

Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS **EXHIBIT B**

TIMBER SALE OPERATIONS PLAN

(See page 2 for instructions)

Date Received by State	:		(5) State	e Brand Information (Co	mplete)
(1) Contract Number:	KL-341-2020-0	GF8219-01			
(2) Sale Name:	Flat - GNA				
(3) Contract Expiration I	Date: 10/29/20	21			
(4) Purchaser Name:					
(6) State Representative	 es:				
Name		Circle One	Phone No.	Cell No.	Alt Phone
	L	ogging Projects A	П		
	L	ogging Projects A	ı		
	L	ogging Projects A			
		ogging Projects A			1
(7) Purchaser Represer Name	ntatives:	Circle One	Phone No.	Cell No.	Alt Phone
		ogging Projects A	ш		
		ogging Projects A		1	
		ogging Projects A		 	
		ogging Projects A			1
				_	
		ogging Projects A			
		ogging Projects A			
		ogging Projects A			
8) Name of Subcontractor Project No. Subcont	ors and Start Date tractor Name.	es: <u>Start Date</u>	Completion Date	e <u>Cell No.</u>	Alt Phone
			1	1	
Sub	contractor Nam	<u>e.</u>	Start Date	Cell No.	Alt Phone
ELLING					
ARDING					
9) Comments:		.			

⁽¹⁰⁾ Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



Oregon Department of Forestry

2600 State St Salem OR 97310

PART III: EXHIBITS

EXHIBIT B INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No.(from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 - 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 - 2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
 - 3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
 - 4. Locations of temporary stream crossings.
 - 5. List the sequence of performing project work.
 - 6. Location of rock sources attach pit development plans.

Cable Landing, with numbers for sequence.

Tractor Landing with alphabetical sequence.

Approximate setting boundary.

Spur truck roads.

Tractor yarding roads.

X Temporary stream crossings.



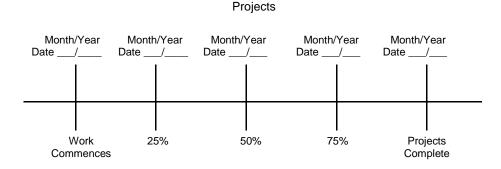
Oregon Department of Forestry

2600 State St Salem OR 97310 PART III: EXHIBITS

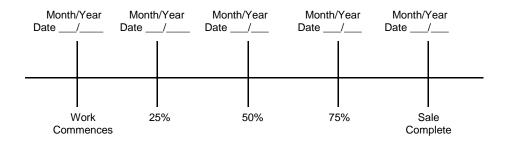
EXHIBIT B OPERATIONS PLAN

Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date:	SUBMITTED BY: PURCHASER
STATE OF OREGON - DEPARTMENT OF FORESTRY	
Title	Title



Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE (EASTSIDE SCALE) SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION Klamath-Lake - EOA

(1) ORIGINAL REGIS				(9) SALE NAME: Flat - GNA
REVISION NUMBE				COUNTY: Klamath
CANCELLATION	□ Date	-		_ (10) STATE CONTRACT NUMBER:
(2) TO:	Third Party Scaling Organ	vization)		KL-341-2020-GF8219-01
(3) FROM: Klamath-L (State Foresti	_ake Phone (54	,	681	(11) STATE BRAND REGISTRATION NUMBER:
,	ELAP RD			(12) STATE BRAND INFORMATION:
KLAMA	ATH FALLS,OR 97601			
(4) PURCHASER:				-
Mailing Address:				
Phone Number:				- (4)
(5) MINIMUM S	CALING SPECIFICAT	TIONS		(13) PAINT REQUIRED: YES ☑ COLOR: Orange
SPECIES	MINIMUM NE	T VOLUM	ſΕ	(14) SPECIAL REQUESTS (Check applicable)
Conifers	10			PEELABLE CULL (all species)
Hardwoods 10				NO DEDUCTIONS ALLOWED FOR
				MECHANICAL DAMAGE ☑
*Apply minimum volu	me test to whole logs over	er 20' East	side	PENCIL BUCK
(6) EASTSIDE SCALE	:			ADD-BACK VOLUME - Deductions due to delay ☑
Use Region 6 actual t	aper rule. Logs over 40'.			OTHER:
		YES	NO	
(7) Weight Scale Sam	ple			(15) REMARKS
(8) APPROVED SCAL				
LOCATIONS (as shown on the ODF App	proved section with the	Yard	Truck Weight	
Locations web-site)	Spe	> '	∸ ຈັ	Operator's Name (Optional inclusion by District):
				(16) SIGNATURES:
		+		-
				Purchaser or Authorized Representative Date
				· · · · · · · · · · · · · · · · · · ·
				State Forester Representative Date
				State Forester Representative PRINT NAME



Oregon Department of Forestry EXHIBIT C - SAWMILL GRADE INSTRUCTIONS FOR FORM 343-307a (rev. 11/11) Klamath-Lake - EOA

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.
- (2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau P.O.Box 7002, Eugene, OR 97401

Phone: (541) 342-6007 Fax: (541) 342-2631

Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau

P.O.Box 580, Roseburg, OR 97470

Phone: (541) 673-5571 Fax: (541) 672-6381 Email: info@southernoregonlogscaling.com

Northwest Log Scalers Inc. 6137 NE 63rd St, Vancouver, WA, 98661

Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213

Email: info@nwlogscalers.com

ata District de la contraction del contraction de la contraction d

Pacific Rim Log Scaling Bureau, Inc. 8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718

Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O.Box 709, Forest Grove, OR 97116 Phone: (503) 359-4474 Fax: (503) 359-4476

Email: yamhilllog@frontier.com

Pacific Log Scaling & Grading Bureau, Inc. P.O.Box 23939, Portland, OR 97281 Phone: (503) 684-5599 Fax: (503) 639-4880

Email: PacLogScale@sol.com

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications. Scaling diameter inches is used for pencil buck minimum diameter.
- (6) Eastside Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs All Species State Forestry Department Scaling Practices (Northwest Log Rules Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (7) Weight Scale Sample Check box if sale is to be a Weight Scale Sample. All specifies for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight conversion factors, per load volumes, weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.



Oregon Department of Forestry EXHIBIT C - PULP SORT PROCESSING INSTRUCTIONS - LOCATION APPROVAL BRAND INFORMATION

Klamath-Lake, EOA

(1)	ORIGINAL REGISTRATION Date	(9) SALE NAME: Flat - GNA		
	REVISION NUMBER 000 Date	COUNTY: Klamath		
	CANCELLATION	STATE CONTRACT NUMBER:		
(2)		KL-341-2020-GF8219-01		
	(Approved Pulp Processing Facility)	(11) STATE BRAND REGISTRATION NUMBER:		
(3)	FROM: Klamath-Lake Phone (541) 883-5681 (State Forestry District)	(12) STATE BRAND INFORMATION:		
	Address: 3200 DELAP RD			
	KLAMATH FALLS,OR 97601			
(4)	PURCHASER:			
(5)	Scaling Bureau (TPSO) Processing Weight receipts:			
	Mailing Address:			
	,	(13) REMARKS:		
	Phone Number:			
6) STATE Definition of Approved Pulp Sort:		Operator's Name (Optional inclusion by District):		
	• Top portion of the tree (tops).			
	All logs with a diameter (Big End) greater	(14) SIGNATURES:		
	than 8 inches marked with blue paint.			
(7)	PULP FACILITY PROCESSING INSTRUCTIONS:	Purchaser or Authorized Representative Date		
	Pulp loads shall be weighed in lieu of scaling.	Talonado di Manonzoa Roprodonanto		
	One Ton = 2000 lbs(Short Ton).	Chala Farantas Dansas antativa		
	Pulp loads shall have a yellow Log Load Receipt attached.	State Forester Representative Date		
	 Gross weight and truck tare weight for each load shall be machine printed on the weight receipt. 			
	Weigher shall sign the weight receipt.	State Forester Representative PRINT NAME		
	 Weigher shall record the Log Load Receipt number on the weight receipt. 			
	 Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the TPSO processing the Weight receipt. 			
(8)	TPSO PROCESSING INSTRUCTIONS			
	• Submit data files daily (or each day of activity).			
	 Mail or deliver scale tickets weekly to ODF Headquarters in 	n		

Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.

Distribution: ORIGINAL: Salem/ COPIES: TPSO, Approved Pulp Processing Location, Purchaser, District, Mgmt. Unit



Oregon Department of Forestry EXHIBIT C - PULP SORT Instructions for Form 343-307b

Klamath-Lake, EOA

- (1) **Must Complete.** Check appropriate box. REVISION NUMBER requires comments in the Remarks Section(13). CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.
- (2) **Must Complete.** Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location http://www.odf.state.or.us/DIVSIONS/management/asset_management/ScalingLocation.asp
- (3) Must Complete. State Forestry District and District Phone Number.
- (4) Must Complete. Purchaser's business name as it appears on the Contract.
- (5) Must Complete. Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau P.O.Box 7002, Eugene, OR 97401 Phone: (541) 342-6007 Fax: (541) 342-2631 Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau P.O.Box 580, Roseburg, OR 97470 Phone: (541) 673-5571 Fax: (541) 672-6381 Email: info@southernoregonlogscaling.com

Northwest Log Scalers Inc. 6137 NE 63rd St, Vancouver, WA, 98661 Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213

Email: info@nwlogscalers.com

Pacific Rim Log Scaling Bureau, Inc. 8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718 Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O.Box 709, Forest Grove, OR 97116 Phone: (503) 359-4474 Fax: (503) 359-4476 Email: yamhilllog@frontier.com

Pacific Log Scaling & Grading Bureau, Inc. P.O.Box 23939, Portland, OR 97281 Phone: (503) 684-5599 Fax: (503) 639-4880

Email: PacLogScale@sol.com

Must Complete. Big end log not to exceed ______ inches. Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed 8 inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.

- (7) Must Complete. Enter sale name and county. If more than one county write in all the counties that the sale is located in.
- (8) Must Complete. Enter sale Contract number.
- (9) Must Complete. Enter Oregon's State Brand Registry Number (REQUIRED).
- (10) **Must Complete.** Show brand assigned to timber sale. One brand only, if more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item(13).
- (11) Use this section to list any special instructions or the reason for any revisions in section item(1).
- (12) Must Complete. Purchaser required to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

Salem Distribution Instructions: Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive \\WPODFFILL01\Transfer\ScalingInstructions or e-mailed directly to scaling@odf.state.or.us. Scaling instructions for each brand should be scanned separately, for each approved TPSO.

Distribution(See specific instructions on pg.2): ORIGINAL: Salem/ COPIES: TPSO, Approved Pulp Processing Location,
Purchaser, District, Mgmt. Unit

FOREST ROAD SPECIFICATIONS

IMPROVEMENT

SUBGRADE WIDTH	RUNNING WIDTH	POINT TO POINT	DRAINAGE
15 feet	12 feet	A to B	Shape to Drain
15 feet	12 feet	F to H	Shape to Drain
15 feet	12 feet	G to I	Shape to Drain
15 feet	12 feet	J to K	Shape to Drain
15 feet	12 feet	L to M	Shape to Drain
15 feet	12 feet	N to O	Shape to Drain
15 feet	12 feet	W to X	Shape to Drain
15 feet	12 feet	Y to Z	Shape to Drain
15 feet	12 feet	AA to BB	Shape to Drain
15 feet	12 feet	CC to DD	Shape to Drain
15 feet	12 feet	FF to GG	Shape to Drain
15 feet	12 feet	JJ to LL	Shape to Drain
15 feet	12 feet	KK to MM	Shape to Drain
15 feet	12 feet	UU to VV	Shape to Drain
15 feet	12 feet	XX to YY	Shape to Drain
15 feet	12 feet	AAA to BB	Shape to Drain

FOREST ROAD SPECIFICATIONS

CONSTRUCTION

SUBGRADE WIDTH	RUNNING WIDTH	POINT TO POINT	DRAINAGE
15 feet	12 feet	B to C	Shape to Drain
15 feet	12 feet	C to D	Shape to Drain
15 feet	12 feet	C to E	Shape to Drain
15 feet	12 feet	P to Q	Shape to Drain
15 feet	12 feet	S to T	Shape to Drain
15 feet	12 feet	U to V	Shape to Drain
15 feet	12 feet	NN to OO	Shape to Drain
15 feet	12 feet	PP to RR	Shape to Drain
15 feet	12 feet	SS to QQ	Shape to Drain
15 feet	12 feet	TT to UU	Shape to Drain
Construct Landing		R	Shape to Drain
Construct Landing		EE	Shape to Drain
Construct Landing		II	Shape to Drain
Construct Landing		WW	Shape to Drain
Construct Landing		ZZ	Shape to Drain

<u>CLEARING</u>. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been marked, the clearing limits shall extend 4 feet back of the top of the cutslope and 4 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

For road segments with abundant down trees across the road surface this material will be removed and piled to burn in stand openings adjacent to the right of way prior to grubbing work.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be left lodged against standing trees.

GRUBBING CLASSIFICATION.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

<u>CLEARING AND GRUBBING DISPOSAL</u>. Scatter in stable locations through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required. In areas where end-haul is required, clearing and grubbing debris shall be fully contained and hauled to a designated waste area. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees.

<u>EXCAVATION</u>. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 60 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

All fills shall be machine compacted according to the "Compaction and Processing Requirements" in this Exhibit.

<u>ROAD WIDTH LIMITATIONS</u>. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified.

<u>Curve Widening</u>. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

<u>Subgrade</u>. Subgrade shall be crowned insloped at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

FOREST ROAD SPECIFICATIONS

<u>Ditchouts</u>. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

Subgrade Preparation and Application of Surfacing Rock.

- (a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, and other specified work prior to the application of new surfacing rock.
- (b) Cut out all potholes and/or washboard sections from the existing surfacing.
- (c) Apply required patching and leveling rock, as directed by STATE.
- (d) Provide for a outslope or inslope as necessary of 4 to 6 percent.
- (e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance to this Exhibit.

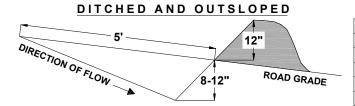
SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS

<u>Segment</u>	<u>Station</u>	Work Description

EXHIBIT E

WATERBAR SPECIFICATIONS

PROFILE

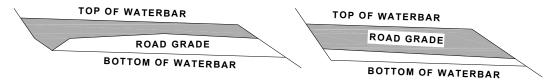


SPACING OF WATERBARS				
ROAD GRADE DISTANCE				
< 6 %	400'			
6 - 10 %	200'			
11 - 15 %	150'			
> 15 %	100'			

CROSS SECTION

DITCHED

OUTSLOPED



CONSTRUCT DITCHOUT THRU ANY EXISTING BERM. CROSS DRAINAGE GRADIENT MINIMUM 3%.

