

Oregon Department of Forestry

2600 State St Salem OR 97310 PART III: EXHIBITS

EXHIBIT B

TIMBER SALE OPERATIONS PLAN

(See page 2 for instructions)

Date Received by State	:		(5) State B	rand Information (Co	mplete)
(1) Contract Number:	FG-341-2023-\	V00528-01			
(2) Sale Name:	Point Belding				
(3) Contract Expiration I	Date: 10/31/20	25			
(4) Purchaser Name:					
(6) State Representative	es:				
<u>Name</u>		Circle One	Phone No.	Cell No.	Alt Phone
	Lo	ogging Projects All			
	Lo	ogging Projects All			
	Lo	ogging Projects All			
	Lo	ogging Projects All			
(7) Purchaser Represer	ntatives:	Circle One	Phone No.	Cell No.	Alt Phone
	Lo	ogging Projects All			
	Lo	ogging Projects All			
	Lo	ogging Projects All			
	L	ogging Projects All			
	 	ogging Projects All			
		ogging Projects All			1
		ogging Projects All			1
8) Name of Subcontracto					
•	ractor Name.	Start Date	Completion Date	Cell No.	Alt Phone
Sub	contractor Nam	<u> </u>	tart Date	Cell No.	Alt Phone
ELLING					
/ARDING					
9) Comments:					

⁽¹⁰⁾ Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS

EXHIBIT B INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No.(from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 - 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 - 2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
 - 3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
 - 4. Locations of temporary stream crossings.
 - 5. List the sequence of performing project work.
 - 6. Location of rock sources attach pit development plans.

Cable Landing, with numbers for sequence.

Tractor Landing with alphabetical sequence.

Approximate setting boundary.

Spur truck roads.

Tractor yarding roads.

X

Temporary stream crossings.



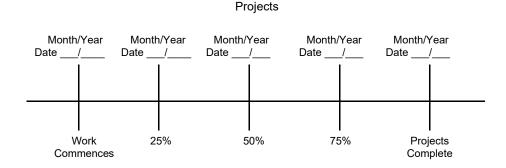
Oregon Department of Forestry

2600 State St Salem OR 97310

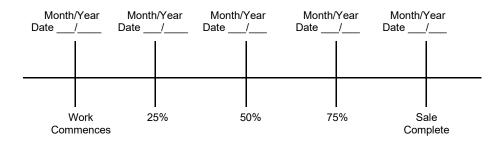
PART III: EXHIBITS EXHIBIT B OPERATIONS PLAN

Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date:	SUBMITTED BY: PURCHASER	
STATE OF OREGON - DEPARTMENT OF FORESTRY		
Title	Title	



Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE) SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION Forest Grove - NWOA

(1) ORIGINAL REGIS	INAL REGISTRATION Date			(9) SALE NAME: Point Belding		
REVISION NUMBE	ER 000 □ Da	te		COUNTY: Tillamook		
CANCELLATION	□ Da	te		(10) STATE CONTRACT NUMBER:		
(2) TO:				FG-341-2023-W00528-01		
	hird Party Scaling Orga	nization)		(11) STATE BRAND REGISTRATION NUMBER:		
(3) FROM: Forest Gr	ove Phone (503	357-2191		. · · · · · · · · · · · · · · · · · · ·		
(State Forest				(12) STATE BRAND INFORMATION:		
	LES CRK RD					
FORES	T GROVE,OR 97116-1	199		- <u> </u>		
(4) PURCHASER:				.) (
Mailing Address:						
Phone Number:				- (40) PAINT REQUIRED YES [7]		
(5) MINIMUM S	SCALING SPECIFIC	ATIONS		- (13) PAINT REQUIRED: YES ☑ COLOR: Orange		
,			_			
SPECIES	MINIMUM NI		E	(14) SPECIAL REQUESTS (Check applicable)		
Conifers Hardwoods	1			PEELABLE CULL (all species) ☑		
Haldwoods	'	0		NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE ☑		
*Apply minimum vol	I ume test to whole logs (over 40' Wes	tside	MILOTIANICAL DAMAGE		
(6) WESTSIDE SCALE				ADD-BACK VOLUME - Deductions due to delay ☑		
` ,	taper rule. Logs over 40	'.		OTHER:		
	YES	NO		(15) REMARKS:		
(7) Weight Scale Sam	ple 🗆	$\overline{\mathbf{V}}$				
(8) APPROVED SCAI	LING σ		1 +]		
LOCATIONS (as shown on the ODF Approx	<u> </u>	Yard	Weight			
Locations web-site)	ved d		: š	Operator's Name (Optional inclusion by District):		
				(16) SIGNATURES:		
				Purchaser or Authorized Representative Date		
				Turoriaser of Authorized Representative Bate		
				State Forester Representative Date		
				State Forester Representative PRINT NAME		



Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE INSTRUCTIONS FOR EXHIBIT C Forest Grove - NWOA

Pacific Rim Log Scaling Bureau, Inc.

Yamhill Log Scaling & Grading Bureau

P.O.Box 709, Forest Grove, OR 97116

Email: yamhilllog@frontier.com

Email: office@prlsb.com

8288 28th Court North East, Lacey, WA 98516

Phone: (360) 528-8710 Fax: (360) 528-8718

Phone: (503) 359-4474 Fax: (503) 359-4476

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers.
- (2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau P.O.Box 7002, Eugene, OR 97401

Phone: (541) 342-6007 Fax: (541) 342-2631

Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau

P.O.Box 580, Roseburg, OR 97470

Phone: (541) 673-5571 Fax: (541) 672-6381

Email: info@mwlsgb.com

Northwest Log Scalers Inc.

6137 NE 63rd St, Vancouver, WA, 98661

Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213

Email: info@nwlogscalers.com

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs All Species State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample Check box if sale is to be a Weight Scale Sample. All specifies for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: https://apps.odf.oregon.gov/Divisions/management/asset_management/scalinglocation.asp_Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (**REQUIRED**).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign <u>and</u> print name on the form. Signatures not required on revisions.

FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
16	12	A to B	0+00 to 42+90	Ditch
16	12	B to C	0+00 to 4+40	Ditch
16	12	C to D	0+00 to 8+05 8+05 to 17+25 17+25 to 75+00	Ditch Outslope Ditch
16	12	E to F	0+00 to 10+55	Ditch
16	12	G to H	0+00 to 12+55 12+55 to 20+45	Ditch Outslope
16	12	I to J	0+00 to 3+15	Ditch
16	12	K to L	0+00 to 2+30	Ditch
16	12	M to N	0+00 to 5+00 5+00 to 8+00	Ditch Outslope
16	12	O to P	0+00 to 3+60	Ditch
16	12	Q to R	0+00 to 12+50	Ditch

<u>CLEARING</u>. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits. All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

CLEARING CLASSIFICATION.

New Construction - Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE.

Improvement - Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 10 feet out from the toe of the fill slope, or as directed by STATE.

<u>GRUBBING</u>. This work shall consist of the removal or digging out of stumps and protruding objects. All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed.

GRUBBING CLASSIFICATION.

New construction - from the top of the cutslope to the toe of the fill.

Improvement - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

<u>CLEARING AND GRUBBING DISPOSAL</u>. Clearing and grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees. Clearing and grubbing debris may be scattered through openings in the timber outside of the cleared right-of-way, except for the following areas where debris shall be fully contained and hauled to a designated waste area:

- · Where end-haul is required
- On side slopes exceeding 55 percent
- On unstable areas
- In any stream channel (Type F, N or D) or where material may enter the stream channel.

FOREST ROAD SPECIFICATIONS

Clearing, grubbing, and associated disposal shall be completed prior to subgrade approval.

<u>EXCAVATION</u>. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

<u>Curve Widening</u>. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE.

<u>Subgrade</u>. Subgrade shall be crowned or outsloped at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct "V" shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

<u>Ditchouts</u>. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

<u>TURNOUTS</u>. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, plus 25-foot approaches at each end. Location: Intervisible but not greater than 750 feet apart.

SLOPES. Top of cutslope shall be rounded.	<u>Cutslopes</u>	<u>Fill Slopes</u>
Solid Rock	Vertical to 1/4:1	
Fractured Rock	1⁄4:1	
Soil - side slopes 50% and over	⅓:1	1½:1
Soil - side slopes less than 50%	³ ⁄ ₄ :1	1½:1

<u>LANDINGS</u>. Landings shall be constructed (as posted in the field,) no less than 50 feet wide and no more than 70 feet wide unless otherwise stated or approved by STATE. Surface is to be outsloped or crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit, with 2 feet of subgrade extending out from base of the surfacing.

<u>TURNAROUNDS</u>. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

<u>SEASONAL WINTERIZATION</u>. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit I, and blocked from vehicular traffic prior to October 31, annually and as directed by STATE.

<u>EROSION CONTROL</u>. Install bio bags, silt fence, or straw bales for erosion control in project areas and ditch lines where sedimentation or erosion is possible, as directed by STATE. Each Bio-bag shall be installed with a minimum of two wooden stakes.

Point Belding

FG-341-2023-W00528-01

FOREST ROAD SPECIFICATIONS

GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

- (1) Excavated Materials. Excavated materials shall be utilized for road construction and hauled in where required. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage.
- (2) <u>Drainage Ditches</u>. Construct ditchlines, including ditchouts, as directed by STATE. Cutslopes of ditchlines and ditchouts shall not exceed a 1:1 slope. Construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE.
- (3) <u>Sidecast Pullback</u>. Excavate/pullback previously sidecast materials below the road at designated locations. Developed slopes shall be pulled back to a 1½:1 slope or to natural ground contours. The beginning position for sidecast pullback shall be no greater than 30 feet vertical distance from the existing road surface, in accordance with Exhibit J. Sidecast material remaining greater than 30 feet below the road shall be tapered and sloped for drainage.
- (4) <u>Culvert Installation</u>. Fill construction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit.
- (5) <u>Subgrade Preparation and Application of Surfacing Rock.</u>
 - (a) Complete culvert installations, drainage ditches, fill construction, ditchouts, and other specified work prior to the application of surfacing rock.
 - (b) Subgrade shall be crowned or outsloped at 4 to 6 percent.
 - (c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the "Compaction and Processing Requirements" in this Exhibit. Final road surface shall be crowned or outsloped at 4 to 6 percent.

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS:

<u>Segment</u>	<u>Station</u>	Work Description
B to C	0+00	Point B. Begin full bench road construction as staked in the field to maintain grade of 20%; crown road, begin ditch and ditchout at earliest daylight point. Install Culvert No. 10 (18" x 30') as cross drain with 24cy of Riprap as energy dissipator. End haul surplus material to Waste Area No. 1. End haul stumps and woody debris to Waste Area No. 2.
	1+00	Begin turnout construction on right. Maintain existing width. End haul surplus material to Waste Area No. 1. End haul stumps and woody debris to Waste Area No. 2.
	2+81	Begin construction of gabion faced engineered wall on left and right in accordance with Exhibit F.
	3+65	End construction of gabion faced engineered wall, begin balanced road construction
END	4+40	Point C. Junction with C to D ahead.

<u>Segment</u>	<u>Station</u>	Work Description
C to D	0+00	Point C. Continue balanced road construction; crown road, begin ditch.
	0+50	Construct roadside landings on both right and left.
	1+90	Begin sidecast pullback on left according to the specifications in Exhibit J. Begin full bench road realignment construction on right. End haul surplus material to Waste Area No. 1. End haul stumps and woody debris to Waste Area No. 2.
	3+70	End sidecast pullback.
	5+20	End full bench road realignment construction.
	6+15	Construct turnaround on left. Construct ditchout on right.
	7+25	Construct roadside landing on left.
	7+95	Rock source on left.
	8+05	Begin outsloped road construction.
	8+70	Begin full bench road realignment construction on left. End haul surplus material to Waste Area No. 1. End Haul stumps and woody debris to Waste Area No. 2.
	9+35	Begin sidecast pullback on right in according to the specifications in Exhibit J.
	12+15	End sidecast pullback.
	17+25	End full bench road realignment construction. End outsloped road construction. Begin ditch.
	18+00	Construct turnaround on left.
	18+75	Begin drift to realign road on left. Construct roadside landing on right.
	19+65	Point E. Junction with E to F on left. Install Culvert No. 11 (18" x 40') as cross drain. End full bench road realignment. End stump and woody debris end haul.
	19+80	Begin full bench road realignment construction on left. End haul surplus material to Waste Area No. 3.
	22+90	End full bench road realignment construction. Begin drift to maintain grade ≤10% and to construct junction at 23+40.
	23+40	Point G. Junction with G to H on right. End drift.
	24+80	Construct ditchout on left.
	25+00	Install Culvert No.12 (18" x 30') as cross drain.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS:

C to D Continued	28+25	Construct turnaround on left.
	28+90	Construct roadside landing on left.
	29+25	Begin adverse drift to realign road on left.
	29+50	Install Culvert No. 13 (18" x 30') as cross drain.
	30+30	End drift. Begin full bench road realignment construction on left. End haul surplus material to Waste Area No. 3. End haul stumps and woody debris to Waste Area No. 2.
	34+75	Install Culvert No. 13 (18" x 30') as cross drain.
	38+85	Point M. Junction with M to N on left. End full bench road realignment construction.
	43+30	Install Culvert No. 15 (18" x 30') as cross drain.
	43+45	Point O. Junction with O to P on left.
	44+30	Begin full bench construction, construct grade ≤16%. End haul surplus material to Waste Area No. 4. End haul stumps and woody debris to Waste Area No. 2.
	47+40	End full bench construction.
	47+90	Install Culvert No. 16 (18" x 30') as cross drain.
	49+70	Begin drift to maintain a grade ≤12%.
	52+00	Construct ditchout on left.
	52+20	Construct turnaround on left.
	53+70	End drift. Construct roadside landing on left.
	61+20	Install Culvert No. 17 (18" x 30') as cross drain.
	61+80	Begin drift to maintain a grade ≤16%.
	62+90	End drift.
	65+05	Begin drift to maintain a grade ≤16%.
	66+05	Install Culvert No. 18 (18" x 40') as cross drain.
	68+20	Construct ditchout on right.
	68+60	End drift.
	72+40	Point Q. Junction with Q to R on left.
	74+20	Construct turnaround on right.
END	75+00	Point D. End road construction, construct landing.

Segment	<u>Station</u>	Work Description
E to F	0+00	Point E. Begin balanced road construction; crown road, begin ditch.
	2+25	Begin adverse drift maintain grade ≤18%.
	3+25	End drift.
	5+05	Begin adverse drift maintain grade ≤18%.
	5+85	End drift. Begin full bench construction, construct grade ≤18%. End haul surplus material to Waste area No. 3. End haul stumps and woody debris to Waste area No. 2.
	7+50	End full bench construction.
	7+55	Construct 20' spur on left. Construct roadside landing on left.
END	10+55	Point F. End road construction, construct landing.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS:

Segment	<u>Station</u>	Work Description
G to H	0+00	Point G. Continue drifting from C to D to maintain grade ≤10% and construct fill. Crown road. Waste Area No. 3 on right.
	1+45	End drift. End fill construction. Begin balanced road construction, begin ditch.
	3+15	Install Culvert No. 19 (18" x 30') as cross drain.
	3+20	Point I, Junction with I to J on right.
	3+55	Begin drift to maintain a grade ≤18%.
	6+70	End drift.
	8+05	Install Culvert No. 20 (18" x 30') as cross drain.
	11+00	Construct turnaround on right.
	11+50	Construct roadside landing on right.
	12+25	Construct turnaround on right.
	12+55	Point K. Junction with K to L on left. Begin outsloped road construction.
	19+25	Construct turnaround on right.
END	20+45	Point H. End road construction, construct landing.

<u>Segment</u>	<u>Station</u>	Work Description
I to J	0+00	Point I. Begin balanced road construction; crown road, begin ditch.
	2+00	Construct turnaround on right.
END	3+15	Point J. End road construction, construct landing.

<u>Segment</u>	<u>Station</u>	Work Description
K to L	0+00	Point K. Begin balanced road construction; crown road, begin ditch.
END	2+30	Point L. End road construction, construct landing.

<u>Segment</u>	<u>Station</u>	Work Description
M to N	0+00	Point M. Begin balanced road construction; crown road, begin ditch.
	1+00	Waste Area No. 4 on right.
	2+45	Begin adverse drift to maintain a grade ≤10%.
	3+70	End drift.
	4+95	Construct roadside landing on right.
	5+00	Begin outsloped road construction.
	6+70	Construct roadside landing on right.
END	8+00	Point N. End road construction, construct landing.

EXHIBIT D FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS:

Segment	<u>Station</u>	Work Description				
O to P	0+00	Point O. Begin balanced road construction; crown road, begin ditch.				
	0+55 Construct roadside landing on right.					
	3+05	Construct turnaround on right.				
END	3+60	Point P. End road construction, construct landing.				

Segment	<u>Station</u>	Work Description					
Q to R	0+00	Point Q. Begin balanced road construction; crown road, begin ditch.					
	1+90 Install Culvert No. 21 (18" x 30') as cross drain.						
	2+30 Construct 120' spur with landing on right.						
	4+95 Install Culvert No. 22 (18" x 30') as cross drain.						
	6+70 Install Culvert No. 23 (18" x 30') as disconnect.						
	7+10	Begin drift to maintain grade ≤12%.					
	7+70	Live Stream. Install Culvert No. 24 (24" x 40').					
	8+00	End drift.					
	11+90	Install Culvert No. 25 (18" x 30') as cross drain					
	12+30	Construct turnaround on left.					
END	12+50	Point R. End road construction, construct landing.					

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- (1) <u>Excavated Materials</u>. Excavated materials shall be utilized for road and fill construction and hauled in where required. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage.
- (2) <u>Bank Slough Removal</u>. Excavate all bank slough. Bank slough material shall not be pulled across existing surfacing rock. Excavated material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A.
- (3) <u>Culvert Replacement, Culvert Installation, Fill Reconstruction, and Fill Removal</u>. Existing culvert geometry shall be modified to provide for optimum drainage and culvert performance. Modifications may include, skewing the culvert and/or installing the culvert at gradients equal to or exceeding the drainage (or ditch) gradient. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. All woody debris encountered during fill excavation shall be removed. Fill reconstruction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Unsuitable backfill material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A. Backfill materials shall be hauled in where necessary.
- (4) <u>Drainage Ditches</u>. Restore or construct ditchlines, including ditchouts, as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Ditch debris including woody debris shall be loaded and hauled to designated waste areas, and shall be accomplished with the use of an excavator and dump truck. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas.
- (5) Subgrade Preparation and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, and other specified work prior to the application of new surfacing rock.
 - (b) Cut out all potholes and/or washboard sections from the existing surfacing.
 - (c) Process (grade and mix) the existing surface and added base rock. Provide for a crown of 4 to 6 percent, and compact in accordance to the "Compaction and Processing Requirements" in this Exhibit.
 - (d) Upon completion of above required work, apply, process, and compact surfacing rock in accordance to this Exhibit.

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS:

	ı	T
<u>Segment</u>	Station	Work Description
A to B	0+00	Point A. Junction with Standard Grade Road. Begin road improvement; crown road, clean or construct ditchlines. Begin road brushing in accordance with the specifications in Exhibit H.
	1+85	Begin cut slope layback on left. End haul surplus material to Waste Area No. 1. End haul stumps and woody debris to Waste Area No. 2.
	3+00	Existing culvert, clean inlet & outlet.
	6+25	Existing culvert, clean inlet & outlet.
	6+65	Begin road widening on right construct ditch.
	8+90	Install Culvert No. 1 (18" x 30') as cross drain.
	12+25	End road widening on right.
	13+10	State property line. End cut slope layback.
	16+60	Junction on right. Begin road widening on left, construct ditch.
	18+25	Hampton property line.
	18+75	Install Culvert No. 2 (18" x 30') as cross drain.
	21+10	Construct ditchout on right.
	21+90	End road widening on left.
	22+45	Begin road widening on right, construct ditch.
	23+10	Install Culvert No. 3 (18" x 30') as disconnect.
	23+20	Begin cut slope layback on left. End haul surplus material to Waste Area No. 1. End haul stumps and woody debris to Waste Area No. 2.
	23+80	Live Stream. Install Culvert No. 4 (24" x 30').
	24+00	State property line. End road widening on right.
	25+75	Install Culvert No. 5 (18" x 30') as cross drain.
	29+40	Install Culvert No. 6 (18" x 30') as cross drain.
	29+95	End cut slope layback.
	30+45	Waste Area No. 1 on left.
	31+80	Install Culvert No. 7 (18" x 30') as cross drain.
	35+15	Install Culvert No. 8 (18" x 30') as cross drain.
	35+70	Waste Area No. 2 on right.
	36+85	Construct ditchout on left.
	39+50	Begin road widening on left construct ditch.
	40+00	Begin cut slope layback on right. End haul surplus material to Waste Area No. 1.
	40+30	Install Culvert No. 9 (18" x 30') as cross drain.
_	40+25	End road widening on left.
	41+20	Begin road widening on left to construct ditch.
END	42+90	Point B. End road improvement. End road widening and cut slope layback. End brushing.

EXHIBIT D
FULL BENCH AND END-HAUL REQUIREMENTS

POINT TO POINT	STA. TO STA.
A to B	1+85 to 13+10
A to B	23+20 to 29+95
A to B	40+00 to 42+90
B to C	0+50 to 2+30
C to D	1+90 to 5+20
C to D	8+70 to 17+25
C to D	19+80 to 22+90
C to D	30+30 to 38+85
C to D	44+30 to 47+40
E to F	5+85 to 7+50

Full Bench and End-Haul Areas General Requirements

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Material shall not be sidecast.

Clearing and grubbing debris shall be end-hauled as directed by STATE.

Containment/Sidecast

Full: No excavated material remains below the road.

Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and end-hauled to a designated waste area.

Waste Area Location

- As shown on Exhibit A and as marked in the field.
- Setback from slope break shall be a minimum of 20 feet horizontal measurement.
- All stumps and woody debris shall be hauled to Waste Area No. 2

Waste Area Treatment

- Deposit at waste area, spread evenly, compact, and provide adequate drainage.
- Pile woody debris separate from other waste material.
- Mulch and seed all waste areas in accordance with Exhibit K.

ROCK TABLE

ROAD SEGMENT: A to B				Sta. to Sta.				TOTAL	
	Rock Size		Depth of	0+00 to 42+90				TOTAL VOLUME	
Application	and Type	Location	Rock (inches)	Volume (CY) Per		Number of		(CY)	
Culvert Bedding /Backfill	1½" – 0 Crushed	Culvert Nos. 1 - 9	Varies	Culvert	24	Culverts	10	240	
Surfacing Rock	Jaw-run	A to B	8"	Station	42	Stations	42.9	1,802	
Turnout	Jaw-run	A to B	8"	Turnout	19	Turnouts	6	114	
Curve Widening	Jaw-run	14+80 to 15+80, 21+00 to 22+30, 32+80 to 33+80 & 36+45 to 37+45	8"	Station	40	Stations	4.3	172	
Traction Rock	1½" – 0 Crushed	13+80 to 14+80 & 32+45 to 33+45	3"	Station	15	Stations	2	30	
Total Rock for Roa	d Segment:							2,358	

ROAD SEGMENT	ROAD SEGMENT: B to C				Sta. to Sta.			
			Depth of	0+00 to 4+40				TOTAL
Application	Rock Size and Type	Location	Rock (inches)	Volume (0 Per	(Y	Number of		VOLUME (CY)
Base Rock	Jaw-run	0+00 to 4+40	10	Station	53	Stations	4.4	233
Surfacing Rock	1½" – 0 Crushed	0+00 to 4+40	3	Station	15	Stations	4.4	66
Gabion Face Rock	8" – 4" Select	3' x 3' x 12' Gabions	N/A	Station	4	Stations	28	112
Gabion Curb Rock	8" – 4" Select	2' x 2' x 6' Gabions	N/A	Station	0.9	Stations	50	45
Wall Armor	Jaw-run	Gabion Face Toe & Subgrade intersect	24	Foot	0.11	Feet	168	18
Total Rock for Roa	ad Segment:							474

ROAD SEGMENT:	Sta. to Sta.				TOTAL				
	Rock Size		Depth of	0+00 to 75+00				VOLUME	
Application	and Type	Location	Rock (inches)	Volume (CY) Per		Number of		(CY)	
Base Rock	Jaw-run	C to D	12	Station	65	Stations	75	4,875	
Junction	Jaw-run	Point E, G, M, O and Q	12	Junction	24	Junctions	5	120	
Turnout	Jaw-run	C to D	12	Turnout	29	Turnouts	4	116	
Turnaround	Jaw-run	6+15, 18+00, 28+25, 52+20 & 74+20	12	Turnaround	20	Turnarounds	5	100	
Curve Widening	Jaw-run	52+00 to 53+70	12	Station	54	Stations	1.7	91	
Traction Rock	1½" – 0 Crushed	29+25 to 38+85, 44+30 to 49+70 & 65+05 to 68+20	3	Station	15	Stations	1.8	272	
Roadside Landing	Jaw-run	0+50x2, 7+25, 18+75, 28+90 & 53+70	12	Landing	95	Landings	6	570	

Landing	Jaw-run	Point D	12	Landing 180	Landings	1	180
Total Rock for Roa	d Segment:						6,324

ROCK TABLE

ROAD SEGMENT: E to F				Sta	TOTAL			
	Dook Sine		Depth of	0+00		TOTAL		
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per	Number of		VOLUME (CY)	
Base Rock	Jaw-run	E to F	12	Station 6	5 Stations	10	686	
Landing	Jaw-run	7+55 & Point F	12	Landing 19	0 Landings	2	380	
Total Rock for Roa	d Segment:			•	•		1,066	

ROAD SEGMENT:	Sta. to Sta.				TOTAL			
	Rock Size		Depth of	0+00 to 20+45				TOTAL
Application	and Type	Location	Rock (inches)	Volume (C Per	(Y)	Number of		VOLUME (CY)
Base Rock	Jaw-run	G to H	12	Station	65	Stations	20.4	1,329
Junction	Jaw-run	Point I & K	12	Junction	24	Junctions	2	48
Turnout	Jaw-run	Go t H	12	Turnout	29	Turnouts	1	29
Turnaround	Jaw-run	12+25 & 19+25	12	Turnaround	20	Turnarounds	3	60
Curve Widening	Jaw-run	0+00 to 1+10	12	Station	59	Stations	1.1	65
Traction Rock	1½" – 0 Crushed	3+55 to 6+70	3	Station	15	Stations	3.1	47
Roadside Landing	Jaw-run	11+50	12	Landing	95	Landings	1	95
Landing	Jaw-run	Point H	12	Landing	180	Landings	1	180
Total Rock for Road	d Segment:				•			1,853

ROAD SEGMENT:	Sta. to Sta.				TOTAL				
	Dook Sine		Depth of	0+00 to 3+15				VOLUME	
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per		Number of		(CY)	
Base Rock	Jaw-run	I to J	12	Station 6	65	Stations	3.1	205	
Turnaround	Jaw-run	2+00	12	Turnaround 2	20	Turnarounds	1	20	
Landing	Jaw-run	Pont J	12	Landing 1	80	Landings	1	180	
Total Rock for Roa	d Segment:							405	

ROAD SEGMENT: K to L				Sta. to Sta.			TOTAL	
Deal-Circ		Depth of	0+00 to 2+30			TOTAL		
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per	Number of		VOLUME (CY)	
Base Rock	Jaw-run	K to L	12	Station 65	Stations	2.3	150	
Landing	Jaw-run	Point L	12	Landing 18	Landings	1	180	
Total Rock for Roa	d Segment:	•		•	•	·	330	

ROCK TABLE

ROAD SEGMENT: M to N				Sta. to Sta.			TOTAL	
	D I- 0'		Depth of	0+00 to 8+00				VOLUME
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per)	Number of		(CY)
Base Rock	Jaw-run	M to N	12	Station 6	35	Stations	8	520
Roadside Landing	Jaw-run	4+95 & 6+70	12	Landing 9	95	Landings	2	190
Landing	Jaw-run	Point N	12	Landing 18	80	Landings	1	180
Total Rock for Road	d Segment:							890

ROAD SEGMENT: O to P				Sta. to Sta.			TOTAL	
	Dook Si-o		Depth of	0+00 to 3+60				TOTAL VOLUME
Application	Rock Size and Type	Location	Rock (inches)	Volume (C Per	(Y)	Number of		(CY)
Base Rock	Jaw-run	O to P	12	Station	65	Stations	12	234
Turnaround	Jaw-run	3+05	12	Turnaround	20	Turnarounds	1	20
Roadside Landing	Jaw-run	0+55	12	Landing	95	Landings	1	95
Landing	Jaw-run	Point P	12	Landing	180	Landings	1	180
Total Rock for Road	d Segment:							529

ROAD SEGMENT: Q to R			Sta. to Sta.			TOTAL		
	Rock Size		Depth of	0+00 to 12+50				TOTAL VOLUME
Application	and Type	Location	Rock (inches)	Volume (C Per	(Y)	Number of		(CY)
Base Rock	Jaw-run	Q to R	12	Station	65	Stations	12.5	813
Junction	Jaw-run	2+30	12	Junction	24	Junctions	1	24
Turnout	Jaw-run	Q to R	12	Turnout	29	Turnouts	1	29
Turnaround	Jaw-run	12+30	12	Turnaround	20	Turnarounds	1	20
Approach to Landing	Jaw-run	2+30	12	Station	65	Stations	1.1	72
Landing	Jaw-run	Spur with Landing at 2+30 & Point R	12	Landing	180	Landings	2	360
Total Rock for Roa	d Segment:							1,317

TOTAL ROCK	8" – 4	4"-0	1 ½"-0
	Select	Jaw-run	Crushed
	157 CY	14,735 CY	655 CY

Roads shall be uniformly graded, shaped, and approved by STATE prior to rocking.

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

<u>Depth Measurement</u>. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations, and volumes to be added shall be determined by STATE.

COMPACTION AND PROCESSING REQUIREMENTS

<u>Moisture Content</u>: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

<u>Compaction Pass</u>: A pass is defined as traveling a road section forward and then backward over that same section.

<u>Subgrade</u>. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned or outsloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	SUBGRADE COMPACTION OPTIONS
All road segments that require rock surfacing	Vibratory Roller

<u>Fills</u>. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	FILL COMPACTION OPTIONS
All road segments	Vibratory Roller, Vibratory Hand-Operated, Backhoe- Mounted Tamper, or Dozer

COMPACTION AND PROCESSING REQUIREMENTS

<u>Crushed Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped, compacted, and approved by STATE before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned or outsloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	CRUSHED ROCK COMPACTION OPTIONS
All road segments requiring crushed rock	Vibratory Roller

<u>Jaw-run Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of pit-run rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 8 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be crowned or outsloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	JAW-RUN COMPACTION OPTIONS
Segments requiring jaw-run rock	Combination of Vibratory Grid Roller and Dozer

COMPACTION EQUIPMENT OPTIONS

<u>Vibratory Rollers</u>. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.

<u>Vibratory Hand-Operated or Backhoe-Mounted Tamper</u>. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts. The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

<u>Vibratory Grid Compactors</u>. The roller shall have a grid surface and have an operating weight of 32,000 pounds or more. The rock shall be worked with a grader weighing at least 20,000 pounds during the grid rolling process. All rock shall come in contact with the vibratory grid compactor.

<u>Dozer</u>. A dozer/track-type tractor weighing a minimum of 45,000 pounds as directed by STATE shall be operated over jaw-run rock so that the entire surface comes in contact with the tracks.

EXHIBIT E

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract.

Culverts 36 inches in diameter and smaller shall be constructed of corrugated polyethylene. Culverts larger than 36 inches in diameter shall be constructed of corrugated aluminized Type 2 steel. Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-11, Type S, or ASTM F2648.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly. Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing.

Cross Drain Culverts

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed. Cross drains shall be skewed to fit the required culvert length to the road prism.

Cross drain culverts shall be installed at a slope steeper than the incoming ditch grade, but not less than 3 percent or greater than 10 percent.

Disconnect Culverts

The culvert inlet shall be located as close to the channel that it is disconnecting, while the culvert outlet shall be located as far from the channel as possible; discharge culvert outflow on the forest floor, allowing for filtration before the water enters the disconnected channel.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the culvert for all culverts on road improvement segments.

Backfill shall consist of crushed rock on improvement segments.

EXHIBIT E

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36" and 18" for culverts 42" to 96" (add 6" for roads which will not be rocked). Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions. The shortest culvert section length shall be placed at the inlet end.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water.

The intake end of cross drain and disconnect culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Compaction by tamping utilizing a Vibratory Hand-Operated or Backhoe-Mounted Tamper is required for culverts on improvement sections.

All culverts scheduled for replacement shall become property of the PURCHASER and be removed from STATE land in the same project period in which replacement occurred. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels.

The intake of culverts in fills less than 3 feet to the top of the culvert shall be marked by driving steel posts within 6 inches of the downgrade side. Posts shall be painted with a rust-resistant paint and be a minimum of 5 feet long, with the spade driven 2 feet into the ground. Install a culvert marker at each existing culvert that is missing a marker that could be reached by a grader blade.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

EXHIBIT E CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	30	A to B	8+90
2	18	30	A to B	18+75
3	18	30	A to B	23+10
4	24	30	A to B	23+80
5	18	30	A to B	25+75
6	18	30	A to B	29+40
7	18	30	A to B	31+80
8	18	30	A to B	35+15
9	18	30	A to B	40+30
10	18	30	B to C	0+00
11	18	40	C to D	19+65
12	18	30	C to D	25+00
13	18	30	C to D	29+50
14	18	30	C to D	34+75
15	18	30	C to D	43+30
16	18	30	C to D	47+90
17	18	30	C to D	61+20
18	18	40	C to D	66+05
19	18	30	G to H	3+15
20	18	30	G to H	8+05
21	18	30	Q to R	1+90
22	18	30	Q to R	4+95
23	18	30	Q to R	6+70
24	24	40	Q to R	7+70
25	18	30	Q to R	11+90

TOTAL LENGTHS BY DIAMETER				
18 INCH 24 INCH				
710'	70			

EXHIBIT F

GABION FACED ENGINEERED WALL SPECIFICATIONS

WORK DESCRIPTION

This work shall consist of constructing a rock filled gabion faced engineered wall with welded wire soil reinforcement mats and rock filled gabion curbs in accordance with the details shown on the project plans and provisions.

MATERIALS

GABIONS:

Gabion wall faces (face gabions) shall be constructed utilizing single units measuring 3' x 3' x 12'. Gabion curbs (curb gabions) shall be constructed utilizing single units measuring 2' x 2' x 6'. The base, ends, sides, and lid of all gabions shall be either welded into a single unit or shall be constructed in such a manner that strength and flexibility at the connection are at least equal to that of the wire mesh. The gabions shall be fabricated in such a manner that they can be assembled at the construction site with spiral binders and pre-formed stiffeners into rectangular baskets of the specified size.

The height, length, and width of the gabions shall not vary more than 5 percent from the specified dimensions. Gabions shall be divided into cells of equal length, not more than 3' long, by diaphragms made of the same wire mesh as used for the gabion body. Each gabion shall be fabricated with the necessary diaphragm or diaphragms secured in proper position on the base in such a manner that no additional tying at the base will be necessary. Wire for the manufacture and assembly of gabions shall meet or exceed any combination of the following requirements:

Requirement

3" x 3", 9 gauge- 0.144" min., welded wire fabric ASTM A1064, A370

Exception: Weld shear at 800 lbs of force min.

Galvanization: 9 gauge- 0.9 oz/square foot ASTM A641, A90 9 gauge galvanized pre-formed stiffener NA

9 gauge galvanized spiral binder- min. 0.144 in.

ASTM A641, A90 13.5 gauge tie wire- min. 0.086 in. ASTM A641, A90

Galvanized 0.70 oz/square foot

ROCK

Rock for filling the gabions shall be as follows: 100% passing 8 inches, 0-5% passing 4 inches

WELDED WIRE SOIL REINFORCEMENT MATS

Welded wire soil reinforcement mats shall measure 8' x 7.5' and shall be manufactured with 9 gauge galvanized wire with a grid pattern of 8" x 12". The welded wire soil reinforcement mats will be cut as needed to insure full coverage along each segment of the wall.

CONSTRUCTION

The subgrade shall be excavated and compacted to the elevations indicated in the plans. Subgrade excavation shall extend 4' beyond the face of the wall or out to daylight whichever is less. Any cable material encountered within the excavation limits shall be removed from STATE property and properly disposed of. Any logs encountered within the excavation limits shall be removed and placed in at Waste Area No. 2 or as directed by STATE. Unsuitable and surplus material shall be end hauled to Waste Area No. 1.

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EXHIBIT F

GABION FACED ENGINEERED WALL SPECIFICATIONS

Excavated material that is suitable for backfilling the new wall may be temporarily stored nearby as directed by STATE.

Welded wire soil reinforcement mats shall be placed even with front edge of the gabion face and shall extend 8' back towards the center of the road and shall extend the full length of the gabion face less 3" on each end of the gabion.

Gabions shall first be assembled individually as empty units. Each gabion shall be manufactured with the necessary panels, properly spaced and secured, so they can be rotated into position at the construction site with no additional tying of the rotation joint. The panels and diaphragms shall be rotated into position and joined along vertical edges. Attach the base of the Gabion face to the first transverse wire of the welded wire soil reinforcement mat with a spiral binder. Place a layer of back fill 6-8" deep on the soil reinforcement mat prior to filling the gabion face baskets with rock. Do not operate heavy equipment on top of exposed welded wire soil reinforcement mats.

Assembly of successive gabions (gabion to gabion joints) shall be joined successively to the next empty gabion with 13.5 gauge tie wire or 9 gauge spirals, before filling with rock begins. The 13.5 gauge tie wire or 9 gauge spiral binders shall secure, in one pass all selvage or end wires of all the adjacent gabions along the joint.

Multiple layered gabions shall be placed with 6" of back step from the lower gabion face except when the plans indicate 2 layers of the curb gabions, the second layer of curb gabion will be placed flush with the face of the lower curb gabion. Each layer of gabions shall be joined to underlying layer along the front and ends.

Rock shall be placed in gabions to insure proper alignment, avoid bulges, and provide a minimum of voids. All exposed rock surfaces shall have a smooth and neat appearance, no sharp edges shall project through the wire mesh.

Preformed stiffeners shall be used on the wall face gabions to produce a flat, smooth, external surface. Preformed stiffeners shall be installed on the exposed face of the wall face gabions. Two rows at 1/3 points. Rock fill shall be placed in nominal 12" layers. Fill shall be placed so that no more than 1' of difference of fill height exists between adjoining cells and/or gabions.

The last layer of rock shall slightly overfill the gabions such that the lid will rest on rock when it is closed.

Lids shall be tied along the front, ends and diaphragms of individual gabions and to successive gabions with 9 gauge spiral binders in the same manner as specified elsewhere in this Exhibit F.

Place non woven geotextile along the back side of the face wall gabions to create separation of common back fill material from the gabion rock fill. The geotextile shall be placed with 1' overlap onto the soil reinforcement mat below and 1' overlap onto the top of the face wall gabion.

Back fill and compact each layer in lifts not to exceed 8" using common material as approved by STATE.

For successive layers of wall place welded wire soil reinforcement mats even with the edge of the next layer of face wall gabion or curb gabion.

Curb gabions shall be tied to the lower gabion at both the front and back faces with 9 gauge spiral binders in the same manner as specified elsewhere in Exhibit F.

Place minimum 2' high rock armoring at base of the wall face at 1 ½:1 fill slope utilizing 4" jaw run rock.

EXHIBIT F

GABION FACED ENGINEERED WALL SPECIFICATIONS

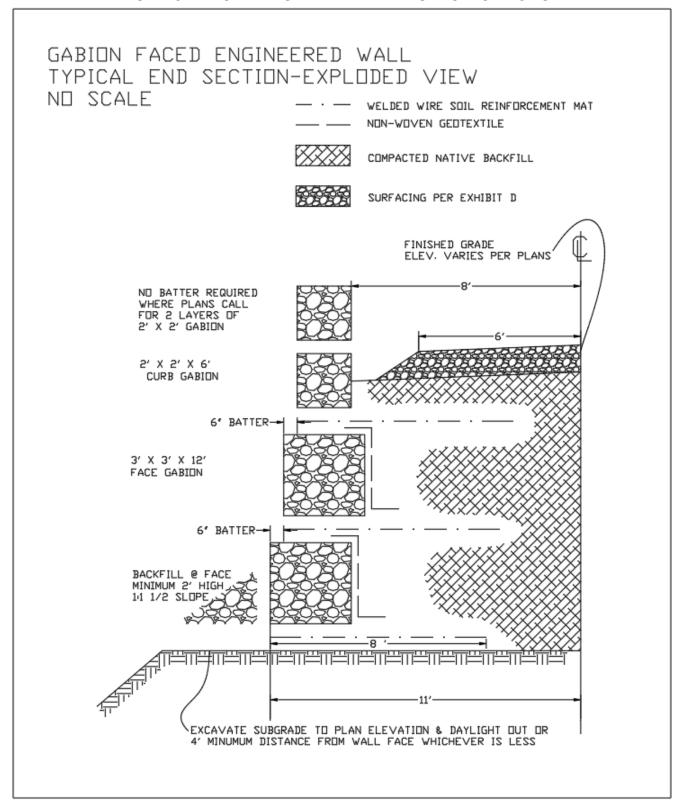
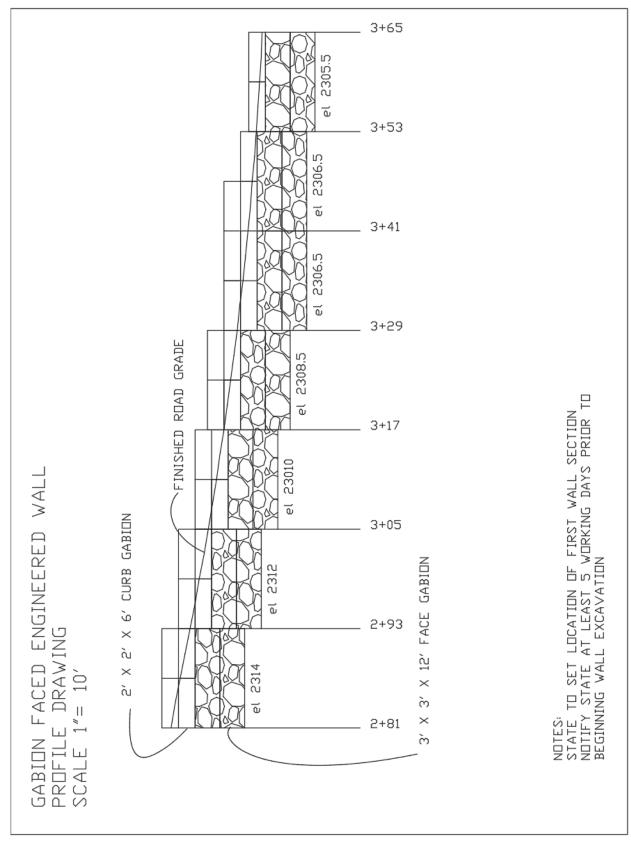


EXHIBIT F
GABION FACED ENGINEERED WALL SPECIFICATIONS



ROCK QUARRY DEVELOPMENT AND USE

- 1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:
 - (a) Location of benches and roads to benches.
 - (b) Disposal site for woody debris, overburden and reject material.
 - (c) Time lines for rock quarry use.
 - (d) Erosion Control measures.
- PURCHASER shall schedule and coordinate quarry and stockpile usage with other existing or planned activity requiring quarry or stockpile usage. PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.
- 3. The STATE shall be notified 24 hours prior to the beginning of blasting operations. Working days shall be defined as Monday through Friday, 7:00 a.m. to 4:30 p.m.
- 4. Purchaser shall identify a Blaster in Charge (BIC) for all blasting operations. The BIC will be qualified by experience to oversee all phases of the blasting operations. The BIC shall provide direct supervision at all times when blasting and explosives handling activities are occurring on STATE LANDS.
- 5. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area. Each shot shall also have a "tattle-tale" end cap so that it is known if all charges were detonated. The CONTRACTOR shall detonate or remove all non-detonated explosives from STATE LANDS. PURCHASER shall maintain a comprehensive blasting log that contains all pertinent data for all blasting operations. The blasting log shall be submitted to the STATE after the completion of all blasting activity. The blasting log is intended for STATE record keeping purposes only.
- 6. At the Point Belding Quarry, fall all timber within the posted right-of-way boundary and remove all merchantable timber. All woody debris, including stumps and Slash shall be hauled to Waste Area No. 2.
- 7. Overburden shall be removed for a distance of 20 feet beyond the developed rock source. All overburden and reject material shall be hauled to Waste Area No. 3 or as directed by STATE.
- 8. PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that sediment, rock, or debris shall not be washed, conveyed, or otherwise deposited in any stream.
- 9. Benches shall be maintained/constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.
- 10. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.

QUARRY DEVELOPMENT AND USE

- 11. Oversized material that is produced shall be piled in a designated area adjacent to the pit. It shall not be wasted.
- 12. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, and the quarry floor, shall be cleared at the termination of use. Unused shot rock material that is produced shall be piled in the vicinity of the quarry as directed by STATE. Dirt, overburden, and reject material shall be hauled to Waste Area No. 3.
- 13. The quarry floor shall be developed to provide for drainage away from the quarry. All quarry and stockpile site drainage ditches shall be maintained. Ditches, culverts, waterbars and other direct conveyances of water from the quarry or stockpile site(s) shall be constructed to drain to the forest floor in locations that will provide filtration. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.
- 14. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.

QUARRY DEVELOPMENT AND USE

<u>Materials</u>. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay.

STATE may require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Excess fines are present, when greater than 5 percent of a total rock sample weight, passes a #200 sieve. Rock crushing shall be limited to periods when weather conditions are acceptable to STATE.

<u>Quality and Grading Requirements</u>. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow:

Hardness - Aggregate Hardness - Test Method AASHTO T 96: 30% Maximum

Durability – Test Method ODOT TM 208
Passing No. 20 Sieve: 30% Maximum

For the purpose of crushing rock specified under the projects in Section 2610, "Project Work," PURCHASER shall utilize a jaw rock crusher, or equivalent, unless otherwise approved by STATE.

The rock crusher shall be calibrated to produce rock as specified in this exhibit. Prior to the commencement of production crushing, PURCHASER shall sample, test, and provide rock test results meeting STATE specifications. STATE may then sample and test crushed rock for approval to proceed. PURCHASER shall take one sample of each 2,000 cubic yards of crushed rock material produced thereafter. Any rock crushed prior to STATE approval to proceed shall not be credited to the required rock quantity. Any subsequent rock tests not meeting STATE specifications shall be reason for rejection of that portion of crushed rock produced after that test and shall not be credited to the required rock quantity. STATE may sample the crushed rock at any time during the operation. Results of STATE's tests shall prevail over all other test results.

JAW-RUN & RIPRAP ROCK SPECIFICATIONS

Grading Requirements

For 4"-0 Jaw-Run	Passing	4" sieve	100%
	Passing	2" sieve	60-80%
	Passing	½" sieve	0-10%
For 8"-4" Jaw-Run	Passing	8" sieve	100%
	Passing	4" sieve	0-5%

For 4"-0 Jaw-Run Control of gradation shall be by visual inspection by STATE.

<u>For 24"-6" Riprap</u>, A minimum of 50 percent of the material shall measure a minimum of 24 inches, measured in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.

For Riprap Control of gradation shall be by visual inspection by STATE.

EXHIBIT H
ROAD BRUSHING SPECIFICATIONS

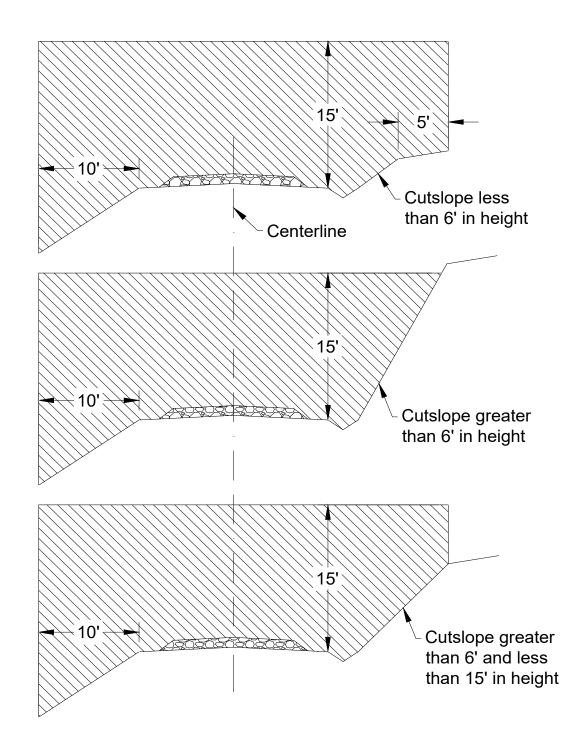


EXHIBIT H

ROAD BRUSHING SPECIFICATIONS

REQUIREMENTS

The minimum height of clearing shall be 15 feet from the road surface, and the minimum width of clearing on the down slope side of the road shall be 10 feet horizontal distance. The minimum width of brushing on the cut slope side of the road shall be dictated by the height of the cut slope as indicated in the three drawings above.

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, water courses, culvert inlets and outlets and sediment catching basins. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

Trees larger than 6 inches in diameter at stump height, located within clearing limits but outside of the ditch line or shoulder, shall not be cut down, but shall be limbed for road visibility. Planted or established conifers, located within brushing limits but outside of the ditch line or shoulder, shall not be cut down, but shall be limbed for road visibility unless otherwise directed by STATE.

Existing debris on the roadway, cutslope, ditch line, or catch basin shall be removed and treated. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large non-merchantable debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

Merchantable blown down trees encountered shall be bucked in lengths as directed by STATE, and placed in locations acceptable to STATE, or pushed out of the road prism.

When spur roads to be brushed end with a Landing, the Landing is to be brushed as directed by STATE.

Brushing operations shall be completed before road improvement: road grading or surfacing of rock within the project area. If damages occur to the road surface outside of project area PURCHASER may be required to repair damages as directed by STATE.

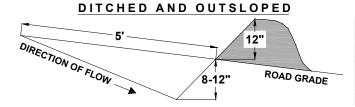
DAMAGES

Culverts, Culvert Markers, Culvert Tags, Road Markers, Mile Markers, Point Signs, Timber Sale Boundary Tags, Project Point Signs, OHV Signs and Gates damaged, destroyed, or displaced during brushing operations shall be repaired or replaced by PURCHASHER or as directed by STATE.

EXHIBIT I

WATERBAR SPECIFICATIONS

PROFILE

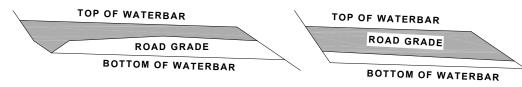


SPACING OF WATERBARS		
ROAD GRADE	DISTANCE	
< 6 %	400'	
6 - 10 %	200'	
11 - 15 %	150'	
> 15 %	100'	

CROSS SECTION

DITCHED

OUTSLOPED



CONSTRUCT DITCHOUT THRU ANY EXISTING BERM. CROSS DRAINAGE GRADIENT MINIMUM 3%.

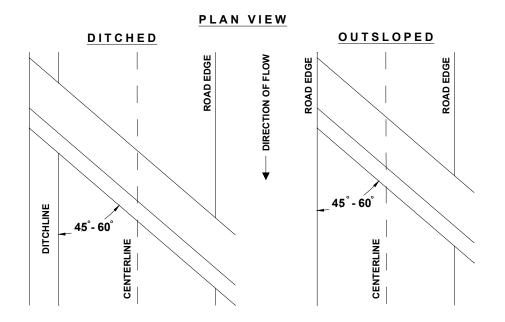
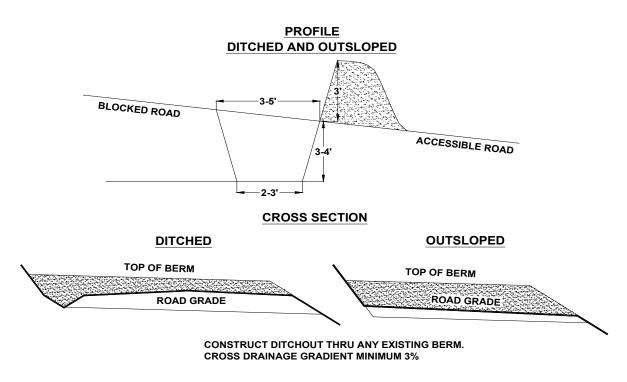
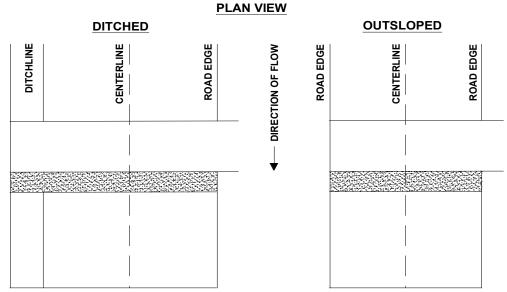


EXHIBIT I TANK TRAP SPECIFICATIONS





It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

EXHIBIT J

SIDECAST PULLBACK

TYPICAL CROSS SECTION VIEW OF SIDECAST PULLBACK AND ROAD REALIGNMENT

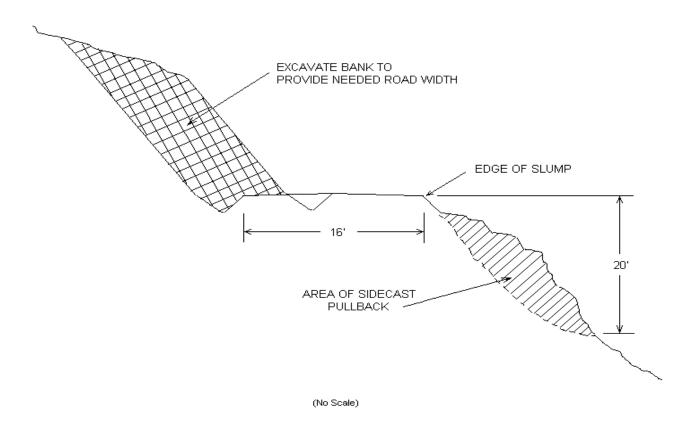


EXHIBIT K

SEEDING AND MULCHING

This work shall consist of preparing seedbeds and furnishing and placing required seed, fertilizer, and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds. Apply seed and fertilizer to all waste areas, and bare soils resulting from Project Nos. 1 & 2. Apply straw mulch to all bare soils within 100' of streams resulting from Project Nos. 1 & 2 and to all waste areas.

<u>Seeding Seasons</u>. Seeding shall be performed only from <u>March 1</u> through <u>June 15</u> and <u>August 15</u> through <u>October 31</u>. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. PURCHASER shall notify STATE within 24 hours of seeding and fertilizer application.

APPLICATION METHODS FOR SEED AND FERTILIZER

<u>Dry Method</u>. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

APPLICATION RATES FOR SEED AND FERTILIZER

The seed mixture listed below shall be applied at 100 lbs. per acre. The seed mixture shall be comprised of the following:

SPECIES	MIXTURE	PURE LIVE SEED	GERMINATION
Annual Rye	33%	95%	>90%
Orchard Grass	33%	95%	>90%
Perennial Rye	34%	95%	>90%

<u>Fertilizer</u>: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 200 pounds per acre. Fertilizer shall not be applied within 100 feet of streams.

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

APPLICATION RATES FOR MULCH

Place straw mulch to a reasonably uniform thickness of $1\frac{1}{2}$ to $2\frac{1}{2}$ inches. This rate requires between 2 and 3 tons of dry mulch per acre.

Application Locations

Road Segment	Location	
A to B	Culvert No. 4	
A to B	Waste Area No. 1	
C to D	Waste Area No. 3	
C to D	Waste Area No. 4	
Q to R	Culvert No. 24	

EXHIBIT L

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

Description of Work to be Done

Areas designated for work under the contract shall be treated according to the specifications given below:

<u>Clearing</u> - brush, logging Slash, and other debris shall be cleared from planting sites and piled in windrows or piles, so that 80 percent or more of the soil organic layer is exposed. All woody vegetation other than trees is defined as brush in this exhibit. Stumps, however, shall be placed separately, in small clumps for wildlife.

<u>In-Unit Piles</u> - shall be located at least 75 feet apart and shall be no more than 75 feet long. Piles shall be located inside the sale area designated for piling and shall be more than 50 feet from any cutting edge, standing tree, or existing road. Logs that do not meet Section 2045 Log Removal requirements, chunks larger than 12 inches diameter, and stumps shall be left scattered in the Unit for wildlife habitat away from roads and landings.

<u>Pile Construction</u> - all landing piles, and in-unit piles greater than 9 feet by 9 feet by 9 feet, shall have no smaller than a 200 square feet of polyethylene plastic sheeting or enough to cover 50% of the pile. Start the pile with good burnable material such as conifer limbs and chunks, 6 to 8 feet high, add plastic, and complete the pile with Slash on the plastic.

<u>Protective Measures</u> - shall comply with Oregon Forest Practice Rules issued per ORS 527.610 to 527.992. Examples of protective measures are: (1) waterbarring tractor trails where necessary to prevent runoff toward streams; (2) not windrowing in streams or streamways; and (3) leaving Stream Buffers along designated streams.

1 of 2

Work specifications may be modified or waived only upon written notice from STATE.

EXHIBIT L

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

Equipment Type, Equipment Operation, and Conduct of Work

The specifications given below are requirements for equipment type, equipment operation, and conduct of work under the contract.

<u>Shovel</u> - shall be a track-mounted machine with a ground-pressure rating of not more than <u>6.8</u> PSI and a net horsepower of <u>85</u> or more. The machine shall be capable of a minimum horizontal reach of <u>26</u> feet and a minimum vertical reach of 16 feet.

Log Loader – shovel: Grapple with rake attachment shall be a hydraulically controlled, with a 360-degree
continuous rotation, and tooth length on rake arm shall be greater than 14 inches long, unless otherwise
approved in writing by STATE.

Equipment	Rate	Acres	Appraised Value
Log Loader	\$250 / acre	6	\$1,500

<u>Operator</u> - must be experienced in operating similar equipment on land clearing operations, be able to operate the equipment proficiently, and pile the debris on the area as directed by STATE.

<u>Support</u> - including transport, other equipment, replacements, supplies, maintenance, and repairs shall be furnished as required to complete work; and shall be furnished without cost to STATE, other than as agreed under the contract terms.

<u>Work Scheduling</u> - work shall be accomplished only during dry weather conditions, and started within 14 calendar days after completion of yarding activities on the Timber Sale Area. Operations shall provide for continual operation until contract work is completed, unless interrupted by poor weather, fire closures, or other uncontrollable circumstances. Equipment breakdowns shall be repaired without undue delay, and provision shall be made for replacement of equipment to prevent prolonged delays. Piling operation shall not be allowed when operations might damage sites or affect stream flows. Any exception to these instructions must be authorized in writing by STATE.

STATE Representative - shall provide directions for the conduct of work according to specifications.

WRITTEN PLAN Point Belding #FG-341-2023-W00528-01

LEGAL DESCRIPTION: Portions of Sections 1 & 2, T2N, R7W, W.M., and portions of Sections 35 & 36, T3N, R7W, Tillamook County, Oregon.

PROTECTED RESOURCE: Salmonberry River, a Type-F waterway, flows north of the Timber Sale Area. Sappington Creek, a Type-F waterway, flows east of the Timber Sale Area.

<u>DESCRIPTION OF THE AREA</u>: Slopes adjacent to these streams range from 5% in the floodplain to over 90% immediately upslope. Streamside vegetation along these Type-F streams include mature Douglas-fir, western redcedar, and red alder.

PROTECTION MEASURES: For the Salmonberry River, the Timber Sale Boundary was posted 280 feet horizontal distance from the protected resource, at the closest point. For Sappington Creek, Timber Sale Boundary was posted at variable horizontal distances from the protected resource, average distance ranging from 50 to 90 feet from the edge of the associated floodplain. Skyline cables may hang over these streams on the opposite slope or ridge to facilitate logging. When cables pass through or over the Stream Buffers, all necessary precautions shall be taken to protect Stream Buffer components. These precautions include locating corridors at least 100 feet apart, and pulling cables out of the Stream Buffer prior to rigging the next cable Yarding road. Trees felled within the Stream Buffer for cable corridors shall not be yarded.

Prepared by:	Mark Savage	6-28-2022
Reviewed by:	Just Pen	06-30-2022
-	Jeff/Peck, Marketing Unit Forester	Date