

## **Oregon Department of Forestry**

2600 State St Salem OR 97310

## PART III: EXHIBITS **EXHIBIT B**

## **TIMBER SALE OPERATIONS PLAN**

(See page 2 for instructions)

Date Received by State:			(5) Sta	(5) State Brand Information ( Complete)				
(1) Contract Number:	AT-341-2021	-W00818-01						
(2) Sale Name:	Buck Shot							
(3) Contract Expiration	Date: 10/31/2	2023						
(4) Purchaser Name:								
(6) State Representative	es:							
Name		Circle One	Phone No.	Cell No.	Alt Phone			
		Logging Projects All						
		Logging Projects All						
		Logging Projects All						
		Logging Projects All						
(7) Purchaser Represer	ntatives:	Circle One	Phone No.	Cell No.	Alt Phone			
<u>Name</u>	1	Logging Projects All		<u> </u>				
		Logging Projects All						
				<del> </del>				
		Logging Projects All						
		Logging Projects All						
		Logging Projects All						
		Logging Projects All						
		Logging Projects All						
8) Name of Subcontract Project No. Subcont	ors and Start Date of tractor Name.	Start Date	Completion Da	te Cell No.	Alt Phone			
Sub	contractor Na	me. S	tart Date	Cell No.	Alt Phone			
9) Comments:								

<sup>(10)</sup> Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



## **Oregon Department of Forestry**

2600 State St Salem OR 97310

PART III: EXHIBITS

## EXHIBIT B INSTRUCTION SHEET FOR OPERATIONS PLAN

## **SUBMIT ONE COPY OF PLAN STATE**

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

## **Explanation of Item No.(from Page 1)**

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
  - 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
  - 2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
  - Locations of proposed tractor yarding roads. Show if and how marked on the ground.
  - 4. Locations of temporary stream crossings.
  - 5. List the sequence of performing project work.
  - 6. Location of rock sources attach pit development plans.

Cable Landing, with numbers for sequence.

Tractor Landing with alphabetical sequence.

Approximate setting boundary.

Spur truck roads.

Tractor yarding roads.

X Temporary stream crossings.



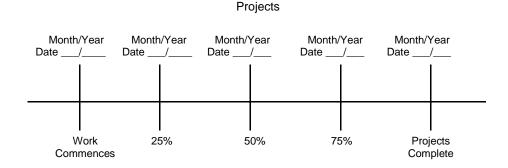
## Oregon Department of Forestry

2600 State St Salem OR 97310 PART III: EXHIBITS

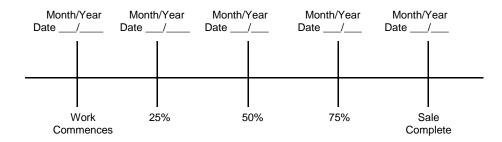
## EXHIBIT B OPERATIONS PLAN

## **Completion Timeline**

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date:	SUBMITTED BY:
STATE OF OREGON - DEPARTMENT OF FORESTRY	PURCHASER
Title	Title



# Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE) SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION Astoria - NWOA

(1)	ORIGINAL REGIST	TRATION .					(9) SALE NAME: Buck Shot
	REVISION NUMBE	R 00					_ COUNTY: Clatsop
	CANCELLATION		☐ Dat	e			- (10) STATE CONTRACT NUMBER:
(2)	TO:						AT-341-2021-W00818-01
	(Th	ird Party	Scaling Organ	nization	)		(11) STATE BRAND REGISTRATION NUMBER:
(3)	FROM: Astoria		one <u>(503)</u>	325-5	5451		
	(State Forestr						(12) STATE BRAND INFORMATION:
	Address: 92219 H						
		A,OR 971	03				- <u> </u>
(4)	PURCHASER:						_ (
	Mailing Address:						
	_						
	Phone Number:						_
<i>(</i> =)	-						_ (13) PAINT REQUIRED: YES ☑ 7
(5)	MINIMUM S	CALING	SPECIFICA	ATION	S		COLOR: Orange
	SPECIES	M	IINIMUM NE	T VOL	LUME		(14) SPECIAL REQUESTS (Check applicable)
	Conifers		10	)			PEELABLE CULL (all species)
	Hardwoods		10	)			NO DEDUCTIONS ALLOWED FOR
							MECHANICAL DAMAGE
	*Apply minimum volu	me test to	whole logs o	ver 40'	Westsic	le	ADD-BACK VOLUME - Deductions due to delay ☑
(6)	WESTSIDE SCALE						OTHER :
	Use Region 6 actual to	aper rule.	Logs over 40'	•			OTHER:
			YES	NO			(15) REMARKS
(7)	Weight Scale Samp	ole					
(8)	APPROVED SCAL	ING	S		Ų	Ħ	<u> </u>
(as s	LOCATIONS shown on the ODF Approv	ed	Species	Yard	Truck	Weight	
	tions web-site)		Sp		1	8	Operator's Name (Optional inclusion by District):
							(16)
							Purchaser or Authorized Representative Date
							Furchaser of Authorized Representative Date
							1
				<u> </u>	<del>                                     </del>		State Forester Representative Date
							· · · · · · · · · · · · · · · · · · ·
							State Forester Representative PRINT NAME
				<u> </u>	I	l .	J State Forester Representative Finite Hydria



# Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE INSTRUCTIONS FOR FORM 343-307a (rev. 11/11) Astoria - NWOA

(1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.

(2)

Columbia River Log Scaling & Grading Bureau P.O.Box 7002, Eugene, OR 97401

Phone: (541) 342-6007 Fax: (541) 342-2631

Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau

P.O.Box 580, Roseburg, OR 97470

Phone: (541) 673-5571 Fax: (541) 672-6381 Email: info@southernoregonlogscaling.com

Northwest Log Scalers Inc. 6137 NE 63rd St, Vancouver, WA, 98661 Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213

Email: info@nwlogscalers.com

Pacific Rim Log Scaling Bureau, Inc. 8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718 Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O.Box 709, Forest Grove, OR 97116 Phone: (503) 359-4474 Fax: (503) 359-4476

Email: yamhilllog@frontier.com

Pacific Log Scaling & Grading Bureau, Inc. P.O.Box 23939, Portland, OR 97281 Phone: (503) 684-5599 Fax: (503) 639-4880

Email: PacLogScale@sol.com

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs All Species State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample Check box if sale is to be a Weight Scale Sample. All specifies for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: http://www.odf.state.or.us/DIVISIONS/management/asset\_management/ScalingLocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight conversion factors, per load volumes, weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.



Salem.

# Oregon Department of Forestry EXHIBIT C - PULP SORT PROCESSING INSTRUCTIONS - LOCATION APPROVAL BRAND INFORMATION

Astoria, NWOA

(1)	ORIGINAL REGISTRATION   Date	(9) SALE NAME: Buck Shot
	REVISION NUMBER 000 Date	COUNTY: Clatsop
	CANCELLATION Date	(10) STATE CONTRACT NUMBER:
(2)	TO:	AT-341-2021-W00818-01
	(Approved Pulp Processing Facility)	(11) STATE BRAND REGISTRATION NUMBER:
(3)	FROM: Astoria Phone (503) 325-5451 (State Forestry District)	(12) STATE BRAND INFORMATION:
	Address: 92219 HWY 202	
	ASTORIA,OR 97103	_ ) / / (
(4)	PURCHASER:	_
(5)	Scaling Bureau (TPSO) Processing Weight receipts:	
	Mailing Address:	
	,	(13) REMARKS.
	Phone Number:	_
(6)	STATE Definition of Approved Pulp Sort:	Operator's Name (Optional inclusion by District):
	• Top portion of the tree (tops).	
	All logs with a diameter (Big End) greater	(14) SIGNATURES:
	than 8 inches marked with blue paint.	
(7)	PULP FACILITY PROCESSING INSTRUCTIONS:	Purchaser or Authorized Representative Date
	Pulp loads shall be weighed in lieu of scaling.	Fulchaser of Authorized Representative Duto
	• One Ton = 2000 lbs(Short Ton).	<del></del>
	Pulp loads shall have a yellow Log Load Receipt attached.	State Forester Representative Date
	<ul> <li>Gross weight and truck tare weight for each load shall be machine printed on the weight receipt.</li> </ul>	
	Weigher shall sign the weight receipt.	State Forester Representative PRINT NAME
	• Weigher shall record the Log Load Receipt number on the weight receipt.	
	<ul> <li>Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the TPSO processing the Weight receipt.</li> </ul>	
(8)	TPSO PROCESSING INSTRUCTIONS	
	Submit data files daily (or each day of activity).	
	<ul> <li>Mail or deliver scale tickets weekly to ODF Headquarters in</li> </ul>	

Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.

Distribution: ORIGINAL: Salem/ COPIES: TPSO, Approved Pulp Processing Location, Purchaser, District, Mgmt. Unit



## Oregon Department of Forestry EXHIBIT C - PULP SORT Instructions for Form 343-307b

Astoria, NWOA

- (1) **Must Complete.** Check appropriate box. REVISION NUMBER requires comments in the Remarks Section(13). CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.
- (2) **Must Complete.** Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location <a href="http://www.odf.state.or.us/DIVSIONS/management/asset">http://www.odf.state.or.us/DIVSIONS/management/asset</a> management/ScalingLocation.asp
- (3) Must Complete. State Forestry District and District Phone Number.
- (4) Must Complete. Purchaser's business name as it appears on the Contract.
- (5) Must Complete. Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau P.O.Box 7002, Eugene, OR 97401 Phone: (541) 342-6007 Fax: (541) 342-2631 Email: <a href="mailto:services@crls.com">services@crls.com</a>

Mountain Western Log Scaling & Grading Bureau P.O.Box 580, Roseburg, OR 97470 Phone: (541) 673-5571 Fax: (541) 672-6381 Email: info@southernoregonlogscaling.com

Northwest Log Scalers Inc. 6137 NE 63rd St, Vancouver, WA, 98661 Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213

Email: info@nwlogscalers.com

Pacific Rim Log Scaling Bureau, Inc. 8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718 Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O.Box 709, Forest Grove, OR 97116 Phone: (503) 359-4474 Fax: (503) 359-4476

Email: <a href="mailto:yamhilllog@frontier.com">yamhilllog@frontier.com</a>

Pacific Log Scaling & Grading Bureau, Inc. P.O.Box 23939, Portland, OR 97281 Phone: (503) 684-5599 Fax: (503) 639-4880

Email: PacLogScale@sol.com

- (6) **Must Complete.** Big end log not to exceed <u>8</u> inches. Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed <u>8</u> inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.
- (7) Must Complete. Enter sale name and county. If more than one county write in all the counties that the sale is located in.
- (8) Must Complete. Enter sale Contract number.
- (9) Must Complete. Enter Oregon's State Brand Registry Number (REQUIRED).
- (10) **Must Complete.** Show brand assigned to timber sale. One brand only, if more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item(13).
- (11) Use this section to list any special instructions or the reason for any revisions in section item(1).
- (12) **Must Complete.** Purchaser required to sign and date completed form in addition to State Forester Representative, sign <u>and</u> print name on the form.

**Salem Distribution Instructions:** Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive \\WPODFFILL01\Transfer\Scaling|nstructions or e-mailed directly to <a href="mailed-directly-scaling-dodf.state.or.us.">scaling@odf.state.or.us.</a>. Scaling instructions for each brand should be scanned separately, for each approved TPSO.

Distribution(See specific instructions on pg.2): ORIGINAL: Salem/ COPIES: TPSO, Approved Pulp Processing Location,
Purchaser, District, Mgmt. Unit

EXHIBIT D
FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
14 feet	N/A	1A to 1B	0+00 to 9+85	Outsloped
14 feet	N/A	1C to 1D	0+00 to 1+60	Outsloped
14 feet	12 feet	3A to 3B	0+00 to 1+50	Outsloped
14 feet	12 feet	3C to 3D	0+00 to 1+50	Outsloped
16 feet	12 feet	I1 to I2	0+00 to 172+60	Crowned/Ditch
16 feet	12 feet	13 to 14	0+00 to 94+50	Crowned/Ditch
16 feet	12 feet	15 to 16	0+00 to 44+50	Crowned/Ditch
16 feet	12 feet	17 to 18	0+00 to 1+00	Crowned/Ditch
16 feet	12 feet	I9 to I10	0+00 to 19+10	Crowned/Ditch
16 feet	12 feet	I11 to I12	0+00 to 4+40	Crowned/Ditch
16 feet	12 feet	I13 to I14	0+00 to 4+90	Crowned/Ditch
16 feet	12 feet	I15 to I16	0+00 to 5+90	Crowned/Ditch
16 feet	12 feet	I17 to I18	0+00 to 46+65	Crowned/Ditch
16 feet	12 feet	I19 to I20	0+00 to 9+55	Crowned/Ditch
16 feet	12 feet	I21 to I22	0+00 to 5+40	Crowned/Ditch
16 feet	12 feet	I23 to I24	23 to I24 0+00 to 1+10 (	
16 feet	12 feet	125 to 126	0+00 to 17+10	Crowned/Ditch

<u>CLEARING</u>. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

## **CLEARING CLASSIFICATION.**

New Construction - Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE.

Improvement - the "Road Brushing Specifications" in Exhibit I shall apply. Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cut slopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections.

#### **EXHIBIT D**

#### FOREST ROAD SPECIFICATIONS

## GRUBBING CLASSIFICATION.

New construction - from the top of the cut slope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

<u>CLEARING AND GRUBBING DISPOSAL</u>. Clearing and grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees. Clearing and grubbing debris may be scattered through openings in the timber outside of the cleared right-of-way, except for the following areas where debris shall be fully contained and hauled to a designated waste area:

- Where end-haul is required
- On side slopes exceeding 50 percent
- On unstable areas
- In any stream channel (Type F, N or D) or where material may enter the stream channel.

Clearing, grubbing, and associated disposal shall be completed prior to subgrade approval.

<u>EXCAVATION</u>. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

All fills shall be machine compacted according to the "Compaction and Processing Requirements" in this Exhibit.

<u>ROAD WIDTH LIMITATIONS</u>. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

<u>Curve Widening</u>. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

## **DRAINAGE**

<u>Subgrade</u>. Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct V shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

<u>Ditchouts</u>. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

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## **EXHIBIT D**

## FOREST ROAD SPECIFICATIONS

<u>TURNOUTS</u>. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 50 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart and as marked in the field.

SLOPES	<u>Cut Slopes</u>	Fill Slopes
Solid Rock	Vertical to ¼:1	
Fractured Rock	1⁄2 :1	
Soil - side slopes 50% and over	³⁄₄ :1	1½:1
Soil - side slopes less than 50%	1 :1	1½:1

Top of cut slope shall be rounded.

<u>LANDINGS</u>. Landings shall be constructed as posted in the field, no less than 50 feet wide and no more than 70 feet wide unless otherwise approved by STATE. Surface is to be crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

<u>SEASONAL WINTERIZATION</u>. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit J, and blocked from vehicular traffic prior to October 1, annually and as directed by STATE.

## FOREST ROAD SPECIFICATIONS

#### GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

- (1) <u>Timber Removal</u>. Remove all trees within posted Right-of-Way as specified in Section 2210, Designated Timber.
- (2) Excavated Materials. Excavated materials shall be utilized for road construction and hauled in where necessary. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit. Excess excavated material not used for embankment shall be sidecast on slopes up to 50 percent, end hauled (or pushed to waste areas.
- (3) <u>Culvert Installation</u>. Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing. Fill construction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit. STATE may require the use of crushed rock for culvert bedding.
- (4) <u>Equipment</u>. All excavation and riprap placement shall be performed using a minimum 1½ cubic-yard, track-mounted excavator.
- (5) Subgrade Preparation and Application of Surfacing Rock.
  - (a) Complete culvert installations, drainage ditches, ditchouts, fill construction, and other specified work prior to the application of surfacing rock.
  - (b) Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent.
  - (c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the "Compaction and Processing Requirements" in this Exhibit. Final road surface shall be crowned, outsloped, or insloped at 4 to 6 percent.

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## FOREST ROAD SPECIFICATIONS

## SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS

<u>Segment</u>	<u>Station</u>	Work Description
1A to 1B	0+00	Begin road construction. Begin 10 inch lift of 5"-0" crushed rock.
	1+00	End 10 inch of 5"-0" crushed rock.
	3+20	Construct turnout.
	5+45	Beginning of curve. Begin 4 feet curve widening inside of curve.
	6+30	Construct junction.
	7+80	End of curve. End of curve widening.
	7+90	Install culvert.
	8+50	Construct turnaround.
	9+85	End road construction. Construct landing.
1C to 1D	0+00	Begin road construction. Construct junction
	1+60	End road construction. Construct landing.
3A to 3B	0+00	Begin road construction. Begin 10 inch lift of 6"-0" pit-run rock.
	1+50	End road construction. End 10 inch lift of 6"-0" pit-run rock.
3C to 3D	0+00	Begin road construction. Begin 10 inch lift of 6"-0" pit-run rock.
	1+50	End road construction. End 10 inch lift of 6"-0" pit-run rock.

## **EXHIBIT D**

## FOREST ROAD SPECIFICATIONS

#### GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- (1) Roadside Brushing. Conduct roadside brushing as specified in Exhibit I.
- (2) <u>Excavated Materials</u>. Excavated materials shall be utilized for road and fill construction and hauled in where necessary. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit.
- (3) <u>Bank Slough Removal</u>. Excavate all bank slough. Bank slough material shall not be pulled across existing surfacing rock. Excavated material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A.
- (4) <u>Culvert Replacement, Culvert Installation, Fill Reconstruction, and Fill Removal</u>. Existing culvert geometry shall be modified to provide for optimum drainage and culvert performance. Modifications may include, skewing the culvert and/or installing the culvert at gradients equal to or exceeding the drainage (or ditch) gradient. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. All woody debris encountered during fill excavation shall be removed. Fill reconstruction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Unsuitable backfill material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit.
- (5) <u>Culvert Cleaning and Repairs</u>. Remove all debris from inside all existing culverts on the road improvement segment, as directed by STATE. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels.
- (6) <u>Drainage Ditches</u>. Restore or construct ditchlines, including ditchouts, as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas.
- (7) Rock Ditch Filter. Construct rock ditch filters as directed by STATE. Excavate a one foot deep, tapered sump on the upslope side, adjacent to the rock ditch filter. Excavated material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A. Construct each rock ditch filter with clean drain rock (6"-4" pit-run rock) and placed at a 2:1 slope within the specified ditch. Construct the center of the rock ditch filter at least 6 inches lower than the ends, to act as a spillway for runoff and to prevent water from flowing around the filter. Space the filters so that the bottom elevation of the upper filter is the same as the top center elevation of the next filter. Rock ditch filter dimensions shall be as shown on the "Typical Rock Ditch Filter" exhibit or as directed by STATE. Locations of the filters shall be determined by STATE.
- (8) <u>Fill Armor and Energy Dissipator Construction</u>. Where rock is specified for fill armor, rock shall be machine placed and tamped at a 1½:1 slope, beginning at the toe of the fill. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit H.
- (9) <u>Sod Removal</u>. Remove/separate sod from crushed rock surfacing as directed by STATE. Sod material shall be scattered in stable locations through openings in the timber outside of the cleared right-of-way. In areas where sod cannot be scattered in a stable location, material shall be end hauled to designated waste areas as shown on Exhibit A, or other stable locations as directed by STATE.

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## FOREST ROAD SPECIFICATIONS

## GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- (10) <u>Equipment</u>. All excavation and riprap placement shall be performed using a minimum 1½ cubic yard, track-mounted excavator.
- (11) Waste areas shall be uniformly sloped and compacted for drainage.
- (12) Subgrade Preparation and Application of Surfacing Rock.
  - (a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, and other specified work prior to the application of new surfacing rock.
  - (b) Cut out all potholes and/or washboard sections from the existing surfacing.
  - (c) Apply required patching and leveling rock, as directed by STATE.
  - (d) Process (grade and mix) the existing surface and added base rock. Provide for a crown, outslope, or inslope of 4 to 6 percent, and compact in accordance to the "Compaction and Processing Requirements" in this Exhibit.
  - (e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance to this Exhibit.

## SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS

Segment	<u>Station</u>	Work Description
I1 to I2	0+00	Begin 4 inch lift of 5"-0" crushed rock. Install a series of three rock ditch filters before the culvert inlet and two series of three rock ditch filters after culvert outlet as directed by STATE.
	15+60	Install a series of three rock ditch filters as shown on this Exhibit.
	17+75	Install a series of three rock ditch filters as shown on this Exhibit.
	18+20	Install a series of three rock ditch filters as shown on this Exhibit.
	38+85	Install a series of three rock ditch filters on the uphill side of the culvert inlet and outlet as shown on this Exhibit.
	62+45	Install a series of three rock ditch filters on the uphill side of the culvert inlet as shown on this Exhibit.
	98+10	End 4 inch lift of 5"-0" crushed rock. Begin 4 inch lift of 11/2"-0" crushed rock.
	151+25	End 4 inch lift of 1½"-0" crushed rock. Begin 4 inch lift of 5"-0" crushed rock.
	153+25	Install a series of three rock ditch filters as shown on this Exhibit.
	155+50	Install disconnect culvert, utilize 11/2"-0" crushed rock for bedding and backfill.
	158+40	End 4 inch lift of 5"-0" crushed rock. Begin 4 inch lift of 11/2"-0" crushed rock.
	172+60	End 4 inch lift of 1½"-0" crushed rock.

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## FOREST ROAD SPECIFICATIONS

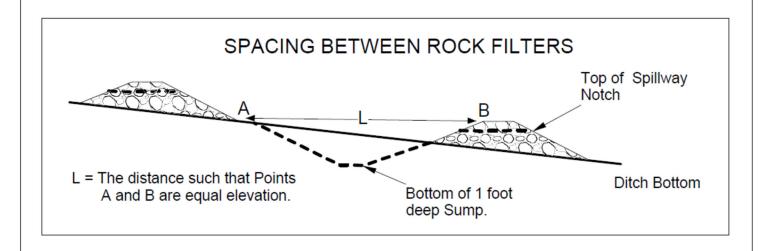
13 to 14	0+00	Begin 4 inch lift of 11/2"-0" crushed rock.
	55+00	End 4 inch lift of 1½"-0" crushed rock. Begin 4 inch lift of 5"-0" crushed rock.
	63+00	Construct turnaround, scatter waste outside of right-of-way. Utilize 2 loads of 5"-0" crushed rock.
	69+10	Clear turnaround of debris, scatter outside of right-of-way. Utilize 1 load of 5"-0" crushed rock.
	76+65	Clear turnaround of debris, scatter outside of right-of-way. Utilize 1 load of 5"-0" crushed rock.
	94+50	End 4 inch lift of 5"-0" crushed rock. Clear turnaround of debris, scatter outside of right-of-way. Utilize 1 load of 5"-0" crushed rock.
15 to 16	0+00	Begin sod removal. Begin 4 inch lift of 5"-0" crushed rock.
	3+80	Construct turnaround, scatter waste outside of right-of-way. Utilize 2 loads of 5"-0" crushed rock.
	14+85	Improve landing, utilize 6"-0" pit-run rock.
	22+30	End sod removal, scatter waste. Begin 2 inch traction lift of 1½"-0" crushed rock.
	34+00	Begin sod removal.
	34+60	End 2 inch traction lift of 1½"-0" crushed rock.
	42+85	Install a series of three rock ditch filters as shown on this Exhibit.
	43+50	Install a series of three rock ditch filters as shown on this Exhibit.
	44+50	End sod removal. End 4 inch lift of 5"-0" crushed rock. Improve landing, utilize 6"-0" pit-run rock.
17 to 18	0+00	Begin sod removal, clear alder and scatter outside of right-of-way. Begin 4 inch lift of 5"-0" crushed rock.
	1+00	End sod removal. End 4 inch lift of 5"-0" crushed rock. Clear alder and scatter outside of right-of-way. Improve landing, utilize 6"-0" pit-run rock.
19 to 110	0+00	Begin sod removal, scatter waste. Begin 4 inch lift of 5"-0" crushed rock.
	12+90	Install a series of three rock ditch filters on the uphill side of the culvert inlet as shown on this Exhibit.
	17+60	Clear turnaround of debris, scatter outside of right-of-way. Utilize 5"-0" crushed rock.
	19+10	End sod removal, scatter outside of right-of-way. End 4 inch lift of 5"-0" crushed rock. Clear alder and scatter outside of right-of-way. Improve landing, utilize 6"-0" pit-run rock.
I11 to I12	0+00	Begin subgrade processing.
	4+40	End subgrade processing. Clear alder and scatter outside of right-of-way.
I13 to I14	0+00	Begin sod removal. Begin subgrade processing.
	4+90	End sod removal, scatter outside of right-of-way. End subgrade processing. Clear alder and scatter outside of right-of-way.

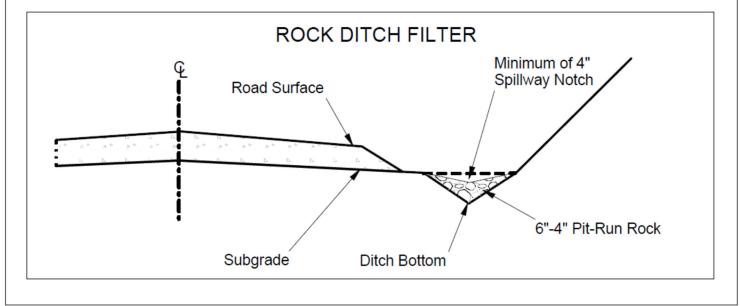
## FOREST ROAD SPECIFICATIONS

I15 to I16	0+00	Begin sod removal. Begin 4 inch lift of 5"-0" crushed rock.
	5+90	End sod removal. End 4 inch lift of 5"-0" crushed rock. Clear alder and scatter outside of right-of-way. Improve landing, utilize 6"-0" pit-run rock.
117 to 118	0+00	Begin sod removal. Begin 4 inch lift of 5"-0" crushed rock.
	4+80	Clear roadside landing, scatter outside of right-of-way. Improve landing, utilize 6"-0" pit-run rock.
	9+65	Begin 2 inch traction lift of 1½"-0" crushed rock.
	14+80	Clear roadside landing, scatter outside of right-of-way. Improve landing, utilize 6"-0" pit-run rock.
	22+40	End 2 inch traction lift of 1½"-0" crushed rock.
	27+70	End 4 inch lift of 5"-0" crushed rock. Continue sod removal and subgrade processing.
	46+65	End sod removal, scatter outside of right-of-way end subgrade processing.
I19 to I20	0+00	Begin sod removal. Begin 4 inch lift of 5"-0" crushed rock.
	9+55	End sod removal, scatter outside of right-of-way. End 4 inch lift of 5"-0" crushed rock. Improve landing, utilize 6"-0" pit-run rock.
I21 to I22	0+00	Begin sod removal. Begin subgrade processing.
	0+30	Reopen existing culvert inlet and outlet.
	5+40	End sod removal, scatter outside of right-of-way. End subgrade processing. Clear alder and scatter outside of right-of-way.
123 to 124	0+00	Begin sod removal. Begin 4 inch lift of 5"-0" crushed rock.
	1+10	End sod removal, scatter outside of right-of-way. End 4 inch lift of 5"-0" crushed rock. Clear alder and scatter outside of right-of-way, Improve landing, utilize 6"-0" pit-run rock.
125 to 126	0+00	Begin sod removal. Begin 4 inch lift of 5"-0" crushed rock. Begin 2 inch traction lift of $1\frac{1}{2}$ "-0" crushed rock.
	3+90	End 2 inch traction lift of 1½"-0" crushed rock.
	9+70	Begin 2 inch traction lift of 1½"-0" crushed rock.
	14+10	End 2 inch traction lift of 1½"-0" crushed rock.
	17+10	End sod removal, scatter outside of right-of-way. End 4 inch lift of 5"-0" crushed rock. Clear alder and scatter outside of right-of-way, Improve landing, utilize 6"-0" pit-run rock.

EXHIBIT D

TYPICAL ROCK DITCH FILTER





ROAD SEGMENT	: 1A to 1B	POINT TO POINT	Sta. to St	a.	TOTAL			
	Dools Oine		Depth of	1A to 1B	0+00 to 9+	-85	<b>VOLUME</b>	
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per	Number of	r	(CY)	
Base Rock	5"-0" crushed	0+00 to 1+00	10"	station 63	stations	1	63	
Junction Rock	5"-0" crushed	0+00	N/A	Junctions 11	Junctions	1	11	
Total Rock for Roa	ad Segment:			1A to	1B		74	
ROAD SEGMENT: 3A to 3B				POINT TO POINT	Sta. to Sta.		TOTAL	
	Deals Oiss		Depth of	3A to 3B	0+00 to 1+50		VOLUME	
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per	Number of	Number of		
Base Rock	6"-0" pit-run	0+00 to 1+50	10"	station 63	stations	1.5	95	
Junction Rock	5"-0" crushed	0+00	N/A	Junctions 11	Junctions	1	11	
Total Rock for Roa	ad Segment:			3A to 3B				
ROAD SEGMENT	: 3C to 3D			POINT TO Sta. to Sta.		a.	TOTAL	
	Dools Oine		Depth of	3C to 3D	0+00 to 1+	-50	VOLUME	
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per	Number of		(CY)	
Base Rock	6"-0" pit-run	0+00 to 1+50	10"	station 63	stations	1.5	95	
Junction Rock	5"-0" crushed	0+00	N/A	Junctions 11	Junctions	1	11	
Total Rock for Roa	ad Segment:			3C to			106	

## **EXHIBIT D**

ROAD SEGMENT: 11 to 12					POINT TO POINT		Sta. to Sta.		
			Depth of			0+00 to 172	2+60	TOTAL VOLUME	
Application	Rock Size	Location	Rock	Volume (CY)		Numbe	r	(CY)	
	and Type		(inches)	Per	,	Of		, ,	
		0+00 to 98+10,							
Surfacing	5"-0" crushed	151+25 to 158+40	4"	station	25	stations	105.25	2,632	
	1	0+00, 1+00,							
		62+45, 63+40,							
Junctions	5"-0" crushed	151+25	N/A	junction	11	junctions	5	55	
		0+00,15+60,							
		17+75, 18+20				3 filter series			
		38+85, 62+45,		3 filter		(see			
Rock Ditch Filters	6"-4" pit-run	153+25	N/A	series	11	instructions)	10	110	
	1 1/2"-0"	0+00, 149+00,							
Junctions	crushed	172+00	N/A	junction	22	junctions	3	66	
		9+65, 16+80,							
	İ	31+30, 36+45,							
		41+05, 47+25,							
	İ	52+70, 54+50,							
	İ	58+50, 68+40,							
		77+65, 85+90,							
	İ	91+35, 98+10,							
Turnouts	5"-0" crushed	158+40	N/A	turnout	11	turnouts	15	165	
	1 1/2"-0"	98+10 to 151+25,							
Surfacing	crushed	158+40 to 172+60	4"	station	25	stations	67.35	1,684	
		103+95,116+80,							
	İ	121+70, 147+50,							
	1 1/2"-0"	148+90,158+40,							
Leveling Rock	crushed	166+00	N/A	load	11	loads	7	77	
		116+80, 130+35,							
	İ	138+80, 147+50,							
	1 1/2"-0"	161+60, 164+40,							
Turnouts	crushed	170+70	N/A	turnout	11	turnouts	7	77	
	1 1/2"-0"								
Culvert Backfill	crushed	155+50	N/A	load	11	loads	3	33	
Additional Culvert									
Energy Dissipator	24"-6" riprap	155+50	N/A	dissipator	11	dissipators	1	11	
Total Rock for Roa					1 to			4,910	

## **EXHIBIT D**

Application   Rock Size and Type   Location   Cot   Station   St	ROAD SEGMEN	IT: I3 to I4			POINT TO	)	Sta. to S	ta.		
Application   Rock Size   And Type   Coation   Rock (Inches)   Per of				Donth of	POINT				TOTAL	
Surfacing	Application		Location			۷۱				
Junctions	Application	and Type	Location			٠,			(0.)	
Junctions	Surfacing	1 1/2"-0" crushed	0+00 to 55+00	4"	station	25	stations	55	1,375	
12+45, 13+95, 25+60, 33+60, 37+20, 48+40, 37+20, 48+40, 37+20, 48+40, 37+20, 48+40, 37+20, 48+40, 37+20, 48+40, 37+20, 48+40, 52+50	Junctions	1 1/2"-0" crushed	31+00, 31+30	N/A	junction	11	junctions	1	11	
Leveling Rock		4.4/01.01	12+45, 13+95, 25+60, 33+60, 37+20, 48+40,	N/A		4.4			00	
Surfacing   5"-0" crushed   55+00 to 94+50   4"   station   25   stations   39.5   988     Turnouts   5"-0" crushed   61+25, 67+65   N/A   turnout   11   turnouts   2   22     Subgrade   Reinforcement   5"-0" crushed   87+65, 93+60   N/A   load   11   loads   2   22     Turnaround   5"-0" crushed   63+00, 69+10, 76+65, 94+50   N/A   load   11   loads   5   55     Total Rock for Road Segment:   13 to 14   2,627     ROAD SEGMENT: I5 to I6   POINT TO POINT   Sta. to Sta.     Application   Rock Size And Type   Location   Rock (inches)   Per   Of   Number (CY)     Surfacing   5"-0" crushed   0+00 to 44+50   4"   station   25   stations   44.5   1,113     Junctions   1 1/2"-0" crushed   3+80, 36+10   N/A   turnaround   22   turnaround   1   22     Turnouts   5"-0" crushed   3+80, 36+10   N/A   turnaround   22   turnaround   1   22     Turnouts   5"-0" crushed   12+95, 14+85, 20+40, 25+30, 30+90, 32+10, 34+30, 36+10, 14+85, 44+50   N/A   Landing   55   Landings   2   110     Traction Rock   1 1/2"-0" crushed   22+30 to 34+60   2"   station   13   stations   2   22     Turnoutons   5"-0" crushed   22+90, 34+00   N/A   junction   11   junctions   2   22     Turnotions   5"-0" crushed   22+90, 34+00   N/A   junction   11   junctions   2   22     Turnotions   5"-0" crushed   22+80, 34+50   N/A   junction   11   junctions   2   22     Turnotions   5"-0" crushed   22+80, 34+50   N/A   junction   11   junctions   2   22     Turnotions   5"-0" crushed   22+80, 34+50   N/A   junction   11   junctions   2   22     Turnotions   5"-0" crushed   22+80, 34+50   N/A   series   11   3   5     Turnotions   5"-0" crushed   22+80, 34+50   N/A   series   11   5   5     Turnotions   5"-0" crushed   22+80, 34+50   N/A   series   11   5   5     Turnotions   5"-0" crushed   22+80, 34+50   N/A   series   11   5   2   22		II.								
Turnouts										
Subgrade Reinforcement   5"-0" crushed   87+65, 93+60   N/A   load   11   loads   2   22										
Reinforcement   5"-0" crushed   87+65, 93+60   N/A   load   11   loads   2   22		5 -0 Clustied	01+25, 07+05	IN/A	turriout	11	เนเทอนเร		22	
Turnaround   5"-0" crushed   76+65, 94+50   N/A   load   11   loads   5   55     Total Rock for Road Segment:   3 to  4   2,627     ROAD SEGMENT:   15 to  6   POINT   Sta. to Sta.   TOTAL     Application   Rock Size And Type   Location   Rock (inches)   Per   Of		5"-0" crushed	87+65 93+60	N/A	load	11	loads	2	22	
Turnaround   5"-0" crushed   76+65, 94+50   N/A   load   11   loads   5   55	remoreement	0 -0 clusticu		14/74	load		loads			
Total Rock for Road Segment:   13 to 14   2,627	Turnaround	5"-0" crushed		N/A	load	11	loads	5	55	
ROAD SEGMENT: I5 to I6				-						
Rock Size And Type						)	Sta. to S	ta.	ΤΟΤΔΙ	
Application				Depth of			0+00 to 44	+50	VOLUME	
Surfacing   5"-0" crushed   0+00 to 44+50   4"   station   25   stations   44.5   1,113	Application		Location	Rock		Y)		r		
Junctions         1 1/2"-0" crushed         0+00         N/A         junction         11         junctions         1         11           Turnaround         5"-0" crushed         3+80, 36+10         N/A         turnaround         22         turnaround         1         22           Turnouts         5"-0" crushed         32+10         N/A         turnout         11         turnouts         5         55           Turnouts         5"-0" crushed         32+10         N/A         turnout         11         turnouts         5         55           12+95, 14+85, 20+40, 25+30, 30+90, 32+10, 34+30, 36+10, 34+30, 36+10, 34+30, 36+10, 34+30         10ad 11         loads 9         99           Curve Widening Surface         5"-0" crushed         12+95, 14+85         N/A         load 11         loads 9         99           Landings         6"-0" pit-run         14+85, 44+50         N/A         Landing 55         Landings 2         110           Traction Rock         1 1/2"-0" crushed         22+30 to 34+60         2"         station 13         stations 12.3         160           Junctions         5"-0" crushed         28+90, 34+00         N/A         junction 11         junctions 2         22           Rock Ditch <t< td=""><td>Surfacing</td><td>5"-0" crushed</td><td>0+00 to 44+50</td><td>,</td><td></td><td>25</td><td></td><td>44.5</td><td>1.113</td></t<>	Surfacing	5"-0" crushed	0+00 to 44+50	,		25		44.5	1.113	
Turnaround         5"-0" crushed         3+80, 36+10         N/A         turnaround         22         turnaround         1         22           Turnouts         5"-0" crushed         32+10         N/A         turnout         11         turnouts         5         55           12+95, 14+85, 20+40, 25+30, 30+90, 32+10, 34+30, 36+10, 43+35         N/A         load         11         loads         9         99           Curve Widening Surface         5"-0" crushed         12+95, 14+85         N/A         load         11         loads         2         22           Landings         6"-0" pit-run         14+85, 44+50         N/A         Landing         55         Landings         2         110           Traction Rock         1 1/2"-0" crushed         22+30 to 34+60         2"         station         13         stations         12.3         160           Junctions         5"-0" crushed         28+90, 34+00         N/A         junction         11         junctions         2         22           Rock Ditch         6"-4" pit-run         42+85, 43+50         N/A         series         11         2         22		II.								
Turnouts 5"-0" crushed 32+10 N/A turnout 11 turnouts 5 55    12+95, 14+85, 20+40, 25+30, 30+90, 32+10, 34+30, 36+10, 43+35 N/A load 11 loads 9 99   Curve Widening Surface 5"-0" crushed 12+95, 14+85 N/A load 11 loads 2 22	Turnaround	II.	3+80, 36+10				,	1	22	
20+40, 25+30, 30+90, 32+10, 34+30, 36+10,	Turnouts	5"-0" crushed	19+35, 26+95,	N/A	turnout	11	turnouts	5	55	
Curve Widening Surface         5"-0" crushed         12+95, 14+85         N/A         load         11         loads         2         22           Landings         6"-0" pit-run         14+85, 44+50         N/A         Landing         55         Landings         2         110           Traction Rock         1 1/2"-0" crushed         22+30 to 34+60         2"         station         13         stations         12.3         160           Junctions         5"-0" crushed         28+90, 34+00         N/A         junction         11         junctions         2         22           Rock Ditch         3 filter         3 filter series         3 filter series         2         22           Filters         6"-4" pit-run         42+85, 43+50         N/A         series         11         2         22			20+40, 25+30, 30+90, 32+10,							
Surface         5"-0" crushed         12+95, 14+85         N/A         load         11         loads         2         22           Landings         6"-0" pit-run         14+85, 44+50         N/A         Landing         55         Landings         2         110           Traction Rock         1 1/2"-0" crushed         22+30 to 34+60         2"         station         13         stations         12.3         160           Junctions         5"-0" crushed         28+90, 34+00         N/A         junction         11         junctions         2         22           Rock Ditch         3 filter         3 filter series         3         5 filter series         2         22	Leveling Rock	5"-0" crushed	43+35	N/A	load	11	loads	9	99	
Landings         6"-0" pit-run         14+85, 44+50         N/A         Landing         55         Landings         2         110           Traction Rock         1 1/2"-0" crushed         22+30 to 34+60         2"         station         13         stations         12.3         160           Junctions         5"-0" crushed         28+90, 34+00         N/A         junction         11         junctions         2         22           Rock Ditch         3 filter         3 filter series         3 filter series         2         22           Filters         6"-4" pit-run         42+85, 43+50         N/A         series         11         2         22										
Traction Rock         1 1/2"-0" crushed         22+30 to 34+60         2"         station         13         stations         12.3         160           Junctions         5"-0" crushed         28+90, 34+00         N/A         junction         11         junctions         2         22           Rock Ditch         3 filter         3 filter series         3 filter series         2         22           Filters         6"-4" pit-run         42+85, 43+50         N/A         series         11         2         22				+						
Junctions         5"-0" crushed         28+90, 34+00         N/A         junction         11         junctions         2         22           Rock Ditch Filters         6"-4" pit-run         42+85, 43+50         N/A         series         11         2         22										
Rock Ditch         3 filter         3 filter series           Filters         6"-4" pit-run         42+85, 43+50         N/A         series         11         2         22										
Filters 6"-4" pit-run 42+85, 43+50 N/A series 11 2 22		5"-0" crushed	28+90, 34+00	N/A		11		2	22	
		6" 4" pit rup	12±85 13±50	NI/A		11	3 filter series	2	22	
Total Rock for Road Segment: 15 to 16 1,636			42±00, 43±00	IN/A			<u>                                      </u>		1,636	

ROAD SEGMEN	IT: 17 to 18			POINT T POINT	0	Sta. to \$	Sta.	TOTAL
	Rock Size		Depth of	17 to 18		0+00 to 1	1+00	VOLUME
Application	And Type	Location	Rock	Volume (C	CY)	Numb	er	(CY)
			(inches)	Per		Of		
Surfacing	5"-0" crushed	0+00 to 1+00	4"	station	25	stations	1	25
Junctions	5"-0" crushed	0+00	N/A	junction	11	junctions	1	11
Landings	6"-0" pit-run	1+00	N/A	Landing	55	Landings	1	55
Total Rock for Ro	oad Segment:				to 18			91
ROAD SEGMEN	IT: 19 to 110			POINT T POINT	0	Sta. to \$	Sta.	TOTAL
	Dook Cine		Depth of	19 to 110	)	0+00 to 1	9+10	<b>VOLUME</b>
Application	Rock Size And Type	Location	Rock (inches)	Volume (0 Per	CY)	Numb Of	er	(CY)
Surfacing	5"-0" crushed	0+00 to 19+10	4"	station	25	stations	19.1	478
Junctions	5"-0" crushed	0+00	N/A	junction	22	junctions	1	22
Leveling Rock	5"-0" crushed	1+15, 6+05	N/A	load	11	loads	2	22
Curve Widening		-,						
Surface	5"-0" crushed	1+95	N/A	load	11	loads	1	11
		4+45, 6+05,						
Turnouts	5"-0" crushed	7+20, 9+10	N/A	turnout	11	turnouts	4	44
Rock Ditch				3 filter		3 filter		
Filters	6"-4" pit-run	12+90	N/A	series	11	series	1	11
Turnaround	5"-0" crushed	17+60	N/A	turnaround		turnaround	1	11
Landings	6"-0" pit-run	19+10	N/A	Landing		Landings	1	77
Total Rock for Ro	oad Segment:				to I10	)		676
ROAD SEGMEN	IT: I15 to I16			POINT TO Sta. to Sta.		Sta.	TOTAL	
	Rock Size		Depth of	I15 to I16		0+00 to 5+90		VOLUME
Application	And Type	Location	Rock	Volume (C	CY)	Number		(CY)
	Allu Type		(inches)	Per		Of		
Surfacing	5"-0" crushed	0+00 to 5+90	4"	station	25	stations	5.9	148
Junctions	1 1/2"-0" crushed	0+00	N/A	junction		junctions	1	11
Landings	6"-0" pit-run	4+80, 14+80	N/A	Landing		Landings	1	77
Total Rock for Ro	oad Segment:				to I1	6		236
ROAD SEGMEN	IT: I17 to I18			POINT T POINT	0	Sta. to \$	Sta.	TOTAL
	Dook Oi-s		Depth of	I17 to I1	8	0+00 to 4	6+65	VOLUME
Application	Rock Size And Type	Location	Rock (inches)	Volume (C			er	(CY)
Surfacing	5"-0" crushed	0+00 to 27+70	4"	station	25	stations	27.7	693
Junctions	5"-0" crushed	0+00	N/A	junction	11	junctions	1	11
Leveling Rock	5"-0" crushed	1+15, 15+80	N/A	load		loads	2	22
Landings	6"-0" pit-run	4+80, 14+80	N/A	Landing		Landings	2	110
Traction Rock	1 1/2"-0" crushed	9+65 to 22+40	2"	station	13	stations	14.2	185
Turnaround	5"-0" crushed	27+70	N/A	turnaround		turnaround	1	11
Total Rock for Ro	oad Segment:			l17	to I1			1,032

## **ROAD SURFACING**

ROAD SEGMEN	COAD SEGMENT: 119 to 120				0	Sta. to S	Sta.	TOTAL
Application	Rock Size And Type	Location	Depth of Rock (inches)	Volume (C Per			0+00 to 9+55 Number Of	
Surfacing	5"-0" crushed	0+00 to 9+55	4"	station	25	stations	9.55	239
Junctions	5"-0" crushed	0+00, 3+60	N/A	junction		junctions	2	22
Turnouts	5"-0" crushed	2+35, 7+55	N/A	turnout	11	turnouts	14	154
Turnaround	5"-0" crushed	5+50	N/A	turnaround	11	turnaround	1	11
Landings	6"-0" pit-run	9+55	N/A	Landing	77	Landings	1	77
Total Rock for R				I19	to I2			503
ROAD SEGMEN	IT: I23 to I24			POINT TO POINT	0	Sta. to S	Sta.	TOTAL
	Daals Cina		Depth of	123 to 124	4	0+00 to 1	I+10	VOLUME
Application	Rock Size And Type	Location	Rock Volume (CY) (inches) Per		(Y)	Number Of		(CY)
Surfacing	5"-0" crushed	0+00 to 1+10	4"	station	25	stations	1.1	28
Junctions	5"-0" crushed	0+00	N/A	junction	11	junctions	1	11
Landings	6"-0" pit-run	1+10	N/A	Landing	55	Landings	1	55
Total Rock for R	oad Segment:			123	to I2	4		94
ROAD SEGMEN	IT: I25 to I26			POINT TO Sta. to Sta.		Sta.	TOTAL	
	Rock Size		Depth of	125 to 126	6	0+00 to 1	7+10	VOLUME
Application	And Type	Location	Rock (inches)	Volume (C Per	(Y)	Numb Of	er	(CY)
Surfacing	5"-0" crushed	0+00 to 17+10	4"	station	25	stations	17.1	428
Junctions	5"-0" crushed	0+00	N/A	junction	11	junctions	1	11
		0+00 to 3+90,						
Traction Rock	1 1/2"-0" crushed	9+70 to 14+10	2"	station	13	stations	8.3	108
Turnouts	5"-0" crushed	4+65	N/A	turnout	11	turnouts	1	11
Turnaround	5"-0" crushed	15+10	N/A	turnaround	11	turnaround	1	11
Landings	6"-0" pit-run	17+10	N/A	Landing	77	Landings	1	77
Total Rock for R	oad Segment:			125	to I2	6		646

ROCK TOTALS (CY)	24"-6" Riprap	6"-4" Pit-run	6"-0" Pit-run	5"-0" Crushed	1 1/2"-0" Crushed	Total
SUB TOTAL FOR						
SURFACING	11	143	828	7,803	3,952	12,737

Roads shall be uniformly graded, shaped and approved by STATE prior to rocking.

## **EXHIBIT D**

## **ROCK ACCOUNTABILITY**

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Rock Checking. All rock spreading shall be done only when a STATE representative is present. STATE shall issue a receipt for each load delivered, and rock shall be measured without allowance for shrinkage or shakedown during hauling. Total truck measure volume for each road segment shall be as shown on Exhibit D. Deliver at least 500 cubic yards per 8-hour shift, unless otherwise approved by STATE. A penalty of \$10 for each 10 cubic yards which are not delivered during a single shift shall be billed, and payment shall be required prior to final acceptance of the project by STATE.

<u>Depth Measurement</u>. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE.

<u>Load Records</u>. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15<sup>th</sup> of each month.

#### **EXHIBIT D**

## COMPACTION AND PROCESSING REQUIREMENTS

<u>Moisture Content</u>: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

<u>Compaction Pass</u>: A pass is defined as traveling a road section forward and then backward over that same section.

<u>Subgrade</u>. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	SUBGRADE COMPACTION OPTIONS
All road segments	1

<u>Fills</u>. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	FILLS COMPACTION OPTIONS
All road segments.	1, 2, 3, and 4

#### **EXHIBIT D**

## COMPACTION AND PROCESSING REQUIREMENTS

<u>Crushed Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped, compacted, and approved by STATE before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	CRUSHED COMPACTION OPTIONS
All road segments requiring crushed rock.	1

<u>Pit-Run Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of pit-run rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 8 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:)

Rock shall be crowned, outsloped, or insloped at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	PIT-RUN COMPACTION OPTIONS
Segments requiring pit-run rock.	5

## **EXHIBIT D**

## COMPACTION EQUIPMENT OPTIONS

- (1) <u>Vibratory Rollers</u>. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) <u>Rubber-Tired Skidders</u>. A rubber-tired skidder weighing a minimum of 20,000 pounds shall be operated over the fill layers so that the entire layered surface comes in contact with the tires. Skidders with oversized tires (high flotation) are not acceptable for compaction.
- (3) <u>Tampingfoot Compactors</u>. Tampingfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.
- (4) <u>Vibratory Hand-Operated or Backhoe-Mounted Tamper</u>. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts (and/or bridge approach embankment materials around abutments). The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.
- (5) <u>Dozer</u>. A dozer/track-type tractor weighing a minimum of 45,000 pounds as directed by STATE shall be operated over the pit-run rock so that the entire surface comes in contact with the tracks.

## **EXHIBIT E**

## **CULVERT SPECIFICATIONS**

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract.

Culverts 36 inches in diameter and smaller shall be constructed of corrugated polyethylene, unless otherwise specified in the Contract. Culverts larger than 36 inches in diameter shall be constructed of corrugated aluminized Type 2 steel, unless otherwise specified in the Contract. Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-11, Type S, or ASTM F2648. Aluminized (Type 2) steel culverts shall meet the requirements of AASHTO M-36-03<sup>1</sup>."

Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as specified in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing.

## Cross Drain Culverts

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed. Cross drains shall be skewed to fit the required culvert length to the road prism.

Cross drain culverts shall be installed at a slope steeper than the incoming ditch grade, but not less than 3 percent or greater than 10 percent.

## **Disconnect Culverts**

The culvert inlet shall be located as close to the channel that it is disconnecting, while the culvert outlet shall be located as far from the channel as possible; discharge culvert outflow on the forest floor, allowing for filtration before the water enters the disconnected channel.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of crushed rock or rock crusher reject as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the culvert for all culverts on road improvement segments.

Backfill shall consist of crushed rock on improvement segments and crushed rock, rock crusher reject, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the culvert on new construction segments.

## **EXHIBIT E**

## **CULVERT SPECIFICATIONS**

Transporting of the culvert shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36" and 18" for culverts 42" to 96", add 6" for roads which will not be rocked. Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions. The shortest culvert section length shall be placed at the inlet end.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water.

The intake end of cross drain and disconnect culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Culverts 24 inches in diameter or larger shall have 1:1 beveled inlets.

Compaction by tamping utilizing a Vibratory Hand-Operated or Backhoe-Mounted Tamper is required for all culverts.

All culverts scheduled for replacement shall become property of the PURCHASER and be removed from STATE land and hauled to an approved refuse site in the same project period in which replacement occurred. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels.

The intake ends of culverts in fills less than 3 feet to the top of the culvert shall be marked by driving white fiberglass posts within 6 inches of the downgrade side. Posts shall be a minimum of 6 feet long and  $2\frac{1}{2}$  inches wide, with the spade driven 2 feet into the ground. Install a culvert marker at each existing culvert that is missing a marker that could be reached by a grader blade.

Energy Dissipators shall be installed within 72 hours of culvert installation, unless otherwise approved in writing by STATE.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

Following are the minimum standard gauges for steel culvert and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

	Steel Culvert	<u>Thickn</u>	ess		Band W	idths (")
<u>Dia.</u>	<u>Gauge</u>	<u>Uncoated</u>	Coated	Band Gauges	<u>Annular</u>	<u>Helical</u>
18-36	16	(0.0598")	(0.064")	16	12	12

Culverts larger than 60" in diameter shall have (\*3" x 1") corrugations.

## **EXHIBIT E**

## **CULVERT LIST**

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	MATERIAL TYPE	GAUGE	ROAD SEGMENT POINT TO POINT	STATION
1*	18"	40'	CPP	N/A	I1 to I2	155+50
2T	18"	30'	CPP	N/A	1A to 1B	7+90

TOTAL LENGTHS BY DIAMETER					
18 INCH					
70					

CPP = Polyethylene

<sup>\* =</sup> Ditch Disconnect Culvert

T = Temporary Culvert, upon completion of road use, remove this culvert as required in <u>Section 2365</u>. <u>Progressive Operations</u>.

## **EXHIBIT F**

#### ROCK QUARRY DEVELOPMENT AND USE

- 1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:
  - (a) Location of benches and roads to benches.
  - (b) Disposal site for woody debris, overburden and reject material.
  - (c) Time lines for rock quarry use.
  - (d) Erosion Control measures.
- PURCHASER shall schedule and coordinate quarry and stockpile usage with other existing or planned activity requiring quarry or stockpile usage. PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.
- 3. At the Hamilton Creek Quarry, all woody debris, including stumps and slash shall be hauled to the designated disposal areas, as directed by STATE. Clearing area is flagged with pink ribbon.
- 4. Overburden shall be removed for a distance of 20 feet beyond the developed rock source. All overburden and reject material shall be hauled to the designated waste area as directed by STATE.
- 5. At the Hamilton Creek Quarry, construct new quarry access road as flagged with orange ribbon.

  Overburden removal areas are identified on the plan exhibit. At the Buster Creek Quarry, overburden removal and quarry access road construction shall be coordinated with the Imperial Walker Timber Sale crushing project.
- 6. PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that sediment, rock, or debris shall not be washed, conveyed, or otherwise deposited in any stream.
- 7. Blasting shall not be allowed at Hamilton Creek Quarry from April 1 through September 15. Blasting shall not be allowed at Buster Creek Quarry from March 1 through July 7.
- 8. The STATE shall be notified 24 hours prior to the beginning of blasting operations. Working days shall be defined as Monday through Friday, 7 a.m. to 3:30 p.m.
- 9. Purchaser shall identify a Blaster in Charge (BIC) for all blasting operations. The BIC will be qualified by experience to oversee all phases of the blasting operations. The BIC shall provide direct supervision at all times when blasting and explosives handling activities are occurring on STATE LANDS.
- 10. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area. Each shot shall also have a "tattle-tale" end cap so that it is known if all charges were detonated. The PURCHASER shall detonate or remove all non-detonated explosives from STATE LANDS. PURCHASER shall maintain a comprehensive blasting log that contains all pertinent data for all blasting operations. The blasting log shall be submitted to the STATE after the completion of all blasting activity. The blasting log is intended for STATE record keeping purposes only.
- 11. Benches shall be maintained/constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.

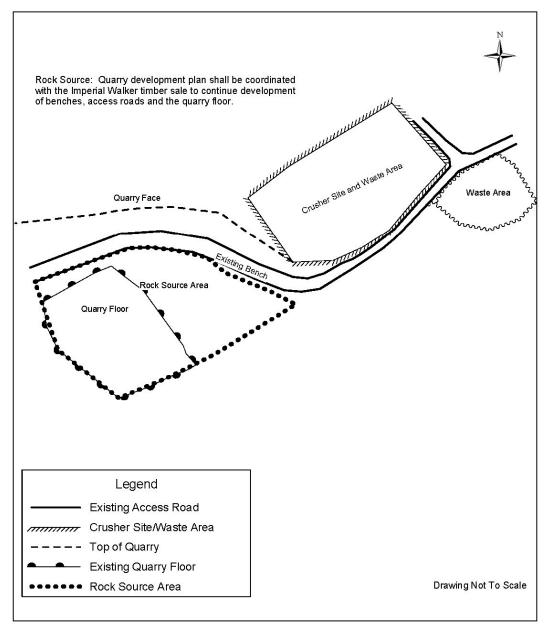
## **EXHIBIT F**

## **ROCK QUARRY DEVELOPMENT AND USE**

- 12. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.
- 13. Oversized material that is produced or encountered during development shall be broken down and utilized for crushing.
- 14. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, and the quarry floor, shall be cleared at the termination of use. Unused shot rock material that is produced shall be piled in the vicinity of the rock pit as directed by STATE. Dirt, overburden, and reject material shall be hauled to designated waste area.
- 15. The quarry floor shall be developed to provide for drainage away from the quarry. All quarry and stockpile site drainage ditches shall be maintained. Ditches, culverts, waterbars and other direct conveyances of water from the quarry or stockpile site(s) shall be constructed to drain to the forest floor in locations that will provide filtration. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.
- 16. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

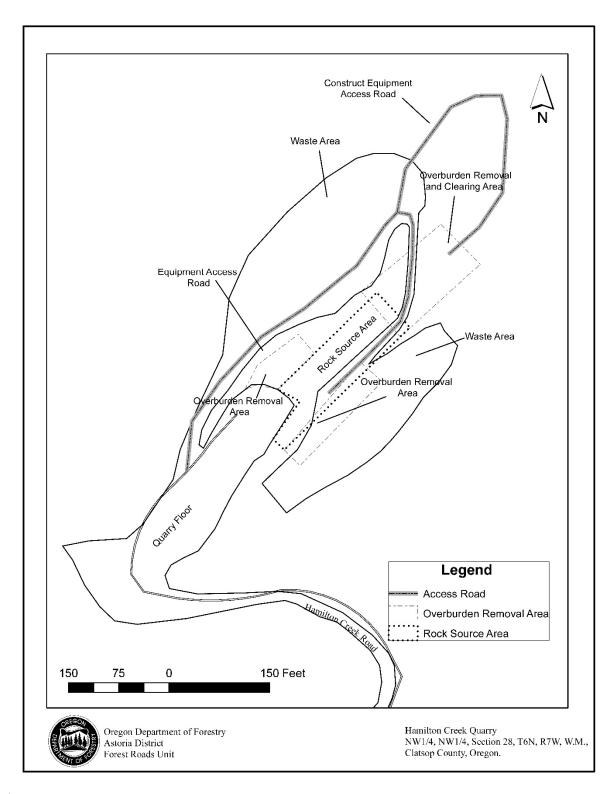




Oregon Department of Forestry Astoria District Forest Roads Unit Buster Creek Quarry NW 1/4, Section 25, T5N, R7W, W.M. Clatsop County, Oregon

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE



#### **EXHIBIT G**

#### CRUSHED ROCK SPECIFICATIONS

<u>Materials</u>. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay. STATE will require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Excess fines are present, when greater than 5 percent of a total rock sample weight, passes a #200 sieve. Rock crushing shall be limited to periods when weather conditions are acceptable to STATE.

<u>Quality and Grading Requirements</u>. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow:

Hardness - Aggregate Hardness - Test Method AASHTO T 96: 30% Maximum

Durability – Test Method ODOT TM 208
Passing No. 20 Sieve: 30% Maximum

For the purpose of crushing rock specified under the projects in Section 2610, "Project Work," PURCHASER shall utilize a two-stage rock crusher, or equivalent at the Buster Creek Quarry and a three-stage rock crusher, or equivalent at the Hamilton Creek Quarry, unless otherwise approved by STATE.

The rock crusher shall be calibrated to produce rock as specified in this exhibit. Prior to the commencement of production crushing, PURCHASER shall sample, test, and provide rock test results meeting STATE specifications. STATE may then sample and test crushed rock for approval to proceed. PURCHASER shall take one sample of each 2,000 cubic yards of crushed rock material produced thereafter, using approved AASHTO sampling procedures. PURCHASER shall submit samples to a certified laboratory or shall perform testing for gradation requirements using AASHTO T 11 and AASHTO T 27 testing procedures. Prior to testing, each sample shall be split, making one-half of the sample, with proper identification, available for testing by STATE. Each sample and the results of PURCHASER testing shall be made available to STATE within 24 hours of sampling. Any rock crushed prior to STATE approval to proceed shall not be credited to the required rock quantity. Any subsequent rock tests not meeting STATE specifications shall be reason for rejection of that portion of crushed rock produced after that test and shall not be credited to the required rock quantity. STATE may sample the crushed rock at any time during the operation. Results of STATE's tests shall prevail over all other test results.

## **EXHIBIT G**

## CRUSHED ROCK SPECIFICATIONS

## **Grading Requirements**

For 1½"-0"	Passing Passing Passing Passing Passing Passing	2" sieve 1½" sieve 3/4" sieve 1/4" sieve No. 10 sieve No. 40 sieve	100% 90-100% 60-90% 30-50% 15-30% 7-15%
<u>For 5"-0"</u>	Passing Passing Passing Passing Passing Passing Passing	6" sieve 5" sieve 4" sieve 2" sieve 3/4" sieve 1/4" sieve	100% 90-100% 90-100% 50-80% 15-50% 0-20%

The referenced sieve shall have square openings as set forth in AASHTO M 92, Woven Cloth Series. The determinations of size and gradation shall be as set forth in AASHTO T 27.

## PIT-RUN and RIPRAP ROCK SPECIFICATIONS

## **Grading Requirements**

For 6"-0" Pit-Run	Passing	10" sieve	100%
	Passing	6" sieve	60-85%
	Passing	3" sieve	30-50%
	Passing	1/4" sieve	0-10%

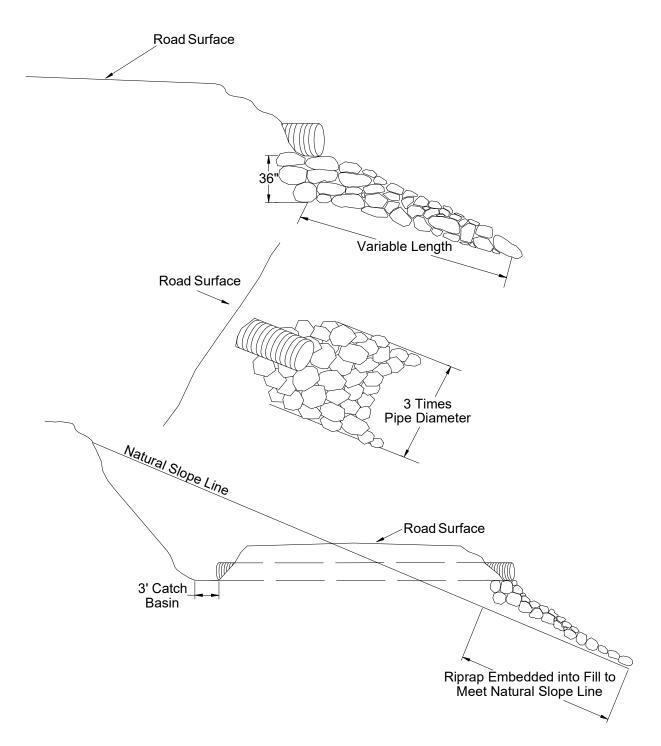
<u>For 6"-4" Pit-Run</u> A minimum of 50 percent of the material shall measure a minimum of 5 inches, measured in one dimension. Material shall be clean, well graded, and free of 3"-0" fines.

<u>For 24"-6" Riprap</u> A minimum of 50 percent of the material shall measure a minimum of 24 inches, measured in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.

Control of gradation shall be by visual inspection by STATE.

EXHIBIT H

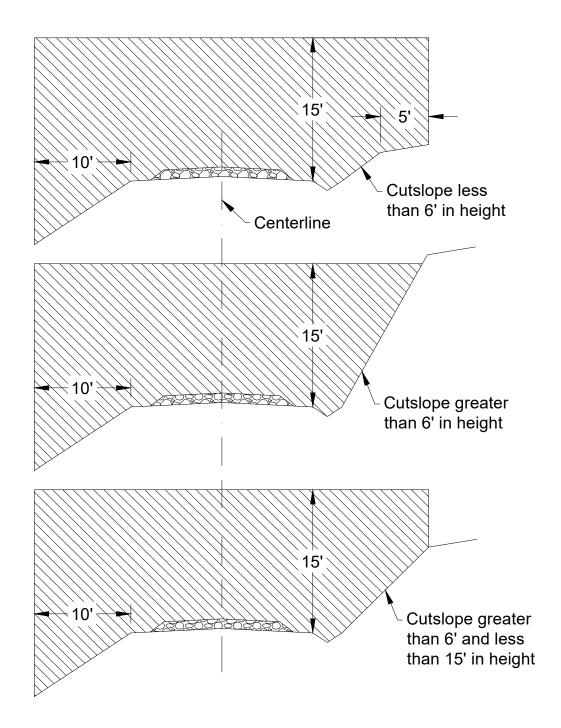
TYPICAL EMBEDDED ENERGY DISSIPATOR



Dissipator shall be installed prior to the installation of the culvert, unless approved by STATE.

EXHIBIT I

ROAD BRUSHING SPECIFICATIONS



## **EXHIBIT I**

## ROAD BRUSHING SPECIFICATIONS

The minimum height of brushing shall be for all situations 15 feet from the road surface, and the minimum width of brushing on the down slope side of the road shall be 10 feet horizontal distance. The minimum width of brushing on the cutslope side of the road shall be dictated by the height of the cutslope as indicated in the three drawings above. In situations where site distance is an issue brushing heights on the cutslope may vary from the above drawings, as directed by STATE.

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, water courses, culvert inlets/outlets, and sediment catch basins. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

Trees larger than 6 inches in diameter at stump height, located within brushing limits but outside of the ditchline or shoulder, shall not be cut down, but shall be limbed for road visibility.

Existing debris on the roadway, cutslope, ditchline, or catch basin shall be removed and treated. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large non-merchantable debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

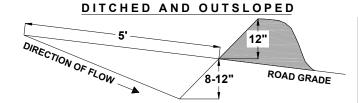
Merchantable blown down trees encountered shall be bucked in lengths as directed by STATE, and placed in locations acceptable to STATE, or pushed out of the road prism.

When spur roads to be brushed end with a landing, the landing is to be brushed as directed by STATE.

<u>CULVERT AND ROAD MARKER DAMAGES.</u> Culvert and road markers damaged, or any portion of a marker damaged from PURCHASER activities shall be replaced.

EXHIBIT J
WATERBAR SPECIFICATIONS

PROFILE



SPACING OF WATERBARS				
<b>ROAD GRADE</b>	DISTANCE			
< 6 %	400'			
6 - 10 %	200'			
11 - 15 %	150'			
> 15 %	100'			

## **CROSS SECTION**

DITCHED

TOP OF WATERBAR

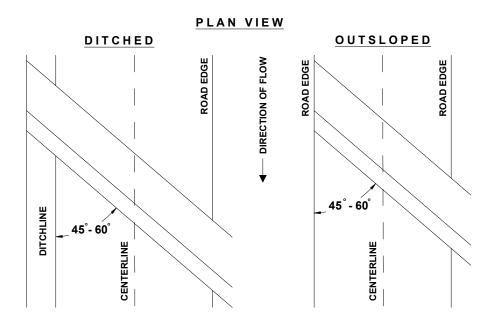
ROAD GRADE

BOTTOM OF WATERBAR

BOTTOM OF WATERBAR

BOTTOM OF WATERBAR

CONSTRUCT DITCHOUT THRU ANY EXISTING BERM. CROSS DRAINAGE GRADIENT MINIMUM 3%.





## **OREGON DEPARTMENT of FISH and WILDLIFE**

## **FISH SCREENING PROGRAM**

# SMALL PUMP SCREEN SELF CERTIFICATION

The Oregon Water Resources Department in coordination and cooperation with the Oregon Department of Fish and Wildlife includes screen requirements on pumps to protect fish as a condition of many surface water and/or reservoir water right permits. This is done in accordance with ORS 537.153.

The Oregon Department of Fish and Wildlife does not usually inspect small pump screens at **pumped** diversions less than 225 gpm (gallons per minute), but furnishes the following fish screening criteria information to the water right permit holder:

**Screen material open area** must be at least 27% of the total wetted screen area.

Perforated plate: Openings shall not exceed 3/32 or 0.0938 inches (2.38 mm).

**Mesh/Woven wire screen:** Square openings shall not exceed 3/32 or 0.0938 inches (2.38 mm) in the narrow direction, e.g., 3/32 inch x 3/32 inch open mesh.

**Profile bar screen/Wedge wire:** Openings shall not exceed 0.0689 inches (1.75 mm) in the narrow direction.

**Screen area** must be large enough not to cause fish impact. Wetted screen area depends on the water flow rate and the water approach velocity. **Approach velocity** is the water velocity perpendicular to and approximately three inches in front of any part of the screen face.

An Active pump screen is a self-cleaning screen that has a proven cleaning system. The screen approach velocity for active pump screens shall not exceed 0.4 fps (feet per second) or 0.12 mps (meters per second). The wetted screen area in square feet is calculated by dividing the maximum water flow rate in cubic feet per second (1 cfs = 449 gpm) by 0.4 fps.

A Passive pump screen is a screen that has no cleaning system other than periodic manual cleaning. Screen approach velocity for passive pump screens shall not exceed 0.2 fps or 0.06 mps. The wetted screen area in square feet is calculated by dividing the maximum water flow rate by 0.2 fps.

## For further information on fish screening please contact:

Oregon Department of Fish and Wildlife, Statewide Fish Screening Coordinator: 503.947.6229 Oregon Department of Fish and Wildlife, Screening Program Administrative Specialist: 503.947.6224

As evidence of having met fish screen installation requirements, please sign the certification and send to: **Oregon Water Resources Department, Water Rights Section, 725 Summer Street NE, Suite A, Salem, OR 97301-1271.** 

Certification: I certify that my small pumped diversion of less than 225 gpm meets fish screening criteria,	and
that I will maintain it to comply with regulatory criteria. I also understand that should fish screening standar	ds
change, I may be required to modify my installation to meet applicable standards.	

Applicant Signature:		Date: / /	WRD File #:
Printed Name and Address:			
Phone: ()	Fax: ()		