



Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS

EXHIBIT B

TIMBER SALE OPERATIONS PLAN

(See page 2 for instructions)

Date Received by State: _____

(5) State Brand Information (Complete)

(1) Contract Number: FG-341-2023-W00861-01

(2) Sale Name: Doty Mill

(3) Contract Expiration Date: 10/31/2024

(4) Purchaser Name: _____

(6) State Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(7) Purchaser Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(8) Name of Subcontractors and Start Dates:

<u>Project No.</u>	<u>Subcontractor Name.</u>	<u>Start Date</u>	<u>Completion Date</u>	<u>Cell No.</u>	<u>Alt Phone</u>

Subcontractor Name.

Start Date

Cell No.

Alt Phone

(9) Comments:

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



Oregon Department of Forestry

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PART III: EXHIBITS

EXHIBIT B

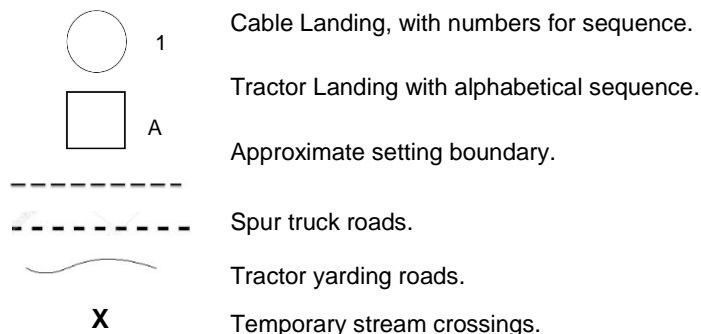
INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No.(from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
 3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
 4. Locations of temporary stream crossings.
 5. List the sequence of performing project work.
 6. Location of rock sources - attach pit development plans.




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PART III: EXHIBITS

**EXHIBIT B
OPERATIONS PLAN**
Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Projects

Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____
Work Commences	25%	50%	75%	Projects Complete

Harvest & Other Requirements

Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____	Month/Year Date ____/____
Work Commences	25%	50%	75%	Sale Complete

The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date: _____

 SUBMITTED BY:
PURCHASER

 STATE OF OREGON - DEPARTMENT OF
FORESTRY

Title _____

Title _____



Oregon Department of Forestry
EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE)
SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION
Forest Grove - NWOA

(1) ORIGINAL REGISTRATION ☐ Date _____
REVISION NUMBER 000 ☐ Date _____
CANCELLATION ☐ Date _____

(2) TO: _____
(Third Party Scaling Organization)

(3) FROM: Forest Grove Phone (503) 357-2191
(State Forestry District)
Address: 801 GALES CRK RD
FOREST GROVE, OR 97116-1199

(4) PURCHASER: _____
Mailing Address: _____
Phone Number: _____

(5) MINIMUM SCALING SPECIFICATIONS	
SPECIES	MINIMUM NET VOLUME
Conifers	10
Hardwoods	10

*Apply minimum volume test to whole logs over 40' Westside

(6) WESTSIDE SCALE:
Use Region 6 actual taper rule. Logs over 40'.

YES NO
(7) Weight Scale Sample ☐ ☒

(8) APPROVED SCALING LOCATIONS (as shown on the ODF Approved Locations web-site)	Species	Yard	Truck	Weight

(9) SALE NAME: Doty Mill
COUNTY: Tillamook

(10) STATE CONTRACT NUMBER:
FG-341-2023-W00861-01

(11) STATE BRAND REGISTRATION NUMBER:

(12) STATE BRAND INFORMATION:



(13) PAINT REQUIRED: YES ☒
COLOR: Orange

(14) SPECIAL REQUESTS	(Check applicable)
PEELABLE CULL (all species).....	<input checked="" type="checkbox"/>
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE	<input checked="" type="checkbox"/>
ADD-BACK VOLUME - Deductions due to delay...	<input checked="" type="checkbox"/>
OTHER :	

(15) REMARKS:

Operator's Name (Optional inclusion by District): _____

(16) _____

Purchaser or Authorized Representative Date

State Forester Representative Date

State Forester Representative PRINT NAME

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.
General Distribution: TPSO, Approved Scaling Locations and Purchaser.



Oregon Department of Forestry
EXHIBIT C - SAWMILL GRADE
INSTRUCTIONS FOR EXHIBIT C
Forest Grove - NWOA

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.

(2)

Columbia River Log Scaling & Grading Bureau
P.O.Box 7002, Eugene, OR 97401
Phone: (541) 342-6007 Fax: (541) 342-2631
Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau
P.O.Box 580, Roseburg, OR 97470
Phone: (541) 673-5571 Fax: (541) 672-6381
Email: info@mwlsqb.com

Northwest Log Scalpers Inc.
6137 NE 63rd St, Vancouver, WA, 98661
Phone: (360) 553-7212 ext. 4 Fax: (360) 553-7213
Email: info@nwlogscalpers.com

Pacific Rim Log Scaling Bureau, Inc.
8288 28th Court North East, Lacey, WA 98516
Phone: (360) 528-8710 Fax: (360) 528-8718
Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau
P.O.Box 709, Forest Grove, OR 97116
Phone: (503) 359-4474 Fax: (503) 359-4476
Email: yamhilllog@frontier.com

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside - Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs - All Species - State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample - Check box if sale is to be a Weight Scale Sample. All specifics for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (**REQUIRED**).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form. Signatures not required on revisions.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
Match Existing	Match Existing	A to B	0+00 to 100+50	Ditch
16 feet	12 feet	C to D	0+00 to 1+95	Ditch
16 feet	12 feet	E to F	0+00 to 4+50	Ditch
Match Existing	Match Existing	G	-----	Ditch

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits. All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

CLEARING CLASSIFICATION.

New Construction - Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE.

Improvement - Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 10 feet out from the toe of the fill slope, or as directed by STATE.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects. All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed.

GRUBBING CLASSIFICATION.

New construction - from the top of the cutslope to the toe of the fill.

Improvements - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

CLEARING AND GRUBBING DISPOSAL. Clearing and grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees. Clearing and grubbing debris may be scattered through openings in the timber outside of the cleared right-of-way, except for the following areas where debris shall be fully contained and hauled to a designated waste area:

- Where end-haul is required
- On side slopes exceeding 55 percent
- On unstable areas
- In any stream channel (Type F, N or D) or where material may enter the stream channel.

Clearing, grubbing, and associated disposal shall be completed prior to subgrade approval.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE.

Subgrade. Subgrade shall be crowned at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct "V" shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

Ditchouts. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, plus 25-foot approaches at each end. Location: Intervisible but not greater than 750 feet apart.

SLOPES. Top of cutslope shall be rounded.

Solid Rock

Fractured Rock

Soil - side slopes 50% and over

Soil - side slopes less than 50%

Cutslopes

Vertical to $\frac{1}{4}$:1

$\frac{1}{4}$:1

$\frac{1}{2}$:1

$\frac{3}{4}$:1

Fill Slopes

1½:1

1½:1

LANDINGS. Landings shall be constructed (as posted in the field,) no less than 50 feet wide and no more than 70 feet wide unless otherwise stated or approved by STATE. Surface is to be crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit, with 2 feet of subgrade extending out from base of the surfacing.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

SEASONAL WINTERIZATION. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit F, and blocked from vehicular traffic prior to October 31, annually and as directed by STATE.

EROSION CONTROL. Install bio bags, silt fence, or straw bales for erosion control in project areas and ditch lines where sedimentation or erosion is possible, as directed by STATE. Each Bio-bag shall be installed with a minimum of two wooden stakes.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

- (1) Excavated Materials. Excavated materials shall be utilized for road construction and hauled in where required. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage.
- (2) Drainage Ditches. Construct ditchlines, including ditchouts, as directed by STATE. Cutslopes of ditchlines and ditchouts shall not exceed a 1:1 slope. Construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE.
- (3) Culvert Installation. Fill construction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit.
- (4) Subgrade Preparation and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, fill construction, ditchouts, and other specified work prior to the application of surfacing rock.
 - (b) Subgrade shall be crowned at 4 to 6 percent.
 - (c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the "Compaction and Processing Requirements" in this Exhibit. Final road surface shall be crowned at 4 to 6 percent.

EXHIBIT D
FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
C to D	0+00	Point C. Begin road construction; crown road and begin ditch. Construct junction to be used as a turnaround.
END	1+95	Point D. End road construction, construct landing.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
E to F	0+00	Point E. Junction with Giveout Grade. Timber Sale Boundary. Begin road construction; crown road and begin ditch. Install Culvert No. 6 (18" X 30') as a cross drain.
END	4+50	Point F. End road construction, construct landing.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- (1) Excavated Materials. Excavated materials shall be utilized for road and fill construction and hauled in where required. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage.
- (2) Culvert Replacement, Culvert Installation, Fill Reconstruction, and Fill Removal. Existing culvert geometry shall be modified to provide for optimum drainage and culvert performance. Modifications may include, skewing the culvert and/or installing the culvert at gradients equal to or exceeding the drainage (or ditch) gradient. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. All woody debris encountered during fill excavation shall be removed. Fill reconstruction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Unsuitable backfill material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A. Backfill materials shall be hauled in where necessary.
- (4) Drainage Ditches. Restore or construct ditchlines, including ditchouts, as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS:

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
A to B	0+00	Point A. Junction with Giveout Grade. Begin road widening on right and left. Widen road on opposite side of Giveout Grade to allow uphill log haul. Use cut slope material to fill inside corner marked as Waste Area No. 1 to better match existing road grade on Giveout Grade.
	0+35	End road widening on left.
	2+70	End road widening on right.
	24+25	Existing culvert, clean inlet, and outlet.
	28+65	Junction on left.
	30+35	Existing culvert, repair inlet, install marker.
	35+20	Junction on right.
	39+40	Junction on right.
	47+85	Remove existing culvert and install Culvert No. 1 (18" X 30') as a cross drain.
	48+15	Junction on right.
	50+45	Remove existing culvert and install Culvert No. 2 (18" X 30') as a cross drain.
	57+00	Remove existing culvert and install Culvert No. 3 (18" X 30') as a cross drain.
	61+25	Timber Sale Boundary.
	64+50	Live Stream. Remove existing culvert and install Culvert No. 4 (24" X 40').
	65+50	Junction on right.
	77+60	Construct turnaround on left.
	79+15	Junction on right.
	81+65	Junction with C to D on left.
	85+05	Remove existing culvert.
	85+30	Construct turnaround on left.
	85+60	Install Culvert No. 5 (18" X 30') as a cross drain.
	86+25	Junction on right.
	95+50	Existing culvert, clean inlet, and outlet.
END	100+50	Point B. End road improvement.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
G	-----	Point G. Scatter existing slash. Spread and compact waste material. Stockpile surplus reclaimed rock at this location.

EXHIBIT D
ROCK TABLE

ROAD SEGMENT: A to B				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 100+50				
				Volume (CY) Per		Number of		
Culvert Bedding /Backfill	Reclaimed	Culvert Nos. 1-5	Varies	Culvert	24	Culverts	5	120
Turnaround	Reclaimed	77+60 & 85+30	12	Turnaround	32	Turnarounds	2	64
Road Widening	Reclaimed	0+00 to 2+70	12	Station	12	Stations	6	72
Total Rock for Road Segment:								256

ROAD SEGMENT: C to D				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 1+95				
				Volume (CY) Per		Number of		
Base Rock	Reclaimed	0+00 to 1+95	12	Station	65	Stations	1.95	127
Junction	Reclaimed	Point C	12	Junction	48	Junctions	1	48
Landing	Reclaimed	Point D	12	Landing	95	Landings	1	95
Total Rock for Road Segment:								270

ROAD SEGMENT: E to F				Sta. to Sta.				TOTAL VOLUME (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	0+00 to 4+50				
				Volume (CY) Per		Number of		
Base Rock	Reclaimed	0+00 to 4+50	12	Station	65	Stations	4.50	293
Junction	Reclaimed	Point E	12	Junction	24	Junctions	1	24
Landing	Reclaimed	Point F	12	Landing	180	Landings	1	180
Total Rock for Road Segment:								497

ROAD SEGMENT: Point G				Sta. to Sta.				TOTAL VOLUME E (CY)
Application	Rock Size and Type	Location	Depth of Rock (inches)	G				
				Volume (CY) Per		Number of		
Stockpile area	Reclaimed	Point G	12	Landing	95	Landings	1	95
Total Rock for Road Segment:								95

TOTAL ROCK	3"-0 Reclaimed
	1,118 CY

Roads shall be uniformly graded, shaped and approved by STATE prior to rocking.

EXHIBIT D

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE.

EXHIBIT D

COMPACTION AND PROCESSING REQUIREMENTS

Moisture Content: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

Compaction Pass: A pass is defined as traveling a road section forward and then backward over that same section.

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	SUBGRADE COMPACTION OPTIONS
All road segments that require rock surfacing	Vibratory Roller

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	FILL COMPACTION OPTIONS
All road segments	Vibratory Roller, Vibratory Hand-Operated, Backhoe-Mounted Tamper, or Dozer

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped, compacted, and approved by STATE before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	CRUSHED ROCK COMPACTION OPTIONS
All road segments requiring crushed rock	Vibratory Roller

EXHIBIT D

COMPACTION EQUIPMENT OPTIONS

Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.

Vibratory Hand-Operated or Backhoe-Mounted Tamper. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts. The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

EXHIBIT E

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract.

Culverts 36 inches in diameter and smaller shall be constructed of corrugated polyethylene. Culverts larger than 36 inches in diameter shall be constructed of corrugated aluminized Type 2 steel. Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-11, Type S, or ASTM F2648.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly. Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing.

Cross Drain Culverts

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed. Cross drains shall be skewed to fit the required culvert length to the road prism.

Cross drain culverts shall be installed at a slope steeper than the incoming ditch grade, but not less than 3 percent or greater than 10 percent.

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 24". Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions. The shortest culvert section length shall be placed at the inlet end.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water.

The intake end of cross drain and disconnect culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Compaction by tamping utilizing a Vibratory Hand-Operated or Backhoe-Mounted Tamper is required for culverts on improvement sections.

All culverts scheduled for replacement shall become property of the PURCHASER and be removed from STATE land in the same project period in which replacement occurred. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack or cutting off the culvert end to allow for free passage of water at peak flow levels.

The intake ends of culverts in fills less than 3 feet to the top of the culvert shall be marked by driving steel posts within 6 inches of the downgrade side. Posts shall be painted with a rust-resistant paint and be a minimum of 5 feet long, with the spade driven 2 feet into the ground. Install a culvert marker at each existing culvert that is missing a marker that could be reached by a grader blade.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

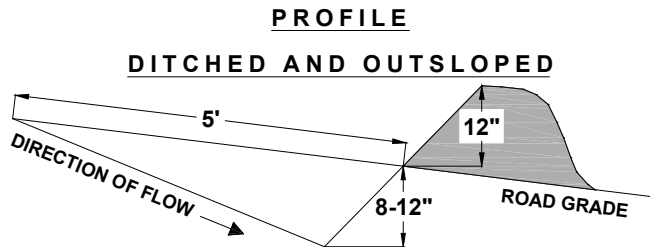
EXHIBIT E
CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	30	A to B	47+85
2	18	30	A to B	50+45
3	18	30	A to B	57+00
4	24	40	A to B	64+50
5	18	30	A to B	85+60
6	18	30	E to F	0+00

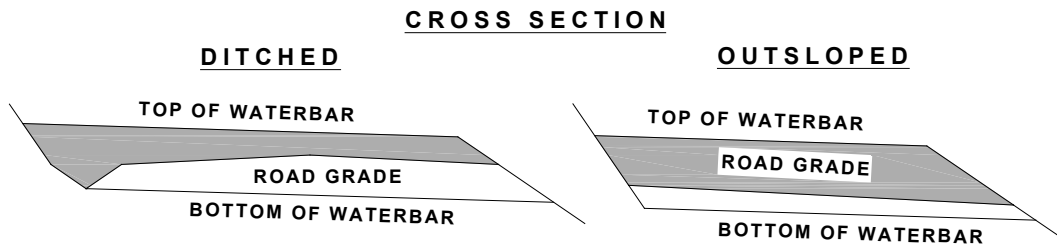
TOTAL LENGTHS BY DIAMETER	
18 INCH	24 INCH
150'	40'

EXHIBIT F

WATERBAR SPECIFICATIONS



SPACING OF WATERBARS	
ROAD GRADE	DISTANCE
< 6 %	400'
6 - 10 %	200'
11 - 15 %	150'
> 15 %	100'



CONSTRUCT DITCHOUT THRU ANY EXISTING BERM.
CROSS DRAINAGE GRADIENT MINIMUM 3%.

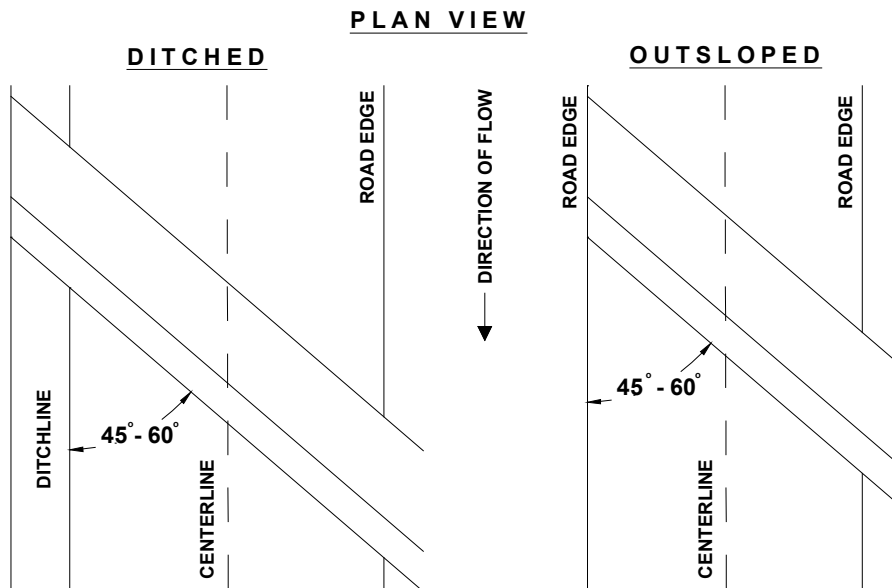


EXHIBIT F

TANK TRAP SPECIFICATIONS

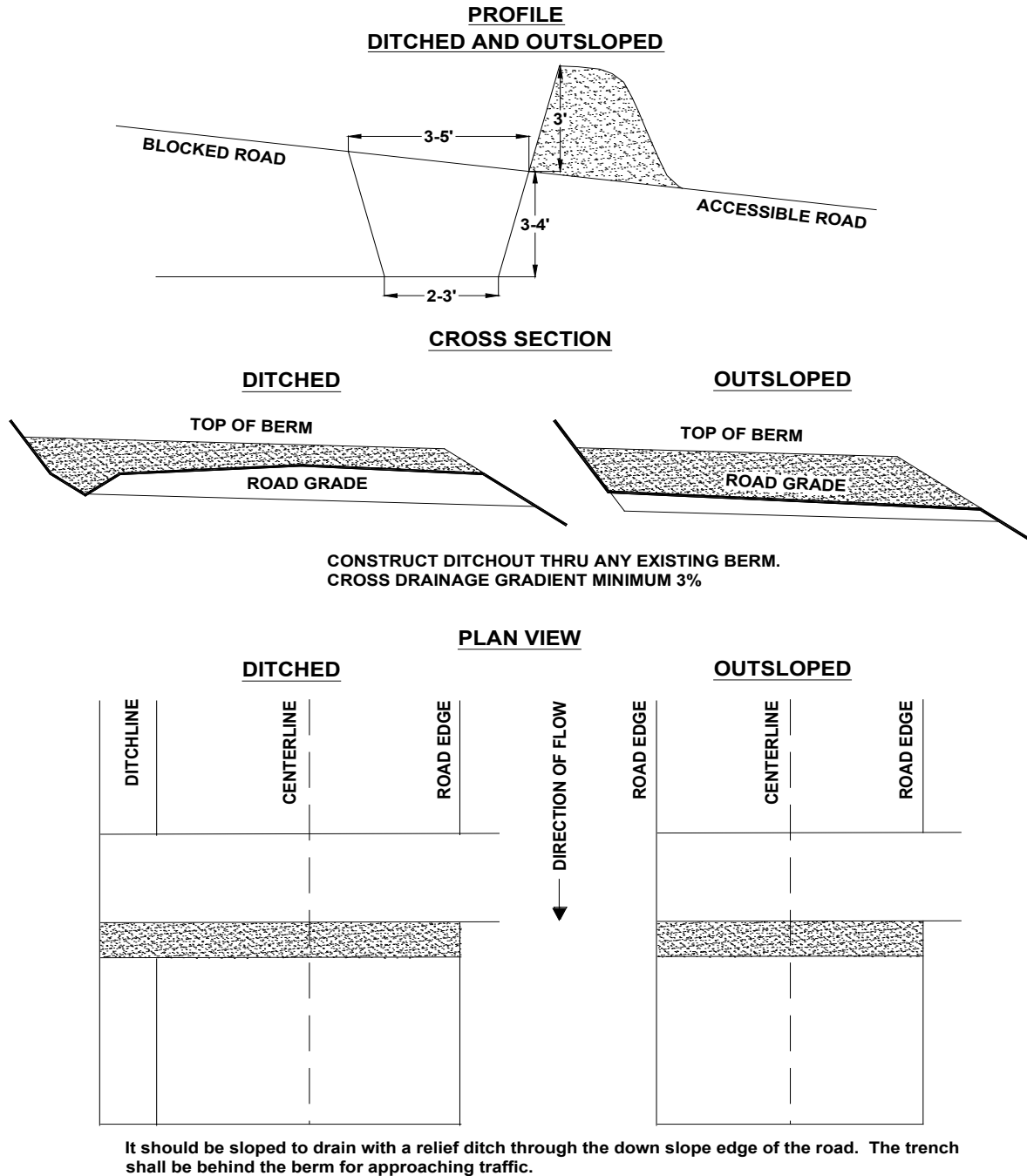


EXHIBIT G

ROAD VACATING SPECIFICATIONS

PURCHASER shall vacate or block the following roads: V1, V2, V3, V4, V5 and V6.

Specific objectives for this project include:

Surface removal. Dig and obliterate road surface to a depth of 24".

Sidecast Pullback. Excavate/pullback previously sidecast materials below the road at designated locations. Developed slopes shall be pulled back to a 1½:1 slope or to natural ground contours. The beginning position for sidecast pullback shall be no greater than 20 feet vertical distance from the existing road surface, in accordance with this Exhibit. Sidecast material remaining greater than 20 feet below the road shall be tapered and sloped for drainage.

Woody Debris. Woody debris shall be placed on the surface of pullback/fill material.

Block Roads. Construct tank traps or use excavated material from fill removals to block roads from vehicle access, as directed by STATE.

Erosion Control. Erosion control shall be completed in a progressive manner. Grass seed and straw mulch shall be applied for every 500 feet of road vacated, prior to continuing work.

Equipment. A minimum 1½ cubic-yard, track mounted excavator shall be used for all excavation, culvert removal, streambed preparation, road blocking, and waterbarring, unless otherwise approved in writing by STATE.

Culvert Removal. Remove drainage structures and culverts. Removed culverts shall be hauled to an approved refuse site off of STATE land.

Dry Conditions. All work shall be performed during dry conditions acceptable to STATE.

Tank Traps. Tank traps shall be constructed to the specifications in Exhibit F.

Waterbars. Waterbars shall be constructed to the specifications in Exhibit F.

EXHIBIT G

ROAD VACATING SPECIFICATIONS

SPECIFIC INSTRUCTIONS/SPECIFICATIONS:

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V1	0+00	Road V1. Construct tank trap. Begin road vacating. Begin reclaiming surface rock and sidecast pullback to reestablish natural contours. Begin slash and debris dispersal across old road prism.
	3+75	Remove existing culvert.
	7+35	Remove existing culvert.
	11+20	Remove existing culvert.
End	13+10	End V1. End road vacating. Vacate landing. End sidecast pullback and slash and debris dispersal.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V2	0+00	Road V2. Begin road blocking. Construct tank trap.
	1+20	Construct waterbar.
	2+85	Junction with spur on left. Construct one waterbar on spur.
	4+75	Remove existing culvert. Construct waterbar.
	8+30	Construct waterbar.
	9+75	Construct waterbar.
	12+35	Construct waterbar.
	14+40	Construct waterbar.
	16+70	Construct waterbar.
	20+10	Construct waterbar.
End	24+50	End V2. End road vacate.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V3	0+00	Road V3. Construct tank trap. Begin road vacating. Begin reclaiming surface rock and sidecast pullback to reestablish natural contours. Begin slash and debris dispersal across old road prism.
	4+25	Junction with V4 on right.
	6+20	Junction with V5 on right.
End	11+65	End V3. End road vacate. Construct tank trap. End slash and debris dispersal.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V4	0+00	Road V4. Begin road vacating. Begin road ripping and slash and debris dispersal across old road prism.
End	5+60	End V4. End road vacate. End road ripping and slash dispersal.

EXHIBIT G

ROAD VACATING SPECIFICATIONS

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V5	0+00	Road V5. Begin road vacating. Begin reclaiming surface rock and sidecast pullback to reestablish natural contours. Begin slash and debris dispersal across old road prism.
	2+60	Remove existing culvert.
	3+30	Junction on right. Begin road vacating, road ripping, rip and narrow landing on 300' spur on right. Continue road vacating on left.
	6+45	Remove existing culvert.
End	11+45	End V5. End road vacate. Construct tank trap. End sidecast pullback and slash dispersal.

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
V6	0+00	Road V6. Begin road blocking. Construct tank trap.
	3+60	Construct waterbar.
	7+00	Construct waterbar.
	10+70	Existing culvert. Construct waterbar on uphill side of culvert. Junction with spur on right. Construct two waterbars at approximately 300' and 600' on spur.
	13+50	Construct waterbar.
	16+20	Construct waterbar.
	19+70	Construct waterbar.
	21+60	Construct waterbar.
	25+20	Construct waterbar.
	27+05	Construct waterbar.
	27+20	Junction with spur on right. Remove existing culvert at approximately 270' and construct waterbar on spur.
	29+15	Construct waterbar.
	30+20	Remove existing culvert. Construct waterbar.
	32+00	Construct waterbar.
End	32+95	End V6.

EXHIBIT G
ROAD VACATING SPECIFICATIONS

TYPICAL CROSS SECTION VIEW OF ROAD VACATING SIDECAST PULLBACK

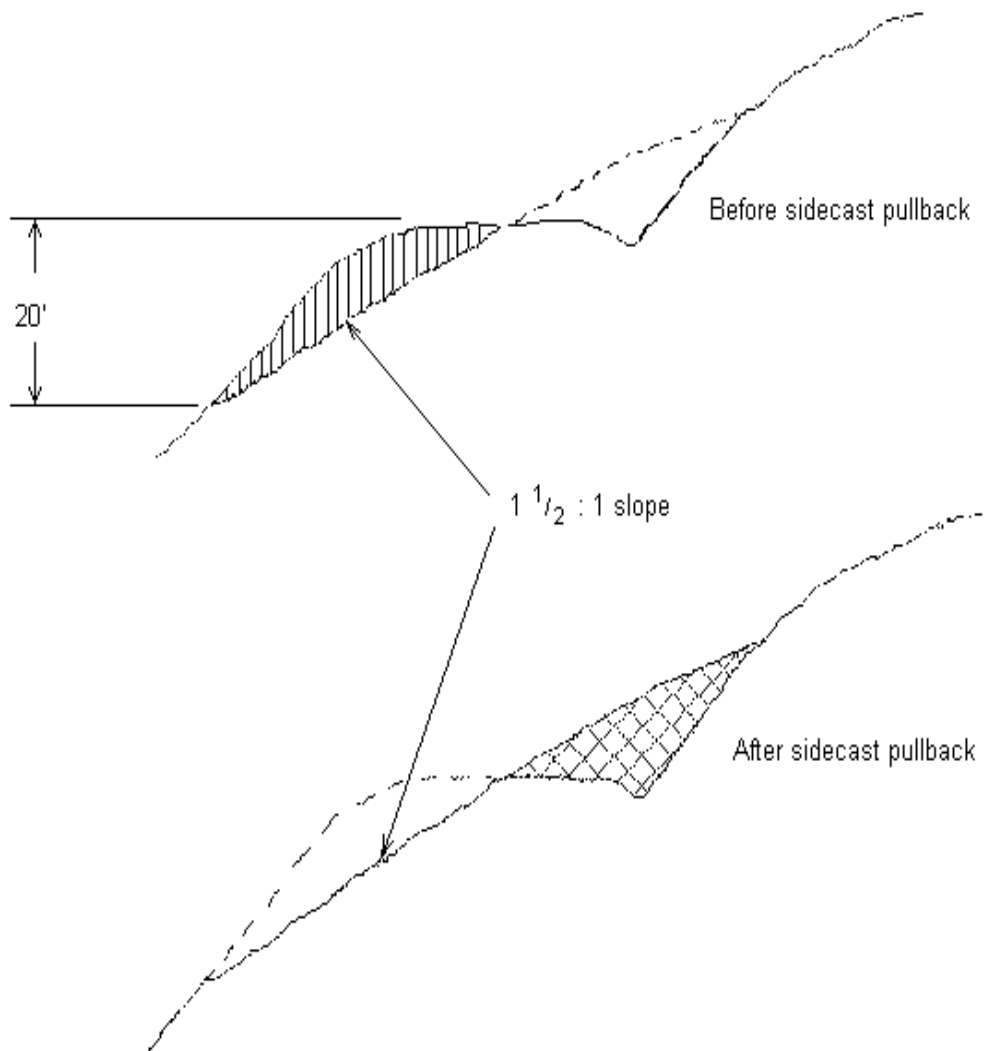


EXHIBIT H

SEEDING AND MULCHING

This work shall consist of preparing seedbeds and furnishing and placing required seed, fertilizer, and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds. Apply seed and fertilizer to all waste areas, and bare soils resulting from Project Nos. 1, 2 and 3. Apply straw mulch to all bare soils within 100' of streams resulting from Project Nos. 1, 2 and 3 and to all waste areas.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. PURCHASER shall notify STATE within 24 hours of seeding and fertilizer application.

APPLICATION METHODS FOR SEED AND FERTILIZER

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

APPLICATION RATES FOR SEED AND FERTILIZER

The seed mixture listed below shall be applied at 100 lbs. per acre. The seed mixture shall be comprised of the following:

SPECIES	MIXTURE	PURE LIVE SEED	GERMINATION
Annual Rye	33%	95%	>90%
Orchard Grass	33%	95%	>90%
Perennial Rye	34%	95%	>90%

Fertilizer: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 200 pounds per acre. Fertilizer shall not be applied within 100 feet of streams.

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

APPLICATION RATES FOR MULCH

Place straw mulch to a reasonably uniform thickness of 1½ to 2½ inches. This rate requires between 2 and 3 tons of dry mulch per acre.

Application Locations:

Road Segment	Location	Road Segment	Location
A to B	Culvert No. 4	V1	0+00 to 13+10
V3	0+00 to 11+65	V4	0+00 to 5+60
V5	0+00 to 11+45 & spur		

EXHIBIT I

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

Description of Work to be Done

Areas designated for work under the contract shall be treated according to the specifications given below:

Clearing - brush, logging Slash, and other debris shall be cleared from planting sites and piled in windrows or piles, so that 80 percent or more of the soil organic layer is exposed. All woody vegetation other than trees is defined as brush in this exhibit. Stumps, however, shall be placed separately, in small clumps for wildlife.

In-Unit Piles - shall be located at least 75 feet apart and shall be no more than 75 feet long. Piles shall be located inside the sale area designated for piling and shall be more than 50 feet from any cutting edge, standing tree, or existing road. Logs that do not meet Section 2045 Log Removal requirements, chunks larger than 12 inches diameter, and stumps shall be left scattered in the Unit for wildlife habitat away from roads and landings.

Pile Construction - all landing piles, and in-unit piles greater than 9 feet by 9 feet by 9 feet, shall have no smaller than a 200 square feet of polyethylene plastic sheeting or enough to cover 50% of the pile. Start the pile with good burnable material such as conifer limbs and chunks, 6 to 8 feet high, add plastic, and complete the pile with Slash on the plastic.

Protective Measures - shall comply with Oregon Forest Practice Rules issued per ORS 527.610 to 527.992. Examples of protective measures are: (1) waterbarring tractor trails where necessary to prevent runoff toward streams; (2) not windrowing in streams or streamways; and (3) leaving Stream Buffers along designated streams.

Work specifications may be modified or waived only upon written notice from STATE.

EXHIBIT I

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

Equipment Type, Equipment Operation, and Conduct of Work

The specifications given below are requirements for equipment type, equipment operation, and conduct of work under the contract.

Shovel - shall be a track-mounted machine with a ground-pressure rating of not more than 6.8 PSI and a net horsepower of 85 or more. The machine shall be capable of a minimum horizontal reach of 26 feet and a minimum vertical reach of 16 feet.

- Log Loader – shovel: Grapple with rake attachment shall be a hydraulically controlled, with a 360-degree continuous rotation, and tooth length on rake arm shall be greater than 14 inches long, unless otherwise approved in writing by STATE.

Equipment	Rate	Acres	Appraised Value
Log Loader	\$250 / acre	25	\$6,250

Operator - must be experienced in operating similar equipment on land clearing operations, be able to operate the equipment proficiently, and pile the debris on the area as directed by STATE.

Support - including transport, other equipment, replacements, supplies, maintenance, and repairs shall be furnished as required to complete work; and shall be furnished without cost to STATE, other than as agreed under the contract terms.

Work Scheduling - work shall be accomplished only during dry weather conditions, and started within 14 calendar days after completion of yarding activities on the Timber Sale Area. Operations shall provide for continual operation until contract work is completed, unless interrupted by poor weather, fire closures, or other uncontrollable circumstances. Equipment breakdowns shall be repaired without undue delay, and provision shall be made for replacement of equipment to prevent prolonged delays. Piling operation shall not be allowed when operations might damage sites or affect stream flows. Any exception to these instructions must be authorized in writing by STATE.

STATE Representative - shall provide directions for the conduct of work according to specifications.

WRITTEN PLAN
Doty Mill
#FG-341-2023-W00861-01

LEGAL DESCRIPTION: Portions of Sections 26 and 27, T3N, R6W, W.M., Tillamook County, Oregon.

PROTECTED RESOURCE: Doty Creek, a medium Type-F Stream. Unnamed tributary of Doty Creek, a small Type-F Stream. These streams are within the Forest Practices Act Coast Range Zone and have posted Stream Buffers averaging greater than 115 feet.

DESCRIPTION OF THE AREA: Doty Creek and the unnamed tributary flow northeast of the Timber Sale Area. Vegetation along these streams consists of an overstory of conifer and hardwood and understory of salmonberry, salal, sword fern, and vine maple. Slopes adjacent to these streams range from 20%-70%.

PROTECTION MEASURES: Stream Buffers are posted an average greater than 115 feet from the edge of the floodplain. It may be necessary to tailhold across Doty Creek. When cables pass through or over the Stream Buffers all necessary precautions shall be taken to protect Stream Buffer components, including locating corridors at least 100 feet apart and pulling cables out of the Stream Buffer prior to rigging the next yarding road. Trees felled within the Stream Buffer for cable corridors shall not be yarded.

Prepared by: Nate Hunter 4-28-22
Date

Reviewed by: Jeff P. Peck 04-28-2022
Jeff Peck; Unit Forester Date