PART III: EXHIBITS

State Timber Sale Contract No. 341-18-46 Long Walker **EXHIBIT B**

Page 1 of 3 629-Form 341-203

Revised 06/97

OREGON DEPARTMENT OF FORESTRY

TIMBER SALE OPERATIONS PLAN

(See Page 2 for instructions)

Date Received by STATE:		_ (5) State Brand Information (complete):						
(1)	Contract No.: 341-18-46	<u> </u>		\bigcirc				
(2)	Sale Name: Long Walker	<u></u>						
(3)	Contract Expiration Date: October 31, 2020		Projects 1, 2,	and 3: October 31, 2018				
(4)	Purchaser:		Project 4: Sep	otember 15, 2020				
(6)	Purchaser Representatives:							
` /	•	D)	Cell/Other					
	Projects:	Phone:	Phone: Cell/Other	Home:				
	Projects:	Phone:	Phone:	Home:				
			Cell/Other					
	Projects:	Phone:	Phone:	Home:				
		_,	Cell/Other					
	Projects:	Phone:	Phone:	Home:				
	Landon	Diamon	Cell/Other	11				
	Logging:	Phone:	Phone:Cell/Other	Home:				
	Logging:	Phone:	Phone:	Home:				
	Logging.		Cell/Other					
	Logging:	Phone:	Phone:	Home:				
	20888.		Cell/Other					
	Logging:	Phone:	Phone:	Home:				
(7)	State Representatives:							
(,)	Zuno rioprosonium resi		Cell/Other					
	Projects:	Phone:	Phone:	Home:				
	•		Cell/Other					
	Logging:	Phone:	Phone:	Home:				
(8)	Name of Subcontractors & Starting Dates:							
	Projects: No(s)	Date:	Phone:					
	No(s)	Date:	Phone:					
	No(s)	Date:	Phone:					
	No(s)	Date:	Phone:					
	Logging: Felling	Date:						
	Yarding:	Date:	Phone:					
(9)	Comments:							
. /								
				<u> </u>				

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.

EXHIBIT B

INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN TO STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No. (from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
 - Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 - 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 - 2. Locations of spur roads planned for construction, other than those required by the timber sale contract. Provide spur road specifications.
 - 3. Location of proposed tractor yarding roads. Show if and how marked on the ground.
 - 4. Location of temporary stream crossings.
 - 5. List the sequence of performing project work.
 - 6. Location of rock sources attach pit development plans.

1	Cable Landing, with numbers for sequence.
A	Tractor Landing with alphabetical sequence.
	Approximate setting boundary.
	Spur truck roads.
	Tractor yarding roads.
X	Temporary stream crossings.

EXHIBIT B

OPERATIONS PLAN

Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Projects



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASERS must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVE	ED: Date:	SUBMITTED BY:			
STATE OF	FOREGON - DEPARTMENT OF FORESTRY	PURCHASER			
Title _		Title			
Original: cc:	Salem District File Unit				

Operator (Purchaser Representative)

Operations Plan.doc/Jaz B (TS)

Purchaser

Revised 11/11

EXHIBIT C – SAWMILL GRADE (WESTSIDE SCALE) SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

RE		GISTRATION JMBER ON	☐ Da	te te te			(9)	COUNTY: Clatsop
							(10)	STATE CONTRACT NUMBER: 341-18-46
(2)	(Third Party Scaling Organization)							
(3) FR	3) FROM: Astoria (04) Phone (503)325-5451 (State Forestry District)						(11)	STATE BRAND REGISTRATION NUMBER:
Ad	•	9 Hwy. 202, Asto	oria, OR 9	97103				
(4) PU	JRCHASER	:					(12)	STATE BRAND INFORMATION (COMPLETE):
		ss:						
Ph 	one Numbe	er:					٦	
(5)	MINIMU	I SCALING SPE	CIFICAT	IONS			_	
	CIES	MINIMUN	NET VOL	UME			_	
	nifers woods		10 10				_	~
Tialu	woods		10				(13)	PAINT REQUIRED: YES ☒
Арр	oly minimum volume	e test to whole logs over 40'	Westside				4	COLOR: Orange
Use	ESTSIDE S Region 6 actual tap eight Scale	oer rule. Logs over 40'.		YES	NO 		PI NO M	4) SPECIAL REQUESTS (Check applicable) EELABLE CULL (all species)
` ′	LOCATION	D SCALING S wed Locations web-site)	Species	Yard	Truck	Weight		THER: REMARKS
							1	
							Opera	ator's Name (Optional inclusion by District):
							(16)) SIGNATURES:
							- -	Purchaser or Authorized Representative Date
							- -	State Forester Representative Date
							-	State Forester Representative PRINT NAME
			1					

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.

EXHIBIT C – SAWMILL GRADEINSTRUCTIONS FOR FORM 343-307a (rev. 11/11)

(1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.

(2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau

P.O. Box 7002, Eugene, OR 97401 Phone: (541) 342-6007 Fax: (541) 342-2631

Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau

P.O. Box 580, Roseburg, OR 97470

Phone: (541) 673-5571 Fax: (541) 672-6381

Email: info@mwlgb.com

Northwest Log Scalers, Inc.

5526 NE 122nd Ave, Portland, OR 97230

Phone: (503) 254-0600 Fax: (503) 408-0919

Email: info@nwlogscalers.com

Pacific Rim Log Scaling Bureau, Inc.

8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718

Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O. Box 709, Forest Grove, OR 97116

Phone: (503) 359-4474 Fax: (503) 359-4476

Email: yamhill@attglobal.net

Pacific Log Scaling & Grading Bureau, Inc. P.O. Box 23939, Portland, OR 97281

Phone: (503) 684-5599 Fax: (503) 639-04880

Email: PacLogScale@aol.com

- (3) State District office, address and phone.
- (4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- (5) Minimum Scaling Specifications.
- (6) Westside Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Weight Scale Sample Check box if sale is to be a Weight Scale Sample. All specifics for handling, scaling and processing will be attached or explained in the Remarks section Item (15).
- (8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight conversion factors, per load volumes, weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

Revised 11/11

EXHIBIT C - PULP SORT

PROCESSING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1)	ORIGINAL REGISTRATION	(9)	SALE NAME: Long Walker
	REVISION NUMBER Date		COUNTY: Clatsop
	CANCELLATION Date		- · · · · · · · · · · · · · · · · · · ·
(2)	TO:	(10)	STATE CONTRACT NUMBER: 341-18-46
(3)	TO:(Approved Pulp Processing Facility) FROM: Astoria (4) Phone (503)325-5451	(11)	STATE BRAND REGISTRATION NUMBER
	(State Forestry District)	(12)	STATE BRAND INFORMATION: (COMPLETE BELOW)
(4)	PURCHASER:		
(5)	Scaling Bureau (TPSO) Processing Weight receipts: Mailing Address:		
	Phone Number:		
(6)	STATE Definition of Approved Pulp		
(-)	 Sort: Top portion of the tree (tops). All logs with a diameter (Big End) greater than8_ inches marked with blue paint. 	(13)	REMARKS:
L			
(7)	 PULP FACILITY PROCESSING INSTRUCTIONS: Pulp loads shall be weighed in lieu of scaling. One Ton = 2000 lbs (Short Ton). Pulp loads shall have a yellow Log Load Receipt attached. 	Oper	rator's Name (Optional inclusion by District):
	 Gross weight and truck tare weight for each load shall be machine printed on the weight receipt. Weigher shall sign the weight receipt. Weigher shall record the Log Load Receipt 	(14)	SIGNATURES:
	 number on the weight receipt. Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the 		Purchaser or Authorized Representative Date
	TPSO processing the Weight receipt.		State Forester Representative Date
(8)	TPSO PROCESSING INSTRUCTIONS		
	Mail to ODF weekly.		State Forester Representative PRINT NAME

Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.

• Convert to mbf using 10 tons per mbf.

Distribution: ORIGINAL: Salem / COPIES: TPSO, Approved Pulp Processing Location, Purchaser, District, Mgmt. Unit

EXHIBIT C - PULP SORT

INSTRUCTIONS FOR FORM 343-307b (rev. 11/11)

- (1) Must Complete. Check appropriate box. REVISION NUMBER requires comments in the Remarks Section (13). CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.
- (2) **Must Complete**. Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp
- (3) Must Complete. State Forestry District and District Phone Number.
- (4) Must Complete. Purchaser's business name as it appears on the Contract.
- (5) **Must Complete.** Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau

P.O. Box 7002, Eugene, OR 97401 Phone: (541) 342-6007 Fax: (541) 342-2631

Email: services@crls.com

Mountain Western Log Scaling & Grading Bureau

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Email Email: info@solsgb.com

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Email: info@nwlogscalers.com

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Phone: (503) 684-5599 Fax: (503) 639-04880

Email: PacLogScale@aol.com

- (6) **Must Complete.** Big end log not to exceed <u>8</u> inches. Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed <u>8</u> inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.
- (9) **Must Complete**. Enter sale name and county. If more than one county write in all the counties that the sale is located in.
- (10) Must Complete. Enter sale Contract number.
- (11) Must Complete. Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) **Must Complete**. Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (13).
- (13) Use this section to list any special instructions or the reason for any revisions in section item (1).
- (14) **Must Complete.** Purchaser required to sign and date completed form in addition to State Forester Representative, sign <u>and</u> print name on the form.

Salem Distribution Instructions: Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive \\WPODFFILL01\\Transfer\ScalingInstructions or e-mailed directly to scaling@odf.state.or.us. Scaling instructions for each brand should be scanned separately, for each approved TPSO.

EXHIBIT D FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
WIDIR	חוטוא	POINT	STATION	DRAINAGE
16 feet	12 feet	1A to 1B	0+00 to 26+50	Crowned/Ditch
16 feet	12 feet	1C to 1D	0+00 to 9+50	Crowned/Ditch
16 feet	12 feet	2A to 2B	0+00 to 20+00	Crowned/Ditch
16 feet	12 feet	2C to 2D	0+00 to 1+50	Crowned/Ditch
16 feet	12 feet	2E to 2F	0+00 to 1+00	Crowned/Ditch
16 feet	12 feet	3A to 3B	0+00 to 4+00	Crowned/Ditch
16 feet	12 feet	4A to 4B	0+00 to 25+60	Crowned/Ditch
16 feet	12 feet	4C to 4D	0+00 to 18+00	Crowned/Ditch
16 feet	12 feet	I1 to I2	0+00 to 48+00	Crowned/Ditch
16 feet	12 feet	13 to 14	0+00 to 68+15	Crowned/Ditch

<u>CLEARING</u>. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been marked, the clearing limits shall extend 10 feet back of the top of the cutslope and 10 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees.

GRUBBING CLASSIFICATION.

New construction - from the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

<u>CLEARING AND GRUBBING DISPOSAL</u>. Scatter in stable locations through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required. In areas where end-haul is required, clearing and grubbing debris shall be fully contained and hauled to a designated waste area. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees.

FOREST ROAD SPECIFICATIONS

<u>EXCAVATION</u>. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course or where material will accumulate in areas deemed a high-risk site by STATE.

All fills shall be machine compacted according to the "Compaction and Processing Requirements" in this Exhibit.

<u>ROAD WIDTH LIMITATIONS</u>. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

<u>Curve Widening</u>. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

<u>Subgrade</u>. Subgrade shall be crowned at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct "V" shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

<u>Ditchouts</u>. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

<u>TURNOUTS</u>. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 50 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart and as marked in the field.

<u>SLOPES</u>	Back Slopes	Fill Slopes
Solid Rock	Vertical to 1/4:1	
Fractured Rock	1/2 :1	
Soil - side slopes 50% and over	³ ⁄ ₄ :1	1½:1
Soil - side slopes less than 50%	1:1	1½:1

Top of cutslope shall be rounded.

<u>LANDINGS</u>. Landings shall be constructed as posted in the field, no less than 50 feet wide and no more than 70 feet wide unless otherwise approved by STATE. Surface is to be crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit.

<u>TURNAROUNDS</u>. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

<u>SEASONAL WINTERIZATION</u>. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit J, and blocked from vehicular traffic prior to October 1, annually and as directed by STATE.

FOREST ROAD SPECIFICATIONS

GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

- 1. <u>Timber Removal</u>. Remove all trees within posted right-of-way boundary as specified in Section 2210, "Designated Timber."
- 2. <u>Drainage Ditches</u>. Construct ditch lines, including ditch outs, as directed by STATE. Cut slopes of ditch lines and ditch outs shall not exceed a 1:1 slope. Construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE.
- 3. <u>Culvert Installation</u>. Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing. Fill construction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit. STATE may require the use of crushed rock for culvert bedding.
- 4. <u>Fill Armor and Energy Dissipator Construction</u>. Where rock is specified for fill armor, rock shall be machine placed and tamped at a 1½:1 slope, beginning at the toe of the fill. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit H
- 5. <u>Equipment</u>. All excavation and riprap placement shall be performed using a minimum 1½ cubic-yard, track-mounted excavator.
- 6. <u>Controlled Blasting</u>. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain material within the road prism.
- 7. Subgrade Preparation and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, ditchouts, fill construction, and other specified work prior to the application of surfacing rock.
 - (b) Subgrade shall be crowned at 4 to 6 percent.
 - (c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the "Compaction and Processing Requirements" in this Exhibit. Final road surface shall be crowned at 4 to 6 percent.

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS

<u>Segment</u>	<u>Station</u>	Work Description
1A to 1B	0+75	Begin curve widening left three feet.
	1+96	End curve widening left three feet.
	8+50	Begin subgrade reinforcement.
	9+50	End subgrade reinforcement.
	12+30	Install dissipator.rock for culvert
	15+80	Construct ditch out right.
	22+00	Install dissipator.rock for culvert
	25+20	Construct ditch out Right.
2A to 2B	1+00	Install culvert
	15+00	Install culvert
4A to 4B	0+90	Begin curve widening right two feet.
	3+80	End curve widening right two feet.
	3+10	Begin daylight through cut left.
	3+90	End daylight through cut left.
	5+10	Begin daylight through cut left.
	6+50	End daylight through cut left.
	8+00	Begin daylight through cut left.
	9+75	End daylight through cut left.
4C to 4D	5+30	Install culvert
	10+10	Install culvert

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- 1. <u>Excavated Materials</u>. Excavated materials shall be utilized for road construction. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit.
- 2. <u>Bank Slough Removal</u>. Excavate all bank slough. Bank slough material shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE. Waste materials shall be seeded and mulched in accordance with specifications in Exhibit J
- 3. <u>Culvert Replacement, Culvert Installation, Fill Reconstruction, and Fill Removal</u>. Existing culvert geometry shall be modified to provide for optimum drainage and culvert performance. Modifications may include, skewing the culvert and/or installing the culvert at gradients equal to or exceeding the drainage (or ditch) gradient. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing. All woody debris encountered during fill excavation shall be removed. All waste materials shall be hauled to nearby waste areas and shall be uniformly sloped and compacted for drainage. Waste materials shall be seeded and mulched in accordance with specifications in Exhibit J Fill reconstruction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit. Crushed rock shall be used for backfilling excavation trenches less than 3 feet deep. STATE may require the use of crushed rock for culvert bedding. Removed culverts shall be hauled to an approved refuse site off of STATE land.
- 4. <u>Drainage Ditches</u>. Restore or construct ditchlines, including ditchouts, as directed by STATE. Cut slopes of ditchlines and ditchouts shall not exceed a 1:1 slope. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels. Install a culvert marker at each newly installed culvert and at each existing culvert that is missing a marker that could be reached by a grader blade.
- 5. Rock Ditch Filter. Construct rock ditch filters as directed by STATE. Excavate a one foot deep, tapered sump on the upslope side, adjacent to the rock ditch filter. Excavated material shall be hauled to the designated waste areas as marked in the field and/or designated on Exhibit A. Waste materials shall be sloped and compacted for drainage. Construct each rock ditch filter with clean drain rock (6"-4" pit-run rock) and placed at a 2:1 slope within the specified ditch. Construct the center of the rock ditch filter at least 6 inches lower than the ends, to act as a spillway for runoff and to prevent water from flowing around the filter. Space the filters so that the bottom elevation of the upper filter is the same as the top center elevation of the next filter. Rock ditch filter dimensions shall be as shown on the "Typical Rock Ditch Filter" exhibit or as directed by STATE. Locations of the filters shall be determined by STATE.
- 6. <u>Sod Removal</u>. Remove/separate sod from crushed rock surfacing as directed by STATE. Sod material shall be scattered in stable locations through openings in the timber outside of the cleared right-of-way. In areas where sod cannot be scattered in a stable location, material shall be end hauled to designated waste areas as shown on Exhibit A, or other stable locations as directed by STATE.

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

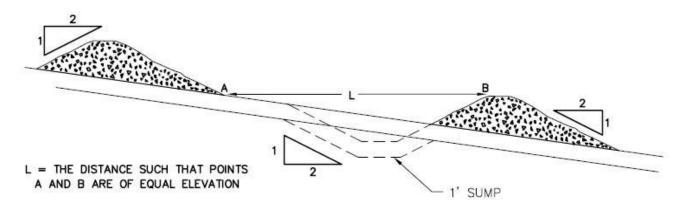
- 7. <u>Fill Armor and Energy Dissipator Construction</u>. Where rock is specified for fill armor, rock shall be machine placed and tamped at a 1½:1 slope, beginning at the toe of the fill. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit H.
- 8. <u>Equipment</u>. All excavation and riprap placement shall be performed using a minimum 1½ cubic yard, track-mounted excavator.
- 9. Road Grading, Subgrade Preparation, and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, and other specified work prior to the application of new surfacing rock.
 - (b) Cut out all potholes and/or washboard sections from the existing surfacing.
 - (c) Apply required patching and leveling rock, as directed by STATE.
 - (d) Process (grade and mix) the existing surface and added base rock. Provide for a crown of 4 to 6 percent, and compact in accordance to the "Compaction and Processing Requirements" in this Exhibit.
 - (e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance to this Exhibit.

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS

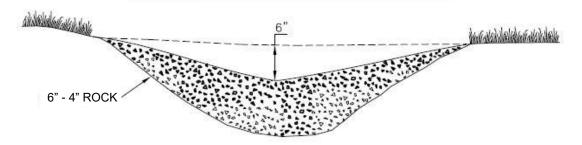
Segment	<u>Station</u>	Work Description
I1 to I2	0+85	Clear culvert outlet.
	3+90	Clear culvert outlet.
	35+60	Begin sod removal.
	46+20	Begin ditch reconstruction.
	48+00	End sod removal.
13 to 14	43+05	Install energy dissipator.
	43+50	Install series of three rock ditch filters.

EXHIBIT D

TYPICAL ROCK DITCH FILTER



SPACING BETWEEN ROCK FILTERS



ROCK DITCH FILTER

EXHIBIT D ROAD SURFACING

ROAD SEGME	POINT TO POINT Sta. to Sta			a.	T0741			
	D1 0'		Depth of	1A to 1E	3	0+00 to 26+	TOTAL	
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per		Number of	VOLUME (CY)	
Base Rock	5"-0" Crushed	0+00-26+50	10	Station	63	Stations	26.5	1,670
Surface Rock	3/4"- 0" Crushed	0+00-2+50, 12+00-26+50	3	Station	16	Stations	16.5	264
Turnouts	5"-0" Crushed	5+25, 13+75, 17+75, 20+60, 23+00	N/A	Turnout	22	Turnouts	5	110
Turnarounds	5"-0" Crushed	3+60, 10+60, 14+75, 26+50	N/A	Turnaround	11	Turnarounds	4	44
Landings	6"- 0" Pit-run	5+25,	N/A	Landing	50	Landings	1	50
Subgrade Re- enforcement	6"- 0" Pit-run	8+50- 9+50	N/A	Station	40	Stations	1	40
Curve Widening	5"-0" Crushed	0+75- 1+96	10	Station	11	Stations	1	11
Dissipator	24"-6" Rip Rap	12+30, 22+00	N/A	Dissipator	10	Dissipator	2	20
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22
Total Rock for F			1A to 1B					2,232
ROAD SEGME	NT: 1C to 1D			POINT TO P		Sta. to Sta		TOTAL
	Rock Size		Depth of	1C to 1E		0+00 to 9+	-50	VOLUME
Application	and Type	Location	Rock (inches)	Volume (0 Per	CY)	Number Of		(CY)
Base Rock	5"-0" Crushed	0+00-9+50	10	Station	63	Stations	9.5	599
Surface Rock	3/4"- 0" Crushed	0+00-9+50	3	Station	16	Stations	9.5	152
Turnouts	5"-0" Crushed	5+50	N/A	Turnout	22	Turnouts	1	22
Turnarounds	5"-0" Crushed	0+75	N/A	Turnaround	11	Turnarounds	1	11
Landings	6"- 0" Pit-run	5+25	N/A	Landing	50	Landings	1	50
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22
Total Rock for F	1C to 1D					856		

ROAD SURFACING

ROAD SEGME	NT: 2A to 2B			POINT TO F	POINT	Sta. to St	a.	T0T41	
Dools C'			Depth of	2A to 2B		0+00 to 20+00		TOTAL	
Application	Rock Size and Type	Location	Rock (inches)			Number of		VOLUME (CY)	
Base Rock	5"-0" Crushed	0+00- 20+00	10	Station	63	Stations	20	1,260	
Turnarounds	5"-0" Crushed	6+00, 10+00, 17+50	N/A	TA	11	TAs	3	33	
Landings	6"- 0" Pit-run	20+00	N/A	Landing	70	Landings	1	70	
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22	
Total Rock for F	Road Segment:			2A to	2B			1,385	
ROAD SEGME	NT: 2C to 2D			POINT TO F	POINT	Sta. to St	a.	TOTAL	
	D1 O'		Depth of	2C to 2	D	0+00 to 1+	50	TOTAL	
Application	Rock Size And Type	Location	Rock (inches)	Volume (CY)	Number Of	•	VOLUME (CY)	
Base Rock	5"-0" Crushed	0+00-1+50	10	Station	63	Stations	1.5	95	
Landings	6"- 0" Pit-run	1+50	N/A	Landing	70	Landings	1	70	
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22	
Total Rock for F	Road Segment:			2C to 2D				187	
ROAD SEGME	NT: 2E to 2F		POINT TO POINT Sta.			Sta. to St	Sta. to Sta.		
	D1 O'		Depth of	2E to 2F		0+00 to 1+00		TOTAL	
Application	Rock Size And Type	Location	Rock (inches)	Volume (CY)	Number Of		(CY)	
Base Rock	5"-0" Crushed	0+00-1+00	10	Station	63	Stations	1	63	
Landings	6"- 0" Pit-run	1+00	N/A	Landing	70	Landings	1	70	
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22	
Total Rock for F	Road Segment:			2E to				155	
ROAD SEGME	NT: 3A to 3B			POINT TO F	TNIO	Sta. to Sta.		TOTAL	
	Daal- Ci		Depth of	3A to 3	В	0+00 to 4+	00	TOTAL	
Application	Rock Size And Type	Location	Rock (inches)			Number Of	•	VOLUME (CY)	
Base Rock	5"-0" Crushed	0+00-4+00	10	Station	63	Stations	4	252	
Landings	6"- 0" Pit-run	2+00	N/A	Landing	50	Landings	1	50	
Landings	6"- 0" Pit-run	4+00	N/A	Landing	70	Landings	1	70	
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22	
Total Rock for F	Road Segment:			3A to	3B			394	

ROAD SURFACING

ROAD SEGME	POINT TO P	OINT	Sta. to S	TOTAL					
Dools Cine			Depth of		4A to 4B		0+00 to 25		
Application	Rock Size and Type	Location	Rock (inches)	Volume (CY) Per		Number Of		(CY)	
Base Rock	5"-0" Crushed	0+00- 25+60	10	Station	63	Stations	25.6	1,613	
Turnouts	5"-0" Crushed	5+00, 13+70, 19+60	N/A	Turnout	22	Turnouts	3	66	
Turnarounds	5"-0" Crushed	23+00	N/A	Turnaround	11	Turnarounds	1	11	
Landing	6"- 0" Pit-run	25+60	N/A	Landing	70	Landings	1	70	
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22	
Total Rock for F					o 4B			1,782	
ROAD SEGME	NT: 4C to 4D			POINT TO P	OINT	Sta. to S	ta.	TOTAL	
	Rock Size		Depth of	4C to 4E)	0+00 to 18	+00	VOLUME	
Application	and Type	Location	Rock (inches)			Numbe Of	r	(CY)	
Base Rock	5"-0" Crushed	0+00- 18+00	10	Station	63	Stations	18	1,134	
Turnouts	5"-0" Crushed	3+60, 8+80	N/A	Turnout	22	Turnouts	2	44	
Turnarounds	5"-0" Crushed	13+90	N/A	Turnaround	11	Turnarounds	1	11	
Junction	5"-0" Crushed	0+00	10	Junction	22	Junctions	1	22	
Landings	6"- 0" Pit-run	18+00	N/A	Landing	70	Landings	1	70	
Total Rock for F				4C t	1,281				
ROAD SEGME	NT: I1 to I2			POINT TO P	OINT	Sta. to S		TOTAL	
	Rock Size		Depth of	I1 to I2		0+00 to 48	+00	TOTAL VOLUME	
Application	and Type	Location	Rock (inches)	Volume (0 Per	CY)	Numbe Of	r	(CY)	
Subgrade Leveling	5"-0" Crushed	N/A	N/A	Load	11	Loads	16	176	
Surface Rock	5"-0" Crushed	35+10- 48+00	N/A	Station	13	Stations	12.90	168	
Turnouts	5"-0" Crushed	44+05	N/A	Turnout	11	Turnouts	1	11	
Junctions	5"-0" Crushed	40+50	N/A	Junction	11	Junctions	1	11	
Total Rock for F	Road Segment:		I1 to I2					366	

ROAD SURFACING

ROAD SEGMENT: 13 to 14				POINT TO P	OINT	Sta. to S	ta.	
Annlination	Rock Size ,	Lagation	Depth of	13 to 14		0+00 to 68+15		TOTAL VOLUME
Application	and Type	Location	Rock (inches)	Volume (CY) Per		Number Of		(CY)
Subgrade Leveling	5"-0" Crushed	N/A	N/A	Load	11	Loads	10	110
Traction Rock	3/4"- 0" Crushed	0+00 -12+20	2	Station	13	Stations	12.20	159
Turnouts	5"-0" Crushed	8+05	N/A	Turnout	11	Turnouts	1	11
Junctions	5"-0" Crushed	11+05	N/A	Junction	11	Junctions	1	11
Dissipator	24" - 6 " Rip Rap	43+05	N/A	Dissipator	33	Dissipators	1	33
Ditch Filter	6"- 0" Pit-run	43+50	N/A	Filter	11	Filters	1	11
Total Rock for Road Segment:				l3 t	o 14			335

Roads shall be uniformly graded, shaped, and approved by STATE prior to rocking.

24"-6" Rip Rap	6"-0" Pit Run	5"-0" Crushed	3/4"-0" Crushed	Total
53	621	7,722	575	8,971

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Rock Checking. All rock spreading shall be done only when a STATE representative is present. STATE shall issue a receipt for each load delivered, and rock shall be measured without allowance for shrinkage or shakedown during hauling. Total truck measure volume for each road segment shall be as shown on Exhibit D. Deliver at least 500 cubic yards per 8-hour shift, unless otherwise approved by STATE. A penalty of \$10 for each 10 cubic yards which are not delivered during a single shift shall be billed, and payment shall be required prior to final acceptance of the project by STATE.

<u>Depth Measurement</u>. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE.

<u>Load Records</u>. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15th of each month.

COMPACTION AND PROCESSING REQUIREMENTS

<u>Moisture Content</u>: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

<u>Compaction Pass</u>: A pass is defined as traveling a road section forward and then backward over that same section.

<u>Subgrade</u>. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments	1

<u>Fills</u>. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS	
All road segments.	1, 2, 3, and 4	

COMPACTION AND PROCESSING REQUIREMENTS

<u>Crushed Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments requiring crushed rock.	1

<u>Pit-Run Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of pit-run rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 8 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All Pit-Run road segments	5

COMPACTION EQUIPMENT OPTIONS

- (1) <u>Vibratory Rollers</u>. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) <u>Rubber-Tired Skidders</u>. A rubber-tired skidder weighing a minimum of 20,000 pounds shall be operated over the fill layers so that the entire layered surface comes in contact with the tires. Skidders with oversized tires (high flotation) are not acceptable for compaction.
- (3) <u>Tampingfoot Compactors</u>. Tampingfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.
- (4) <u>Vibratory Hand-Operated or Backhoe-Mounted Tamper</u>. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts. The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.
- (5) <u>Dozer</u>. A dozer/track-type tractor weighing a minimum of 82,000 pounds shall be operated over the pitrun rock so that the entire surface comes in contact with the tracks.

EXHIBIT E

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract.

Culverts shall be constructed of corrugated double-walled polyethylene.

Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-06, Type S Culvert.

Polyethylene culverts shall not be used where required culvert diameter is over 24 inches.

Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as specified in special instructions. Culverts in live streams shall be installed with the inlet and outlet on grade with the stream bottom, unless otherwise specified in writing.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed.

Cross drain culverts shall be installed at a slope steeper than the incoming ditch grade, but not less than 3 percent or greater than 10 percent.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

Backfill shall consist of, crushed rock or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the culvert.

Transporting of the culvert shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

EXHIBIT E

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36" and 18" for culverts 42" to 96". Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water.

The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.)

Compaction by tamping utilizing a Vibratory Hand-Operated or Backhoe-Mounted Tamper is required for all stream crossing culverts.

All culverts scheduled for replacement shall become property of the PURCHASER and be removed from STATE land and hauled to an approved refuse site in the same project period in which replacement occurred.

The intake ends of culverts in fills less than 3 feet to the top of the culvert shall be marked by driving white fiberglass posts within 6 inches of the downgrade side. Posts shall be a minimum of 6 feet long and 2½ inches wide, with the spade driven 2 feet into the ground.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

EXHIBIT E

CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	MATERIAL TYPE	GAUGE	ROAD SEGMENT POINT TO POINT	STATION
(1)	18	40	CPP	N/A	1A to 1B	3+00
(2)	18	30	CPP	N/A	1A to 1B	3+90
(3)	18	30	CPP	N/A	1A to 1B	8+90
(4)	18	40	CPP	N/A	1A to 1B	12+30
(5)	18	40	CPP	N/A	1A to 1B	22+00
(6)	18	40	CPP	N/A	1C to 1D	1+60
(7)	18	30	CPP	N/A	1C to 1D	5+00
(8)	18	30	CPP	N/A	2A to 2B	1+00
(9)	18	30	CPP	N/A	2A to 2B	15+00
(10)	18	30	CPP	N/A	4A to 4B	5+70
(11)	18	30	CPP	N/A	4A to 4B	9+20
(12)	18	30	CPP	N/A	4A to 4B	12+20
(13)	18	30	CPP	N/A	4C to 4D	5+30
(14)	18	30	CPP	N/A	4C to 4D	10+10

CPP = Polyethylene

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

- 1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:
 - (a) Location of benches and roads to benches.
 - (b) Disposal site for woody debris, overburden and reject material.
 - (c) Time lines for rock quarry use.
 - (d) Erosion Control measures.
- PURCHASER shall schedule and coordinate quarry and stockpile usage with other existing or planned activity requiring quarry or stockpile usage. PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.
- 3. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, and the quarry floor, shall be cleared at the termination of use. Overburden shall be removed for a distance of 20 feet beyond the developed rock source.
- 4. In addition to overburden removal necessary for development of rock sources, utilize up to a maximum of 80 hours of C330 excavator, or equivalent and 80 hours of 20 cubic yard Off Road Dump truck time to continue overburden excavation in the overburden removal area shown on Exhibit F, Page 4. Portions of this overburden removal may be completed after rock crushing operations.
- 5. All overburden and reject material shall be hauled to the designated waste area as directed by STATE.
- 6. PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that sediment, rock, or debris shall not be washed, conveyed, or otherwise deposited in any stream.
- 7. At the Buster Creek Quarry, fall all timber within the posted right-of-way boundary and remove all merchantable timber. All woody debris, including stumps and Slash shall be hauled to the designated disposal areas, piled and disposed of by burning as directed by STATE.
- 8. PURCHASER shall obtain a FPA Burn Permit prior to debris disposal for the Buster Creek Quarry.
- 9. Blasting shall not be allowed from March 1 through July 7.
- 10. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area. PURCHASER shall maintain a comprehensive blasting log that contains all pertinent data for all blasting operations. The blasting log shall be submitted to the STATE after the completion of all blasting activity. The blasting log is intended for STATE record keeping purposes only.
- 11. Benches shall be maintained/constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.
- 12. New quarry access roads shall be constructed to maintain access to the benches and facilitate overburden and rock removal to the waste area and crushing area. Specific location of the new roads shall be included in the quarry development plan.
- 13. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

- 14. Oversized material that is produced or encountered during development shall be broken down and utilized for crushing.
- 15. The quarry floor shall be developed to provide for drainage away from the quarry. All quarry and stockpile site drainage ditches shall be maintained. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.
- 16. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.
- 17. PURCHASER may choose to utilize either the existing crushing site at the top of the quarry, or the existing, lower quarry floor for quarry development and rock crusher set up. Details of the set up location and proposed development shall be included in the quarry development plan. If the lower quarry floor is utilized for rock crusher set up, STATE will work with PURCHASER to identify a suitable waste area for reject materials.
- 18. Waste areas located in the lower quarry floor shall be seeded and mulched as directed by STATE.

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

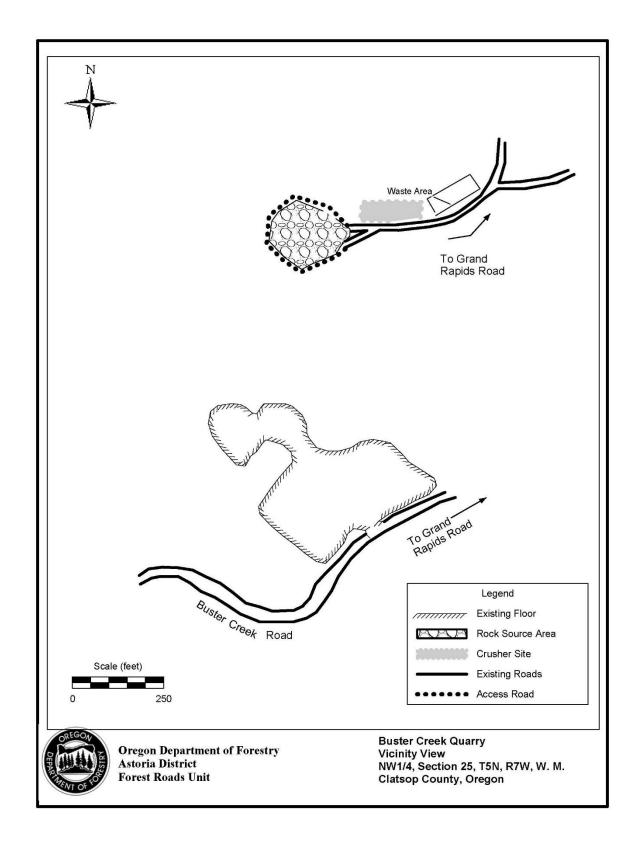


EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

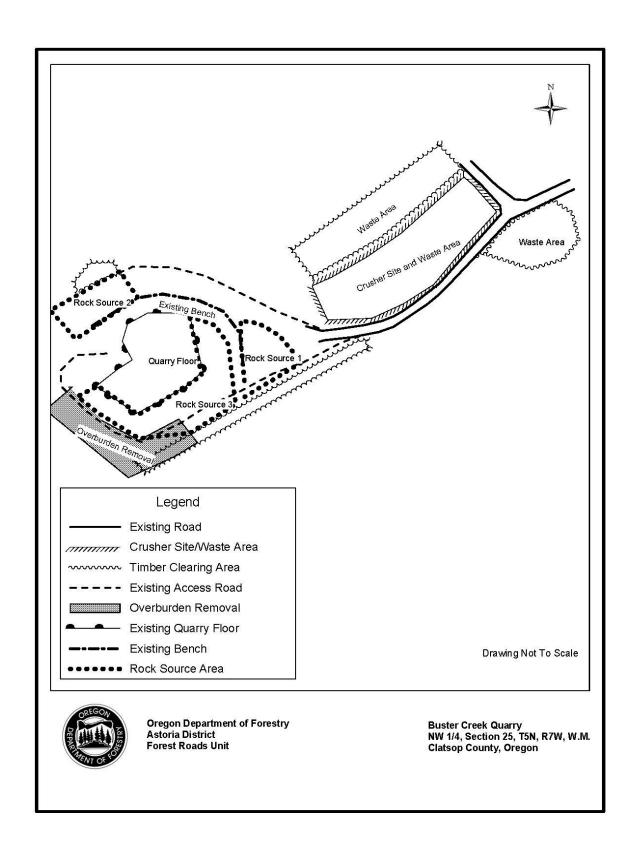


EXHIBIT G

CRUSHED ROCK SPECIFICATIONS

<u>Materials</u>. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay. STATE will require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Rock crushing shall be limited to periods when weather conditions are acceptable to STATE.

<u>Quality and Grading Requirements</u>. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow.

Rock strength: for rock not produced from STATE quarries, the material from which base material is produced or manufactured shall meet the following test requirement for Aggregate Hardness - Test Method AASHTO T 96, 35 percent Maximum.

For the purpose of crushing rock specified under the projects in Section 2610, "Project Work," PURCHASER shall utilize a three-stage rock crusher, or equivalent, unless otherwise approved by STATE.

The rock crusher shall be calibrated to produce rock as specified in this exhibit. Prior to the commencement of production crushing, PURCHASER shall sample, test, and provide rock test results meeting STATE specifications. STATE may then sample and test crushed rock for approval to proceed. PURCHASER shall take one sample of each 2,000 cubic yards of crushed rock material produced thereafter, using approved AASHTO sampling procedures. PURCHASER shall submit samples to a certified laboratory or shall perform testing for gradation requirements using AASHTO T 11 and AASHTO T 27 testing procedures. Prior to testing, each sample shall be split, making one-half of the sample, with proper identification, available for testing by STATE. Each sample and the results of PURCHASER testing shall be made available to STATE within 24 hours of sampling. Any rock crushed prior to STATE approval to proceed shall not be credited to the required rock quantity. Any subsequent rock tests not meeting STATE specifications shall be reason for rejection of that portion of crushed rock produced after that test and shall not be credited to the required rock quantity. STATE may sample the crushed rock at any time during the operation. Results of STATE's tests shall prevail over all other test results.

EXHIBIT G

DURABLE CRUSHED ROCK SPECIFICATIONS

Grading Requirements

For 5"-0"	Passing	6" sieve	100%
	Passing	5" sieve	90-100%
	Passing	4" sieve	90-100%
	Passing	2" sieve	50-80%
	Passing	3/4" sieve	15-50%
	Passing	1/4" sieve	0-20%

PIT-RUN ROCK SPECIFICATIONS

For 6"-0" Pit-Run	Passing	10" sieve	100%
	Passing	6" sieve	60-85%
	Passing	3" sieve	30-50%
	Passing	1/4" sieve	0-20%

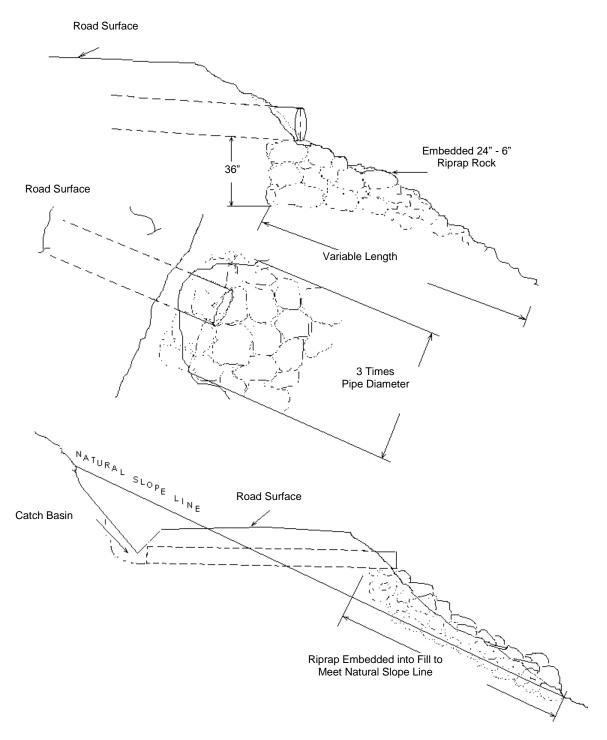
<u>For 6"-4" Pit-Run</u> A minimum of 50 percent of the material shall measure a minimum of 5 inches, measured in one dimension. Material shall be clean, well graded, and free of 3"-0" fines.

<u>For 24"-6" Riprap</u> A minimum of 50 percent of the material shall measure a minimum of 24 inches, measured in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.

Control of gradation shall be by visual inspection by STATE.

EXHIBIT H

TYPICAL EMBEDDED ENERGY DISSIPATOR



Dissipator shall be installed prior to the installation of the culvert, unless approved by STATE.

EXHIBIT I

ROAD VACATING SPECIFICATIONS

PURCHASER shall vacate at the following points: V1 to V2. Specific objectives for this project include:

- (a) Fill removal and stream channel development.
- (b) Culvert removal.
- (c) Restoration of natural contours by outsloping of the road prism.
- (d) Sidecast pullback.
- (e) Minimize disturbance of existing vegetation.
 - (1) <u>Tree Removal.</u> Cut or remove all trees necessary to access the project area and to facilitate vacating operations, as directed by STATE. Timber shall be removed as designated timber.
 - (2) <u>Fill Removal and Stream Channel Development.</u> Remove fills to the natural stream course level. Stream channel shall be excavated/developed to specified widths. Developed stream banks shall be sloped at natural contours or no steeper than 1 ½:1, as directed by STATE.
 - (3) <u>Culvert Removal.</u> Remove drainage structures and culverts. Removed culverts shall be hauled to an approved refuse site off of STATE land.
 - (4) Use of Excavated Materials.
 - (A) <u>Fill Excavation and Sidecast Pullback.</u> Excavated materials shall be placed on the interior (cut) side of the road, and utilized to restore the cutslope to natural contours, or to a minimum 10 percent outsloped surface for drainage. Any excess material will be hauled to a designated waste area, as directed by STATE.
 - (B) Woody Debris Shall be placed on the surface of pullback/fill material.
 - (C) <u>Block Roads.</u> Use excavated material from fill removals to block roads from vehicle access, as directed by STATE.
 - (5) <u>Erosion Control.</u> Erosion control shall be completed in a progressive manner. Grass seed and straw mulch shall be applied for every 500 feet of road vacated, prior to continuing work.
 - All excavated material and bare soil shall utilize grass seed and straw mulch approved by STATE and in accordance with the specifications in Exhibit J. Applied mulch shall be a minimum of 2 inches deep and provide a uniform cover.
 - (6) <u>Construct Waterbars</u> as directed by STATE. Construct waterbars according to the specifications in Exhibit K.

EXHIBIT I

ROAD VACATING SPECIFICATIONS

- (7) <u>Equipment.</u> A minimum 1½ cubic-yard, track mounted excavator shall be used for all excavation, culvert removal, streambed preparation, road blocking, and waterbarring, unless otherwise approved in writing by STATE.
- (8) Dry Conditions. All work shall be performed during dry conditions acceptable to STATE.
- (9) Support, including transport, other equipment, replacements, supplies, maintenance, and repairs, shall be furnished as required to complete the project and shall be furnished without cost to STATE, other than as agreed under the contract terms.

SPECIFIC INSTRUCTIONS/ SPECIFICATIONS:

<u>Segment</u>	<u>Station</u>	Work Description
V1 to V2	0+00	Construct waterbar.
	0+50	Construct waterbar.
	1+15	Remove fill and culvert. Develop a 4 foot wide natural stream channel. Seed and mulch exposed soils.
	2+50	Construct waterbar.
	3+50	Construct waterbar.

EXHIBIT J

SEEDING AND MULCHING

This work shall consist of preparing seedbeds and furnishing and placing required seed and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds. Apply seed and straw mulch to all waste areas, and bare soils resulting from Project No. 4 and any skid trails within posted stream buffers.

<u>Seeding Seasons</u>. Seeding shall be performed only from <u>March 1</u> through <u>June 15</u> and <u>August 15</u> through <u>October 31</u>. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started.

APPLICATION METHODS FOR SEED

<u>Dry Method</u>. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, or other approved mechanical seeding equipment shall be used to apply the seed in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed is applied in dry form.

APPLICATION RATES FOR SEED

The seed mixture listed below shall be applied at 100 lbs. per acre. The seed mixture shall be comprised of the following:

SPECIES	MIXTURE	PURE LIVE SEED	GERMINATION
Annual Rye	33%	95%	>90%
Orchard Grass	33%	95%	>90%
Perennial Rye	34%	95%	>90%

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

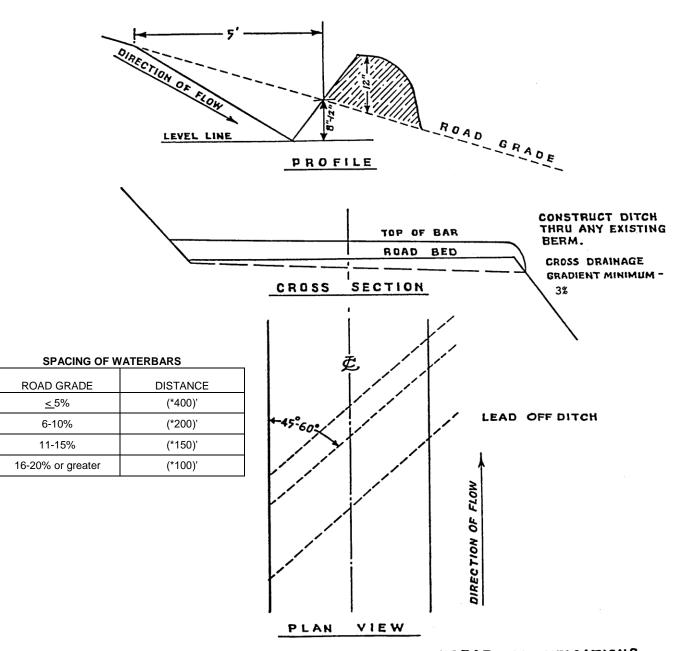
APPLICATION RATES FOR MULCH

Place straw mulch to a reasonably uniform thickness of $1\frac{1}{2}$ to $2\frac{1}{2}$ inches. This rate requires between 2 and 3 tons of dry mulch per acre.

Application Locations:

Road Segment	Location
V1 to V2	1+15
Waste Areas	All

EXHIBIT K
WATERBAR SPECIFICATIONS



WATERBAR SPECIFICATIONS FOR CROSS DITCHING #298

PART IV: OTHER INFORMATION

State Timber Sale Contract No. 341-18-46 Long Walker Page 1 of 2



WRITTEN PLAN

Operator:	Landowner:	Oregon Department of Forestry (BOF)	
Notification and Unit #:	Operation Name or Vicinity:		Long Walker
\$	STATUTORY WRITT	EN PLAN	
A Statutory Written Plan is required for a	ny activities that will b	e within 100 fe	eet of the following resource(s):
Stream Names: Area 1-Tributary to Strum Creek Area 4- Tributary to Walker Creek	Stream Class Small Type F Small Type F	ification:	
Riparian Management Area Width: Type F stream buffer is posted at 100 to 1	50 feet from the strea	m.	
Statutory Written Plan required by: ORS 527.670(3)(a) and OAR 629-605-017	70(2) for an operation	within 100 feet	of a Type F or Type D stream.
left in the RMA where felled.	ural openings to the matream buffers (RMA's buffers (RMA's) will be a quatic areas.	naximum extent), except in cab e felled away fro	t possible. le corridors, and felled trees will be om or parallel to the streams to
It is anticipated that the only activity condulines through the riparian area. Logging linexcept during rigging. During rigging the line	nes may cross, but wi	Il not be lowere	ed into the RMA's during yarding,
I, the undersigned, submit this written plan regarding the operations conducted within on this plan:			
Submitted:Purchaser/Operator Contract Rep	resentative		Date:

WRITTEN PLAN



Operator:	Landowner:	Oregon Departi	ment of Forestry (BOF)		
Notification and Unit #: 341-18-46	Long Walker				
STATUTORY WRITTEN PLAN					
Protected Resources: 1. Unnamed tributary to Strum Creek,	a small Type F stre	eam (V1 to V2).			
 Specific Site Characteristics: An existing fill with metal culvert croremoved returning the stream change removal and waterbar installation. 					
An abandoned fill with metal culvert will be removed returning the stream			Strum Creek. This fill and culver		
Resource Protection Practices: Work will be performed only during dry was September 1, annually. Work will be performed in an efficient are Machine activity in stream channel will be cubic yard track mounted excavator. Reconstructed slopes will not exceed 1. Excavated waste materials will be hauled All bare soils and waste areas will be multiple.	nd timely manner to be minimized. All e 5:1. ed to approved was ulched and/or seed	o reduce the amou excavation will be p ste areas and left in ded/fertilized to pre	nt of time of stream disturbance. performed using a minimum 1 ½ n a stable condition. event erosion.		
regarding the operations conducted within 1 on this plan:					
Submitted: Purchaser/Operator Contract Repre	sentative		Date:		

CC: Operator, Purchaser, District file, Forest Roads Unit, Jewell Unit

State Timber Sale Contract No. 341-18-46 Long Walker



OREGON DEPARTMENT of FISH and WILDLIFE SMALL PUMP SCREEN SELF CERTIFICATION

The Oregon Water Resources Department in coordination and cooperation with the Oregon Department of Fish and Wildlife includes screen requirements on pumps to protect fish as a condition of many surface water and/or reservoir water right permits. This is done in accordance with ORS 537.153.

The Oregon Department of Fish and Wildlife does not usually inspect small pump screens at **pumped** diversions less than 225 gpm (gallons per minute), but furnishes the following fish screening criteria information to the water right permit holder:

Screen material open area must be at least 27% of the total wetted screen area.

Perforated plate: Openings shall not exceed 3/32 or 0.0938 inches (2.38 mm).

Mesh/Woven wire screen: Square openings shall not exceed 3/32 or 0.0938 inches (2.38 mm) in the narrow direction, e.g., 3/32 inch x 3/32 inch open mesh.

Profile bar screen/Wedge wire: Openings shall not exceed 0.0689 inches (1.75 mm) in the narrow direction.

Screen area must be large enough not to cause fish impact. Wetted screen area depends on the water flow rate and the water approach velocity. **Approach velocity** is the water velocity perpendicular to and approximately three inches in front of any part of the screen face.

An Active pump screen is a self-cleaning screen that has a proven cleaning system. The **screen approach velocity for active pump screens** shall not exceed 0.4 fps (feet per second) or 0.12 mps (meters per second). The wetted screen area in square feet is calculated by dividing the maximum water flow rate in cubic feet per second (1 cfs = 449 gpm) by 0.4 fps.

A Passive pump screen is a screen that has no cleaning system other than periodic manual cleaning. Screen approach velocity for passive pump screens shall not exceed 0.2 fps or 0.06 mps. The wetted screen area in square feet is calculated by dividing the maximum water flow rate by 0.2 fps.

For further information on fish screening please contact:

Oregon Department of Fish and Wildlife, Statewide Fish Screening Coordinator: 503.947.6229 Oregon Department of Fish and Wildlife, Screening Program Administrative Specialist: 503.947.6224

As evidence of having met fish screen installation requirements, please sign the certification and send to: Oregon Water Resources Department, Water Rights Section, 725 Summer Street NE, Suite A, Salem, OR 97301-1271.

Certification: I certify that my small pumped diversion of less than 225 gpm meets fish screening criteria, and that I will maintain it to comply with regulatory criteria. I also understand that should fish screening standards change, I may be required to modify my installation to meet applicable standards.