



**Oregon Department of Forestry**  
 2600 State St Salem OR 97310

PART III: EXHIBITS

**EXHIBIT B**

**TIMBER SALE OPERATIONS PLAN**

(See page 2 for instructions)

Date Received by State: \_\_\_\_\_

(5) State Brand Information ( Complete)

(1) Contract Number: WO-341-2019-W00790-01

(2) Sale Name: Shingle South Thin

(3) Contract Expiration Date: 12/31/2021

(4) Purchaser Name: \_\_\_\_\_

(6) State Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(7) Purchaser Representatives:

<u>Name</u>	<u>Circle One</u>	<u>Phone No.</u>	<u>Cell No.</u>	<u>Alt Phone</u>
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			
	Logging Projects All			

(8) Name of Subcontractors and Start Dates:

<u>Project No.</u>	<u>Subcontractor Name.</u>	<u>Start Date</u>	<u>Completion Date</u>	<u>Cell No.</u>	<u>Alt Phone</u>

	<u>Subcontractor Name.</u>	<u>Start Date</u>	<u>Cell No.</u>	<u>Alt Phone</u>
FELLING				
YARDING				

(9) Comments:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.



**Oregon Department of Forestry**

2600 State St Salem OR 97310

PART III: EXHIBITS

**EXHIBIT B**







**INSTRUCTION SHEET FOR OPERATIONS PLAN**

**SUBMIT ONE COPY OF PLAN STATE**

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

**Explanation of Item No.(from Page 1)**

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not Known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
- (9) Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
  2. Locations of spur roads planned for construction, other than required by the timber sale contract. Provide spur road specifications
  3. Locations of proposed tractor yarding roads. Show if and how marked on the ground.
  4. Locations of temporary stream crossings.
  5. List the sequence of performing project work.
  6. Location of rock sources - attach pit development plans.

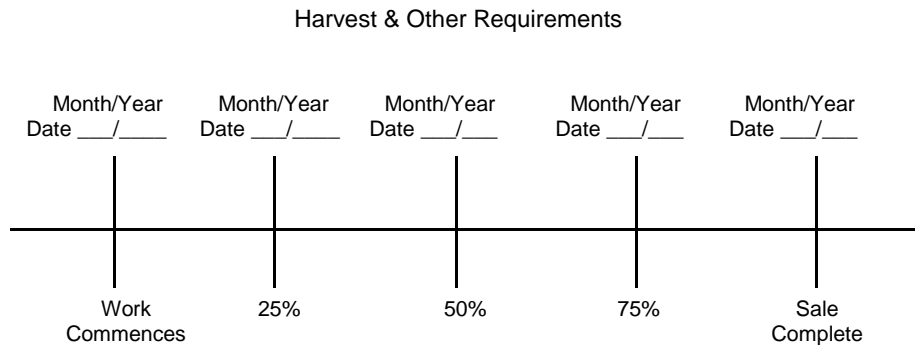
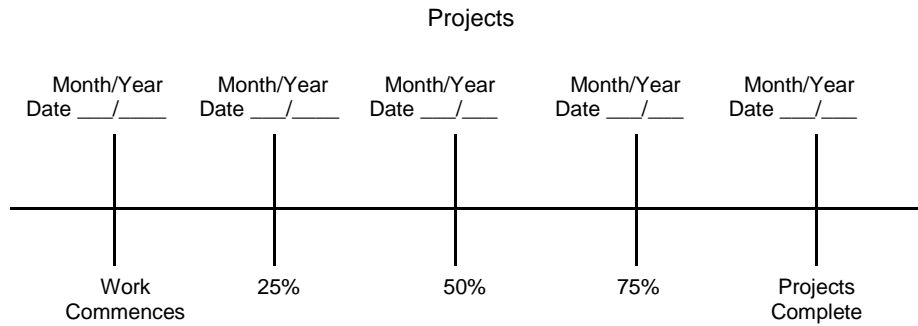
	1	Cable Landing, with numbers for sequence.
	A	Tractor Landing with alphabetical sequence.
		Approximate setting boundary.
		Spur truck roads.
		Tractor yarding roads.
		Temporary stream crossings.



**Oregon Department of Forestry**  
 2600 State St Salem OR 97310  
 PART III: EXHIBITS  
**EXHIBIT B**  
**OPERATIONS PLAN**

**Completion Timeline**

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASER's must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED; Date: \_\_\_\_\_

SUBMITTED BY:  
PURCHASER

STATE OF OREGON - DEPARTMENT OF  
FORESTRY

\_\_\_\_\_  
Title \_\_\_\_\_

\_\_\_\_\_  
Title \_\_\_\_\_



Oregon Department of Forestry  
**EXHIBIT C - SAWMILL GRADE (WESTSIDE SCALE)**  
**SCALING INSTRUCTIONS - LOCATION APPROVAL - BRAND INFORMATION**  
 West Oregon - NWOA

(1) ORIGINAL REGISTRATION  Date \_\_\_\_\_  
 REVISION NUMBER 000  Date \_\_\_\_\_  
 CANCELLATION  Date \_\_\_\_\_

(2) TO: \_\_\_\_\_  
 (Third Party Scaling Organization)

(3) FROM: West Oregon Phone (541) 929-3266  
 (State Forestry District)  
 Address: 24533 ALSEA HWY  
 PHILOMATH, OR 97370

(4) PURCHASER: \_\_\_\_\_  
 Mailing Address: \_\_\_\_\_  
 Phone Number: \_\_\_\_\_

(5) MINIMUM SCALING SPECIFICATIONS	
SPECIES	MINIMUM NET VOLUME
Conifers	10
Hardwoods	10

\*Apply minimum volume test to whole logs over 40' Westside

(6) WESTSIDE SCALE:  
 Use Region 6 actual taper rule. Logs over 40'.

(7) Weight Scale Sample  YES  NO

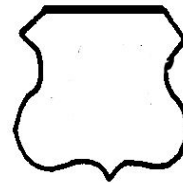
(8) APPROVED SCALING LOCATIONS (as shown on the ODF Approved Locations web-site )	Species	Yard	Truck	Weight

(9) SALE NAME: Shingle South Thin  
 COUNTY: Benton

(10) STATE CONTRACT NUMBER:  
 WO-341-2019-W00790-01

(11) STATE BRAND REGISTRATION NUMBER:  
 \_\_\_\_\_

(12) STATE BRAND INFORMATION:



(13) PAINT REQUIRED: YES   
 COLOR: Orange

(14) SPECIAL REQUESTS (Check applicable)	
PEELABLE CULL (all species).....	<input checked="" type="checkbox"/>
<b>NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE</b> .....	<input checked="" type="checkbox"/>
ADD-BACK VOLUME - Deductions due to delay...	<input checked="" type="checkbox"/>
OTHER :	

(15) REMARKS "Mule Train" loads require a load ticket for each set of bunks.

Operator's Name (Optional inclusion by District): \_\_\_\_\_

(16) SIGNATURES:

\_\_\_\_\_  
 Purchaser or Authorized Representative Date

\_\_\_\_\_  
 State Forester Representative Date

\_\_\_\_\_  
 State Forester Representative PRINT NAME



Oregon Department of Forestry  
EXHIBIT C - SAWMILL GRADE  
INSTRUCTIONS FOR FORM 343-307a (rev. 11/11)  
West Oregon - NWOA

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.
- (2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau  
P.O.Box 7002, Eugene, OR 97401  
Phone: (541) 342-6007 Fax: (541) 342-2631  
Email: [services@crls.com](mailto:services@crls.com)

Pacific Rim Log Scaling Bureau, Inc.  
8288 28th Court North East, Lacey, WA 98516  
Phone: (360) 528-8710 Fax: (360) 528-8718  
Email: [office@prlsb.com](mailto:office@prlsb.com)

Mountain Western Log Scaling & Grading Bureau  
P.O.Box 580, Roseburg, OR 97470  
Phone: (541) 673-5571 Fax: (541) 672-6381  
Email: [info@southernoregonlogscaling.com](mailto:info@southernoregonlogscaling.com)

Yamhill Log Scaling & Grading Bureau  
P.O.Box 709, Forest Grove, OR 97116  
Phone: (503) 359-4474 Fax: (503) 359-4476  
Email: [yamhilllog@frontier.com](mailto:yamhilllog@frontier.com)

Northwest Log Scalpers Inc.  
6137 NE 63rd St, Vancouver, WA, 98661  
Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213  
Email: [info@nwlogscalpers.com](mailto:info@nwlogscalpers.com)

Pacific Log Scaling & Grading Bureau, Inc.  
P.O.Box 23939, Portland, OR 97281  
Phone: (503) 684-5599 Fax: (503) 639-4880  
Email: [PacLogScale@sol.com](mailto:PacLogScale@sol.com)

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside - Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs - All Species - State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample - Check box if sale is to be a Weight Scale Sample. All specifics for handling, scaling and processing will be attached or explained in the Remarks section item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: [http://www.odf.state.or.us/DIVISIONS/management/asset\\_management/ScalingLocation.asp](http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp) Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (**REQUIRED**).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight conversion factors, per load volumes, weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

**Salem Distribution Instructions:** Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive <\\WPODFILL01\Transfer\ScalingInstructions> or e-mailed directly to [scaling@odf.state.or.us](mailto:scaling@odf.state.or.us). Scaling Instructions for each brand should be scanned separately, for each approved TPSO.

**Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.**

**General Distribution:** TPSO, Approved Scaling Locations(s), Purchaser, Specific distribution instructions are outlined on the last page of this report: Instructions for Form



Oregon Department of Forestry  
**EXHIBIT C - PULP SORT**  
**PROCESSING INSTRUCTIONS - LOCATION APPROVAL**  
**BRAND INFORMATION**

West Oregon, NWOA

(1) ORIGINAL REGISTRATION  Date \_\_\_\_\_  
 REVISION NUMBER 000  Date \_\_\_\_\_  
 CANCELLATION  Date \_\_\_\_\_

(2) TO: \_\_\_\_\_  
 (Approved Pulp Processing Facility)

(3) FROM: West Oregon Phone (541) 929-3266  
 (State Forestry District)  
 Address: 24533 ALSEA HWY  
PHILOMATH, OR 97370

(4) PURCHASER: \_\_\_\_\_

(5) Scaling Bureau (TPSO) Processing Weight receipts:  
 \_\_\_\_\_

Mailing Address: \_\_\_\_\_

Phone Number: \_\_\_\_\_

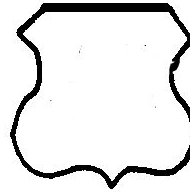
(9) SALE NAME: Shingle South Thin

COUNTY: Benton

(10) STATE CONTRACT NUMBER:  
WO-341-2019-W00790-01

(11) STATE BRAND REGISTRATION NUMBER: \_\_\_\_\_

(12) STATE BRAND INFORMATION:



(13) REMARKS: "Mule Train" loads require a load ticket for each set of bunks.

Operator's Name (Optional inclusion by District):  
 \_\_\_\_\_

(14) SIGNATURES:  
 \_\_\_\_\_

Purchaser or Authorized Representative Date

State Forester Representative Date

State Forester Representative PRINT NAME

(6) STATE Definition of Approved Pulp Sort:  
 • Top portion of the tree (tops).  
 • All logs with a diameter (Big End) greater than 8 inches marked with blue paint.

(7) PULP FACILITY PROCESSING INSTRUCTIONS:

- Pulp loads shall be weighed in lieu of scaling.
- One Ton = 2000 lbs(Short Ton).
- Pulp loads shall have a yellow Log Load Receipt attached.
- Gross weight and truck tare weight for each load shall be machine printed on the weight receipt.
- Weigher shall sign the weight receipt.
- Weigher shall record the Log Load Receipt number on the weight receipt.
- Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the TPSO processing the Weight receipt.

(8) TPSO PROCESSING INSTRUCTIONS

- Submit data files daily (or each day of activity).
- Mail or deliver scale tickets weekly to ODF Headquarters in Salem.

**Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.**

**Distribution: ORIGINAL: Salem/ COPIES: TPSO, Approved Pulp Processing Location, Purchaser, District, Mgmt. Unit**



Oregon Department of Forestry  
**EXHIBIT C - PULP SORT**  
**Instructions for Form 343-307b**

West Oregon, NWOA

- (1) **Must Complete.** Check appropriate box. REVISION NUMBER requires comments in the Remarks Section(13). CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.
- (2) **Must Complete.** Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location [http://www.odf.state.or.us/DIVISIONS/management/asset\\_management/ScalingLocation.asp](http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp)
- (3) **Must Complete.** State Forestry District and District Phone Number.
- (4) **Must Complete.** Purchaser's business name as it appears on the Contract.
- (5) **Must Complete.** Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau  
P.O.Box 7002, Eugene, OR 97401  
Phone: (541) 342-6007 Fax: (541) 342-2631  
Email: [services@crls.com](mailto:services@crls.com)

Pacific Rim Log Scaling Bureau, Inc.  
8288 28th Court North East, Lacey, WA 98516  
Phone: (360) 528-8710 Fax: (360) 528-8718  
Email: [office@prlsb.com](mailto:office@prlsb.com)

Mountain Western Log Scaling & Grading Bureau  
P.O.Box 580, Roseburg, OR 97470  
Phone: (541) 673-5571 Fax: (541) 672-6381  
Email: [info@southernoregonlogscaling.com](mailto:info@southernoregonlogscaling.com)

Yamhill Log Scaling & Grading Bureau  
P.O.Box 709, Forest Grove, OR 97116  
Phone: (503) 359-4474 Fax: (503) 359-4476  
Email: [yamhilllog@frontier.com](mailto:yamhilllog@frontier.com)

Northwest Log Scalars Inc.  
6137 NE 63rd St, Vancouver, WA, 98661  
Phone: (360) 553-7212 ext. 4 Fax:(360) 553-7213  
Email: [info@nwlogscalars.com](mailto:info@nwlogscalars.com)

Pacific Log Scaling & Grading Bureau, Inc.  
P.O.Box 23939, Portland, OR 97281  
Phone: (503) 684-5599 Fax: (503) 639-4880  
Email: [PacLogScale@sol.com](mailto:PacLogScale@sol.com)

- (6) **Must Complete.** Big end log not to exceed \_\_\_\_\_ inches. Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed 8 inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.
- (7) **Must Complete.** Enter sale name and county. If more than one county write in all the counties that the sale is located in.
- (8) **Must Complete.** Enter sale Contract number.
- (9) **Must Complete.** Enter Oregon's State Brand Registry Number **(REQUIRED)**.
- (10) **Must Complete.** Show brand assigned to timber sale. One brand only, if more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item(13).
- (11) Use this section to list any special instructions or the reason for any revisions in section item(1).
- (12) **Must Complete.** Purchaser required to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

**Salem Distribution Instructions:** Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive \\WPODFILL01\Transfer\ScalingInstructions or e-mailed directly to [scaling@odf.state.or.us](mailto:scaling@odf.state.or.us). Scaling instructions for each brand should be scanned separately, for each approved TPSO.

**Distribution(See specific instructions on pg.2): ORIGINAL: Salem/ COPIES: TPSO, Approved Pulp Processing Location, Purchaser, District, Mgmt. Unit**

## EXHIBIT D

### FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
14 feet	12 feet	A to B	0+00 to 5+20	Outslope
14 feet	12 feet	C to D	0+00 to 0+80	Outslope
14 feet	12 feet	E to F	0+00 to 2+30	Outslope
14 feet	12 feet	G to H	0+00 to 0+60	Outslope
16 feet	12 feet	1 to 2	0+00 to 49+27	Outslope
16 feet	12 feet	1 to 2	49+27 to 55+37	Ditch
16 feet	12 feet	1 to 2	55+37 to 68+20	Outslope
14 feet	12 feet	3 to G	0+00 to 76+80	Outslope
14 feet	12 feet	4 to C	0+00 to 12+20	Outslope
14 feet	12 feet	5 to 6	0+00 to 28+60	Outslope

**CLEARING.** This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cut slope and 5 feet out from the toe of the fill slope, or as directed by STATE. The "Road Brushing Specifications" in Exhibit E shall apply. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

**GRUBBING.** This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cut slopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees.

#### GRUBBING CLASSIFICATION.

New construction - from the top of the cut slope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.



EXHIBIT D

FOREST ROAD SPECIFICATIONS

CLEARING AND GRUBBING DISPOSAL. Scatter in stable locations through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required. In areas where end-haul is required, clearing and grubbing debris shall be fully contained and hauled to a designated waste area. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees.

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

All fills shall be machine compacted according to the "Compaction and Processing Requirements" in this Exhibit.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Subgrade. Subgrade shall be crowned at 4 to 6 percent or outsloped at 3 to 4 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct "V" shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

Ditchouts. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 50 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart as marked in the field.

SLOPES

Solid Rock

Fractured Rock

Soil - side slopes 50% and over

Soil - side slopes less than 50%

Back Slopes

Vertical to ¼ :1

½:1

¾ :1

1 :1

Fill Slopes

1½:1

1½:1

Top of cut slope shall be rounded.

## EXHIBIT D

### FOREST ROAD SPECIFICATIONS

LANDINGS. Landings shall be constructed as posted in the field, no less than 50 feet wide and no more than 70 feet wide unless otherwise approved by STATE. Surface is to be outsloped or crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

SEASONAL WINTERIZATION. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit D, and blocked from vehicular traffic prior to October 1, annually and as directed by STATE.

#### GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

- (1) Timber Removal. Remove all trees within posted right-of-way boundary as specified in Section 2210, "Designated Timber."
- (2) Excavated Materials. Excavated materials shall be utilized for road construction and hauled in where necessary. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit.
- (3) Subgrade Preparation and Application of Surfacing Rock.
  - (a) Complete culvert installations, drainage ditches, ditchouts, fill construction, and other specified work prior to the application of surfacing rock.
  - (b) Subgrade shall be outsloped at 3 to 4 percent.

#### SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
A to B	0+00 to 5+20	Construct new outsloped surfaced road from Point A to Point B. Subgrade width = 14 feet. Outslope at 3% to 4%. Shape subgrade with road grader. Construct Landing at Point B. Compact road subgrade and Landings with vibratory roller. Apply a 6 inch lift of jaw-run rock (172 CY). Apply 20 CY of jaw-run to the Landing. Rock junction at Pt. A with 10 CY of 1½"-0 and 10 CY of 3"-0. Spread and compact jaw-run rock with dozer or grader. Spread and compact 1½"-0 and 3"-0 rock with grader and vibratory roller at junction.
C to D	0+00 to 0+80	Construct new outsloped surfaced road from Point C to Point D. Subgrade width = 14 feet. Outslope at 3% to 4%. Shape subgrade with road grader. Construct Landing at Point D. Compact road subgrade and Landings with vibratory roller. Apply a 6 inch lift of jaw-run rock (26 CY). Apply 30 CY of jaw-run to the Landing. Spread and compact jaw-run rock with dozer or grader.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

E to F	0+00 to 2+30	Construct new outsloped surfaced road from Point E to Point F. Subgrade width = 14 feet. Outslope at 3% to 4%. Shape subgrade with road grader. Construct turnaround at Station 1+20 and Landing at Point F. Compact road subgrade and Landings with vibratory roller. Apply a 6 inch lift of jaw-run rock (76 CY). Apply 20 CY of jaw-run to the Landing and 20 CY of jaw-run to the turnaround. Rock junction at Pt. E with 20 CY of 1½"-0. Spread and compact jaw-run rock with dozer or grader. Spread and compact 1½"-0 rock with grader and vibratory roller at junction.
G to H	0+00 to 0+60	Construct new outsloped surfaced road from Point G to Point H. Subgrade width = 14 feet. Outslope at 3% to 4%. Shape subgrade with road grader. Construct turnaround at Point G and Landing at Point F. Compact road subgrade and Landings with vibratory roller. Apply a 6 inch lift of jaw-run rock (20 CY). Apply 30 CY of jaw-run to the Landing and 20 CY of jaw-run to the turnaround. Spread and compact jaw-run rock with dozer or grader.

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- (1) Sod Removal. Scrape off sod and grass from road surfacing where needed. Do not leave berms along road edges and ditch lines.
- (2) Subgrade Preparation and Application of Surfacing Rock.
  - (a) Complete tree and stump removal within posted right-of-ways, sod removal, drainage ditches, ditchouts, and other specified work prior to the application of new surfacing rock.
  - (b) Cut out all potholes and/or washboard sections from the existing surfacing.
  - (c) Apply required patching and leveling rock, as directed by STATE.
  - (d) Process (grade and mix) the existing surface and added base rock. Provide for a crown of 4 to 6 percent or outslope of 3 to 4 percent.

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS

<u>Segment</u>	<u>Station</u>	<u>Work Description</u>
1 to 2	0+00 to 68+20	Apply 20 CY of 1½"-0 spot rock as marked from Point 1 to Station 49+27. Pull ditch and scatter waste material with road grader from Station 49+27 to Point 5. Apply 50 CY of 3"-0 spot rock as marked from Station 49+27 to Point 2. Grade, process and compact 3"-0 rock with grader and vibratory roller from Station 49+27 to Point 2 before applying 1½"-0 spot rock. Apply 100 CY of 1½"-0 spot rock as marked from Station 49+27 to Point 2. Grade, process and compact surfacing rock with grader and vibratory roller from Point 1 to Point 2.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

3 to G	0+00 to 76+80	Remove grass and sod from road surface with road grader. Re-open turnout at Station 70+22. Brush road with road brusher from 0+00 to 76+80 (see road brushing specifications in Exhibit E). Construct and compact waste area (W1) with dozer at Station 48+97. Apply 250 CY of 1½"-0 spot rock as marked and 10 CY of 3"-0 rock to each of four turnouts (40 CY total). Apply 20 CY 3"-0 rock at turnaround (Station 70+22). Grade, process and compact surfacing rock with grader and vibratory roller from Point 3 to Point G.
4 to C	0+00 to 12+20	Remove grass and sod from road surface with road grader. Remove cutbank slough and round the cutslope from Station 3+34 to Station 5+69 with backhoe. Haul waste material to W1. Apply 70 CY of 1½"-0 spot rock and 10 CY of 3"-0 rock to the turnout. Apply 20 CY of 3"-0 rock to the turnaround. Grade, process and compact surfacing rock with grader and vibratory roller from Point 4 to Point C.
5 to 6	0+00 to 28+60	Remove grass and sod from road surface with road grader. Apply 160 CY of 1½"-0 spot rock as marked and 10 CY of 3"-0 rock to the turnout. Apply 20 CY of 3'-0 to the turnaround. Grade, process and compact surfacing rock with grader and vibratory roller from Point 5 to Point 6.

END-HAUL REQUIREMENTS

POINT TO POINT	CONTAINMENT - SIDECAST	WASTE AREA LOCATION	WASTE AREA TREATMENT
4 to C	1	1	1

End-Haul General Requirements

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Material shall not be sidecast unless specified above.

Containment/Sidecast

- (1) Full: No excavated material remains below the road.

Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and end-hauled to a designated waste area.

Waste Area Location

- (1) As shown on Exhibit A and as marked in the field.

Waste Area Treatment

- (1) Deposit at waste area, spread evenly, compact, and provide adequate drainage.

EXHIBIT D  
ROAD SURFACING

ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	A to B		0+00 to 5+20			
				Volume (CY) per		Number of			
Base rock	jaw-run	0+00 to 5+20	6	33	Station	5.2	Stations	172	232
Junction rock	3"-0	0+00		10	Junction	1	Junctions	10	14
Junction rock	1 1/2"-0	0+00		10	Junction	1	Junctions	10	14
Landing rock	jaw-run	Pt. B		20	Landing	1	Landings	20	27
Total Rock for Road Segment		A to B						212	286
ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	C to D		0+00 to 0+80			
				Volume (CY) per		Number of			
Base rock	jaw-run	0+00 to 0+80	6	33	Station	0.8	Stations	26	36
Landing rock	jaw-run	Pt. D		30	Landing	1	Landings	30	41
Total Rock for Road Segment		C to D						56	76
ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	E to F		0+00 to 2+30			
				Volume (CY) per		Number of			
Base rock	jaw-run	0+00 to 2+30	6	33	Station	2.3	Stations	76	102
Junction Rock	1-1/2"-0	0+00		20	Junction	1	Junctions	20	27
Turnaround (1)	jaw-run	1+50		20	TA	1	TAs	20	27
Landing rock	jaw-run	Pt. F		20	Landing	1	Landings	20	27
Total Rock for Road Segment		E to F						136	183
ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	G to H		0+00 to 0+60			
				Volume (CY) per		Number of			
Base rock	jaw-run	0+00 to 0+60	6	33	Station	0.6	Stations	20	27
Turnaround (1)	jaw-run	Pt. G		20	TA	1	TAs	20	27
Landing rock	jaw-run	Pt. H		30	Landing	1	Landings	30	41
Total Rock for Road Segment		G to H						70	94

EXHIBIT D  
ROAD SURFACING

ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	1 to 2		0+00 to 68+20			
				Volume (CY) per		Number of			
Spot rock	3"-0	49+27 to Pt. 2		50				50	68
Spot rock	1 1/2"-0	Pt. 1 to Pt. 2		120				120	162
Total Rock for Road Segment		1 to 2						170	230
ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	3 to G		0+00 to 76+80			
				Volume (CY) per		Number of			
Spot rock	1 1/2"-0	Pt. 3 to Pt. G		250				250	338
Turnouts (4)	3"-0			10	TO	4	Turnouts	40	54
Turnaround (1)	3"-0			20	TA	1	TAs	20	27
Total Rock for Road Segment		3 to G						310	419
ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	4 to C		0+00 to 12+20			
				Volume (CY) per		Number of			
Spot rock	1 1/2"-0	Pt. 4 to Pt. C		70				70	95
Turnaround (1)	3"-0			20	TA	1	TAs	20	27
Turnouts (1)	3"-0			10	TO	1	Turnouts	10	14
Total Rock for Road Segment		4 to C						100	135
ROAD SEGMENT				POINT TO POINT		Sta. to Sta.		TOTAL VOLUME (CY)	TOTAL VOLUME (TONS)
Application	Rock Size and Type	Location	Depth of Rock (inches)	5 to 6		0+00 to 28+60			
				Volume (CY) per		Number of			
Spot rock	1 1/2"-0	0+00 to 28+60		160				160	216
Turnaround (1)	3"-0			20	TA	1	TAs	20	27
Turnouts (1)	3"-0			10	TO	1	Turnouts	10	14
Total Rock for Road Segment		5 to 6						190	257

EXHIBIT D  
ROAD SURFACING

<b>ROCK CONVERSION FACTORS</b>						
Size	3/4"-0	1 1/2"-0	3"-0	4"-0	jaw-run	pit run
Tons/CY	1.35	1.35	1.35	1.35	1.35	1.35

(Conversion factors from Rickard Rock Quarry)

<b>Maintenance Rock Volumes in CY</b>							
Rock Size	3/4"-0	1 1/2"-0	3"-0	4"-0	jaw-run	pit run	other
Rock Totals		200					

<b>TOTAL ROCK VOLUMES for Projects 1 &amp; 2</b>							
Rock Size	3/4"-0	1 1/2"-0	3"-0	4"-0	jaw-run	pit run	other
Rock Totals CY	0	630	180	0	434	0	
Rock Totals TONS	0	851	243	0	585	0	

**Roads shall be uniformly graded, shaped, and approved by STATE prior to rocking.**

**Stockpile blockades shall be repositioned to block stockpile access after current work at stockpile is completed.**

## EXHIBIT D

### ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE.

Load Records. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15th of each month.



EXHIBIT D

COMPACTION AND PROCESSING REQUIREMENTS

Moisture Content: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

Compaction Pass: A pass is defined as traveling a road section forward and then backward over that same section.

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned at 4 to 6 percent or outsloped at 3 to 4 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All new construction roads.	1

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be crowned at 4 to 6 percent or outsloped at 3 to 4 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All new road construction segments requiring jaw-run crushed rock.	1 or 2
All road improvement segments requiring 1½"-0 and 3"-0 crushed rock.	1

## COMPACTION EQUIPMENT OPTIONS

- (1) Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. (Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower.) The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) Dozer (D6 or Equivalent). Dozer shall be routed over the entire cross section of the road surface to sufficiently spread and compact jaw-run rock.

## DURABLE CRUSHED ROCK SPECIFICATIONS

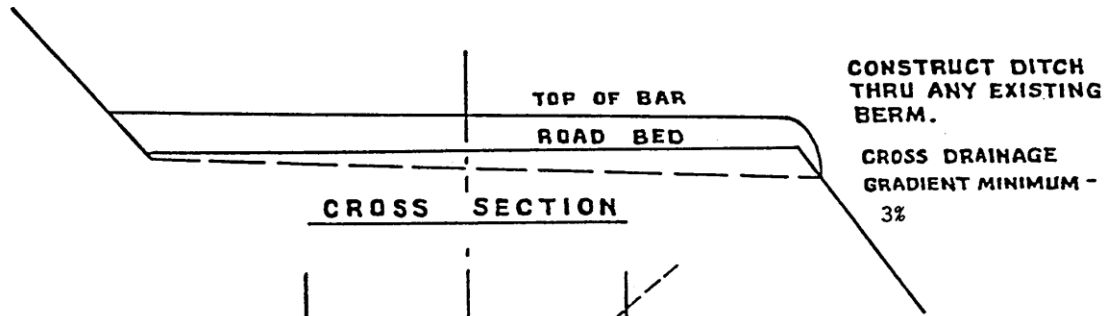
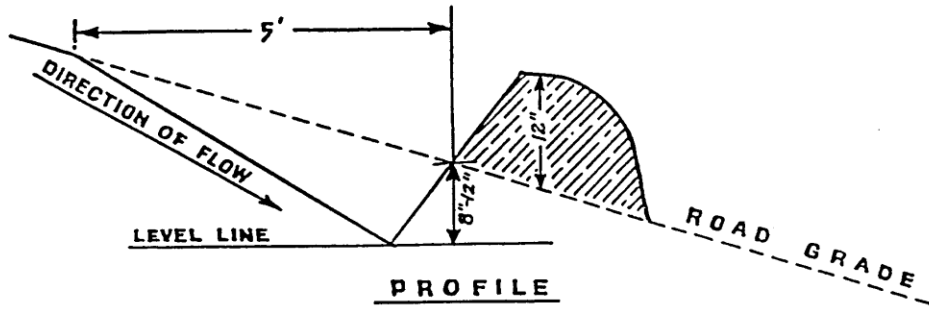
### Grading Requirements

<u>For Jaw-Run</u>	Passing	6" sieve	100%
	Passing	3" sieve	45-65%

Control of gradation shall be by visual inspection by STATE.

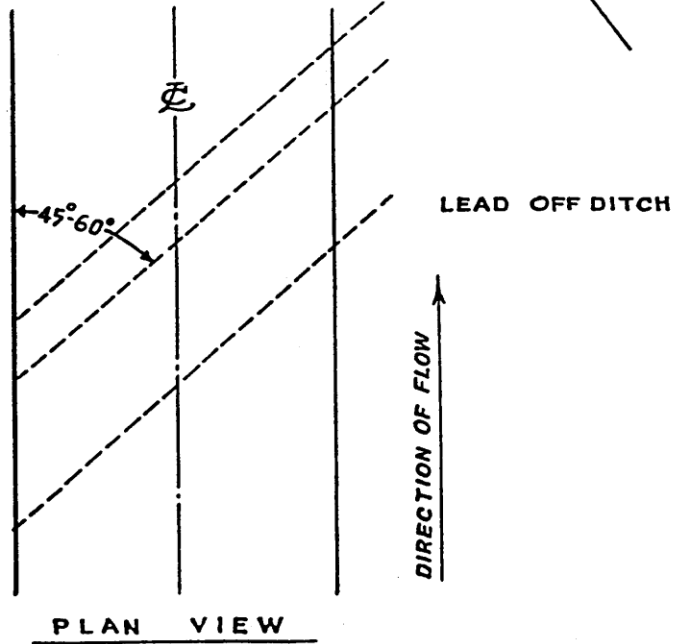
EXHIBIT D

WATERBAR SPECIFICATIONS



SPACING OF WATERBARS

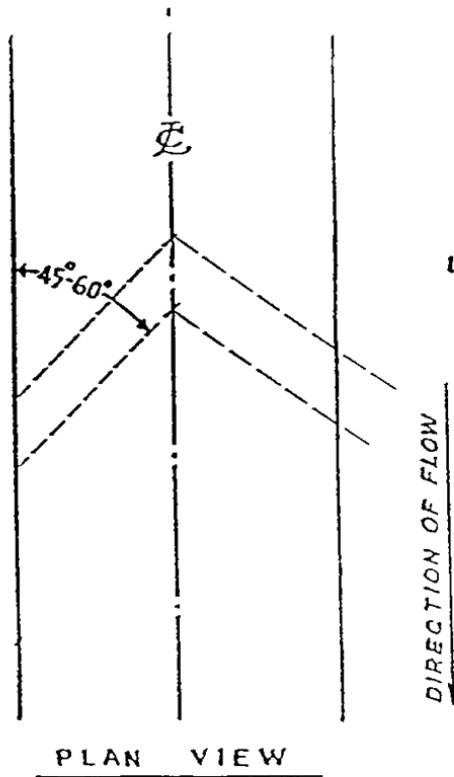
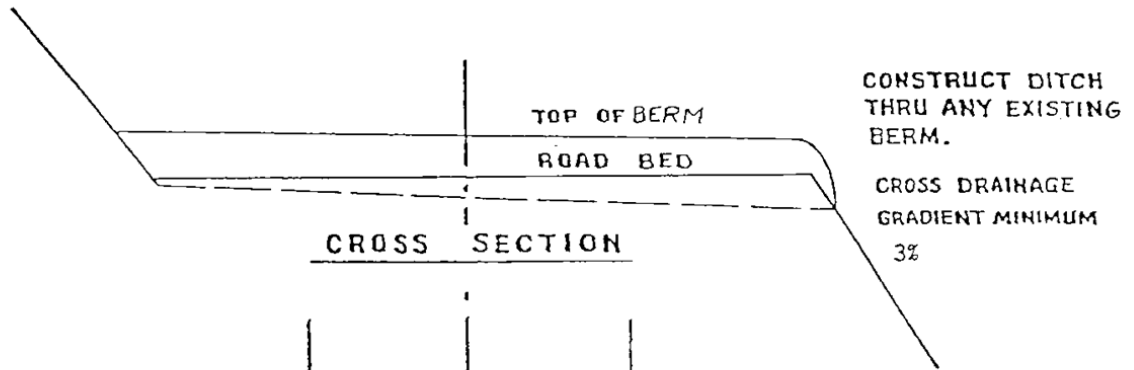
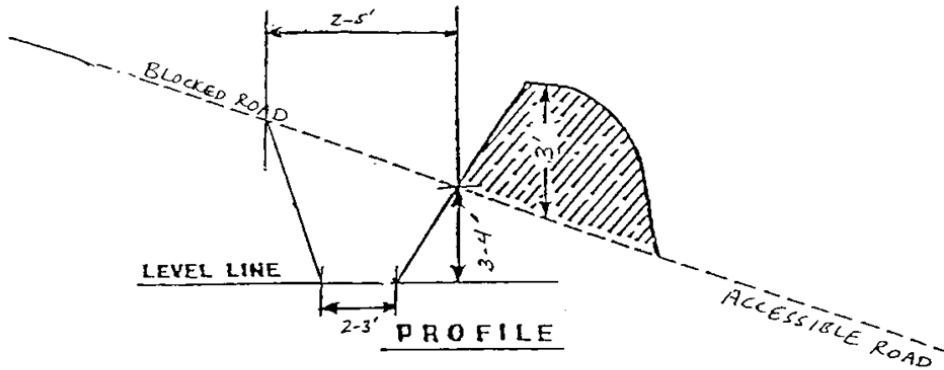
ROAD GRADE	DISTANCE
≤ 5%	(400)'
6-10%	(200)'
11-15%	(150)'
16-20% or greater	(100)'



WATERBAR SPECIFICATIONS  
FOR CROSS DITCHING #298

EXHIBIT D

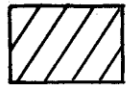
TANK TRAP SPECIFICATIONS



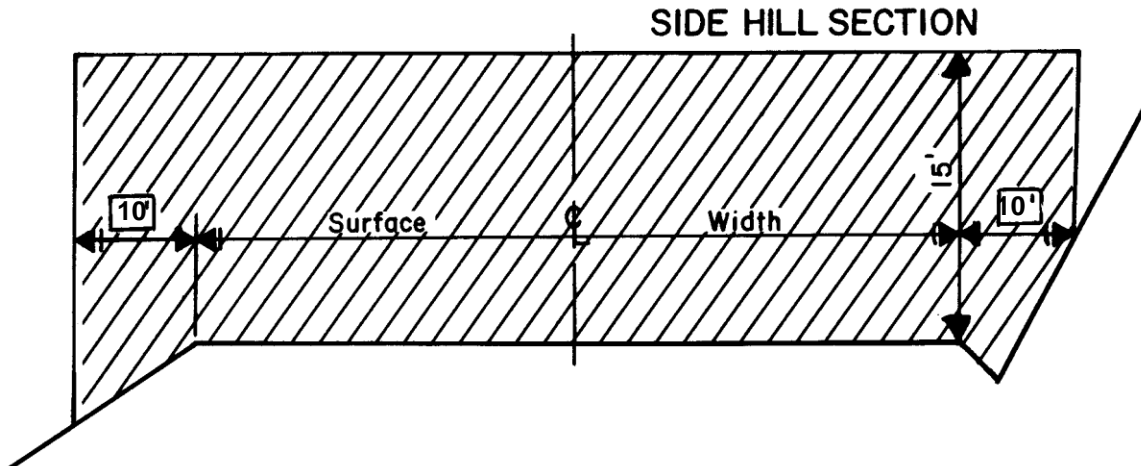
Tank trap shall be installed in a "V" shape. It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

TANK TRAP SPECIFICATIONS

EXHIBIT E  
ROAD BRUSHING SPECIFICATIONS



Clearing Limits



REQUIREMENTS

The minimum height of clearing shall be 15 feet from the road surface, and the minimum width of clearing on the cutslope side(s) of the road shall be 10 feet horizontal distance from the shoulder of the road and 10 feet horizontal on the down slope side from the road shoulder. In situations where site distance is an issue, brushing heights on the cutslope may vary from the drawing, as directed by STATE.

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, water courses, culvert inlets and outlets and sediment catching basins. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

Trees larger than 6 inches in diameter at stump height, located within clearing limits but outside of the ditchline or shoulder, shall not be cut down, but shall be limbed for road visibility.

Merchantable blown down trees encountered shall be bucked in lengths as directed by STATE, and placed in locations acceptable to STATE, or pushed out of the road prism.

When spur roads to be brushed end with a Landing, the Landing is to be brushed as directed by STATE.

CULVERT AND ROAD MARKER DAMAGES. Culvert and road markers damaged, or any portion of a marker damaged from PURCHASER activities shall be assessed a damage fee of \$25 per marker.