PART III: EXHIBITS

State Timber Sale Contract No. 341-13-53 Beaky Buzzard

EXHIBIT B

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OREGON DEPARTMENT OF FORESTRY

TIMBER SALE OPERATIONS PLAN

(See Page 2 for instructions)

Date	Received by STATE:	(5) State Bra	and Information (complete):	
(1)	Contract No.: <u>341-13-53</u>			
(2)	Sale Name: Beaky Buzzard	<u></u>		
(3)	Contract Expiration Date: October 31, 2015	Project Comple	etion Dates:	
(4)	Purchaser:			
(6)	Purchaser Representatives:		G II/O/I	
	Projects:	Phone:		Home:
	Projects:	Phone:		Home:
	Projects:	Phone:	Cell/Other Phone:	Home:
	Projects:	Phone:	Cell/Other Phone:	Home:
	Logging:	Phone:	Cell/Other Phone:	Home:
	Logging:		Cell/Other	
	Logging:		Cell/Other	
	Logging:		Cell/Other	
(7)		Thone.	I none.	
(7)	State Representatives:		Cell/Other	
	Projects:	Phone:	Phone: Cell/Other	Home:
	Logging:	Phone:	Phone:	Home:
(8)	Name of Subcontractors & Starting Dates:			
	Projects: No(s)	Date:	Phone:	
	No(s)	Date:	Phone:	
	No(s)	Date:	Phone:	
	No(s)	Date:	Phone:	
	Logging: Felling	Date:	Phone:	
	Yarding:	Date:	Phone:	
(9)	Comments:			

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.

EXHIBIT B

INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN TO STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No. (from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.
 - Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 - 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 - 2. Locations of spur roads planned for construction, other than those required by the timber sale contract. Provide spur road specifications.
 - 3. Location of proposed tractor yarding roads. Show if and how marked on the ground.
 - 4. Location of temporary stream crossings.
 - 5. List the sequence of performing project work.
 - 6. Location of rock sources attach pit development plans.

1	Cable Landing, with numbers for sequence.
A	Tractor Landing with alphabetical sequence.
	Approximate setting boundary.
	Spur truck roads.
~~	Tractor yarding roads.
X	Temporary stream crossings.

EXHIBIT B

OPERATIONS PLAN

Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Project No. 2 (road segment I1-I2)



Project No. 2 (road segment I3-I4) & Project Nos. 1 & 3



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASERS must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED: Date:	SUBMITTED BY: PURCHASER
STATE OF OREGON - DEPARTMENT OF FORESTRY	1 OKCII ISEK
Title	Title

Original: Salem

cc: District File, PURCHASER, Operator, Sunset Unit, Operations Forester

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EXHIBIT C – SAWMILL GRADE (WESTSIDE SCALE)

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

REVISION CANCELL (2) TO: (3) FROM: A (5) Address 9 (4) PURCHAS Mailing Ac	REGISTRATION NUMBER ATION (Third Party Scalestoria District (04) Properties Forestry District) 2219 Hwy 202, Astoria, SER: Iddress: Imber:	Da Da Da ong Organiza none (503) OR 97103	ate ation) 325-54	51		(9) (10) (11) (12)	
(5) MINIM SPECIES Conifers Hardwoods	UM SCALING SPE	NET VOLU				(13)	PAINT REQUIRED: YES ☒ COLOR: Orange
(6) WESTSID Use Region 6 act	volume test to whole logs over the SCALE: tual taper rule. Logs over 40'. cale Sample	40' Westside	YES	N(PEI NO ME) SPECIAL REQUESTS (Check applicable) ELABLE CULL (all species)
LOCATION	/ED SCALING ONS pproved Locations web-site)	Species	Yard	Truck	Weight		REMARKSator's Name (Optional inclusion by District):
						(16)	Purchaser or Authorized Representative Date State Forester Representative Date
							State Forester Representative PRINT NAME

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.

EXHIBIT C - SAWMILL GRADE

INSTRUCTIONS FOR FORM 343-307a (rev. 11/11)

Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.

Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau

P.O. Box 7002, Eugene, OR 97401

Phone: (541) 342-6007 Fax: (541) 342-2631

Email: services@crls.com

Southern Oregon Log Scaling & Grading Bureau

P.O. Box 580, Roseburg, OR 97470

Phone: (541) 673-5571 Fax: (541) 672-6381

Email: info@southernoregonlogscaling.com

Northwest Log Scalers, Inc . 5526 NE 122nd Ave, Portland, OR 97230

Phone: (503) 254-0600 Fax: (503) 408-0919

Email: info@nwlogscalers.com

Pacific Rim Log Scaling Bureau, Inc.

8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718

Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O. Box 709, Forest Grove, OR 97116

Phone: (503) 359-4474 Fax: (503) 359-4476

Email: yamhill@attglobal.net

Pacific Log Scaling & Grading Bureau, Inc. P.O. Box 23939, Portland, OR 97281

Phone: (503) 684-5599 Fax: (503) 639-4880

Email: PacLogScale@aol.com

- State District office, address and phone. (3)
- Enter Purchaser's business name, address, and phone number as it appears on the Contract.
- Minimum Scaling Specifications.
- Westside Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment (6)Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- Weight Scale Sample Check box if sale is to be a Weight Scale Sample. All specifics for handling, scaling and processing will be attached or explained in the Remarks section Item (15).
- Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.
- (9) Enter sale name and county.
- (10) Enter sale Contract number.
- (11) Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (15).
- (13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.
- (14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.
- (15) Use this space to designate any weight conversion factors, per load volumes, weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

Salem Distribution Instructions: Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive \\WPODFFILL01\Transfer\ScalingInstructions or e-mailed directly to scaling@odf.state.or.us. Scaling instructions for each brand should be scanned separately, for each approved TPSO.

State Timber Sale Contract No. 341-13-53 Beaky Buzzard Page 3 of 4 629-Form 343-307b Revised 11/11

EXHIBIT C - PULP SORT

PROCESSING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1)	ORIGINAL REGISTRATION Date	(9)	SALE NAME: Beaky Buzzard
	REVISION NUMBER Date		COUNTY: Clatsop
	CANCELLATION Date		•
(2)	TO:	(10)	STATE CONTRACT NUMBER: 341-13-53
	(Approved Pulp Processing Facility)	(11)	STATE BRAND REGISTRATION NUMBER
(3)	FROM: Astoria District (04) Phone(503)325-5451 (State Forestry District)	(40)	OTATE DRAND INFORMATION (COMPLETE DELOW)
	Address: 92219 Hwy 202, Astoria, OR 97103	(12)	STATE BRAND INFORMATION: (COMPLETE BELOW)
(4)	PURCHASER:		
(5)	Scaling Bureau (TPSO) Processing Weight receipts:		
	Mailing Address:		
	Phone Number:		
(6)	STATE Definition of Approved Pulp Sort:		
	Top portion of the tree (tops).	(13)	REMARKS:
	 All logs with a diameter (Big End) greater than8 inches marked with blue paint. 	-	
	man <u> </u>		
(7)	 PULP FACILITY PROCESSING INSTRUCTIONS: Pulp loads shall be weighed in lieu of scaling. One Ton = 2000 lbs (Short Ton). 	Oper	rator's Name (Optional inclusion by District):
	 Pulp loads shall have a yellow Log Load Receipt 		
	attached.	(14)	SIGNATURES:
	 Gross weight and truck tare weight for each load shall be machine printed on the weight receipt. Weigher shall sign the weight receipt. 	(1-7)	OIGIWIT OILEO.
	 Weigher shall record the Log Load Receipt 		Purchaser or Authorized Representative Date
	number on the weight receipt.		
	 Weigher shall attach the Weight receipt to the Log Load Receipt and mail them weekly to the 		0.15
	TPSO processing the Weight receipt.		State Forester Representative Date
(8)	TPSO PROCESSING INSTRUCTIONS		State Forester Representative PRINT NAME
	Mail to ODF weekly		Otato i orester trebresentative Fixini I Maini

Notify the District within one hour when branding is inadequate for quick identification, the logs are marked with orange paint, the receipts are missing, not correctly or completely filled out, and/or logs do not meet the specifications of the STATE definition of Approved Pulp Sort.

• Convert to mbf using 10 tons per mbf.

Distribution: ORIGINAL: Salem / COPIES: TPSO, Approved Pulp Processing Location, Purchaser, District, Mgmt. Unit

EXHIBIT C - PULP SORT

INSTRUCTIONS FOR FORM 343-307b (rev. 11/11)

- (1) Must Complete. Check appropriate box. REVISION NUMBER requires comments in the Remarks Section (13). CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.
- (2) **Must Complete.** Approved Pulp Processing Facility. Write in as written in the Approved Log Delivery Location http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp
- (3) Must Complete. State Forestry District and District Phone Number.
- (4) Must Complete. Purchaser's business name as it appears on the Contract.
- (5) **Must Complete.** Third Party Scaling Organization that will be processing the weight tickets, mailing address, and phone number.

Columbia River Log Scaling & Grading Bureau P.O. Box 7002, Eugene, OR 97401

Phone: (541) 342-6007 Fax: (541) 342-2631

Email: services@crls.com

Southern Oregon Log Scaling & Grading Bureau

P.O. Box 580, Roseburg, OR 97470

Phone: (541) 673-5571 Fax: (541) 672-6381 Email: info@southernoregonlogscaling.com

Northwest Log Scalers, Inc . 5526 NE 122nd Ave, Portland, OR 97230 Phone: (503) 254-0600 Fax: (503) 408-0919

Email: info@nwlogscalers.com

Pacific Rim Log Scaling Bureau, Inc. 8288 28th Court North East, Lacey, WA 98516 Phone: (360) 528-8710 Fax: (360) 528-8718 Email: office@prlsb.com

Yamhill Log Scaling & Grading Bureau P.O. Box 709, Forest Grove, OR 97116 Phone: (503) 359-4474 Fax: (503) 359-4476

Email: yamhill@attglobal.net

Pacific Log Scaling & Grading Bureau, Inc. P.O. Box 23939, Portland, OR 97281

Phone: (503) 684-5599 Fax: (503) 639-4880

Email: PacLogScale@aol.com

- (6) **Must Complete.** Big end log not to exceed <u>8</u> inches. Big end of log is not to exceed 2 inches greater than the minimum removal specifications in the contract. Example: Minimum removal specifications 6 inches and 20 board feet, then the Big end of log not to exceed <u>8</u> inches. When conifer and hardwood removal specifications are different, use the smaller removal diameter to determine this specification.
- (9) **Must Complete**. Enter sale name and county. If more than one county write in all the counties that the sale is located in.
- (10) Must Complete. Enter sale Contract number.
- (11) Must Complete. Enter Oregon's State Brand Registry Number (REQUIRED).
- (12) **Must Complete**. Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (13).
- (13) Use this section to list any special instructions or the reason for any revisions in section item (1).
- (14) **Must Complete.** Purchaser required to sign and date completed form in addition to State Forester Representative, sign <u>and</u> print name on the form.

Salem Distribution Instructions: Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive \\WPODFFILL01\\Transfer\ScalingInstructions or e-mailed directly to scaling@odf.state.or.us. Scaling instructions for each brand should be scanned separately, for each approved TPSO.

FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
16 feet	12 feet	1A to 1B	0+00 to 45+55	Crowned/Ditched
16 feet	12 feet	1C to 1D	0+00 to 11+10	Crowned/Ditched
16 feet	12 feet	1E to 1F	0+00 to 8+70	Crowned/Ditched
16 feet	12 feet	1G to 1H	0+00 to 3+00	Crowned/Ditched
14 feet	N/A	1I to 1J	0+00 to 4+50	Outsloped
16 feet	12 feet	I1 to I2	0+00 to 83+70	Crowned/Ditched
16 feet	12 feet	l3 to l4	0+00 to 120+30	Crowned/Ditched

<u>CLEARING</u>. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been marked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees.

GRUBBING CLASSIFICATION.

New construction - from the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

<u>CLEARING AND GRUBBING DISPOSAL</u>. Scatter in stable locations through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required. In areas where end-haul is required, clearing and grubbing debris shall be fully contained and hauled to a designated waste area. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees.

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EXHIBIT D

FOREST ROAD SPECIFICATIONS

<u>EXCAVATION</u>. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course or where material will accumulate in areas deemed a high-risk site by STATE.

All fills shall be machine compacted according to the "Compaction and Processing Requirements" in this Exhibit.

<u>ROAD WIDTH LIMITATIONS</u>. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

<u>Curve Widening</u>. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

<u>Subgrade</u>. Subgrade shall be crowned/outsloped at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct "V" shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

<u>Ditchouts</u>. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

<u>TURNOUTS</u>. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 50 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart and as marked in the field.

SLOPES	Back Slopes	Fill Slopes
Solid Rock	Vertical to 1/4:1	
Fractured Rock	1⁄2 :1	
Soil - side slopes 50% and over	³ ⁄ ₄ :1	1½:1
Soil - side slopes less than 50%	1 :1	1½:1

Top of cutslope shall be rounded.

<u>LANDINGS</u>. Landings shall be constructed as posted in the field, no less than 50 feet wide and no more than 70 feet wide unless otherwise approved by STATE. Surface is to be crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

<u>SEASONAL WINTERIZATION</u>. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit H, and blocked from vehicular traffic prior to October 1, annually and as directed by STATE.

FOREST ROAD SPECIFICATIONS

GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

- 1. <u>Timber Removal</u>. Remove all trees within posted right-of-way boundary as specified in Section 2210, "Designated Timber."
- Excavated Materials. Excavated materials shall be utilized for road construction. Surplus excavation
 materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus
 excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be
 thoroughly compacted in accordance with this Exhibit.
- 3. <u>Fill Armor and Energy Dissipator Construction</u>. Where rock is specified for fill armor, rock shall be machine placed and tamped at a 1½:1 slope, beginning at the toe of the fill. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit G.
- 4. <u>Sidecast Pullback</u>. Excavate/pullback previously sidecast materials below the road at designated locations. Developed slopes shall be pulled back to a 1½:1 slope or to natural ground contours. The beginning position for sidecast pullback shall be no greater than 20 feet vertical distance from the existing road surface, in accordance with Exhibit I. Sidecast material remaining greater than 20 feet below the road shall be tapered and sloped for drainage.
- 5. <u>Equipment</u>. All excavation and riprap placement shall be performed using a minimum 1½ cubic-yard, track-mounted excavator.
- 6. Subgrade Preparation and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, ditchouts, fill construction, and other specified work prior to the application of surfacing rock.
 - (b) Subgrade shall be crowned at 4 to 6 percent.
 - (c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the "Compaction and Processing Requirements" in this Exhibit. Final road surface shall be crowned at 4 to 6 percent.

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS

Segment	<u>Station</u>	Work Description:
1A to 1B	13+75	Extend Ditchout for proper drainage.
	15+60	Extend Ditchout for proper drainage.
	34+65	Extend Ditchout for proper drainage.
	43+70	Extend Ditchout for proper drainage.
1I to 1J	0+00	Begin sidecast pullback.
	4+00	End sidecast pullback.

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- 1. <u>Timber Removal</u>. Remove all trees within posted Right-of-Way Boundary or individually marked with an orange "C", as specified in Section 2210, "Designated Timber."
- 2. <u>Excavated Materials</u>. Excavated materials shall be utilized for road construction. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit.
- 3. <u>Bank Slough Removal</u>. Dig out all bank slough. Bank slough material shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE. Waste materials shall be seeded and mulched in accordance with specifications in Exhibit J.
- 4. <u>Culvert Replacement, Culvert Installation, Fill Reconstruction, and Fill Removal</u>. Existing culvert geometry shall be modified to provide for optimum drainage and culvert performance. Modifications may include, skewing the culvert and/or installing the culvert at gradients equal to or exceeding the drainage (or ditch) gradient. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. All woody debris encountered during fill excavation shall be removed. All waste materials shall be hauled to nearby waste areas and shall be uniformly sloped and compacted for drainage. Waste materials shall be seeded and mulched in accordance with specifications in Exhibit J. Fill reconstruction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit. Crushed rock shall be used for backfilling excavation trenches less than 3 feet deep. STATE may require the use of crushed rock for culvert bedding. Removed culverts shall be hauled off of STATE land.
- 5. <u>Drainage Ditches</u>. Restore or construct ditchlines, including ditchouts, as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels. Install a culvert marker at each newly installed culvert and at each existing culvert that is missing a marker that could be reached by a grader blade.
- 6. <u>Fill Material</u>. For Sta. 49+00, I1-I2 culvert/fill replacement, utilize quarry reject material, located at the Cougar Mountain Quarry, to reconstruct fill, as directed by STATE.
- 7. <u>Fill Armor and Energy Dissipator Construction</u>. Where rock is specified for fill armor, rock shall be machine placed and tamped at a 1½:1 slope, beginning at the toe of the fill. Where rock is used for an energy dissipator, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet, in accordance with Exhibit G.
- 8. <u>Equipment</u>. All excavation and riprap placement shall be performed using a minimum 1½ cubic yard, track-mounted excavator.

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- 9. Subgrade Preparation and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, and other specified work prior to the application of new surfacing rock.
 - (b) Cut out all potholes and/or washboard sections from the existing surfacing.
 - (c) Apply required patching and leveling rock, as directed by STATE.
 - (d) Process (grade and mix) the existing surface and added base rock. Provide for a crown of 4 to 6 percent, and compact in accordance to the "Compaction and Processing Requirements" in this Exhibit.
 - (e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance to this Exhibit.

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS

Segment	<u>Station</u>	Work Description:
l1-l2	49+00	Culvert replacement / fill reconstruction. Utilize 198 cubic yards of 6"-0" pit-run and 66 cubic yards of 1½"-0" crushed rock for culvert bedding. Utilize 44 cubic yards of 24"-6" riprap for dissipator. Armor fill slopes utilizing 308 cubic yards of 6"-0" pit run rock. Apply 108 cubic yards of 4"-0" crushed rock for base rock replacement, and 36 cubic yards for surface reconstruction. Finished subgrade width shall be 30 feet.
	50+50	Install stream disconnect culvert.
13-14	10+15	Replace existing culvert.
	12+75	Install culvert marker.
	20+00	Increase width of curve 4 feet right. Utilize 176 cubic yards of 6"-0" pit-run rock for fill material. Utilize 44 cubic yards of 4"-0" crushed rock for road base. Utilize 33 cubic yards of 1½"-0" crushed rock for road surface. Utilize straw bales for erosion control and ditch filtering near live streams.
	21+00	Install 10' culvert extension to downstream end of existing 24" CMP.
	32+00	Increase width of curve 4 feet right. Utilize 121 cubic yards of 6"-0" pit-run rock for fill material. Utilize 44 cubic yards of 4"-0" crushed rock for road base. Utilize 33 cubic yards of 1½"-0" crushed rock for road surface. Utilize straw bales for erosion control and ditch filtering near live streams.
	35+15	Replace culvert.
	117+50	Construct lowboy turnaround left. Utilize 44 cubic yards 6"-0" pit-run rock.

ROAD SURFACING

	1A-1B			POINT POIN		Sto to	Cto.	
ROAD	IA-ID			1A-1E		Sta. to 0+00-45		-
SEGMENT			Depth of	1/\ 11		0100 4	7100	TOTAL
SEGWIENT	Rock Size		Rock	Volum	16	Numk	ner	VOLUME
Application	and Type	Location	(inches)	(CY) p		of	, , , ,	(CY)
Base Rock	6"-0" pit run	0+00-45+55	12	station	75	stations	45.6	3,416
Curve Widening	6"-0" pit run	22+20-23+40 & 30+10- 31+35	12	curves	30	curves	2	60
Surfacing	1 1/2"-0" crushed	0+00-24+85	3	station	19	stations	24.9	472
Curve Widening	1 1/2"-0" crushed	22+20-23+40	3	curves	30	curves	1	30
Traction Rock	1 1/2"-0" crushed	39+50-45+50 & 31+00- 32+50	2	stations	13	stations	7.5	98
Junctions	6"-0" pit run	0+00	12	junction	44	junctions	1	44
Junctions	1 1/2"-0" crushed	0+00	3	junction	22	junctions	1	22
Turnouts	6"-0" pit run	3+30, 8+70, 15+90, 30+85, 36+50	12	ТО	33	TO's	5	165
Turnouts	1 1/2"-0" crushed	3+30, 8+70, 15+90	3	ТО	8	TO's	3	24
Turnarounds	6"-0" pit run	0+40, 8+70	12	TA	20	TA's	2	40
Turnarounds	1 1/2"-0" crushed	0+40, 8+70	3	TA	5	TA's	3	15
Landings	6"-0" pit run	45+55	N/A	landing	80	landings	1	80
Culvert Bedding/ Backfill	1 1/2"-0" crushed	6+40, 18+40, 24+85, 27+70, 39+30	N/A	culvert	22	culverts	5	110
Dissipator Rock	24"-6" riprap	6+40, 39+30	N/A	culvert	11	culverts	2	22
Total Rock for Roa	ad Segment:		1A-1B					4,598
	10.15			POINT				
	1C-1D			POIN		Sta. to 0+00-11		
ROAD			Don'th of	1C-1[0+00-1	1+10	TOTAL
SEGMENT	Rock Size		Depth of Rock	Volum		Numb	or	TOTAL VOLUME
Application	and Type	Location	(inches)	(CY)		of) C I	(CY)
Base Rock	6"-0" pit run	0+00-11+10	12	station	75	stations	11.1	833
Traction Rock	1 1/2"-0" crushed	0+00-6+00	2	station	13	stations	6.0	78
Junctions	6"-0" pit run	0+00	12	junction	44	junctions	1	44
Junctions	1 1/2"-0" crushed	0+00	3	junction	22	junctions	1	22
Turnouts	6"-0" pit run	4+20	12	TO	33	TO's	1	33
Turnouts	1 1/2"-0" crushed	4+20	2	ТО	6	TO's	1	6

ROAD SURFACING

	1C-1D (con't.)			POINT POIN		Sta. to	Sta	
ROAD	10 12 (0011 1.)			1C-1E		0+00-11		-
SEGMENT	Rock Size	Location	Depth of Rock	Volum (CY)		Numb		TOTAL VOLUME
Application Landings	and Type 6"-0" pit run	Location 7+45, 11+10	(inches) N/A	landing	80	of landings	2	(CY) 160
Culvert	1 1/2"-0"	3+60, 7+00,	N/A	culvert	22	culverts	3	66
Bedding/ Backfill	crushed	10+70	IN/A	cuiveit	22	Cuiverts	3	00
Total Rock for	Road Segment:		1C-1D					1,242
	1E-1F			POINT POINT	_	Sta. to	Sta.	
ROAD				1E-1F		0+00-8	+70	
SEGMENT Application	Rock Size and Type	Location	Depth of Rock (inches)	Volum (CY) per	e	Numb	er	TOTAL VOLUME (CY)
Base Rock	6"-0" pit run	0+00-8+70	12	station	75	stations	8.7	653
Junctions	6"-0" pit run	0+00	12	junction	44	junctions	1	44
Junctions	1 1/2"-0" crushed	0+00	3	junction	22	junctions	1	22
Turnouts	6"-0" pit run	3+30	12	TO	33	TO's	1	33
Landings	6"-0" pit run	5+40, 8+70	N/A	landing	80	landings	2	160
Total Rock for	Road Segment:		1E-1F					912
	1G-1H			POINT POIN	Γ	Sta. to		
ROAD				1G-1F		0+00-3	+00	
SEGMENT Application	Rock Size and Type	Location	Depth of Rock (inches)	Volum (CY) per	e	Numb	er	TOTAL VOLUME (CY)
Base Rock	6"-0" pit run	0+00-3+00	12	station	75	stations	3.0	225
Junctions	6"-0" pit run	0+00	12	junction	44	junctions	1	44
Landings	6"-0" pit run	3+00	N/A	landing	80	landings	1	80
	Road Segment:		1G-1H	<u> </u>				349
	1I-1J			POINT POIN		Sta. to	Sta.	
ROAD				1I-1J		0+00		
SEGMENT	Rock Size		Depth of Rock	Volum	e			TOTAL VOLUME
Application	and Type	Location	(inches)	(CY) p	er	Numbe	r of	(CY)
Approach	6"-0" pit run	0+00	N/A					22
Total Rock for	Road Segment:		1G-1H					22

ROAD SURFACING

ROAD	I1-I2			POINT POIN	_	Sta. to		
SEGMENT			Depth of	I1-I2	2	0+00-83	TOTAL	
Application	Rock Size and Type	Location	Rock (inches)	Volume	•	Numb	VOLUME (CY)	
Surfacing	1 1/2"-0" crushed	0+00-83+70	4	station	25	stations	83.7	2,093
Junctions	1 1/2"-0" crushed	1+00, 31+70, 43+40, 72+80, 82+30	4	junction	33	junctions	5	165
Turnouts	1 1/2"-0" crushed	0+75, 10+50, 17+40, 24+00, 31+70, 34+00, 39+20, 53+40, 58+00, 70+75, 76+00, 78+10	4	то	11	TO's	12	132
Subgrade	1 1/2"-0"	l1-l2	N/A					231
Leveling	crushed							
Culvert Bedding	6"-0" pit run	49+00	N/A					198
Culvert Bedding	1 1/2"-0" crushed	49+00	N/A					66
Culvert Dissipator	24"-6" riprap	49+00	N/A					44
Road subgrade reconst.	4"-0" crushed	48+50-49+50	12	station	108	stations	1	108
Road surface reconst.	1 1/2"-0" crushed	48+50-49+50	4	station	36	stations	1	36
Fill Armor	6"-0" pit run	49+00	N/A					308
Culvert Bedding/Backfill	1 1/2"-0" crushed	50+50	N/A	culvert	22	culverts	1	22
Total Rock for Road Segment:		l1-l2						3,403

ROAD SURFACING

ROAD	13-14			POINT POIN	Т	Sta. to		
SEGMENT Application	Rock Size and Type	Location	Depth of Rock (inches)	Volume per	(CY)	0+00-12 Numb of		TOTAL VOLUME (CY)
Subgrade Leveling	1 1/2"-0" crushed	13-14	N/A					440
Curve Widening Surfacing	1 1/2"-0" crushed	20+00	6	curve	33	curve	1	33
Curve Widening Fill	6"-0" pit run	20+00	N/A	curve	176	curve	1	176
Curve Widening Base	4"-0" crushed	20+00	N/A	curve	44	curve	1	44
Curve Widening Surfacing	1 1/2"-0" crushed	32+00	6	curve	33	curve	1	33
Curve Widening Fill	6"-0" pit run	32+00	N/A	curve	121	curve	1	121
Curve Widening Base	4"-0" crushed	32+00	N/A	curve	44	curve	1	44
Culvert Bedding/Backfill	1 1/2"-0" crushed	10+15, 21+00, 35+15	N/A	culvert	22	culverts	3	66
Low Boy Turnaround	6"-0" pit run	117+50	N/A					44
Total Rock for Roa	ad Segment:		13-14					1,001

ROCK TOTALS (CY)	24"-6"	6"-0"	4"-0"	1½"-0"
11,526	66	6,982	196	4,282

Roads shall be uniformly graded, shaped and approved by STATE prior to rocking.

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Rock Checking. All rock spreading shall be done only when a STATE representative is present. STATE shall issue a receipt for each load delivered, and rock shall be measured without allowance for shrinkage or shakedown during hauling. Total truck measure volume for each road segment shall be as shown on Exhibit D. Deliver at least 600 cubic yards per 8-hour shift, unless otherwise approved by STATE. A penalty of \$10 for each 10 cubic yards which are not delivered during a single shift shall be billed, and payment shall be required prior to final acceptance of the project by STATE.

<u>Depth Measurement</u>. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the "Road Surfacing" table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE.

<u>Load Records</u>. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15th of each month.

COMPACTION AND PROCESSING REQUIREMENTS

<u>Moisture Content</u>: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

<u>Compaction Pass</u>: A pass is defined as traveling a road section forward and then backward over that same section.

<u>Subgrade</u>. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments that require rock surfacing.	1

<u>Fills.</u> Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments.	1, 2, or 3; and 4

COMPACTION AND PROCESSING REQUIREMENTS

<u>Crushed Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments requiring crushed rock.	1

<u>Pit-Run Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of pit-run rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 8 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments requiring pit-run rock	5

COMPACTION EQUIPMENT OPTIONS

- (1) <u>Vibratory Rollers</u>. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) <u>Rubber-Tired Skidders</u>. A rubber-tired skidder weighing a minimum of 20,000 pounds shall be operated over the fill layers so that the entire layered surface comes in contact with the tires. Skidders with oversized tires (high flotation) are not acceptable for compaction.
- (3) <u>Tampingfoot Compactors</u>. Tampingfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.
- (4) <u>Vibratory Hand-Operated or Backhoe-Mounted Tamper</u>. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts (and/or bridge approach embankment materials around abutments). The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.
- (5) <u>Dozer</u>. A dozer weighing 40,000 pounds or larger shall be operated over the entire layered road surface to break and compact the rock. All rock shall come in contact with the dozer.

EXHIBIT E

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract.

Culverts shall be constructed of corrugated double-walled polyethylene, corrugated aluminized (Type 2) steel, or corrugated galvanized steel.

Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-06, Type S Culvert.

Aluminized (Type 2) steel culverts shall meet the requirements of AASHTO M-36-03¹.

Galvanized steel culverts shall meet the requirements of AASHTO M-36-03¹.

Polyethylene culverts shall not be used where required culvert diameter is over 24 inches.

Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as specified in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Cross drain culverts shall be installed at a slope steeper than the incoming ditch grade, but not less than 3 percent or greater than 10 percent.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of crushed rock, or rock crusher reject as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the culvert for all culverts.

Backfill shall consist of, crushed rock, rock crusher reject, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the culvert.

Transporting of the culvert shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

EXHIBIT E

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36" and add 6" for roads which will not be rocked. Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water.

The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Compaction by tamping utilizing a Vibratory Hand-Operated or Backhoe-Mounted Tamper is required for all culverts.

All culverts scheduled for replacement shall become property of the PURCHASER and be removed from STATE land and hauled to an approved refuse site in the same project period in which replacement occurred.

The intake ends of culverts in fills less than 3 feet to the top of the culvert shall be marked by driving white fiberglass posts within 6 inches of the downgrade side. Posts shall be a minimum of 6 feet long and 2½ inches wide, with the spade driven 2 feet into the ground.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

Following are the minimum standard gauges for steel culvert and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

	Steel Culvert	<u>Thickn</u>	<u>ess</u>		Band Wi	<u>idths (")</u>
Dia.	Gauge	Uncoated	Coated	Band Gauges	Annular	Helical
12-15	16	(0.0598")	(0.064")	16	7	12
	_	,	(0.064")		10	
18-24	16	(0.0598")	(0.004)	16	12	12
30-36	16	(0.0598")	(0.064")	16	12	12

EXHIBIT E

CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	MATERIAL TYPE	GAUGE	ROAD SEGMENT POINT TO POINT	STATION
1	18	40	CPP		1A-1B	6+40
2	18	30	CPP		1A-1B	18+40
3	18	40	CPP		1A-1B	24+85
4	18	30	CPP		1A-1B	27+70
5	18	40	CPP		1A-1B	39+30
6	18	40	CPP		1C-1D	3+60
7	18	30	CPP		1C-1D	7+00
8	18	30	CPP		1C-1D	10+70
9	30	100	ACSP	16	I1-I2	49+00
10*	18	40	CPP		I1-I2	50+50
11	18	40	CPP		13-14	10+15
12	24	10	ACSP	16	13-14	21+00
13	18	40	CPP		13-14	35+15

^{*} Denotes stream disconnect culvert.

ACSP = Aluminized, CPP = Polyethylene

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

- 1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:
 - (a) Location of benches and roads to benches.
 - (b) Disposal site for woody debris, overburden and reject material.
 - (c) Time lines for rock quarry use.
 - (d) Erosion Control measures.
- PURCHASER shall schedule and coordinate quarry and stockpile usage with other existing or planned activity requiring quarry or stockpile usage. PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.
- 3. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, and the quarry floor, shall be cleared at the termination of use. Overburden shall be removed for a distance of 20 feet beyond the developed rock source.
- 4. All overburden and reject material shall be hauled to the designated waste area as directed by STATE.
- 5. PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that sediment, rock, or debris shall not be washed, conveyed, or otherwise deposited in any stream.
- 6. Benches shall be maintained/constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.
- 7. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.
- 8. Oversized material that is produced or encountered during development shall be broken down and utilized for crushing, or staged on-site as directed by STATE.
- 9. The quarry floor shall be developed to provide for drainage away from the quarry. All quarry and stockpile site drainage ditches shall be maintained. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.
- 10. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.
- 11. Apply seed and mulch to the waste area, as specified in Exhibit J.

EXHIBIT F

ROCK SPECIFICATIONS

<u>Materials</u>. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay. STATE may require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Rock screening shall be limited to periods when weather conditions are acceptable to STATE.

<u>Quality and Grading Requirements</u>. The base material shall be rock. River gravel shall not be used. Crushed rock shall meet the grading requirements that follow.

Rock strength: for rock not produced from STATE quarries, the material from which base material is produced or manufactured shall meet the following test requirement for Aggregate Hardness - Test Method AASHTO T 96, 35 percent Maximum.

For the purpose of crushing rock specified under the projects in Section 2610, "Project Work," PURCHASER shall utilize a screening system approved by STATE.

PIT-RUN and RIPRAP ROCK SPECIFICATIONS

For 6"-0" Pit-Run	Passing	10" sieve	100%
	Passing	6" sieve	60-85%
	Passing	3" sieve	30-50%
	Passing	1/4" sieve	0-20%

<u>For 24"-6" Riprap</u> A minimum of 50 percent of the material shall measure a minimum of 24 inches, measured in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.

Control of gradation shall be by visual inspection by STATE.

EXHIBIT G

TYPICAL EMBEDDED ENERGY DISSIPATOR

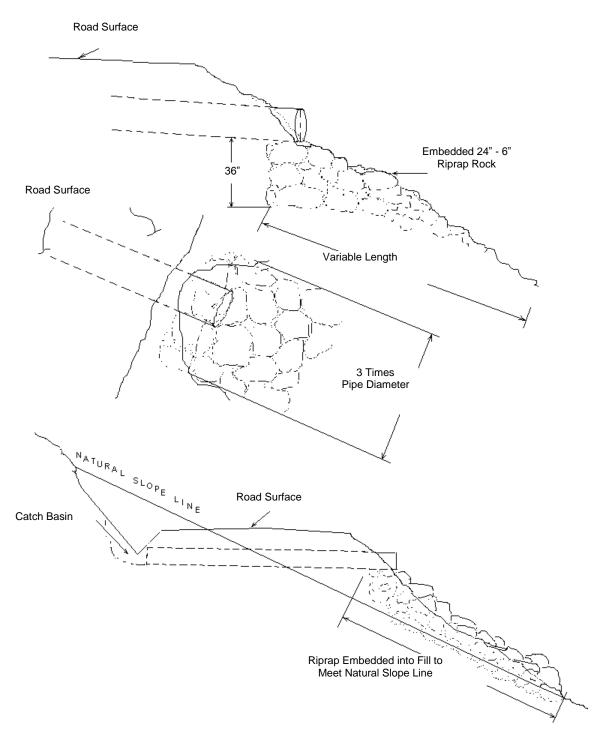
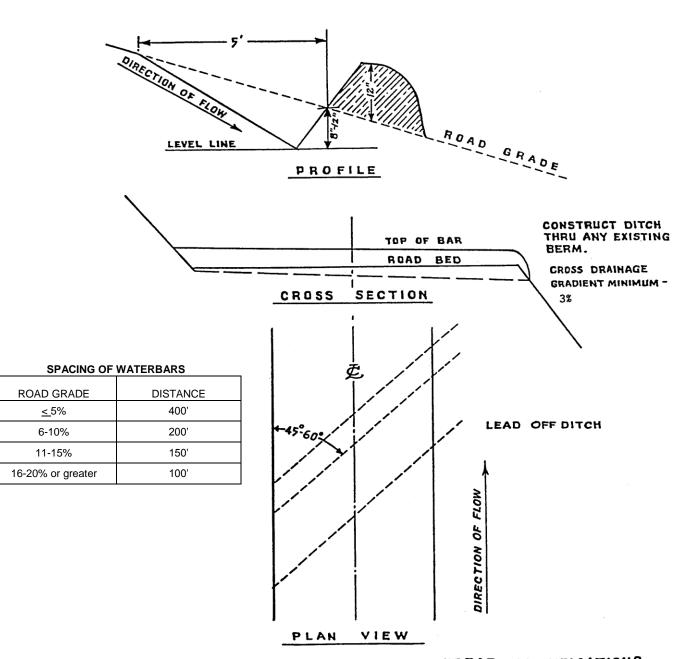


EXHIBIT H
WATERBAR SPECIFICATIONS



WATERBAR SPECIFICATIONS FOR CROSS DITCHING #298

EXHIBIT I

TYPICAL CROSS SECTION VIEW OF SIDECAST PULLBACK AND ROAD REALIGNMENT

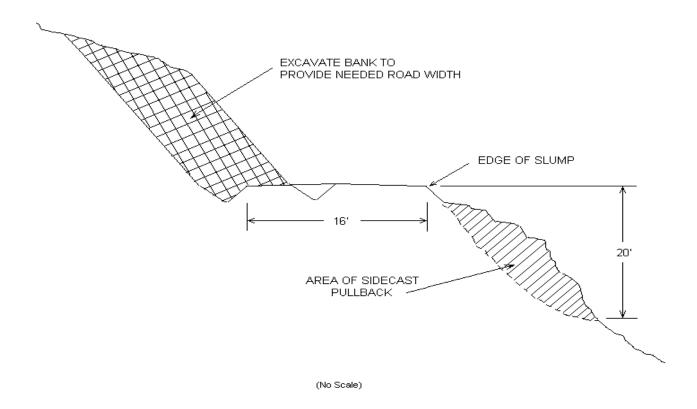


EXHIBIT J

SEEDING AND MULCHING

This work shall consist of preparing seedbeds and furnishing and placing required seed, and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds. Apply seed, and straw mulch to all waste areas, and bare soils resulting from Project Nos. 1, 2 and 3 at the following locations: 49+00 I1-I2, 20+00 and 32+00 I3-I4.

<u>Seeding Seasons</u>. Seeding shall be performed only from <u>March 1</u> through <u>June 15</u> and <u>August 15</u> through <u>October 31</u>. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started.

APPLICATION METHODS FOR SEED

<u>Dry Method</u>. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

APPLICATION RATES FOR SEED

The seed mixture listed below shall be applied at 100 lbs. per acre. The seed mixture shall be comprised of the following:

SPECIES	MIXTURE	PURE LIVE SEED	GERMINATION
Annual Rye	33%	95%	>90%
Orchard Grass	33%	95%	>90%
Perennial Rye	34%	95%	>90%

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

APPLICATION RATES FOR MULCH

Place straw mulch to a reasonably uniform thickness of $1\frac{1}{2}$ to $2\frac{1}{2}$ inches. This rate requires between 2 and 3 tons of dry mulch per acre.

Application Locations:

Road Segment	Location	Road Segment	Location
I1 to I2	49+00	N/A	Waste Areas
13 to 14	20+00 and 32+00	N/A	Erosion control / filter
Project No. 3			Waster Areas

PART IV: OTHER INFORMATION

State Timber Sale Contract No. 341-13-53 Beaky Buzzard

FOREST PRACTICES ACT "WRITTEN PLAN"

Operating within 100 feet of Type F Streams

Portions of Sections 24 and 26, T4N, R8W, W.M., Clatsop County, Oregon.

Landowner: Oregon Department of Forestry

92219 Hwy 202 Astoria, OR 97103 (503) 325-5451

Protected Resources:

North Fork Nehalem River - Large Type F

Specific Site Characteristics:

North Fork Nehalem River (Large, Type F) – This stream flows along the eastern boundary of Area 1 for approximately 800 feet and along the southern boundary of Area 2 for approximately 1,600 feet.

An unnamed tributary to the North Fork Nehalem River (Large, type F) – This stream flows along the western boundary of Area 2 for approximately 2,400 feet.

Tree and Vegetation Retention:

Vegetation within the buffers consists of a mature conifers, hardwoods, and shrubs.

All Type F streams are posted with a minimum of 100 foot horizontal distance buffers. If trees need to be felled within FPA defined stream buffers (RMA's) to allow for cable corridors, no trees will be harvested. Cable lines may extend over and/or through these buffers.

Resource Protection Practices:

Along the above mentioned streams, as well as any other streams, the following practices are required under the timber sale contract, to protect the streams and streamside areas:

- No trees will be felled within stream buffers (RMA's), except when necessary in cable corridors.
- Trees that fall or slide into Type F RMA's shall not be removed without prior approval from STATE.
- Trees adjacent to the stream buffers (RMA's) will be felled away from or parallel to the streams to prevent trees from entering the aquatic areas.
- When cable logging is conducted near the RMA's, logging lines may cross, but will not be lowered into the RMA's during yarding, except during rigging. During rigging the lines must be pulled out of the RMA's when changing corridors.
- Logs shall be fully suspended when yarding across all stream buffers (RMA's).
- Cable corridors must be at least 100 feet apart where they cross the RMA's.

I, the undersigned, submit this written plan in compliance with the requ	irements in the Forest Practices Act
regarding the operations conducted within 100 feet of Type F streams.	I agree to the protection measures listed
on this plan:	

Submitted:		Date:	
-	Purchaser/Operator Contract Representative		

Attachments: Exhibit A Original: Salem

CC: Operator, Purchaser, District file, Eng. Unit, Sunset Unit

State Timber Sale Contract No. 341-13-53 Beaky Buzzard

FOREST PRACTICES ACT "WRITTEN PLAN"

Constructing a permanent stream crossing fill over 15 feet deep in a Type N stream

Portion of Section 11, T4N, R8W, W.M., Clatsop County, Oregon.

Landowner: Oregon Department of Forestry

92219 Hwy 202 Astoria, OR 97103 (503) 325-5451

Protected Resources:

An unnamed small Type N stream crosses with a fill which is over 15 feet deep. A "written plan" is required for construction/reconstruction of any stream crossing fill over 15 feet deep.

Specific Site Characteristics:

An existing 24" culvert located at station 49+00 on road I1 to I2 (approx. mile 3, Cougar Mountain Road) is in a deteriorating condition and needs replacement. This culvert is located in a section of road with a fill over 15 feet deep.

Drainage Area and Culvert Design:

Current FPA guidelines were used to design the culvert size. The drainage area is 0.06 square miles determined from LiDAR data. The 50 year peak flow for this drainage is 300 cfs per square mile determined from the Peak Flow 50 Year Recurrence Interval isoline map by ODF dated March 5, 1999. Therefore the 50 year peak flow for this stream crossing is 18.0 cfs (0.06 x 300). Table 1 from ODF Forest Practices Technical Note Number 5 (effective May 10, 2002) lists a maximum flow of 20 cfs from a 30" diameter culvert. A 30" diameter culvert constructed of aluminized corrugated steel will be installed at the Type N stream crossing. The culvert design includes a 1:1 beveled inlet opening to improve culvert efficiency. The design life of this culvert is a minimum of 50 years. The fill slopes will be armored with pit-run rock to minimize surface erosion.

Resource Protection Practices:

- Work will be performed only during dry weather periods, low water stream flows and between July 15 and September 15, annually.
- Pit-run rock will be used to armor both the inlet and outlet fill slopes to minimize erosion.
- Machine activity in stream channels will be minimized. All excavation and pit-run rock placement will be performed using a minimum 1 ½ cubic yard track mounted excavator.
- Selected native earth materials free from woody debris will be used for back filling. Fill material will be thoroughly compacted with specialized compaction equipment.
- Reconstructed fill slopes will not exceed 1 1/2:1.
- Excavated waste materials will be hauled to approved waste areas and left in a stable condition.
- All bare soils and waste areas will be mulched and seeded to prevent erosion.

I, the undersigned, submit this written plan in compliance with the requirements in the Forest Practices	Act
regarding the operations conducted within 100 feet of Type F streams. I agree to the protection meas	ures listed
on this plan:	

Submitted: _		Date:
	Purchaser/Operator Contract Representative	

Attachments: Exhibit A, cross-section diagram

Original: Salem

CC: Operator, Purchaser, District file, Eng. Unit, Sunset Unit

OREGON DEPARTMENT of FISH and WILDLIFE

FISH SCREENING PROGRAM

SMALL PUMP SCREEN SELF CERTIFICATION

The Oregon Water Resources Department in coordination and cooperation with the Oregon Department of Fish and Wildlife includes screen requirements on pumps to protect fish as a condition of many surface water and/or reservoir water right permits. This is done in accordance with ORS 537.153.

The Oregon Department of Fish and Wildlife does not usually inspect small pump screens at pumped diversions less than 225 GPM (Gallons per Minute), but furnishes the following fish screening criteria information to the water right permit tee:

Screen material open area must be at least 27% of the total wetted screen area.

Perforated plate: Openings shall not exceed 3/32 or 0.0938 inches (2.38 mm).

Mesh/Woven wire screen: Square openings shall not exceed 3/32 or 0.0938 inches (2.38mm)

in the narrow direction, e.g., 3/32 inch x 3/32 inch open mesh.

Profile bar screen/Wedge wire: Openings shall not exceed 0.0689 inches (1.75 mm) in the

narrow direction.

Screen area must be large enough to cause fish impact. Wetted screen area depends on the water flow rate and the water approach velocity. **Approach velocity** is the water velocity perpendicular to and approximately three inches in front of any part of the screen face.

An Active pump screen is a self cleaning screen that has a proven cleaning system. The **screen approach velocity for active pump screens** shall not exceed 0.4 fps (feet per second) or 0.12 mps (meters per second). The wetted screen area in square feet is calculated by dividing the maximum water flow rate in cubic feet per second (1 cfs = 449 gpm) by 0.4 fps.

A Passive pump screen is a screen that has no cleaning system other than periodic manual cleaning. **Screen approach velocity for passive pump screens** shall not exceed 0.2 fps or 0.06 mps. The wetted screen area in square feet is calculated by dividing the maximum water flow rate by 0.2 fps.

For further information on fish screening please contact:

Bernie Kepshire, Oregon Department of Fish and Wildlife, 7118 NE Vandenberg Avenue, Corvallis, OR 97330-9446 (541) 757-4186 x 255

As evidence of having met fish screen installation requirements, please sign the certification and send to: Oregon Water Resources Department, Water Rights Section, 725 Summer St. NE, Suite A, Salem, OR 97301-1271

Certification: I certify that my small pumped diversion of less than 225 gpm meets fish screening criteria, and that I will maintain it to comply with regulatory criteria. I also understand that should fish screening standards change, I may be required to modify my installation to meet applicable standards.

Applicant Signature:	Date:/WRD File #
Printed Name and Address:	
Phone: ()	Fax: ()

bmk 3/11/99 PUMPCERT.doc

NB: ODFW logo is 129% of logo on HQ mail label

State Timber Sale Contract No. 341-13-53 Beaky Buzzard

NOTICE OF TRANSFER OF STATE TIMBER

Instructions 629:-Form-301-010 Complete Section 1. Mark the box which applies to you/your company in Section 2. Complete Section 3 and obtain signatures. **SECTION 1** On ______, state timber sale purchaser (Transferor) _____, sold, exchanged or otherwise transferred to ______, (Transferee) state timber originating from State Timber Sale Contract No. Transferee hereby certifies that they: Will not export the unprocessed state timber which is the subject of this transaction; (a) (b) Will not sell, transfer, exchange or otherwise convey the unprocessed timber which is the subject of this transaction to any other person without first obtaining a like certification from that person; and Are not prohibited by OAR's 629-31-005 through 045 from purchasing state timber or logs directly from (c) the State Forester, or this is a sale of Western Red Cedar for domestic processing. **SECTION 2** Have not exported unprocessed timber originating from private lands in Oregon in the last 24 months. This is a sale of hardwood logs for domestic processing. This is a sale of Western Red Cedar for domestic processing. This is a sale of pulp logs or cull logs processed at domestic pulp mills, domestic chip plants or other domestic operations for the purpose of conversion of the logs into chips. **SECTION 3** The parties understand that falsely entering into this certification, or failure to comply with the terms of this certification is a violation of the Forest Conservation and Shortage Relief Act of 1990 and OAR Chapter 629. Division 31, and is subject to any and all penalties contained therein. Transferor: Transferee: Signed Signed Title Title Dated Dated [Note: For the purpose of this form, the definition of unprocessed timber is the same as in OAR 629-31-005] Mail To: State Forester

Notice of Transfer of State Timber Form 301-010.doc/Jaz B (SF)

2600 State Street Salem. OR 97310