully contained and hauled to a designated waste area:

- Where end-haul is required
- On side slopes exceeding 50 percent
- On unstable areas
- In any stream channel (Type F, N or D) or where material may enter the stream channel.

Clearing, grubbing, and associated disposal shall be completed prior to subgrade approval.



## EXHIBIT D

### FOREST ROAD SPECIFICATIONS

**EXCAVATION.** Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over (50) percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

All fills shall be machine compacted according to the "Compaction and Processing Requirements" in this Exhibit.

**ROAD WIDTH LIMITATIONS.** PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

**Fill Widening.** Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

**Curve Widening.** Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

#### DRAINAGE

**Subgrade.** Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

**Ditch.** Construct "V" shaped ditch (3) feet wide and to a depth of (1) foot below subgrade.

**Ditchouts.** Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

**TURNOUTS.** Increase roadbed width an additional (12) feet for both subgrade and surfacing. Length shall be at least (50) feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart and as marked in the field.

#### SLOPES

	<u>Cut Slopes</u>	<u>Fill Slopes</u>
Solid Rock	Vertical to $\frac{1}{4}$ :1	
Fractured Rock	$\frac{1}{2}$ :1	
Soil - side slopes 50% and over	$\frac{3}{4}$ :1	$1\frac{1}{2}$ :1
Soil - side slopes less than 50%	1 :1	$1\frac{1}{2}$ :1

(Top of cut slope shall be rounded.)

**LANDINGS.** Landings shall be constructed as posted in the field, no less than (50) feet wide and no more than (70) feet wide unless otherwise approved by STATE. Surface is to be outsloped or crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit.

**TURNAROUNDS.** Increase subgrade width an additional 30 feet for a length of 30 feet at locations marked in the field.

**SEASONAL WINTERIZATION.** All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit E, and blocked from vehicular traffic prior to October 1, annually and as directed by STATE.

## EXHIBIT D

### FOREST ROAD SPECIFICATIONS

#### GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

- (1) Timber Removal. Remove all trees within posted right-of-way boundary as specified in Section 2210, "Designated Timber."
- (2) Excavated Materials. Excavated materials shall be utilized for road construction and hauled in where necessary. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit. Excess excavated material not used for embankment shall be sidecast on slopes up to 50 percent and hauled or pushed to waste areas as shown on Exhibit A and marked in the field.
- (3) Drainage Ditches. Construct ditchlines, including ditchouts, as directed by STATE. Cut slopes of ditchlines and ditchouts shall not exceed a 1:1 slope. Construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE.
- (4) Culvert Installation. Fill construction backfill shall consist of select materials and may be obtained from borrow pits or, as approved and directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit. STATE may require the use of crushed rock for culvert bedding according to the Specific Road Construction Instructions.
- (5) Fill Armor and Energy Dissipator Construction. Where rock is specified for fill armor, rock shall be machine placed and tamped at a 1½:1 slope, beginning at the toe of the fill. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit D.
- (6) Controlled Blasting. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain material within the road prism.
- (7) Subgrade Preparation and Application of Surfacing Rock.
  - (a) Complete culvert installations, drainage ditches, ditchouts, fill construction, and other specified work prior to the application of surfacing rock.
  - (b) Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent.
  - (c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the "Compaction and Processing Requirements" in this Exhibit. Final road surface shall be crowned, outsloped, or insloped at 4 to 6 percent.
- (8) Reclaim rock. Remove the existing rock with an excavator down to the subgrade. Do not dig into the subgrade as carefully as reasonable. After the rock has been reclaimed place waterbars approximately 75' apart across the entire road prism for the length of road reclaimed.

EXHIBIT D  
FOREST ROAD SPECIFICATIONS

ROAD STATIONING: (GREEN MOUNTAIN ROAD)

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
Hammond Mainline Road	0.00-mile	Begin stationing at the white Weyerhaeuser gate
	5.00-mile	Junction right for the Green Mountain Road.
	6.00-mile	Junction left onto the Hammond 400 Road (station 0+00).
Hammond 400 Road	0.00 Miles	Junction left off the Hammond Mainline ~ 6-mile and begin stationing to access the Hammond 400 Pit.
	2.04 Mile	Hammond 400 Pit Stockpile on the left side of the road.
Green Mountain Road	0+00	Junction to the right off the Hammond Mainline 5-mile and begin stationing on the Green Mountain Road.
	48+43	ODF Property Line.
	110+77	Point F, junction to the left for the Green Mountain 200 Road station 0+00.
	112+86	Point G, junction to the right for the Green Mountain 300 Road station 0+00.
	115+78	Point I, junction to the right for the reclaim rock spur (see General Road Construction Instructions (8) for reclaim road rock).
	119+03	Point H, junction to the right for the reclaim rock spur (see General Road Construction Instructions (8) for reclaim road rock).
	138+86	Point D, located on the right side of the road.
	142+10	End stationing at the Weyerhaeuser property line.
Green Mountain 200 Road	0+00	Junction to the left off the Green Mountain Road station 110+77 labeled Point F and begin stationing.
	15+94	Construct a landing on the right side of the road labeled E.
Green Mountain 300 Road	0+00	Junction to the right off the Green Mountain Road station 112+86 labeled Point G and begin stationing.
	10+20	Spur C to C1 is located on the left side of the road station 0+00.
	14+42	Spur B to B1 is located on the left side of the road station 0+00.
		Go past Spur B to B1 (station 13+48) and continue to the end of the Green Mountain 300 Road. Start reclaiming rock off the end of the spur heading back to last junction. Place drivable waterbars 75' apart on reclaimed section.

# EXHIBIT D

## FOREST ROAD SPECIFICATIONS

### SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS:

Segment	Station	Work Description
B to B1	0+00	Junction to the left off Green Mountain 300 Road at station 14+42 and begin new construction a two-way junction for a 26' wide x 30' long crowned subgrade road. Begin to place reclaim rock 25' wide and taper down to 12' wide 30' long with a 10" compacted depth.
	0+30	Taper down to 13' wide subgrade and spread reclaim rock 12' wide with a 10" compacted depth.
	1+00	Begin to construct a 60' wide subgrade and place reclaim rock 50' wide ahead through landing with a 10" compacted depth to landing B1.
	1+50	Landing B1.
C to C1	0+00	Junction to the left off Green Mountain 300 Road at station 10+20 and begin new construction a two-way junction for a 26' wide x 30' long crowned subgrade road. Begin to place reclaim rock 25' wide and taper to 12' wide 30' long with a 10" compacted depth.
	0+30	Taper down to 13' wide subgrade and spread reclaim rock 12' wide with a 10" compacted depth.
	1+05	Construct a 60' x 60' landing subgrade labeled C1. Add reclaim rock for a 50' x 50' landing with a 10" compacted depth.
Point A	Spur I	Junction right off of Green Mountain Road 115+78 and construct a 50' x 50' landing on the right side of Spur I (sta. 3+08). Begin to place reclaim rock 50' wide by 50' long with a 10" compacted depth.
Point D	138+86	Construct a 50' x 50' landing on the right side of Green Mountain Road. Begin to place reclaim rock 50' wide by 50' long with a 10" compacted depth.
Point E	15+94	Construct a 40' x 40' landing on the right side of Green Mountain 200 Road. Begin to place reclaim rock 40' wide by 40' long with a 10" compacted depth.
G1 to G2	As needed	Begin to pull up the existing road rock at the end landing (G2) and reclaim road rock as needed and stop a point G1. Construct water bars ~75' apart.
H to H1	As needed	Begin to pull up the existing road rock at the end landing (H1) and reclaim road rock to the junction of Green Mountain sta. 119+03. Construct water bars ~75' apart.
A to I1	As needed	Begin to pull up the existing road rock at the end landing (Point I1) and reclaim road rock to Landing A at sta. 3+08. Construct water bars ~75' apart.

## EXHIBIT D

### COMPACTION AND PROCESSING REQUIREMENTS

#### COMPACTION AND PROCESSING REQUIREMENTS

Moisture Content: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

Compaction Pass: A pass is defined as traveling a road section forward and backward over that same section.

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	SUBGRADE COMPACTION OPTIONS
All Road Segments	(1) (4) (5)

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 12 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer. Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using the approved equipment options listed below:

ROAD SEGMENT	FILLS COMPACTION OPTIONS
All Road Segments	(1) (3) (4) (5) (6)

Reclaim Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of reclaim rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 9 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	RECLAIM ROCK COMPACTION OPTIONS
All Road Segments	(1) (4) (5)

## EXHIBIT D

### COMPACTION AND PROCESSING REQUIREMENTS

#### COMPACTION AND PROCESSING REQUIREMENTS (continued)

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped, compacted, and approved by STATE before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and

adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE. Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	CRUSHED COMPACTION OPTIONS
All Road Segments	(1)

#### COMPACTION EQUIPMENT OPTIONS

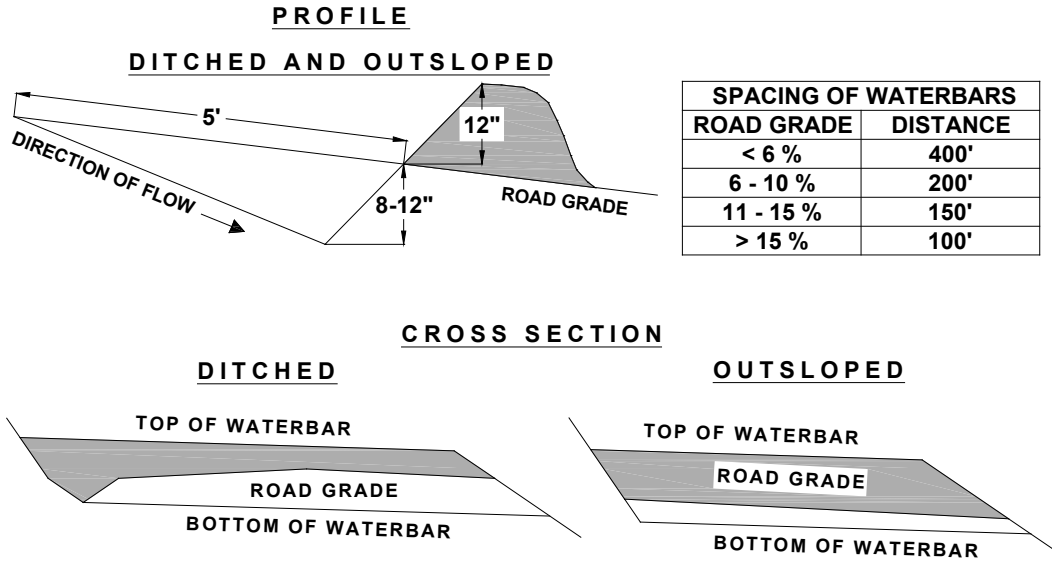
- (1) Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) Tampingfoot Compactors. Tampingfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.
- (3) Vibratory Hand-Operated or Backhoe-Mounted Tamper. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts (and/or bridge approach embankment materials around abutments). The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.
- (4) Vibratory Grid Compactors. The roller shall have a grid surface and have an operating weight of 32,000 pounds or more. The rock shall be worked with a grader weighing at least 20,000 pounds during the grid rolling process. All rock shall come in contact with the vibratory grid compactor.
- (5) Grid Rollers. Pit-run rock shall be processed by grid roller fully equipped with 32,000 pounds or more of ballast weights. Three passes shall be made with a grid roller over the entire length and width of the road. A grader weighing at least 20,000 pounds shall work the pit-run surface. Grid rolling shall be performed when the subgrade is dry and firm. Road surface shall be uniformly shaped and graded prior to and during grid rolling.
- (6) Dozer. A dozer/track-type tractor weighing a minimum of 45,000 pounds as directed by STATE shall be operated over the pit-run or jaw-run rock so that the entire surface comes in contact with the tracks.

## EXHIBIT D

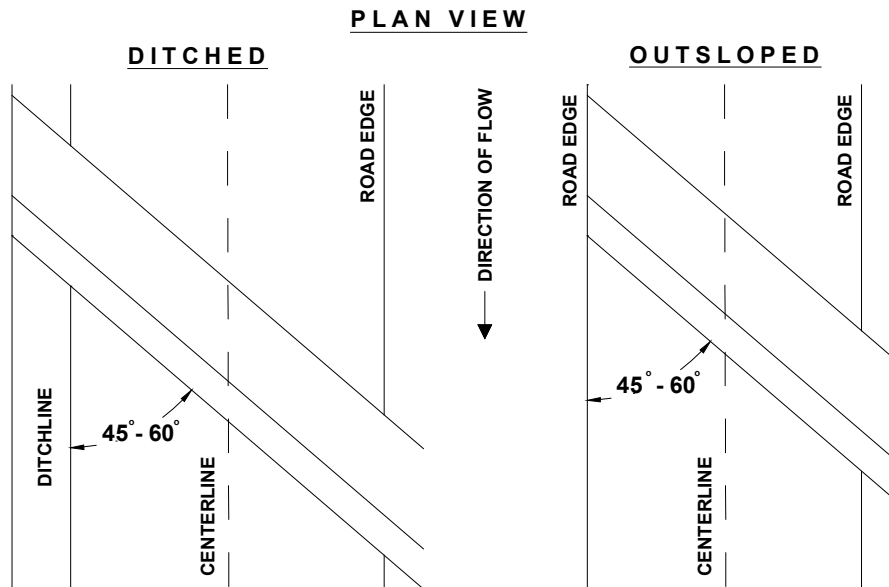
ROCK SUMMARY TABLE									
Last West Timber Sale									
Road Segment: B to B1				Point to Point		Sta. to Sta.		Total Volume (CY)	
Application	Rock Size and Type	Location	Depth of Rock (in)	B	to B1	0+00	to 1+50		
				Volume (CY) Per		Number of			
Two-way Junction	Reclaim	0+00 to 0+30	10	Station	78	Stations	0.30	23	
New Construct	Reclaim	0+30 to 0+70	10	Station	78	Stations	1.5	117	
Landing (50' x 50')	Reclaim	0+70 to 1+50	10	Station	120	Landing	0.5	60	
Total Rock for Road Segment:								200	
Road Segment: C to C1				Point to Point		Sta. to Sta.		Total Volume (CY)	
Application	Rock Size and Type	Location	Depth of Rock (in)	C	to C1	0+00	to 1+05		
				Volume (CY) Per		Number of			
Two-way Junction	Reclaim	0+00 to 0+30	10	Station	78	Stations	0.30	23	
New Construct	Reclaim	0+30 to 0+25	10	Station	78	Stations	1.05	82	
Landing (50' x 50')	Reclaim	0+55 to 1+05	10	Station	120	Stations	0.5	60	
Total Rock for Road Segment:								165	
Landing A				Point to Point		Station		Total Volume (CY)	
Application	Rock Size and Type	Location	Depth of Rock (in)	A		0+50			
				Volume (CY) Per		Number of			
Landing (Reclaim)	Reclaim	Green Mnt Rd Spur I	10	Station	120	Stations	0.50	60	
Total Rock for Road Segment:								60	
Landing D				Point to Point		Station		Total Volume (CY)	
Application	Rock Size and Type	Location	Depth of Rock (in)	D		138+86			
				Volume (CY) Per		Number of			
Landing (Reclaim)	Reclaim	Green Mountain Road	10	Station	120	Stations	0.50	60	
Total Rock for Road Segment:								60	
Landing E				Point to Point		Station		Total Volume (CY)	
Application	Rock Size and Type	Location	Depth of Rock (in)	E		15+94			
				Volume (CY) Per		Number of			
Landing (Reclaim)	Reclaim	Green Mnt 200 Road	10	Station	120	Stations	0.40	48	
Total Rock for Road Segment:								48	
								Total Rock Needed	534 cy

# EXHIBIT E

## WATERBAR SPECIFICATIONS



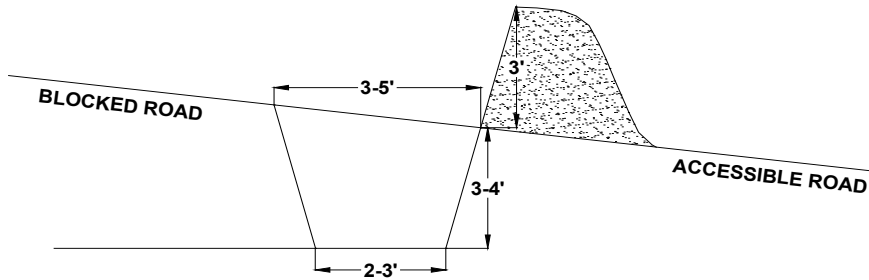
CONSTRUCT DITCHOUT THRU ANY EXISTING BERM.  
CROSS DRAINAGE GRADIENT MINIMUM 3%.





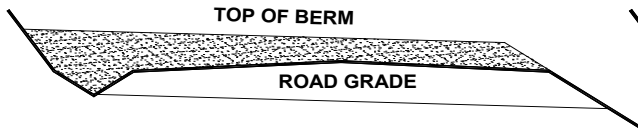
# EXHIBIT F TANK TRAP SPECIFICATIONS

## PROFILE DITCHED AND OUTSLOPED

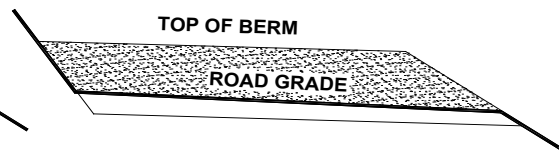


## CROSS SECTION

### DITCHED



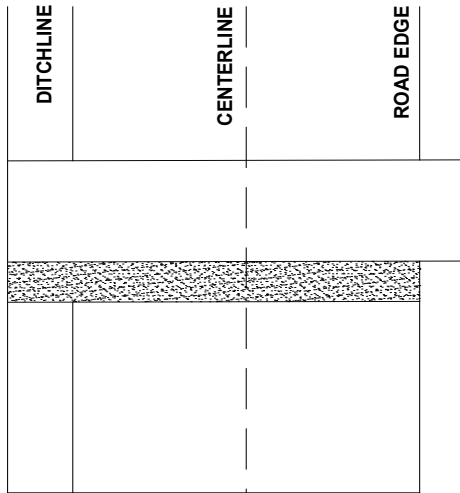
### OUTSLOPED



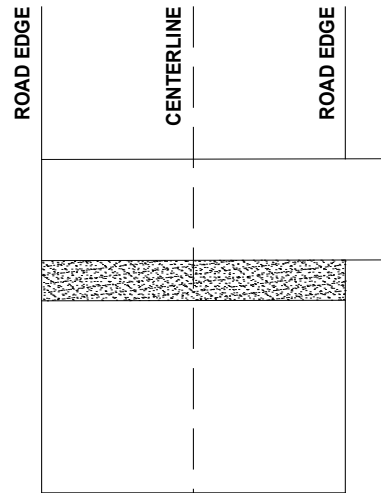
CONSTRUCT DITCHOUT THRU ANY EXISTING BERM.  
CROSS DRAINAGE GRADIENT MINIMUM 3%

## PLAN VIEW

### DITCHED



### OUTSLOPED



DIRECTION OF FLOW  
↓

It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

## EXHIBIT G

### SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

#### Description of Work to be Done

Areas designated for work under the contract shall be treated according to the specifications given below:

Clearing - Brush, logging Slash, and other debris shall be cleared from planting sites and piled so that 80 percent or more of the soil organic layer is exposed. All woody vegetation except trees is defined as brush in this exhibit.

#### Piles

- Piles shall be located inside the project area designated for piling and shall be more than 50 feet from any edge or standing conifer tree.
- Piles shall be made as large as possible.
- Piles shall be covered to prevent water from reaching the Slash. PURCHASER shall supply the materials used for covering the Slash.
- Place a 4-6 Mil Black plastic on **TOP** of pile and place additional woody debris on top of the covered piles to complete the piling, as directed by STATE.

Pile Covering Material- Piles shall be covered with a sheet of **4-6 mil Black** plastic measuring at least 10'x20'.

#### Equipment Type, Equipment Operation, and Conduct of Work

The specifications given below are requirements for equipment type, equipment operation, and conduct of work under the contract.

Shovel - shall be a track-mounted machine with a ground-pressure rating of not more than 6.8 PSI and a net horsepower of 85 or more. The machine shall be capable of a minimum horizontal reach of 26 feet and a minimum vertical reach of 16 feet.

- Excavator-shovel: Bucket shall be a hydraulically controlled, 4- to 5-foot wide, "clamshell-style bucket with rake arms," with a 360-degree continuous rotation, and tooth length on rake arm shall be greater than 14 inches long, unless otherwise approved in writing by STATE. "Clamshell-style bucket with rake arms" shall be hydraulically controlled to operate bucket in a horizontal position (**fixed position: positive control**) for piling Slash.
- Log Loader – shovel: Bucket shall be a hydraulically controlled, 4- to 5-foot wide, "clamshell-style bucket with rake arms," with a 360-degree continuous rotation, and tooth length on rake arm shall be greater than 14 inches long, unless otherwise approved in writing by STATE. "Clamshell-style bucket with rake arms" shall be hydraulically controlled to operate bucket in a vertical position (**free swinging**) for piling Slash.

Operator - must be experienced in operating similar equipment on land clearing operations, be able to operate the equipment proficiently, and pile the debris on the area as directed by STATE.

Support - including transport, other equipment, replacements, supplies, maintenance, and repairs shall be furnished as required to complete work; and shall be furnished without cost to STATE, other than as agreed under the contract terms.

Work Scheduling - work shall be accomplished only during dry weather conditions, and started within 14 calendar days after completion of yarding activities on the Timber Sale Area. Operations shall provide for continual operation until contract work is completed, unless interrupted by poor weather, fire closures, or other uncontrollable circumstances. Equipment breakdowns shall be repaired without undue delay, and provision shall be made for replacement of equipment to prevent prolonged delays. Piling operation shall not be allowed when operations might damage sites or affect stream flows. Any exception to these instructions must be authorized in writing by STATE. Work specifications may be modified or waived only upon written notice from STATE.

## EXHIBIT H

### SEEDING AND MULCHING [Native Seed]

This work shall consist of preparing seedbeds and furnishing and placing required seed and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds. Apply seed and straw mulch to all waste areas and bare soils resulting from Project No.1.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. CONTRACTOR shall notify STATE within 24 hours of seeding application.

#### APPLICATION METHODS FOR SEED

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, or other approved mechanical seeding equipment shall be used to apply the seed in the amounts specified. Hand-operated seeding devices may be used when seed is applied in dry form.

#### APPLICATION RATES FOR SEED

Any mixture of the native seed species listed below shall be applied at the recommended rates shown in the table. At least 50% of the mixture shall include species recommended for Erosion control.

NATIVE SPECIES	Coverage ft <sup>2</sup> /lb	Broadcast Rate lbs/acre	Recommended for Erosion Control
Barley – Meadow	1,740	50-62.5	Yes
Bentgrass – Spike	43,560	2-2.5	
Brome – California	1,740	50-62.5	Yes
Fescue – Native Red	2,200	20-25	
Fescue – Sand	3,110	28-35	Yes
Hairgrass – Slender	7,260	12-15	Yes
Hairgrass – Tufted	10,890	8-10	
Junegrass – Prairie	43,560	2-2.5	Yes
Wheatgrass – Slender	2,180	20	Yes
Wildrye Blue	2,175	40-50	

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed.

#### APPLICATION RATES FOR MULCH

Place weed free straw mulch to a reasonably uniform thickness of 1½ to 2½ inches. This rate requires between 2 and 3 tons of dry mulch per acre.

Application Locations: All new culvert installations and waste areas generated by road project.

Road Segment	Location	Road Segment	Location