



Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS

EXHIBIT B

TIMBER SALE OPERATIONS PLAN

(See page 2 for instructions)

Date Received by State: _____

(5) State Brand Information (Complete)

(1) Contract Number: FG-341-2024-W00887-01

(2) Sale Name: Round Bell

(3) Contract Expiration Date: 10/31/2025

(4) Purchaser Name: _____

(6) State Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(7) Purchaser Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(8) Name of Subcontractors and Start Dates:

<u>Project No.</u>	<u>Subcontractor Name.</u>	<u>Start Date</u>	<u>Completion Date</u>	<u>Cell No.</u>	<u>Alt Phone</u>

	<u>Subcontractor Name.</u>	<u>Start Date</u>	<u>Cell No.</u>	<u>Alt Phone</u>
FELLING				
YARDING				

(9) Comments:

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS

EXHIBIT B

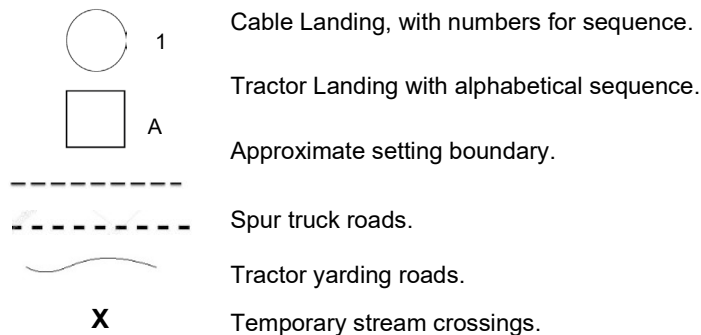
INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act including without limitation PURCHASER'S independent obligation to avoid take of a T&E species and PURCHASER'S obligation to comply with terms and conditions of any incidental take Permit(s) that include required minimization and mitigation measures in any applicable Habitat Conservation Plan. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No.(from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
 3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
 4. Locations of temporary stream crossings.
 5. List the sequence of performing project work.
 6. Location of rock sources - attach pit development plans.





Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS

EXHIBIT B OPERATIONS PLAN

Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Projects

Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____

Work Commences	25%	50%	75%	Projects Complete

Harvest & Other Requirements

Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____

Work Commences	25%	50%	75%	Sale Complete

The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA or that the plan is consistent with the terms and conditions of any applicable incidental take Permit(s) including any required minimization and mitigation measures proposed in the applicable Habitat Conservation Plan. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws, including without limitation any Permit(s) issued thereunder.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date: _____

SUBMITTED BY:
PURCHASER

STATE OF OREGON - DEPARTMENT OF
FORESTRY

Title _____

Title _____



Oregon Department of Forestry
EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE)
SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION
Forest Grove - NWOA

(1) ORIGINAL REGISTRATION ☐ Date _____
REVISION NUMBER 000 ☐ Date _____
CANCELLATION ☐ Date _____

(2) TO: _____
(Third Party Scaling Organization)

(3) FROM: Forest Grove Phone (503) 357-2191
(State Forestry District)
Address: 801 GALES CRK RD
FOREST GROVE, OR 97116-1199

(4) PURCHASER: _____
Mailing Address: _____
Phone Number: _____

(5) MINIMUM SCALING SPECIFICATIONS	
SPECIES	MINIMUM NET VOLUME
Conifers	10
Hardwoods	10

*Apply minimum volume test to whole logs over 40' Westside

(6) WESTSIDE SCALE:
Use Region 6 actual taper rule. Logs over 40'.

(8) APPROVED SCALING LOCATIONS (as shown on the ODF Approved Locations web-site)	YES NO		Species	Yard	Truck	Weight
	<input type="checkbox"/>	<input checked="" type="checkbox"/>				

(9) SALE NAME: Round Bell
COUNTY: Washington

(10) STATE CONTRACT NUMBER:
FG-341-2024-W00887-01

(11) STATE BRAND REGISTRATION NUMBER:

(12) STATE BRAND INFORMATION:



(13) PAINT REQUIRED: YES ☒
COLOR: Orange

(14) SPECIAL REQUESTS (Check applicable)	
PEELABLE CULL (all species).....	<input checked="" type="checkbox"/>
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE	<input checked="" type="checkbox"/>
ADD-BACK VOLUME - Deductions due to delay...	<input checked="" type="checkbox"/>
OTHER :	

(15) REMARKS:
"Mule Trains"
1. Loads are required to have load tickets for each set of bunks.
2. If truck and pup are to be weighed, weigh and process separately for gross and tare weights.

Operator's Name (Optional inclusion by District): _____

(16) SIGNATURES:

Purchaser or Authorized Representative Date

State Forester Representative Date

State Forester Representative PRINT NAME

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.
General Distribution: TPSO, Approved Scaling Locations and Purchaser.



Oregon Department of Forestry
EXHIBIT C - SAWMILL GRADE
INSTRUCTIONS FOR EXHIBIT C
Forest Grove - NWOA

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.

- (2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau
P.O.Box 7002, Eugene, OR 97401
Phone: (541) 342-6007 Fax: (541) 342-2631
Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau
P.O.Box 580, Roseburg, OR 97470
Phone: (541) 673-5571 Fax: (541) 672-6381
Email: info@mwlsqb.com

Northwest Log Scalpers Inc.
6137 NE 63rd St, Vancouver, WA, 98661
Phone: (360) 553-7212 ext. 4 Fax: (360) 553-7213
Email: info@nwlogscalpers.com

Pacific Rim Log Scaling Bureau, Inc.
8288 28th Court North East, Lacey, WA 98516
Phone: (360) 528-8710 Fax: (360) 528-8718
Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau
P.O.Box 709, Forest Grove, OR 97116
Phone: (503) 359-4474 Fax: (503) 359-4476
Email: yamhilllog@frontier.com

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside - Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs - All Species - State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample - Check box if sale is to be a Weight Scale Sample. All specifics for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (**REQUIRED**).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form. Signatures not required on revisions.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
Match Existing	Match Existing	A to B	0+00 to 94+95	Ditch
Match Existing	Match Existing	B to C	0+00 to 203+15	Ditch
Match Existing	Match Existing	C to D	0+00 to 88+50 88+50 to 95+00	Ditch Outslope
Match Existing	Match Existing	E to F	0+00 to 7+80	Ditch
Match Existing	Match Existing	G to H	0+00 to 2+90	Ditch
Match Existing	Match Existing	I to J	0+00 to 18+60	Ditch
14 feet	-	K to L	0+00 to 5+30 5+30 to 14+80	Ditch Outslope

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits. All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

CLEARING CLASSIFICATION.

New Construction - Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE.

Improvement - the "Road Brushing Specifications" in Exhibit G shall apply. Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 10 feet out from the toe of the fill slope, or as directed by STATE.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects. All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed.

GRUBBING CLASSIFICATION.

New construction - from the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

CLEARING AND GRUBBING DISPOSAL. Clearing and grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees. Clearing and grubbing debris may be scattered through openings in the timber outside of the cleared right-of-way, except for the following areas where debris shall be fully contained and hauled to a designated waste area:

- Where end-haul is required
- On side slopes exceeding 55 percent
- On unstable areas
- In any stream channel (Type F, N or D) or where material may enter the stream channel.

Clearing, grubbing, and associated disposal shall be completed prior to subgrade approval.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE.

Subgrade. Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct "V" shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

Ditchouts. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, plus 25-foot approaches at each end. Location: Intervisible but not greater than 750 feet apart.

SLOPES. Top of cutslope shall be rounded.

Solid Rock

Fractured Rock

Soil - side slopes 50% and over

Soil - side slopes less than 50%

Cutslopes

Vertical to $\frac{1}{4}$:1

$\frac{1}{4}$:1

$\frac{1}{2}$:1

$\frac{3}{4}$:1

Fill Slopes

$1\frac{1}{2}$:1

$1\frac{1}{2}$:1

LANDINGS. Landings shall be constructed (as posted in the field,) no less than 50 feet wide and no more than 70 feet wide unless otherwise stated or approved by STATE. Surface is to be outsloped or crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit, with 2 feet of subgrade extending out from base of the surfacing.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

SEASONAL WINTERIZATION. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit H, and blocked from vehicular traffic prior to October 31, annually and as directed by STATE.

EROSION CONTROL. Install bio bags, silt fence, or straw bales for erosion control in project areas and ditch lines where sedimentation or erosion is possible, as directed by STATE. Each Bio-bag shall be installed with a minimum of two wooden stakes.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

GENERAL DIRT ROAD CONSTRUCTION INSTRUCTIONS:

- (1) Excavated Materials. Excavated materials shall be utilized for road construction and hauled in where required. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage.
- (2) Drainage Ditches. Construct ditchlines, including ditchouts, as directed by STATE. Cutslopes of ditchlines and ditchouts shall not exceed a 1:1 slope. Construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE.
- (3) Subgrade Preparation
 - (a) Subgrade shall be crowned or outsloped at 4 to 6 percent.

SPECIFIC DIRT ROAD CONSTRUCTION INSTRUCTIONS:

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
K to L	0+00	Point K. Begin dirt road construction; crown road, begin ditch.
	3+65	Begin drift to maintain grade \leq 15%.
	5+30	End drift. Begin outslope.
	10+90	Construct turnout.
END	14+80	Point L. End road construction, construct landing.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- (1) Excavated Materials. Excavated materials shall be utilized for road and fill construction and hauled in where required. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage.
- (2) Bank Slough Removal. Excavate all bank slough. Bank slough material shall not be pulled across existing surfacing rock. Excavated material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A.
- (3) Culvert Replacement, Culvert Installation and Fill Reconstruction. Existing culvert geometry shall be modified to provide for optimum drainage and culvert performance. Modifications may include, skewing the culvert and/or installing the culvert at gradients equal to or exceeding the drainage (or ditch) gradient. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. All woody debris encountered during fill excavation shall be removed. Fill reconstruction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Unsuitable backfill material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A. Backfill materials shall be hauled in where necessary.
- (4) Drainage Ditches. Restore or construct ditchlines, including ditchouts, as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock but shall be placed in nearby waste areas.
- (5) Settling Ponds. Construct up to 6 settling ponds for erosion control in project areas and ditchlines where sedimentation or erosion is possible as directed by STATE. Waste materials shall be sloped and compacted for drainage. Settling pond dimensions shall be a finished length of 6 feet, width of 6 feet, and 3 feet in depth, or as directed by STATE. Backslopes shall be $\frac{3}{4}$:1.
- (6) Fill Armor and Energy Dissipator Construction. Where rock is specified for fill armor, rock shall be machine placed and tamped at a $1\frac{1}{2}$:1 slope, beginning at the toe of the fill. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit E.
- (7) Sidecast Pullback. Excavate/pullback previously sidecast materials below the road at designated locations. Developed slopes shall be pulled back to a $1\frac{1}{2}$:1 slope or to natural ground contours. The beginning position for sidecast pullback shall be no greater than 35 feet vertical distance from the existing road surface, in accordance with Exhibit I. Sidecast material remaining greater than 35 feet below the road shall be tapered and sloped for drainage.
- (8) Subgrade Preparation and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, settling ponds, and other specified work prior to the application of new surfacing rock.
 - (b) Cut out all potholes and/or washboard sections from the existing surfacing.
 - (c) Apply required patching and leveling rock, as directed by STATE.
 - (d) Process (grade and mix) the existing surface. Provide for a crown, outslope, or inslope of 4 to 6 percent, and compact in accordance with the "Compaction and Processing Requirements" in this Exhibit.
 - (e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with this Exhibit.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS:

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
A to B	0+00	Point A. Cochran Road. Junction with Ingersoll Road on right. Begin road improvement; crown road, clean or construct ditchlines. *Buried electrical cable in ditch on right. Contact Washington County Consolidated Communications Agency prior to the beginning of construction for a locate.
	0+50	Existing culvert, install marker.
	7+15	Existing culvert, install marker.
	12+40	Existing culvert, install marker.
	17+05	Junction with Carlson Creek Road on right.
	23+05	Junction on left. Trail on right, do not disturb existing trail culvert and trail prism.
	28+25	Junction on left. Trail on right, do not disturb existing trail culvert and trail prism.
	32+80	Junction on left.
	37+30	Junction on right with Wheeler Road.
	44+20	Existing culvert, install marker.
	44+70	Existing culvert, clean inlet and outlet.
	45+95	Junction on left and right with trail. Do not disturb existing trail prism.
	46+00	Bridge.
	48+70	Junction on left with trail. Do not disturb existing trail prism.
	69+10	Live Stream. Remove existing culvert and install Culvert No. 1 (24" x 50').
	71+95	Existing culvert, clean inlet and outlet.
	82+65	Remove and reinstall existing culvert to specification.
	87+20	Existing gate.
	89+40	Construct six settling ponds, three on each side of road in ditchline.
	90+50	Live Stream. Existing culvert.
	91+25	Construct three settling ponds on left in ditchline.
END	94+95	Point B. Junction with Round Top Road, junction with B to C on left. End road improvement.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
B to C	0+00	Point B. Round Top Road. Begin road improvement; crown road, clean or construct ditchlines. *Buried electrical cable in ditch on right. Contact Washington County Consolidated Communications Agency prior to the beginning of construction for a locate.
	0+75	Construct six settling ponds, three on each side of road in ditchline.
	1+00	Existing culvert, clean inlet and outlet.
	1+40	Live Stream. Existing culvert.
	2+05	Construct six settling ponds, three on each side of road in ditchline.
	2+50	Existing culvert, clean inlet and outlet.
	13+10	Railroad crossing. Do not damage or manipulate existing railroad tracks or railroad ties.
	15+40	Junction on right.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS:

B to C continued	16+75	Existing culvert, clean inlet and outlet. Re-establish ditchline to facilitate backward flow to reach existing disconnect culvert.
	17+30	Live Stream. Existing culvert.
	18+35	Existing culvert.
	27+30	Live Stream. Existing culvert, install marker.
	30+70	Construct three settling ponds, on right side of road, in ditchline.
	32+00	Construct three settling ponds, on right side of road, in ditchline.
	33+85	Existing culvert.
	34+25	Construct three settling ponds, on right side of road, in ditchline.
	50+10	Junction on left.
	50+30	Live Stream. Existing culvert.
	52+10	Live Stream. Existing culvert.
	62+30	Live Stream. Existing culvert, install marker.
	66+25	Live Stream. Install Culvert No. 2 (24" x 30').
	71+80	Existing culvert, clean inlet and outlet, install marker.
	74+80	Existing culvert, clean inlet and outlet, install marker.
	76+75	Trail on left and right. Do not disturb existing trail prism.
	78+25	Junction on left.
	79+20	Junction on left.
	89+70	Point E. Junction with E to F on right.
	90+10	Remove existing culvert and install Culvert No. 3 (18" x 30') as cross drain.
	95+40	Install Culvert No. 4 (18" x 40') as cross drain.
	95+50	Begin cutslope layback on right, widen corner to facilitate lowboy passage. Fell all merchantable timber and stack outside road prism. End haul surplus material to waste area. End haul all stumps and woody debris to waste area.
	96+80	Begin sidecast pullback on left. End haul surplus material to waste area. End haul all stumps and woody debris to waste area.
	97+05	End sidecast pullback.
	97+45	Begin sidecast pullback on left. End haul surplus material to waste area. End haul all stumps and woody debris to waste area.
	97+65	End sidecast pullback. End cutslope layback. Begin curve widening.
	97+80	Junction box in ditchline on right. Do not damage or manipulate junction box.
	98+00	Live Stream. Existing culvert. Place 24cy of riprap as fill armor at inlet. Place an additional 48cy of riprap as energy dissipater at outlet.
	98+15	Begin cutslope layback on right to widen road to facilitate lowboy passage. Begin sidecast pullback on left. End haul surplus material to waste area. End haul all stumps and woody debris to waste area.
	98+75	End sidecast pullback.
	99+05	End cutslope layback. Remove existing culvert and install Culvert No. 5 (18" x 40') as disconnect. End curve widening.
	99+65	Junction box on right. Do not damage, manipulate, or bury junction box.

FOREST ROAD SPECIFICATIONS

EXHIBIT D

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS:

B to C continued	99+85	Begin cutslope layback on right, widen corner to facilitate lowboy passage. Fell all merchantable timber and stack outside road prism. End haul surplus material to waste area. End haul all stumps and woody debris to waste area.
	102+85	End cutslope layback.
	104+25	Live Stream. Remove existing culvert and install Culvert No. 6 (24" x 40'). Place 24cy of riprap as energy dissipater at outlet.
	104+85	Begin cutslope layback on right, widen corner to facilitate lowboy passage. Fell all merchantable timber and stack outside road prism. End haul surplus material to waste area. End haul all stumps and woody debris to waste area.
	106+45	End cutslope layback. Junction box on right. Do not damage or manipulate junction box.
	112+45	Junction on left.
	126+05	Existing culvert, clean inlet and outlet.
	130+15	Junction on left. Buried electrical cable in ditch switches to left side of road.
	149+40	Remove existing culvert and install Culvert No. 7 (18" x 30') as cross drain. Place 12cy of riprap as energy dissipater at outlet.
	151+45	Existing culvert, clean inlet and outlet.
	153+90	Construct roadside landing on right. Excavate suitable fill material from adjacent cutslope, place and compact fill to a level gradient. Re-establish ditchline.
	157+70	Junction on left. Waste area on left. Junction with V4 on right.
	159+75	Existing culvert, clean inlet and outlet.
	161+55	Construct roadside landing on left. Excavate excess material and end haul to waste area.
	168+95	Existing culvert, trim outlet of culvert.
	170+60	Construct roadside landing on right. Excavate suitable fill material from adjacent cutslope, place and compact fill to a level gradient. Re-establish ditchline.
	177+10	Point G. Junction with point G to H on right.
	186+45	Junction on right. Continue on Bell Camp Road to left.
	191+45	Junction on right.
	193+20	Trail crossing on left and right. Do not disturb existing trail prism.
	193+70	Junction on right.
	197+05	Existing culvert. Remove existing marker and reinstall at inlet.
END	203+15	Point C. Junction with C to D on right. End road improvement.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
C to D	0+00	Point C. Begin road improvement; crown road, clean or construct ditchlines. Begin roadside brushing.
	5+80	Junction on right.
	59+55	Y- junction on left. End roadside brushing.
	64+50	Install Culvert No. 8 (18" x 30') as disconnect.
	65+55	Live Stream.
	77+00	Point V1. Junction with V1 to V2 on left.
	77+90	Install Culvert No. 9 (18" x 40') as disconnect.
	78+10	Live Stream.
	80+75	Point I and V3. Junction with I to J on left. Junction with V3 to V4 ahead.

FOREST ROAD SPECIFICATIONS

EXHIBIT D

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS:

C to D continued	83+20	Construct six settling ponds, three on each side of road in ditchline.
	83+40	Live Stream. Existing culvert.
	88+35	Junction on left and right with trail. Do not disturb existing trail prism.
	88+50	Begin outslope construction.
END	95+00	Point D. End road improvement, improve landing.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
E to F	0+00	Point E. Begin road improvement; crown road, clean or construct ditchlines.
	2+10	Remove blocking stumps.
	2+25	Junction with trail on left and right. Do not disturb existing trail prism.
	6+10	Construct roadside landing on right.
END	7+80	Point F. End road improvement, improve landing.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
G to H	0+00	Point G. Begin road improvement; crown road, clean or construct ditchlines.
	1+70	Install Culvert No. 10 (18" x 30') as cross drain.
END	2+90	Point H. End road improvement, improve landing.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
I to J	0+00	Point I. Junction with V3 to V4 on right. Begin road improvement; crown road, clean or construct ditchlines.
END	18+60	Point J. End road improvement. Improve landing.

EXHIBIT D

FULL BENCH AND END-HAUL REQUIREMENTS

POINT TO POINT	STA. TO STA.
B to C	95+50 to 97+65
B to C	98+15 to 99+05
B to C	99+85 to 102+85
B to C	104+85 to 106+45
B to C	161+55

Full Bench and End-Haul Areas General Requirements

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Material shall not be sidecast unless specified above.

When controlled blasting is required, it shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain material within the road prism.

Containment/Sidecast

- Full: No excavated material remains below the road.

Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and end-hauled to a designated waste area.

Waste Area Location

- As shown on Exhibit A and as marked in the field.
- Setback from slope break shall be a minimum of 20 feet horizontal measurement.

Waste Area Treatment

- Deposit at waste area, spread evenly, compact, and provide adequate drainage.
- Pile woody debris separate from other waste material.
- Mulch and seed all waste areas in accordance with Exhibit J.

EXHIBIT D

ROCK TABLE

ROAD SEGMENT: A to B				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 94+95				
				Volume (CY) Per		Number of		
Culvert Bedding /Backfill	1 ½"-0 Crushed	Culvert No. 1 & 82+65	Varies	Culvert	24	Culverts	2	48
Total Rock for Road Segment:								48

ROAD SEGMENT: B to C				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 203+15				
				Volume (CY) Per		Number of		
Culvert Bedding /Backfill	1 ½"-0 Crushed	Culvert No. 2 - 7	Varies	Culvert	24	Culverts	6	144
Energy Dissipator	24" – 12" Riprap	Culvert No. 6 & 7	Varies	Culvert	24	Culverts	2	48
Energy Dissipator	36" – 24" Riprap	98+00	Varies	Culvert	48	Culverts	1	48
Fill Armor	36" – 24" Riprap	98+00	Varies	Fill	24	Fills	1	24
Surfacing Rock	1 ½"-0 Crushed	0+00 to 2+50, 15+40 to 18+35, 21+75 to 22+75, 27+05 to 28+05, 31+05 to 32+05, 48+95 to 52+50	3"	Station	15	Stations	12	180
Spot Rock	1 ½"-0 Crushed	B to C	Varies	Station	Varies	Stations	Varies	250
Base Rock (Includes Curve Widening)	Jaw-run	95+50 to 99+65	10"	Station	142	Stations	4.1	580
Surfacing Rock (Includes Curve Widening)	1 ½"-0 Crushed	95+50 to 99+65	3"	Station	42	Stations	4.1	172
Roadside Landing	Jaw-run	153+90, 161+55, 170+60	12"	Landing	95	Landings	3	285
Total Rock for Road Segment:								1,731

ROAD SEGMENT: C to D				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 95+00				
				Volume (CY) Per		Number of		
Culvert Bedding /Backfill	1 ½"-0 Crushed	Culvert No. 8 & 9	Varies	Culvert	24	Culverts	2	48
Surfacing Rock	Jaw-run	C to D	10"	Station	53	Stations	95	5,035
Junction	Jaw-run	C to D	10"	Junction	24	Junctions	5	120
Turnout	Jaw-run	C to D	10"	Turnout	24	Turnouts	8	192
Landing	Jaw-run	Point D	10"	Landing	80	Landings	1	80
Total Rock for Road Segment:								5,475

EXHIBIT D

ROCK TABLE

ROAD SEGMENT: E to F				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 7+80				
				Volume (CY) Per		Number of		
Surfacing Rock	Jaw-run	E to F	10"	Station	53	Stations	7.8	413
Junction	Jaw-run	E to F	10"	Junction	48	Junctions	1	48
Roadside Landing	Jaw-run	E to F	10"	Landing	80	Landings	1	80
Landing	Jaw-run	Point F	10"	Landing	80	Landings	1	80
Total Rock for Road Segment:								621

ROAD SEGMENT: G to H				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 2+90				
				Volume (CY) Per		Number of		
Culvert Bedding /Backfill	1 ½"-0 Crushed	Culvert No. 10	Varies	Culvert	24	Culverts	1	24
Surfacing Rock	Jaw-run	G to H	10"	Station	53	Stations	2.9	154
Junction	Jaw-run	G to H	10"	Junction	24	Junctions	1	24
Landing	Jaw-run	Point H	10"	Landing	150	Landings	1	150
Total Rock for Road Segment:								352

ROAD SEGMENT: I to J				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 18+60				
				Volume (CY) Per		Number of		
Surfacing Rock	Jaw-run	I to J	10"	Station	53	Stations	18.6	986
Landing	Jaw-run	Point J	10"	Landing	80	Landings	1	80
Total Rock for Road Segment:								1,066

TOTAL ROCK	24"-36" Riprap	24"-12" Riprap	6"-0 Jaw-run	1 ½"-0 Crushed
9,293 CY	72 CY	48 CY	8,307 CY	866 CY

Roads shall be uniformly graded, shaped, and approved by STATE prior to rocking.
Total rock cubic yard volumes are rounded to the closest whole yard.

EXHIBIT D

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE.

EXHIBIT D

COMPACTION AND PROCESSING REQUIREMENTS

Moisture Content: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

Compaction Pass: A pass is defined as traveling a road section forward and then backward over that same section.

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	SUBGRADE COMPACTION OPTIONS
All road segments that require rock surfacing	Vibratory Roller

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	FILL COMPACTION OPTIONS
All road segments	Vibratory Roller, Vibratory Hand-Operated, Backhoe-Mounted Tamper, or Dozer

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped, compacted, and approved by STATE before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

EXHIBIT D

COMPACTION AND PROCESSING REQUIREMENTS

ROAD SEGMENT	CRUSHED ROCK COMPACTION OPTIONS
All road segments requiring crushed rock	Vibratory Roller

Jaw-run Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of pit-run rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 8 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	JAW-RUN COMPACTION OPTIONS
Segments requiring pit-run rock	Vibratory Grid Compactor or a combination of Vibratory Roller and Dozer

COMPACTION EQUIPMENT OPTIONS

Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.

Vibratory Hand-Operated or Backhoe-Mounted Tamper. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts. The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

Vibratory Grid Compactors. The roller shall have a grid surface and have an operating weight of 32,000 pounds or more. The rock shall be worked with a grader weighing at least 20,000 pounds during the grid rolling process. All rock shall come in contact with the vibratory grid compactor.

Dozer. A dozer/track-type tractor weighing a minimum of 45,000 pounds as directed by STATE shall be operated over the jaw-run rock so that the entire surface comes in contact with the tracks.

EXHIBIT E

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract.

Culverts 36 inches in diameter and smaller shall be constructed of corrugated polyethylene. Culverts larger than 36 inches in diameter shall be constructed of corrugated aluminized Type 2 steel. Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-11, Type S, or ASTM F2648.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly. Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing.

Cross Drain Culverts

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed. Cross drains shall be skewed to fit the required culvert length to the road prism.

Cross drain culverts shall be installed at a slope steeper than the incoming ditch grade, but not less than 3 percent or greater than 10 percent.

Disconnect Culverts

The culvert inlet shall be located as close to the channel that it is disconnecting, while the culvert outlet shall be located as far from the channel as possible; discharge culvert outflow on the forest floor, allowing for filtration before the water enters the disconnected channel.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the culvert for all live stream culverts and all culverts on road improvement segments.

Backfill shall consist of crushed rock on improvement segments and crushed rock or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the culvert on new construction segments.

EXHIBIT E

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36". Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions. The shortest culvert section length shall be placed at the inlet end.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water.

The intake end of cross drain and disconnect culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Compaction by tamping utilizing a Vibratory Hand-Operated or Backhoe-Mounted Tamper is required for all stream crossing culverts and culverts on improvement sections.

All culverts scheduled for replacement shall become property of the PURCHASER and be removed from STATE land in the same project period in which replacement occurred. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack or cutting off the culvert end to allow for free passage of water at peak flow levels.

The intake ends of culverts in fills less than 3 feet to the top of the culvert shall be marked by driving steel posts within 6 inches of the downgrade side. Posts shall be painted with a rust-resistant paint and be a minimum of 5 feet long, with the spade driven 2 feet into the ground. Install a culvert marker at each existing culvert that is missing a marker that could be reached by a grader blade.

Energy Dissipators and Settling Ponds shall be installed within 72 hours of culvert installation, unless otherwise approved in writing by STATE. Steel posts used with half round installation shall be painted with rust preventative paint.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

EXHIBIT E
CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	24	50	A to B	69+10
2	24	30	B to C	66+25
3	18	30	B to C	90+10
4	18	40	B to C	95+40
5	18	40	B to C	99+05
6	24	40	B to C	104+25
7	18	30	B to C	149+40
8	18	30	C to D	64+50
9	18	40	C to D	77+90
10	18	30	G to H	1+70

TOTAL LENGTHS BY DIAMETER	
18 INCH	24 INCH
240	120

EXHIBIT E

TYPICAL EMBEDDED ENERGY DISSIPATOR

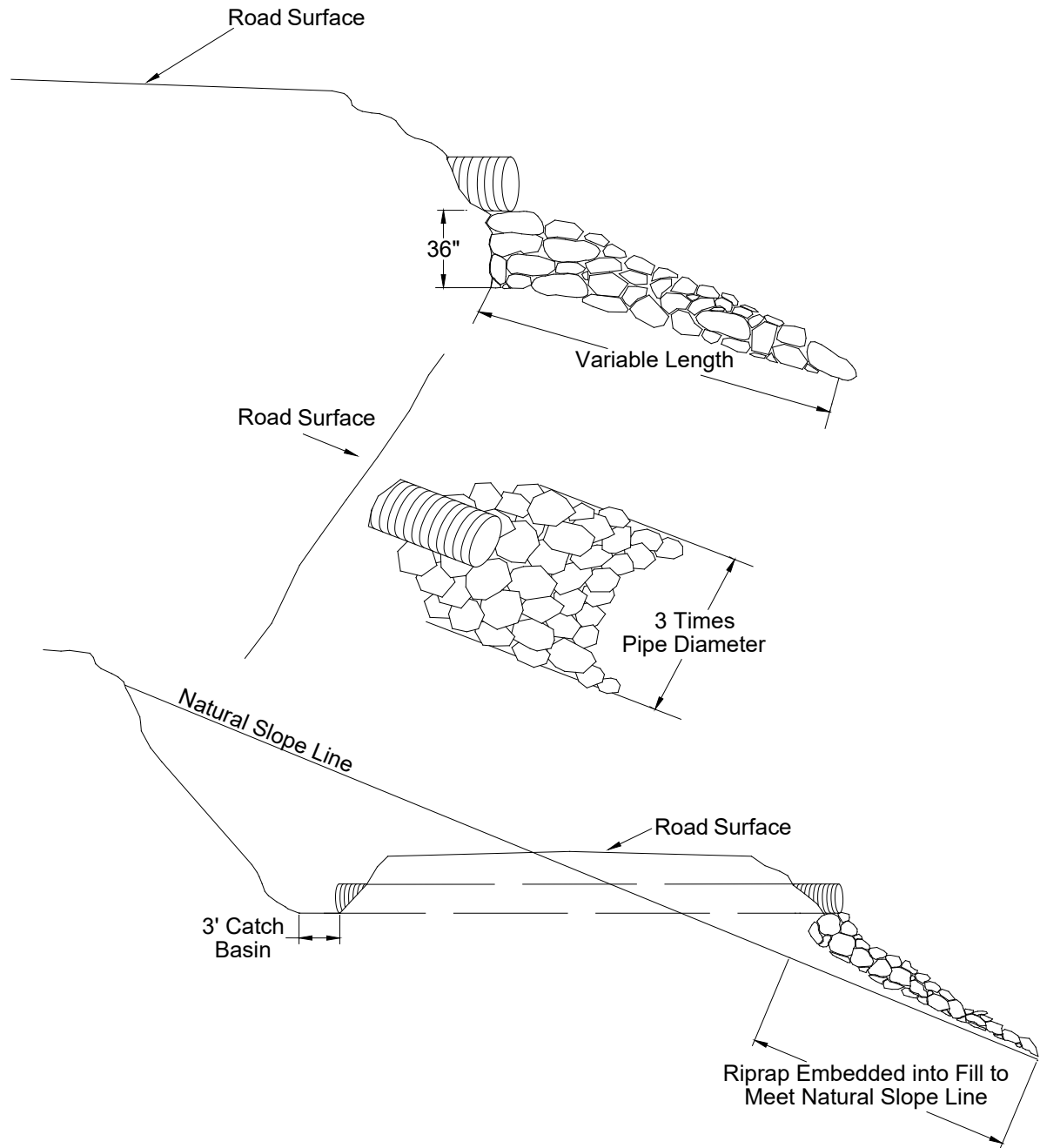


EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:
 - (a) Location of benches and roads to benches.
 - (b) Disposal site for woody debris, overburden and reject material.
 - (c) Time lines for rock quarry use.
 - (d) Erosion Control measures.
2. PURCHASER shall schedule and coordinate quarry and stockpile usage with other existing or planned activity requiring quarry or stockpile usage. PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.
3. The STATE shall be notified 24 hours prior to the beginning of blasting operations. Working days shall be defined as Monday through Friday, 7:00 a.m. to 4:30 p.m.
4. Purchaser shall identify a Blaster in Charge (BIC) for all blasting operations. The BIC will be qualified by experience to oversee all phases of the blasting operations. The BIC shall provide direct supervision at all times when blasting and explosives handling activities are occurring on STATE LANDS.
5. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area. Each shot shall also have a "tattle-tale" end cap so that it is known if all charges were detonated. The CONTRACTOR shall detonate or remove all non-detonated explosives from STATE LANDS. PURCHASER shall maintain a comprehensive blasting log that contains all pertinent data for all blasting operations. The blasting log shall be submitted to the STATE after the completion of all blasting activity. The blasting log is intended for STATE record keeping purposes only.
6. Overburden shall be removed for a distance of 20 feet beyond the developed rock source. All overburden and reject material shall be hauled to the designated waste area as directed by STATE.
7. PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that sediment, rock, or debris shall not be washed, conveyed, or otherwise deposited in any stream.
8. Benches shall be maintained/constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.
9. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.
10. Oversized material that is produced shall be piled in a designated area adjacent to the pit. It shall not be wasted.
11. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, and the quarry floor, shall be cleared at the termination of use. Unused shot rock material that is produced shall be piled in the vicinity of the quarry as directed by STATE.
12. The quarry floor shall be developed to provide for drainage away from the quarry and from seasonal stream to the east. All quarry and stockpile site drainage ditches shall be maintained. Ditches, culverts, waterbars and other direct conveyances of water from the quarry or stockpile site(s) shall be constructed to drain to the forest floor in locations that will provide filtration. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

13. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.

EXHIBIT F

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay.

STATE may require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Excess fines are present, when greater than 5 percent of a total rock sample weight, passes a #200 sieve. Rock crushing shall be limited to periods when weather conditions are acceptable to STATE.

Quality and Grading Requirements. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow:

Hardness - Aggregate Hardness - Test Method AASHTO T 96: 30% Maximum

Durability – Test Method ODOT TM 208

Passing No. 20 Sieve: 30% Maximum

For the purpose of crushing rock specified under the projects in Section 2610, "Project Work," PURCHASER shall utilize a jaw rock crusher, or equivalent, unless otherwise approved by STATE.

The rock crusher shall be calibrated to produce rock as specified in this exhibit. Prior to the commencement of production crushing, PURCHASER shall sample, test, and provide rock test results meeting STATE specifications. STATE may then sample and test crushed rock for approval to proceed. PURCHASER shall submit samples to a certified laboratory or shall perform testing for gradation requirements using AASHTO T 11 and AASHTO T 27 testing procedures. Prior to testing, each sample shall be split, making one-half of the sample, with proper identification, available for testing by STATE. Each sample and the results of PURCHASER testing shall be made available to STATE within 24 hours of sampling. Any rock crushed prior to STATE approval to proceed shall not be credited to the required rock quantity. Any subsequent rock tests not meeting STATE specifications shall be reason for rejection of that portion of crushed rock produced after that test and shall not be credited to the required rock quantity. STATE may sample the crushed rock at any time during the operation. Results of STATE's tests shall prevail over all other test results.

JAW-RUN & RIPRAP ROCK SPECIFICATIONS

Grading Requirements:

For 36"-24" & 24"-12" Riprap. A minimum of 50 percent of the material shall measure a minimum of 36 inches, for the 36"- 24" Riprap, measured in one dimension. A minimum of 50 percent of the material shall measure a minimum of 24 inches, for the 24"- 12" Riprap, measured in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.

Jaw-run. STATE shall perform visual inspection of gradation on 6"-0 Jaw-run.

EXHIBIT G

ROAD BRUSHING SPECIFICATIONS

REQUIREMENTS:

The minimum height of clearing shall be 15 feet from the road surface, and the minimum width of clearing on the down slope side of the road shall be 10 feet horizontal distance. The minimum width of brushing on the cut slope side of the road shall be dictated by the height of the cut slope as indicated in the three drawings above.

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cut slope, ditches, water courses, culvert inlets and outlets and sediment catching basins. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

Trees larger than 6 inches in diameter at stump height, located within clearing limits but outside of the ditch line or shoulder, shall not be cut down, but shall be limbed for road visibility. Planted or established conifers, located within brushing limits but outside of the ditch line or shoulder, shall not be cut down, but shall be limbed for road visibility unless otherwise directed by STATE.

Existing debris on the roadway, cut slope, ditch line, or catch basin shall be removed and treated. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large non-merchantable debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

Merchantable blown down trees encountered shall be bucked in lengths as directed by STATE, and placed in locations acceptable to STATE, or pushed out of the road prism.

When spur roads to be brushed end with a Landing, the Landing is to be brushed as directed by STATE.

Brushing operations shall be completed before road improvement: road grading or surfacing of rock within the project area. If damages occur to the road surface outside of project area PURCHASER may be required to repair damages as directed by STATE.

DAMAGES

Culverts, Culvert Markers, Culvert Tags, Road Markers, Mile Markers, Point Signs, Timber Sale Boundary Tags, Project Point Signs, OHV Signs and Gates damaged, destroyed or displaced during brushing operations shall be repaired or replaced by PURCHASER or as directed by STATE.

EXHIBIT G

ROAD BRUSHING SPECIFICATIONS

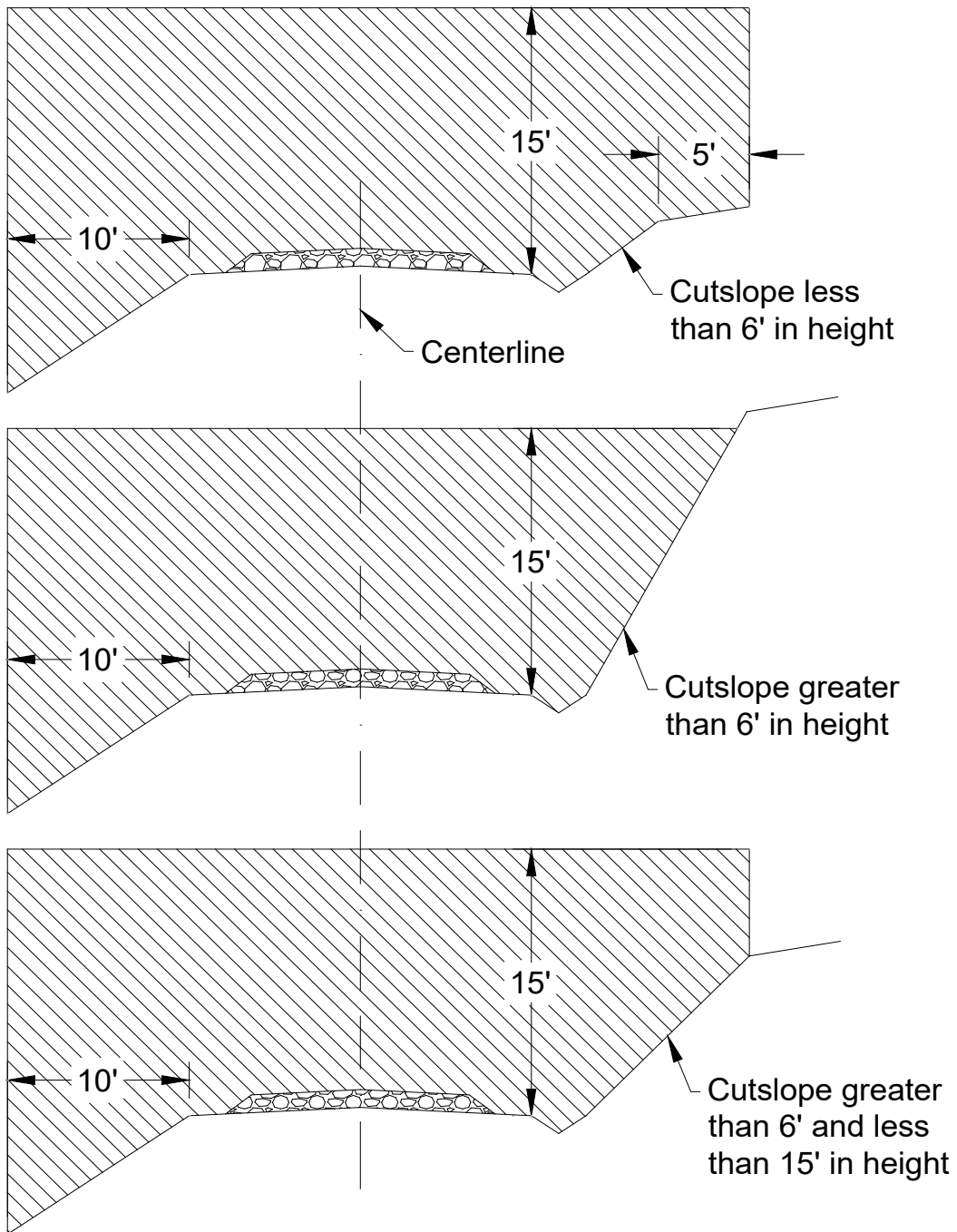
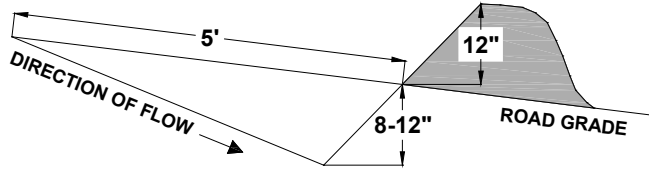


EXHIBIT H

WATERBAR SPECIFICATIONS

PROFILE

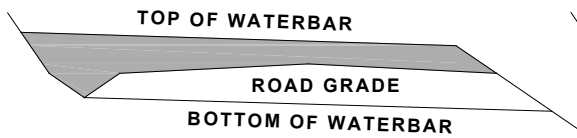
DITCHED AND OUTSLOPED



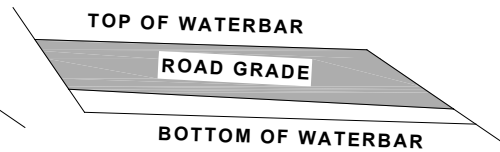
SPACING OF WATERBARS	
ROAD GRADE	DISTANCE
< 6 %	400'
6 - 10 %	200'
11 - 15 %	150'
> 15 %	100'

CROSS SECTION

DITCHED



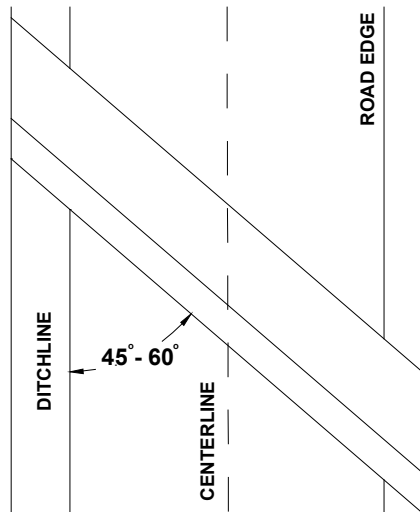
OUTSLOPED



CONSTRUCT DITCHOUT THRU ANY EXISTING BERM.
CROSS DRAINAGE GRADIENT MINIMUM 3%.

PLAN VIEW

DITCHED



OUTSLOPED

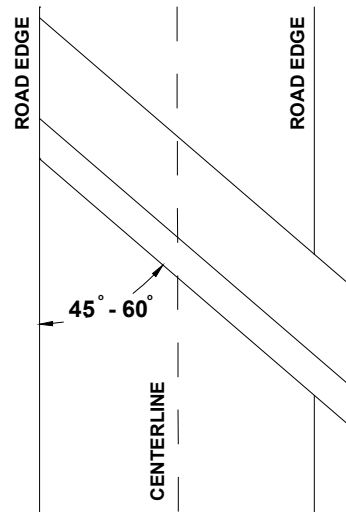
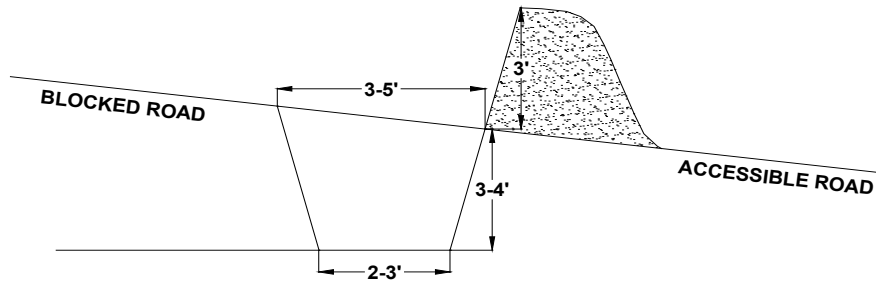


EXHIBIT H

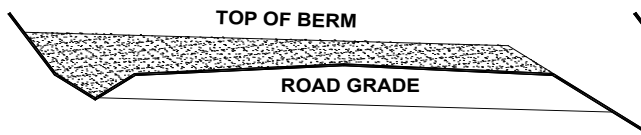
TANK TRAP SPECIFICATIONS

**PROFILE
DITCHED AND OUTSLOPED**

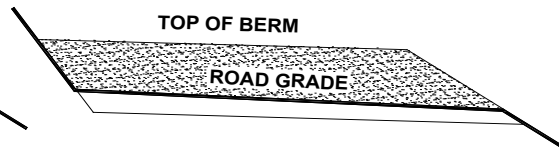


CROSS SECTION

DITCHED



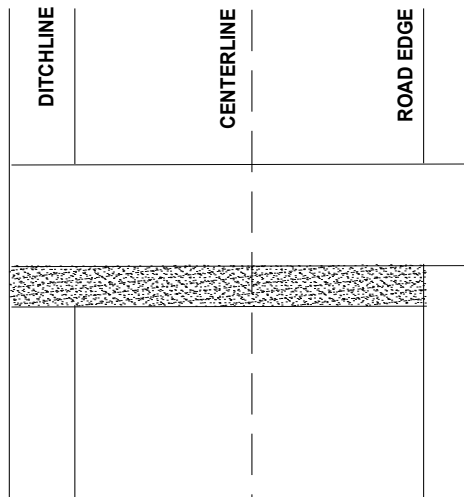
OUTSLOPED



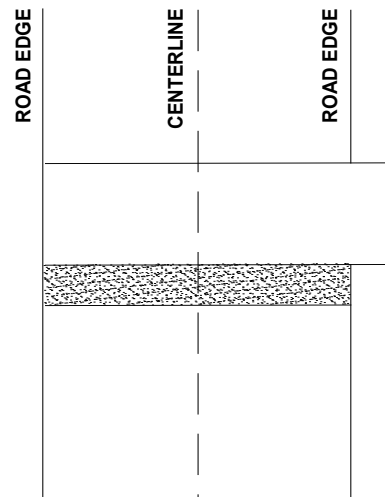
CONSTRUCT DITCHOUT THRU ANY EXISTING BERM.
CROSS DRAINAGE GRADIENT MINIMUM 3%

PLAN VIEW

DITCHED



OUTSLOPED



It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

EXHIBIT I

ROAD VACATING SPECIFICATIONS

PURCHASER shall vacate road between the following points: V1 to V2, V3 to V4, and K to L.

Vacate road segments V3 to V4 and K to L after log haul on stated segments is completed, according to the specifications in Exhibit H and I.

GENERAL ROAD VACATING INSTRUCTIONS:

Surface removal. Rip road surface to a depth of 12"

Sidecast Pullback. Excavate/pullback previously sidecast materials below the road at designated locations. Developed slopes shall be pulled back to a 1½:1 slope or to natural ground contours. The beginning position for sidecast pullback shall be no greater than 35 feet vertical distance from the existing road surface, in accordance with this Exhibit. Sidecast material remaining greater than 35 feet below the road shall be tapered and sloped for drainage.

Outslope Road. Outslope road to restore natural contours or establish a minimum of 10 percent slope for drainage at designated locations. If the road grade exceeds 10 percent, outslope of the road shall be 2 percent greater than the road grade.

Woody Debris. Woody debris shall be placed on the surface of pullback/fill material.

Block Roads. Use excavated material from fill removals, boulders to block roads from vehicle access, as directed by STATE.

Erosion Control. Erosion control shall be completed in a progressive manner. Grass seed and straw mulch shall be applied for every 500 feet of road vacated, prior to continuing work.

Equipment. A minimum 1½ cubic yard, track mounted excavator shall be used for all excavation, culvert removal, streambed preparation, road blocking, and waterbarring, unless otherwise approved in writing by STATE.

Fill Removal and Stream Channel Development. Remove fills to the natural stream course levels. Stream channels shall be excavated/developed to specified widths. Developed stream banks shall be sloped at natural contours or no steeper than 2:1, as directed by STATE.

Culvert Removal. Remove drainage structures and culverts. Removed culverts shall be hauled to an approved refuse site off STATE land.

Dry Conditions. All work shall be performed during dry conditions acceptable to STATE.

SPECIFIC INSTRUCTIONS/SPECIFICATIONS:

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V1 to V2	0+00	Point V1. Begin road vacating; rip road surface, construct tank trap.
	3+00	Begin sidecast pullback.
	4+50	Live Stream. Remove existing culvert and restore stream channel.
	6+35	Live Stream. Remove existing culvert and restore stream channel.
	8+60	Remove existing culvert.
	11+95	End sidecast pullback. Junction with 320' road on left. Rip road and landing on left.
	14+10	Remove existing culvert.
	17+35	Remove existing culvert.

EXHIBIT I

SPECIFIC INSTRUCTIONS/SPECIFICATIONS:

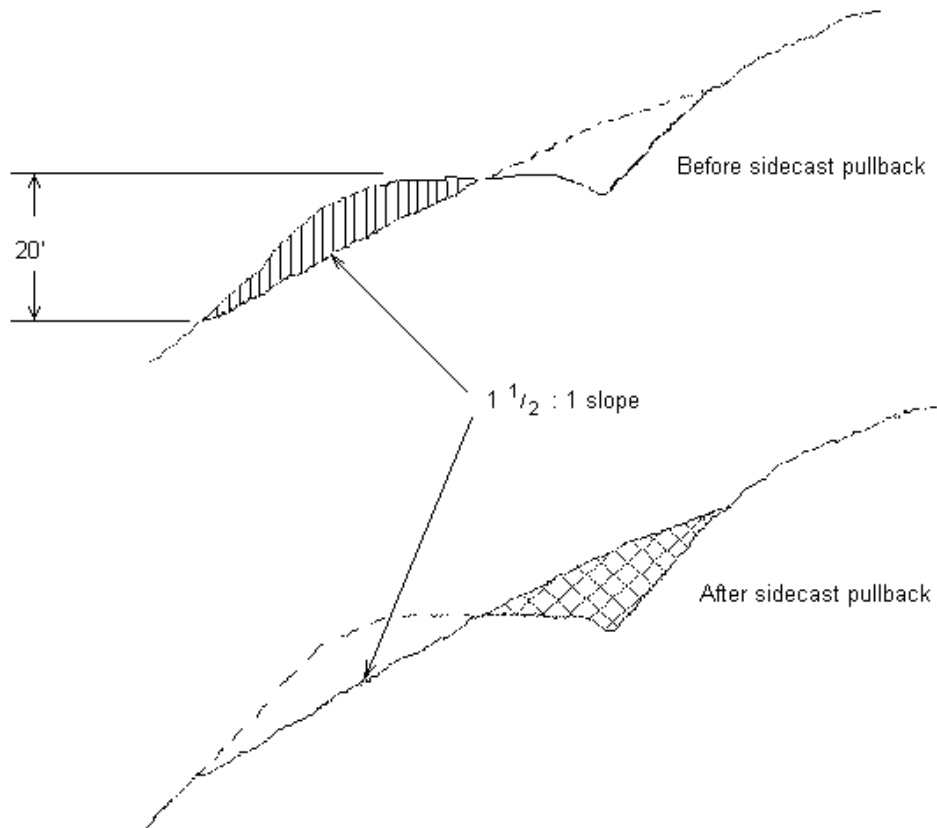
V1 to V2 continued	16+75	Live Stream. Remove existing culvert and restore stream channel.
	18+15	Junction with 220' road on left. Rip road and landing on left.
	21+90	Remove existing culvert.
End	23+60	Point V2. End road vacating, rip landing.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V3 to V4	0+00	Point V3. Junction with I to J on left. Begin road vacating; rip road surface, construct tank trap.
	2+65	Live Stream. Remove existing culvert and restore stream channel.
	7+60	Junction with hiking trail on left and right. Do not disturb trail prism. End road vacating and road surface ripping.
	7+65	Begin road vacating, rip road surface.
	7+75	Begin sidecast pullback.
	14+25	Rip landing. Continue vacate ahead on old road grade.
	21+25	Live Stream. Remove existing culvert and restore stream channel.
	27+75	Live Stream. Remove existing culvert and restore stream channel.
End	30+50	Point V4. Junction with Round Top Road. End road vacating. End sidecast pullback.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
K to L	0+00	Point K. Begin road vacating; rip dirt road surface, construct tank trap.
End	14+80	Point L. End road vacating, rip landing.

EXHIBIT I

TYPICAL CROSS SECTION VIEW OF ROAD VACATING SIDECAST PULLBACK



TYPICAL CROSS SECTION VIEW OF SIDECAST PULLBACK AND ROAD REALIGNMENT

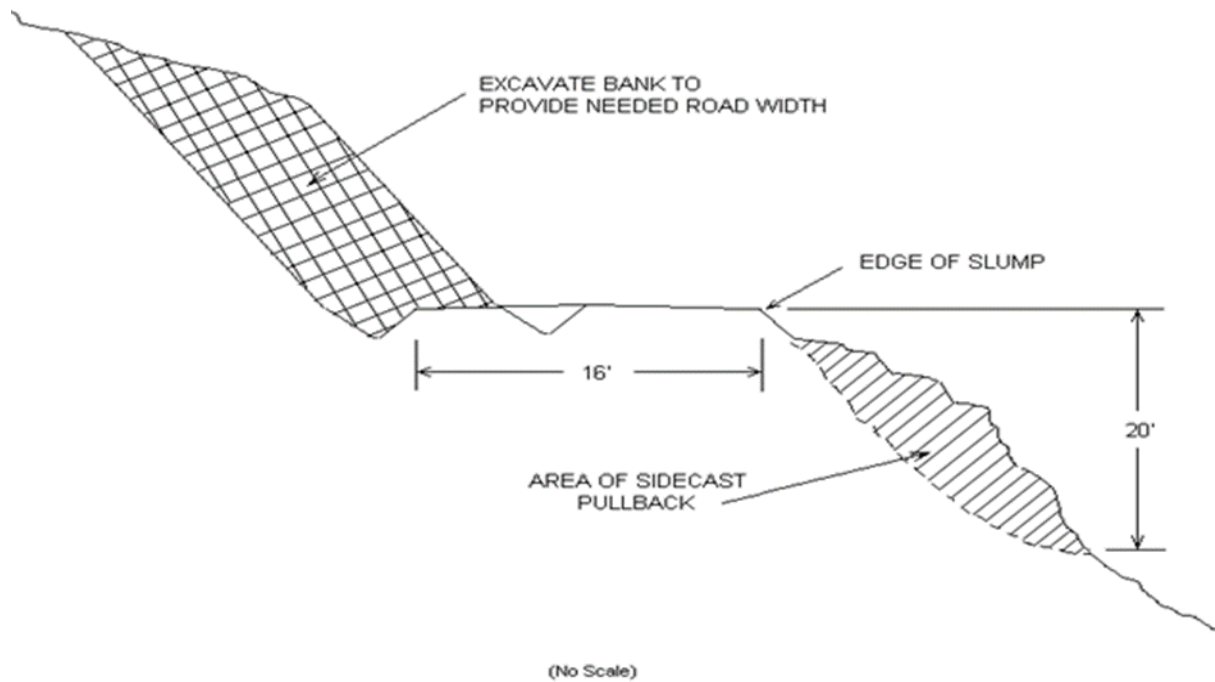


EXHIBIT J

SEEDING AND MULCHING

This work shall consist of preparing seedbeds and furnishing and placing required seed, fertilizer, and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds. Apply seed and fertilizer to all waste areas, and bare soils resulting from Project Nos. 1, 2 and 3. Apply straw mulch to all bare soils within 100' of streams resulting from Project Nos. 2 and 3 and to all waste areas.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. PURCHASER shall notify STATE within 24 hours of seeding and fertilizer application.

APPLICATION METHODS FOR SEED AND FERTILIZER

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

APPLICATION RATES FOR SEED AND FERTILIZER

The seed mixture listed below shall be applied at 100 lbs. per acre. The seed mixture shall be comprised of the following:

SPECIES	MIXTURE	PURE LIVE SEED	GERMINATION
Annual Rye	33%	95%	>90%
Orchard Grass	33%	95%	>90%
Perennial Rye	34%	95%	>90%

Fertilizer: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 200 pounds per acre. Fertilizer shall not be applied within 100 feet of streams.

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

APPLICATION RATES FOR MULCH

Place straw mulch to a reasonably uniform thickness of 1½ to 2½ inches. This rate requires between 2 and 3 tons of dry mulch per acre.

Application Locations:

Road Segment	Location
A to B	Culvert No. 1
B to C	Culvert Nos. 2 & 6
B to C	Waste area at 157+70
V1 to V2	0+00 to 23+60
V3 to V4	0+00 to 30+50
K to L	0+00 to 14+80

EXHIBIT K

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

Description of Work to be Done

Areas designated for work under the contract shall be treated according to the specifications given below:

Clearing - brush, logging Slash, and other debris shall be cleared from planting sites and piled in windrows or piles, so that 80 percent or more of the soil organic layer is exposed. All woody vegetation other than trees is defined as brush in this exhibit. Stumps, however, shall be placed separately, in small clumps for wildlife.

In-Unit Piles - shall be located at least 75 feet apart and shall be no more than 75 feet long. Piles shall be located inside the sale area designated for piling and shall be more than 50 feet from any cutting edge, standing tree, or existing road. Logs that do not meet Section 2045 Log Removal requirements, chunks larger than 12 inches diameter, and stumps shall be left scattered in the Unit for wildlife habitat away from roads and landings.

Pile Construction - all landing piles, and in-unit piles greater than 9 feet by 9 feet by 9 feet, shall have no smaller than a 200 square feet of polyethylene plastic sheeting or enough to cover 50% of the pile. Start the pile with good burnable material such as conifer limbs and chunks, 6 to 8 feet high, add plastic, and complete the pile with Slash on the plastic. Debris that contains a log segment at least 3 inches in diameter at the small end and at least 10 feet in length shall be decked separately from smaller debris and hauled as Pulp.

Protective Measures - shall comply with Oregon Forest Practice Rules issued per ORS 527.610 to 527.992. Examples of protective measures are: (1) waterbarring tractor trails where necessary to prevent runoff toward streams; (2) not windrowing in streams or streamways; and (3) leaving Stream Buffers along designated streams.

Work specifications may be modified or waived only upon written notice from STATE.

EXHIBIT K

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

Equipment Type, Equipment Operation, and Conduct of Work

The specifications given below are requirements for equipment type, equipment operation, and conduct of work under the contract.

Shovel - shall be a track-mounted machine with a ground-pressure rating of not more than 6.8 PSI and a net horsepower of 85 or more. The machine shall be capable of a minimum horizontal reach of 26 feet and a minimum vertical reach of 16 feet.

- Log Loader – Shovel: Grapple with rake attachment shall be a hydraulically controlled, with a 360-degree continuous rotation, and tooth length on rake arm shall be greater than 14 inches long, unless otherwise approved in writing by STATE.

Equipment	Rate	Acres	Appraised Value
Log Loader	\$250 / acre	10	\$2,500

Operator - must be experienced in operating similar equipment on land clearing operations, be able to operate the equipment proficiently, and pile the debris on the area as directed by STATE.

Support - including transport, other equipment, replacements, supplies, maintenance, and repairs shall be furnished as required to complete work; and shall be furnished without cost to STATE, other than as agreed under the contract terms.

Work Scheduling - work shall be accomplished only during dry weather conditions and have started within 14 calendar days after completion of yarding activities on the Timber Sale Area. Operations shall provide for continual operation until contract work is completed, unless interrupted by poor weather, fire closures, or other uncontrollable circumstances. Equipment breakdowns shall be repaired without undue delay, and provision shall be made for replacement of equipment to prevent prolonged delays. Piling operation shall not be allowed when operations might damage sites or affect stream flows. Any exception to these instructions must be authorized in writing by STATE.

STATE Representative - shall provide directions for the conduct of work according to specifications.