PART III: EXHIBITS

OREGON DEPARTMENT OF FORESTRY

TIMBER SALE OPERATIONS PLAN
(See Page 2 for instructions)

Date Received by STATE: _____

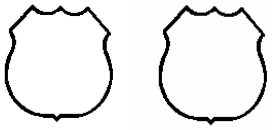
(1) Contract No.: 341-12-32

(2) Sale Name: Side Saddle

(3) Contract Expiration Date: October 31, 2015

(4) Purchaser: _____

(5) State Brand Information (complete):



Project Completion Dates: _____

_____

(6) Purchaser Representatives:

Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____

(7) State Representatives:

Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____

(8) Name of Subcontractors & Starting Dates:

Projects: No(s) _____-_____	Date: _____	Phone: _____	
No(s) _____-_____	Date: _____	Phone: _____	
No(s) _____-_____	Date: _____	Phone: _____	
No(s) _____-_____	Date: _____	Phone: _____	
Logging: Felling _____	Date: _____	Phone: _____	
Yarding: _____	Date: _____	Phone: _____	

(9) Comments: _____

_____

_____

_____

_____

_____

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.

EXHIBIT B

INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN TO STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Explanation of Item No. (from Page 1)

(5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.

(6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.

(7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.

(8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.

Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.

(10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:

1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
2. Locations of spur roads planned for construction, other than those required by the timber sale contract. Provide spur road specifications.
3. Location of proposed tractor yarding roads. Show if and how marked on the ground.
4. Location of temporary stream crossings.
5. List the sequence of performing project work.
6. Location of rock sources - attach pit development plans.

	Cable Landing, with numbers for sequence.
	Tractor Landing with alphabetical sequence.
_ _ _ _ _	Approximate setting boundary.
- - - - - - - -	Spur truck roads.
	Tractor yarding roads.
X	Temporary stream crossings.

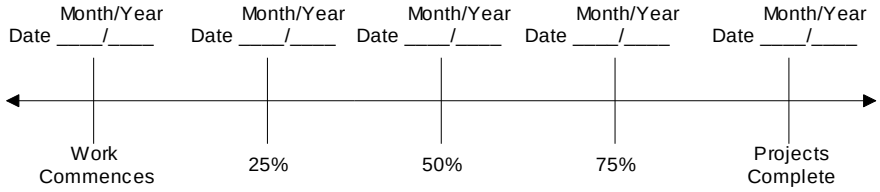
EXHIBIT B

OPERATIONS PLAN

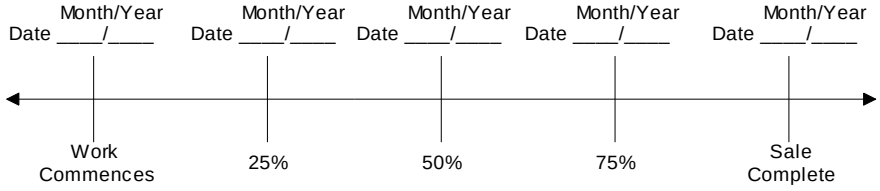
Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Projects



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASERS must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED: Date: _____

STATE OF OREGON - DEPARTMENT OF FORESTRY

_____

Title _____

SUBMITTED BY:
PURCHASER

_____

Title _____

Original: Salem
cc: District File
Purchaser

EXHIBIT C – SAWMILL GRADE (WESTSIDE SCALE)

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1) ORIGINAL REGISTRATION ☐ Date _____
REVISION NUMBER _____ ☐ Date _____
CANCELLATION ☐ Date _____

(2) TO: _____
(Third Party Scaling Organization)

(3) FROM: Forest Grove (05) Phone (503) 357-2191
(State Forestry District)
Address 801 Gales Creek Road,
Forest Grove, OR 97116

(4) PURCHASER: _____
Mailing Address: _____
Phone Number: _____

(5) **MINIMUM SCALING SPECIFICATIONS**	
SPECIES	MINIMUM NET VOLUME
Conifers	10
Hardwoods	10

* Apply minimum volume test to whole logs over 40' Westside

	YES	NO
(6) WESTSIDE SCALE: Use Region 6 actual taper rule. Logs over 40'.	☒	☐
(7) Weight Scale Sample	☐	☒

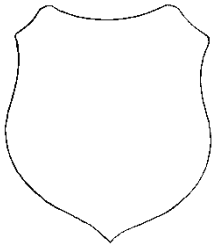
(8) **APPROVED SCALING LOCATIONS** (as shown on the ODF Approved Locations web-site)	Species	Yard	Truck	Weight

(9) SALE NAME: Side Saddle
COUNTY: Tillamook

(10) STATE CONTRACT NUMBER: 341-12-32

(11) STATE BRAND REGISTRATION NUMBER:
_____

(12) STATE BRAND INFORMATION (COMPLETE):



(13) PAINT REQUIRED: YES ☒
COLOR: Orange

(14) **SPECIAL REQUESTS** (Check applicable)	
PEELABLE CULL (all species)	☒
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE	☒
ADD-BACK VOLUME - Deductions due to delay	☒
OTHER:	

(15) **REMARKS** _____

Operator's Name (Optional inclusion by District): _____

(16) SIGNATURES:

_____
Purchaser or Authorized Representative Date

_____
State Forester Representative Date

_____
State Forester Representative PRINT NAME

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.

Distribution (See specific instructions on pg. 2): ORIGINAL: Salem / COPIES: TPSO, Approved Scaling Location, Purchaser, District, Mgmt. Unit

EXHIBIT C – SAWMILL GRADE
INSTRUCTIONS FOR FORM 343-307a (rev. 11/11)

(1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires logging and hauling to be complete, recall branding hammers, date and sign where indicated, write diagonally across page "CANCEL", and send to TPSO.

(2) Designate Third Party Scaling Organization (TPSO).

Columbia River Log Scaling & Grading Bureau
P.O. Box 7002, Eugene, OR 97401
Phone: (541) 342-6007 Fax: (541) 342-2631
Email: services@crls.com

Pacific Rim Log Scaling Bureau, Inc.
8288 28th Court North East, Lacey, WA 98516
Phone: (360) 528-8710 Fax: (360) 528-8718
Email: office@prlsb.com

Southern Oregon Log Scaling & Grading Bureau
P.O. Box 580, Roseburg, OR 97470
Phone: (541) 673-5571 Fax: (541) 672-6381
Email: info@southernoregonlogscaling.com

Yamhill Log Scaling & Grading Bureau
P.O. Box 709, Forest Grove, OR 97116
Phone: (503) 359-4474 Fax: (503) 359-4476
Email: yamhill@attglobal.net

Northwest Log Scalers, Inc .
5526 NE 122nd Ave, Portland, OR 97230
Phone: (503) 254-0600 Fax: (503) 408-0919
Email: info@nwlogscalers.com

Pacific Log Scaling & Grading Bureau, Inc.
P.O. Box 23939, Portland, OR 97281
Phone: (503) 684-5599 Fax: (503) 639-4880
Email: PacLogScale@aol.com

(3) State District office, address and phone.

(4) Enter Purchaser's business name, address, and phone number as it appears on the Contract.

(5) Minimum Scaling Specifications.

(6) Westside – Region 6 actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).

(7) Weight Scale Sample – Check box if sale is to be a Weight Scale Sample. All specifics for handling, scaling and processing will be attached or explained in the Remarks section Item (15).

(8) Show scaling locations only applicable to TPSO. Location name should appear as it does on the ODF Approved Scaling Location web site: http://www.odf.state.or.us/DIVISIONS/management/asset_management/ScalingLocation.asp Locations with scaling and processing directions specific to their location should be on a separate form. Species should be identified if not capable of receiving "all" species. Check appropriate box for either: yard, truck scale, or weight. Refer to the web site listed above for the locations approval status.

(9) Enter sale name and county.

(10) Enter sale Contract number.

(11) Enter Oregon's State Brand Registry Number **(REQUIRED)**.

(12) Show brand assigned to timber sale. One brand only. If more than one brand is assigned to the sale: (1) make a separate form for each brand and (2) on each form, explain and show other brand(s) in the Remarks section Item (15).

(13) Check yes for Paint Required and designate "Orange" for color. Non required removal volumes may sometimes require blue paint.

(14) Special Requests. These are requests that will be applied to ODF timber sales. All boxes applicable to the timber sales designated in the Exhibit C form must be "marked". If "Other" is indicated, it must contain a description and any necessary comments.

(15) Use this space to designate any weight conversion factors, per load volumes, weight scale sample instructions or any other explanations to clarify scaling, processing and/or mailing requirements. If additional scaling locations are approved, revise original or current form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.

(16) Require purchaser to sign and date completed form in addition to State Forester Representative, sign and print name on the form.

Salem Distribution Instructions: Original will be mailed to Salem after it is electronically scanned and placed in the Salem transfer drive \\WPODFFILL01\Transfer\ScalingInstructions or e-mailed directly to scaling@odf.state.or.us. Scaling instructions for each brand should be scanned separately, for each approved TPSO.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
14 feet	-	A to B	0+00 to 4+00	Ditch
16 feet	12 feet	C to D	0+00 to 13+00	Ditch
16 feet	12 feet	E to F	0+00 to 6+80	Ditch
16 feet	12 feet	G to H	0+00 to 27+00	Ditch
14 feet	-	I to J	0+00 to 6+50	Ditch
14 feet	-	K to L	0+00 to 8+60	Ditch
16 feet	12 feet	M to N	0+00 to 3+75	Ditch
16 feet	12 feet	O to P	0+00 to 4+50	Ditch
16 feet	12 feet	Q to R	0+00 to 32+75	Ditch
16 feet	12 feet	S to T	0+00 to 3+70	Ditch
16 feet	12 feet	U to V	0+00 to 1+80	Ditch
16 feet	12 feet	W to X	0+00 to 5+60	Ditch
16 feet	12 feet	Y to Z	0+00 to 33+00	Ditch
14 feet	-	AA to BB	0+00 to 5+00	Ditch
-	Match Existing	CC to C	0+00 to 57+50	Ditch
-	Match Existing	DD to EE	0+00 to 17+50	Ditch
-	Match Existing	FF to GG	0+00 to 16+00	Ditch
-	Match Existing	HH to A	0+00 to 115+70	Ditch

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been marked, the clearing limits shall extend 10 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees.

GRUBBING CLASSIFICATION.

New construction - from the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

CLEARING AND GRUBBING DISPOSAL. Scatter in stable locations through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required. In areas where end-haul is required, clearing and grubbing debris shall be fully contained and hauled to a designated waste area. Clearing and grubbing debris shall be left in a stable location, and not left lodged against standing trees.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-specified lines, grades, dimensions, and plans when provided.

Unless road plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Suitable excavated material shall be used for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Sidecast includes any road generated excess excavation material which is not essential as part of the road prism, is not compacted, and is below the roadway. Sidecast shall not be placed where it will enter a stream course. Leaving sidecast below the road is only permissible if specifically allowed in "Full Bench and End Haul Requirements" in this Exhibit.

All fills shall be machine compacted according to the "Compaction and Processing Requirements" in this Exhibit.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as specified in the plans or as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Subgrade. Subgrade shall be crowned at 4 to 6 percent as shown on the "Forest Road Specifications" table in this Exhibit.

Ditch. Construct "V" shaped ditch 3 feet wide and to a depth of 1 foot below subgrade.

Ditchouts. Construct ditchouts to drain away from subgrade at locations marked in the field or as directed by STATE.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet apart.

SLOPES	Back Slopes	Fill Slopes
Solid Rock	Vertical to ¼:1	
Fractured Rock	¼:1	
Soil - side slopes 50% and over	¾:1	1½:1
Soil - side slopes less than 50%	¾:1	1½:1

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed as posted in the field, no less than 50 feet wide and no more than 70 feet wide unless otherwise approved by STATE. Surface is to be crowned for drainage with general grade no more than 3 percent. Surface as shown in the "Road Surfacing" table in this Exhibit.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

SEASONAL WINTERIZATION. All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit H, and blocked from vehicular traffic prior to October 31, annually and as directed by STATE.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

GENERAL ROAD CONSTRUCTION INSTRUCTIONS:

(1) Excavated Materials. Excavated materials shall be utilized for road construction and hauled in where necessary. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Surplus excavated materials and waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with this Exhibit.

(2) Subgrade Preparation and Application of Surfacing Rock.

(a) Complete culvert installations, drainage ditches, ditchouts, fill construction, and other specified work prior to the application of surfacing rock.

(b) Subgrade shall be crowned at 4 to 6 percent.

(c) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in the "Compaction and Processing Requirements" in this Exhibit. Final road surface shall be crowned at 4 to 6 percent.

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS

Segment	Station	Work Description:
A to B	0+00	Point A. Begin road construction; crown road, begin ditch.
	2+50	Junction with OHV trail, maintain OHV access to trail.
	4+00	Point B. Construct landing, end road construction.
C to D	0+00	Point C. Begin road construction; crown road, begin ditch.
	4+00	Install Culvert No. 4 (18" x 30'). Begin drifting material to 6+00 to maintain grade.
	6+00	End drift.
	7+20	Junction with OHV trail, maintain OHV access to trail.
	13+00	Point D. Construct landing, end road construction.
E to F	0+00	Point E. Begin road construction, crown road, begin ditch. Begin drifting material to 1+00 to maintain grade and construct corner.
	1+00	End drift.
	3+50	Junction with OHV trail, maintain OHV access to trail.
	6+80	Point F. Construct landing, end road construction.
G to H	0+00	Point G. Begin road construction; crown road, begin ditch. Install Culvert No. 5 (18" x 40').
	4+50	Construct ditchout to left.
	7+25	Junction with K to L.
	9+15	Construct roadside landing on right.
	11+00	Begin drifting material to 13+00 to construct grade.
	13+00	End drift.
	13+25	Construct roadside landing on right.
	19+00	Install Culvert No. 6 (18" x 30').
	20+00	Junction with I to J.
	20+50	Construct roadside landing on right.
	21+70	Junction with OHV trail, maintain OHV access to trail.
	27+00	Point H. Construct landing, end road construction.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD CONSTRUCTION INSTRUCTIONS

I to J	0+00	Point I. Begin road construction; crown road, begin ditch.
	1+40	Junction with OHV trail, maintain OHV access to trail.
	3+20	Construct roadside landing on right.
	6+50	Point J. Construct landing, end road construction.
K to L	0+00	Point K. Begin road construction; crown road, begin ditch.
	8+60	Point L. Construct landing, end road construction.
M to N	0+00	Point M. Begin road construction; crown road, begin ditch.
	1+00	Junction with O to P.
	3+75	Point N. Construct landing, end road construction.
O to P	0+00	Point O. Begin road construction; crown road, begin ditch.
	4+50	Point P. Construct landing, end road construction.
Q to R	0+00	Point Q. Begin road construction; crown road, begin ditch. Install Culvert No. 7 (18” x 40’).
	11+60	Construct roadside landing on right.
	12+00	Junction with OHV trail, maintain OHV access to trail.
	15+00	Install Culvert No. 8 (18” x 30’).
	15+50	Junction with W to X.
	22+50	Install Culvert No. 9 (18” x 30’).
	24+40	Junction with S to T.
	28+50	Install Culvert No. 10 (18” x 30’).
	30+50	Construct roadside landing on right.
	32+75	Point R. Construct landing, end road construction.
S to T	0+00	Point S. Begin road construction; crown road, begin ditch.
	2+75	Junction with U to V.
	3+70	Point T. Construct landing, end road construction.
U to V	0+00	Point U. Begin road construction; crown road, begin ditch.
	1+80	Point V. Construct landing, end road construction.
W to X	0+00	Point W. Begin road construction; crown road, begin ditch.
	1+00	Junction with OHV trail, maintain OHV access to trail.
	5+60	Point X. Construct landing, end road construction.
Y to Z	0+00	Point Y. Begin road construction; crown road, begin ditch. Install Culvert No. 12 (18” x 40’).
	7+00	Install Culvert No. 13 (18” x 30’).
	17+75	Install Culvert No. 14 (18” x 30’).
	18+50	Junction with OHV trail, maintain OHV access to trail.
	21+50	Construct roadside landing on left.
	27+00	Install Culvert No. 15 (18” x 30’).
	30+00	Construct roadside landing on left.
	33+00	Point Z. Construct landing, end road construction.
AA to BB	0+00	Point AA. Begin road construction; crown road, begin ditch.
	5+00	Point BB. Construct landing, end road construction.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

1. Roadside Brushing. Conduct roadside brushing as specified in Exhibit G.

2. Excavated Materials. Excavated materials shall be utilized for road and fill construction and hauled in where necessary. Surplus excavation materials shall be hauled to the waste areas as marked in the field and/or designated on Exhibit A. Waste materials shall be sloped and compacted for drainage. Fills shall be thoroughly compacted in accordance with Exhibit D.

3. Bank Slough Removal. Dig out all bank slough. Bank slough material shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE. Waste materials shall be seeded and mulched in accordance with specifications in Exhibit I.

4. Culvert Replacement, Culvert Installation, Fill Reconstruction, and Fill Removal. Existing culvert geometry shall be modified to provide for optimum drainage and culvert performance. Modifications may include, skewing the culvert and/or installing the culvert at gradients equal to or exceeding the drainage or ditch gradient. Where fill reconstruction or culvert replacement is specified, fills shall be excavated to natural stream course levels. All woody debris encountered during fill excavation shall be removed. All waste materials shall be hauled to nearby waste areas and shall be uniformly sloped and compacted for drainage. Waste materials shall be seeded and mulched in accordance with specifications in Exhibit I. Fill reconstruction backfill shall consist of select materials and may be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with this Exhibit. Crushed rock shall be used for backfilling excavation trenches less than 3 feet deep. STATE may require the use of crushed rock for culvert bedding. Removed culverts shall be hauled to an approved refuse site off of STATE land.

5. Drainage Ditches. Restore or construct ditchlines, including ditchouts, as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels. Install a culvert marker at each newly installed culvert and at each existing culvert that is missing a marker that could be reached by a grader blade.

6. Subgrade Preparation and Application of Surfacing Rock.

   (a) Complete culvert installations, drainage ditches, fill reconstruction, ditchouts, and other specified work prior to the application of new surfacing rock.

   (b) Cut out all potholes and/or washboard sections from the existing surfacing.

   (c) Apply required patching and leveling rock, as directed by STATE.

   (d) Process, grade and mix the existing surface and added base rock. Provide for a crown of 4 to 6 percent, and compact in accordance to the “Compaction and Processing Requirements” in this Exhibit.

   (e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance to this Exhibit.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

SPECIFIC ROAD IMPROVEMENT INSTRUCTIONS

Segment	Station	Work Description:
CC to C	0+00	Point CC. Begin road improvement; crown road, clean and/or construct ditches. Clean inlet and outlet of culverts. Begin 4" lift of 1½"- 0 crushed rock.
	4+10	Construct a 9000ft² parking area on the left. Remove all trees and stumps within "Right-of-Way" tags. Grade, shape, roll and surface. Replace existing boulders as directed by STATE.
	6+10	Remove existing culvert and install Culvert No. 17 (18" x 30'). End 4" lift, spot rock as directed by STATE. Begin brushing road as specified in Exhibit G.
	30+40	Begin 6" lift of 3"-0 crushed rock.
	31+40	Junction with DD to EE.
	57+00	Install Culvert No. 3 (18" x 30').
	57+50	Point C. Surface landing. End improvement.
DD to EE	0+00	Point DD. OHV filter. Move boulders off to the side of the road to be utilized in Project No. 5. Begin road improvement; crown road, clean and/or construct ditches. Clean inlet and outlet of culverts. Brush road as specified in Exhibit G. Apply spot rock as directed by STATE.
	17+50	Point EE. End improvement.
FF to GG	0+00	Point FF. Begin road improvement; crown road, clean and/or construct ditches. Clean inlet and outlet of culverts. Brush road as specified in Exhibit G. Begin 6" lift of 3"-0 crushed rock.
	1+00	End lift of rock.
	12+50	Begin 6" lift of 3"-0 crushed rock.
	16+00	Point GG. End improvement.
HH to A	0+00	Point HH. Begin road improvement; crown road, clean and/or construct ditches. Clean inlet and outlet of culverts. Begin spot rock as directed by STATE.
	106+30	Begin 4" lift of 1½"-0 crushed rock.
	115+70	Point A. End improvement.

EXHIBIT D

ROAD SURFACING

ROAD SEGMENT: C to D				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	C to D		0+00 to 13+00		
				Volume (CY) Per		**Number Of**		
Base Rock	3”-0 Crushed	C to D	8	Station	42	Stations	13	546
Turnout	3”-0 Crushed		8	Turnout	14	Turnouts	1	14
Turnaround	3”-0 Crushed		8	Turnaround	14	Turnarounds	1	14
Junction	3”-0 Crushed	Point C	8	Junction	20	Junctions	1	20
Small Landing	3”-0 Crushed	Point D	8	Landing	60	Landings	1	60
Total Rock for Road Segment:			C to D					654
ROAD SEGMENT: E to F				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	E to F		0+00 to 6+80		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	E to F	8	Station	42	Stations	6.8	286
Turnaround	3”-0 Crushed		8	Turnaround	14	Turnarounds	1	14
Junction	3”-0 Crushed	Point E	8	Junction	20	Junctions	1	20
Landing	3”-0 Crushed	Point F	8	Landing	120	Landings	1	120
Total Rock for Road Segment:			E to F					440
ROAD SEGMENT: G to H				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size And Type**	**Location**	**Depth of Rock (inches)**	G to H		0+00 to 27+00		
				Volume (CY) Per		**Number Of**		
Base Rock	3”-0 Crushed	G to H	8	Station	42	Stations	27	1,134
Turnout	3”-0 Crushed		8	Turnout	14	Turnouts	1	14
Turnaround	3”-0 Crushed		8	Turnaround	14	Turnarounds	1	14
Junction	3”-0 Crushed	Point G	8	Junction	20	Junctions	1	20
Roadside Landings	3”-0 Crushed	9+15, 13+25 & 20+50	8	Roadside Landing	60	Roadside Landings	3	180
Landing	3”-0 Crushed	Point H	8	Landing	120	Landings	1	120
Total Rock for Road Segment:			G to H					1,482
ROAD SEGMENT: M to N				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size And Type**	**Location**	**Depth of Rock (inches)**	M to N		0+00 to 3+75		
				Volume (CY) Per		**Number Of**		
Base Rock	3”-0 Crushed	M to N	6	Station	31	Stations	3.75	116
Turnaround	3”-0 Crushed		6	Turnaround	10	Turnarounds	1	10
Junction	3”-0 Crushed	Point M	10	Junction	30	Junctions	1	30
Small Landing	3”-0 Crushed	Point N	10	Landing	70	Landings	1	70
Total Rock for Road Segment:			M to N					226

EXHIBIT D

ROAD SURFACING

ROAD SEGMENT: O to P				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	O to P		0+00 to 4+50		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	O to P	6	Station	31	Stations	4.5	140
Turnaround	3”-0 Crushed		6	Turnaround	10	Turnarounds	1	10
Junction	3”-0 Crushed	Point O	6	Junction	20	Junctions	1	20
Small Landing	3”-0 Crushed	Point P	10	Landing	70	Landings	1	70
Total Rock for Road Segment:			O to P					240
ROAD SEGMENT: Q to R				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	Q to R		0+00 to 32+75		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	Q to R	8	Station	42	Stations	32.75	1,376
Turnouts	3”-0 Crushed		8	Turnout	14	Turnouts	1	14
Turnaround	3”-0 Crushed		8	Turnaround	14	Turnarounds	1	14
Junction	3”-0 Crushed	Points Q	8	Junction	20	Junctions	1	20
Roadside Landings	3”-0 Crushed	11+60 & 30+50	8	Roadside Landing	60	Roadside Landings	2	120
Landing	3”-0 Crushed	Point R	8	Landing	120	Landings	1	120
Total Rock for Road Segment:			Q to R					1,664
ROAD SEGMENT: S to T				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	S to T		0+00 to 3+70		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	S to T	8	Station	42	Stations	3.7	155
Turnouts	3”-0 Crushed		8	Turnout	14	Turnouts	1	14
Junction	3”-0 Crushed	Point S	8	Junction	20	Junctions	1	20
Landings	3”-0 Crushed	Point T	8	Landing	120	Landings	1	120
Total Rock for Road Segment:			S to T					309
ROAD SEGMENT: U to V				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	U to V		0+00 to 1+80		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	U to V	8	Station	42	Stations	1.8	76
Junction	3”-0 Crushed	Point U	8	Junction	20	Junctions	1	20
Landing	3”-0 Crushed	Point V	8	Landing	120	Landings	1	120
Total Rock for Road Segment:			U to V					216
ROAD SEGMENT: W to X				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	W to X		0+00 to 5+60		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	W to X	8	Station	42	Stations	5.6	235
Turnaround	3”-0 Crushed		8	Turnaround	14	Turnarounds	1	14
Junction	3”-0 Crushed	Point W	8	Junction	20	Junctions	1	20
Landing	3”-0 Crushed	Point X	8	Landing	120	Landings	1	120
Total Rock for Road Segment:			W to X					389

EXHIBIT D

ROAD SURFACING

ROAD SEGMENT: Y to Z				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	Y to Z		0+00 to 33+00		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	Y to Z	8	Station	42	Stations	33	1,386
Turnouts	3”-0 Crushed		8	Turnout	14	Turnouts	4	56
Turnaround	3”-0 Crushed		8	Turnaround	14	Turnarounds	1	14
Junction	3”-0 Crushed	Point Y	8	Junction	20	Junctions	1	20
Roadside Landings	3”-0 Crushed	21+50 & 30+00	8	Roadside Landing	60	Roadside Landings	2	120
Landing	3”-0 Crushed	Point Z	8	Landing	120	Landings	1	120
Total Rock for Road Segment:			Y to Z					1,716
ROAD SEGMENT: CC to C				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	CC to C		0+00 to 57+50		
				Volume (CY) Per		**Number of**		
Surfacing	1½”-0 Crushed	0+00 – 6+10	4	Station	20	Stations	6.1	122
Spot Rock	1½”-0 Crushed	6+10 – 30+40	Varies					50
Base Rock	3”-0 Crushed	30+40 – 57+50	6	Station	31	Stations	27.1	840
Turnouts	3”-0 Crushed		6	Turnout	11	Turnouts	2	22
Junction	1½”-0 Crushed	Point CC	4	Junction	20	Junctions	1	20
Landing	3”-0 Crushed	Point C	6	Landing	120	Landings	1	120
Parking Area - Base Lift	3”-0 Crushed	4+10	6	Parking Area	167	Parking Area	1	167
Parking Area - Surface Lift	1½”-0 Crushed	4+10	4	Parking Area	110	Parking Area	1	110
Total Rock for Road Segment:			CC to C					1,451
ROAD SEGMENT: DD to EE				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	DD to EE		0+00 to 17+50		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	DD to EE	6	Station	31	Stations	17.5	543
Total Rock for Road Segment:			DD to EE					543
ROAD SEGMENT: FF to GG				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	FF to GG		0+00 to 16+00		
				Volume (CY) Per		**Number of**		
Base Rock	3”-0 Crushed	0+00 – 1+00	6	Station	31	Stations	1	31
Base Rock	3”-0 Crushed	12+50 – 16+00	6	Station	31	Stations	3.50	109
Junction	3”-0 Crushed	Point FF	6	Junction	20	Junctions	1	20
Total Rock for Road Segment:			FF to GG					160

EXHIBIT D

ROAD SURFACING

ROAD SEGMENT: HH to A				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	HH to A		0+00 to 115+70		
				Volume (CY) Per		**Number of**		
Base Rock	1½"-0 Crushed	106+30 - 115+70	4	Station	20	Stations	9.4	188
Spot Rock	1½"-0 Crushed	0+00 – 106+30	Varies					100
Total Rock for Road Segment:			HH to A					288
ROAD SEGMENT: V1 to V2				**POINT TO POINT**		**Sta. to Sta.**		**TOTAL VOLUME (CY)**
Application	**Rock Size and Type**	**Location**	**Depth of Rock (inches)**	V1 to V2		0+00 to 26+00		
				Volume (CY) Per		**Number of**		
Fill Armor	24"-6"	Culvert No. 16	Varies					20
Energy Dissipator	24"-6"	Culvert No. 16	Varies					10
Total Rock for Road Segment:			V1 to V2					30

Stockpile	**Location**	**Approximate Dimensions (L x W x H)**	**Volume (Stockpile Measurement, CY)**
1½"-0 Crushed	Brown's Camp Stockpile Site	120' x 100' x 20'	5,000

ROCK TOTALS (CY)	**24"-6"**	**3"-0**	**1½"-0**
	30	9,187	5,590

Roads shall be uniformly graded, shaped and approved by STATE prior to rocking.

EXHIBIT D

ROCK ACCOUNTABILITY

PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediment will not enter streams. Additional surfacing needed because of construction season or construction practice is not included in the preceding ROAD SURFACING table, and shall be furnished at PURCHASER expense.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit D. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in the “Road Surfacing” table in Exhibit D. The average depth for each road segment shall be the specified depth or greater. If additional rock is required because of insufficient depth, the locations and volumes to be added shall be determined by STATE.

Stockpile Measurement. Purchaser shall construct stockpiles according to the dimensions determined by STATE and included in the Quarry development plan required by Exhibit F. Dimensions will consist of the length and width of the base, length and width of the top, and height of all four corners. The finished stockpile surface shall be smooth, uniform, and all corners filled in. All stakes and reference points shall be protected until stockpile measurements are accepted by STATE.

EXHIBIT D

COMPACTION AND PROCESSING REQUIREMENTS

Moisture Content: Compaction must take place when moisture content of the materials being compacted is favorable for effective compaction as determined by STATE.

Compaction Pass: A pass is defined as traveling a road section forward and then backward over that same section.

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until the surface is smooth and hard and visible deformation ceases. At least 3 passes shall be made over the entire width and length of the road. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments.	1

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases. At least 3 passes shall be made over the entire width and length of each layer.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments.	1, 2, and 3

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road until the surface is smooth and hard and visible deformation ceases. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent as specified in the "Forest Roads Specifications" table in Exhibit D.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments requiring crushed rock.	1

EXHIBIT D

COMPACTION EQUIPMENT OPTIONS

(1) Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.

(2) Tampingfoot Compactors. Tampingfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.

(3) Vibratory Hand-Operated or Backhoe-Mounted Tamper. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts. The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

EXHIBIT E

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract.

Culverts shall be constructed of corrugated double-walled polyethylene or corrugated aluminized (Type 2) steel.

Polyethylene culverts shall be double-walled and meet the requirements of AASHTO M-294-06, Type S Culvert.

Aluminized (Type 2) steel culverts shall meet the requirements of AASHTO M-36-03[1].

Polyethylene joints shall be made with split couplings, corrugated to engage the culvert corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the culvert joint.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as specified in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Cross drain culverts on road grades in excess of 3 percent shall be skewed at least 30 degrees from perpendicular to the road centerline, except that cross drain culverts at the low point of dips in roads shall not be skewed. Cross drains shall be skewed to fit the required culvert length to the road prism.

Cross drain culverts shall be installed at a slope steeper than the incoming ditch grade, but not less than 3 percent or greater than 10 percent.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the culvert. The culvert trench shall be excavated 3 culvert diameters wide to permit compaction and working on each side of the culvert. Tamping shall be done in 6-inch lifts, 1 culvert diameter each side of the culvert. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the culvert for all stream crossing culverts.

Backfill shall consist of, crushed rock, rock crusher reject, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the culvert.

Transporting of the culvert shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

EXHIBIT E

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18” to 36” and 18” for culverts 42” to 96”; add 6" for roads which will not be rocked. Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water.

The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an energy dissipator, half round, or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Culverts 36 inches in diameter or larger shall have 1:1 step beveled inlets.

Compaction by tamping utilizing a Vibratory Hand-Operated or Backhoe-Mounted Tamper is required for all culverts

All culverts scheduled for replacement shall become property of the PURCHASER and be removed from STATE land in the same project period in which replacement occurred.

The intake ends of culverts in fills less than 3 feet to the top of the culvert shall be marked by driving steel posts within 6 inches of the downgrade side. Posts shall be painted with a rust-resistant paint and be a minimum of 5 feet long, with the spade driven 2 feet into the ground.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to STATE upon request.

Following are the minimum standard gauges for steel culvert and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

Dia.	Steel Culvert Gauge	Thickness		Band Gauges	Band Widths (")	
		Uncoated	Coated		Annular	Helical
48	14	(0.0747")	(0.079”)	16	24	24

EXHIBIT E

CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	MATERIAL TYPE	ROAD SEGMENT POINT TO POINT	STATION
1 - Deleted					
2 - Deleted					
3	18	30	CPP	CC to C	57+00
4	18	30	CPP	C to D	4+00
5	18	40	CPP	G to H	0+00
6	18	30	CPP	G to H	19+00
7	18	40	CPP	Q to R	0+00
8	18	30	CPP	Q to R	15+00
9	18	30	CPP	Q to R	22+50
10	18	30	CPP	Q to R	28+50
11 - Deleted					
12	18	40	CPP	Y to Z	0+00
13	18	30	CPP	Y to Z	7+00
14	18	30	CPP	Y to Z	17+75
15	18	30	CPP	Y to Z	27+00
16	48	20	ACSP or CPP	V1 to V2	23+00
17	18	30	CPP	CC to C	6+10

ACSP = Aluminized, CPP = Polyethylene,

EXHIBIT F

ROCK QUARRY DEVELOPMENT AND USE

1. PURCHASER shall prepare a written development plan for the quarry area. The plan shall be submitted to STATE for approval prior to conducting any operation in quarry area. The plan shall include, but not be limited to:
   (a) Location of benches and roads to benches.
   (b) Disposal site for woody debris, overburden and reject material.
   (c) Time lines for rock quarry use.
   (d) Erosion Control measures.

2. PURCHASER shall schedule and coordinate quarry usage with other existing or planned activity requiring quarry usage. PURCHASER shall notify STATE 5 days prior to the start of quarry development activities.

3. The quarry site shall be left in a condition free from overburden and debris. Access roads to the quarry, and the quarry floor, shall be cleared at the termination of use. Overburden shall be removed for a distance of 20 feet beyond the developed rock source.

4. All overburden and reject material shall be hauled to the designated waste area as directed by STATE.

5. PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that sediment, rock, or debris shall not be washed, conveyed, or otherwise deposited in any stream.

6. Controlled blasting techniques shall be utilized for any blasting operations, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area. PURCHASER shall maintain a comprehensive blasting log that contains all pertinent data for all blasting operations. The blasting log shall be submitted to the STATE after the completion of all blasting activity. The blasting log is intended for STATE record keeping purposes only.

7. Benches shall be maintained/constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 percent or less. There shall be a minimum of one bench with an access road to it. Said bench shall be easily accessible with tractors.

8. Quarry face shall be developed in a uniform manner. All quarry backslopes shall be left in a stable condition.

9. Oversized material that is produced shall be piled in a designated area adjacent to the pit. It shall not be wasted.

10. The quarry floor shall be developed to provide for drainage away from the quarry. All quarry and stockpile site drainage ditches shall be maintained. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.

11. Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and Project Work, as directed by STATE.

12. Apply seed and mulch to the waste area, as specified in Exhibit I.

EXHIBIT F

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock crushed to the required size. The material shall be free from vegetation and lumps of clay. STATE may require screening and/or rejecting of materials utilized for production of crushed rock for the purpose of removing excess fine material. Excess fines are present, when greater than 5 percent of a total rock sample weight, passes a #200 sieve. Rock crushing shall be limited to periods when weather conditions are acceptable to STATE.

Quality and Grading Requirements. The base material shall be rock. Crushed rock shall meet the grading requirements that follow.

Rock strength: for rock not produced from STATE quarries, the material from which base material is produced or manufactured shall meet the following test requirement for Aggregate Hardness - Test Method AASHTO T 96.

For the purpose of crushing rock specified under the projects in Section 2610, “Project Work,” PURCHASER shall utilize a three-stage rock crusher, or equivalent, unless otherwise approved by STATE.

The rock crusher shall be calibrated to produce rock as specified in this exhibit. Prior to the commencement of production crushing, PURCHASER shall sample, test, and provide rock test results meeting STATE specifications. STATE may then sample and test crushed rock for approval to proceed. PURCHASER shall take one sample of each 2,000 cubic yards of crushed rock material produced thereafter, using approved AASHTO sampling procedures. PURCHASER shall submit samples to a certified laboratory or shall perform testing for gradation requirements using AASHTO T 11 and AASHTO T 27 testing procedures. Prior to testing, each sample shall be split, making one-half of the sample, with proper identification, available for testing by STATE. Each sample and the results of PURCHASER testing shall be made available to STATE within 24 hours of sampling. Any rock crushed prior to STATE approval to proceed shall not be credited to the required rock quantity. Any subsequent rock tests not meeting STATE specifications shall be reason for rejection of that portion of crushed rock produced after that test and shall not be credited to the required rock quantity. STATE may sample the crushed rock at any time during the operation. Results of STATE’s tests shall prevail over all other test results.

EXHIBIT F

DURABLE CRUSHED ROCK SPECIFICATIONS

Grading Requirements

For 1½"-0"	Passing	2" sieve	100%
	Passing	1½" sieve	90-100%
	Passing	3/4" sieve	60-90%
	Passing	1/4" sieve	30-50%
	Passing	No. 10 sieve	15-30%
	Passing	No. 40 sieve	7-15%
For 3"-0"	Passing	4" sieve	100%
	Passing	3" sieve	90-100%
	Passing	1½" sieve	60-90%
	Passing	3/4" sieve	40-60%
	Passing	1/4" sieve	20-40%
	Passing	No. 10 sieve	5-20%

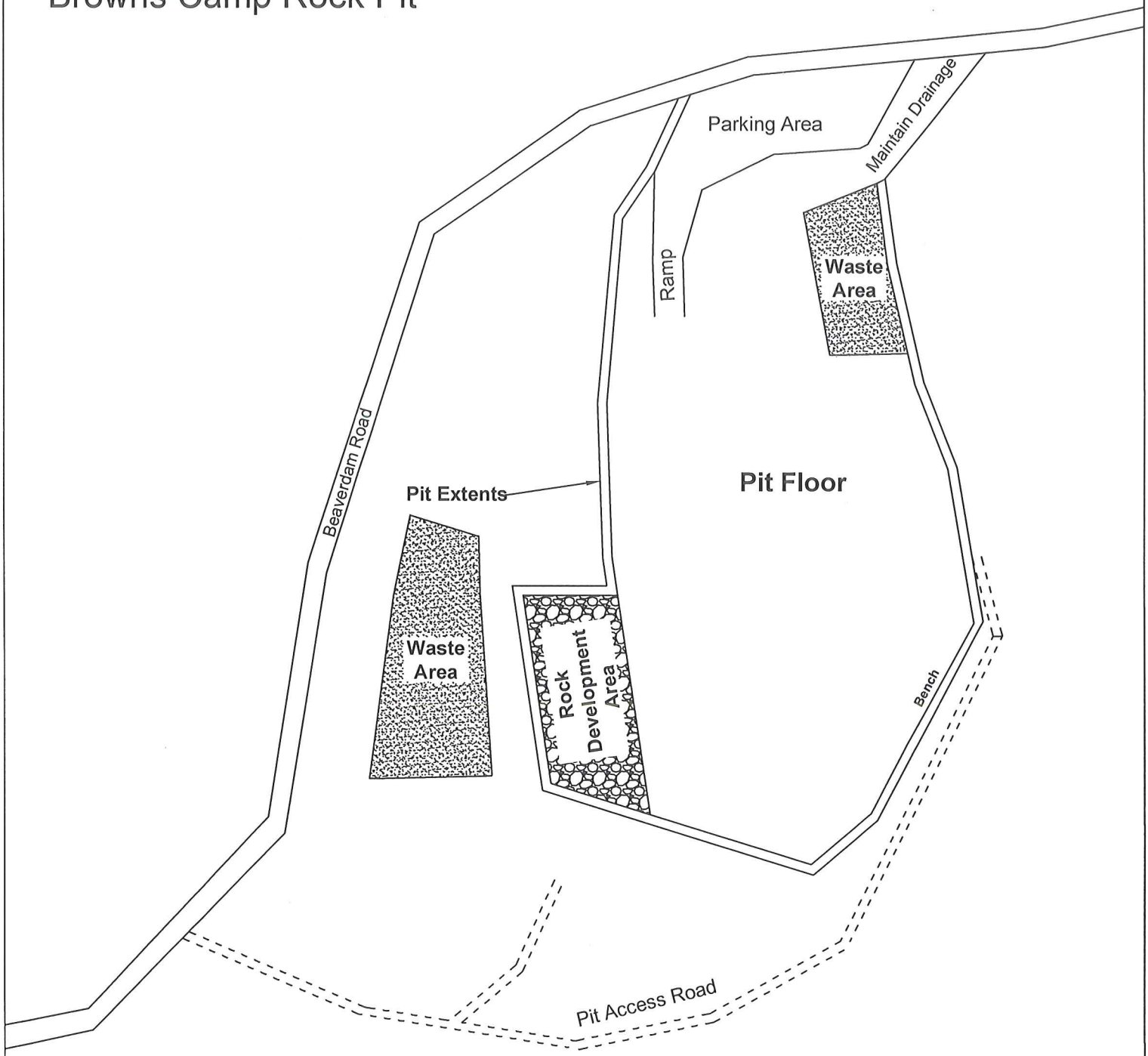
For 24"-6" Riprap A minimum of 50 percent of the material shall measure a minimum of 24 inches, measured in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.

Control of gradation shall be by visual inspection by STATE.

Side Saddle 341-13-32

Exhibit F
Rock Pit Development Plan

Browns Camp Rock Pit

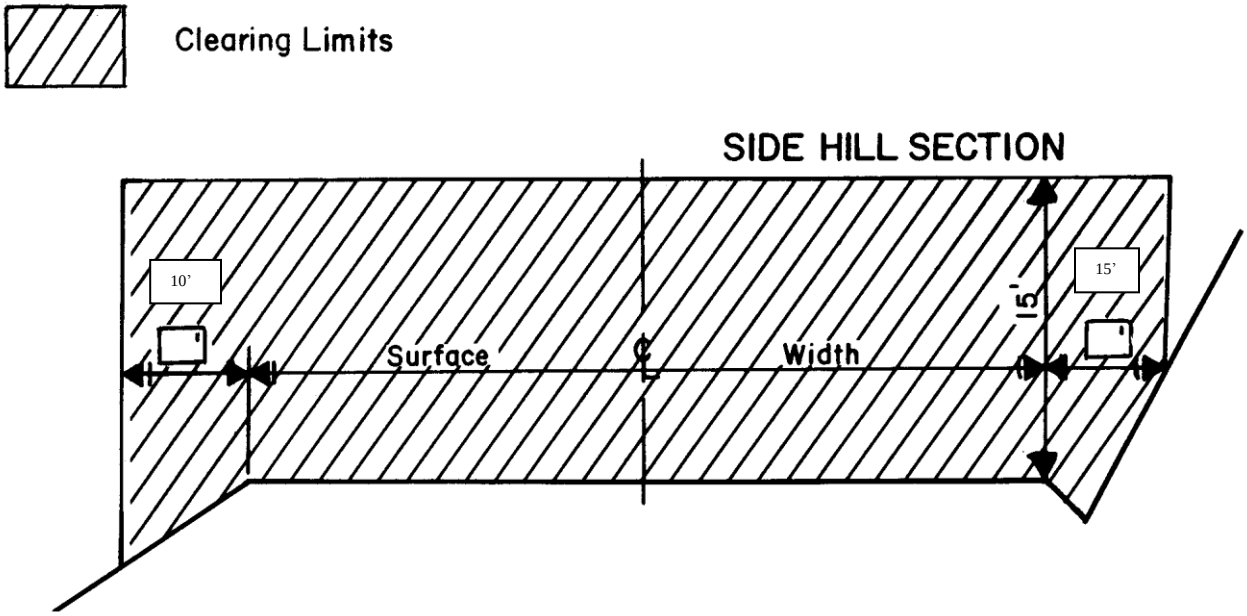


	No Scale
Oregon Department of Forestry	T2N R6W Sec. 36 SE 1/4 SE 1/4
Forest Grove District	Tillamook County

EXHIBIT G

ROAD BRUSHING SPECIFICATIONS

REQUIREMENTS



The minimum height of clearing shall be 15 feet from the road surface, and the minimum width of clearing on the cutslope sides of the road shall be 15 feet horizontal distance from the shoulder of the road and 10 feet horizontal on the down slope side from the road shoulder. The minimum width of brushing on the cutslope side of the road shall be dictated by the height of the cutslope as indicated in the drawing above. In situations where site distance is an issue brushing heights on the cutslope may vary from the drawing, as directed by STATE.
For cutslopes less than 6 feet in height, brushing shall extend 5 feet beyond the top of cutslope. For cutslopes greater than 6 feet in height, brushing shall extend 15 feet horizontal distance from the road shoulder.

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, water courses, culvert inlets and outlets and sediment catching basins. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

Trees larger than 6 inches in diameter at stump height, located within clearing limits but outside of the ditchline or shoulder, shall not be cut down, but shall be limbed for road visibility. Planted or established conifers, located within brushing limits but outside of the ditchline or shoulder, shall not be cut down, but shall be limbed for road visibility unless otherwise directed by STATE.

EXHIBIT G

ROAD BRUSHING SPECIFICATIONS

Existing debris on the roadway, cutslope, ditchline, or catch basin shall be removed and treated. Debris shall be mulched or scattered downslope from the road or placed in other stable locations. Large non-merchantable debris, 6 inches or larger in diameter, shall be mulched or cut into lengths 6 feet or less to facilitate rapid decay, unless otherwise approved by STATE.

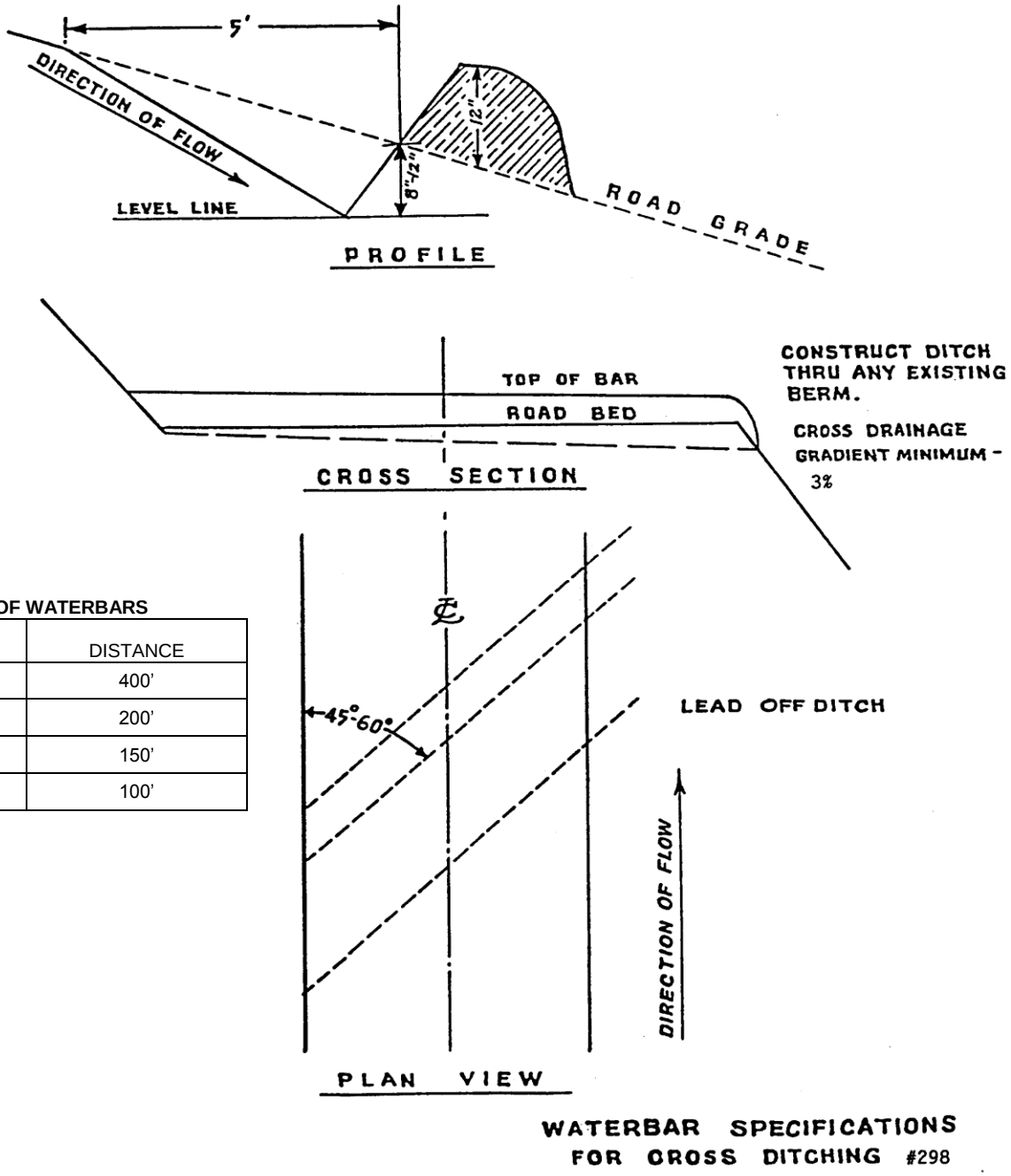
Merchantable blown down trees encountered shall be bucked in lengths as directed by STATE, and placed in locations acceptable to STATE, or pushed out of the road prism.

When spur roads to be brushed end with a Landing, the Landing is to be brushed as directed by STATE.

CULVERT AND ROAD MARKER DAMAGES. Culvert and road markers damaged, or any portion of a marker damaged from PURCHASER activities shall be assessed a damage fee of $25 per marker.

EXHIBIT H

WATERBAR SPECIFICATIONS

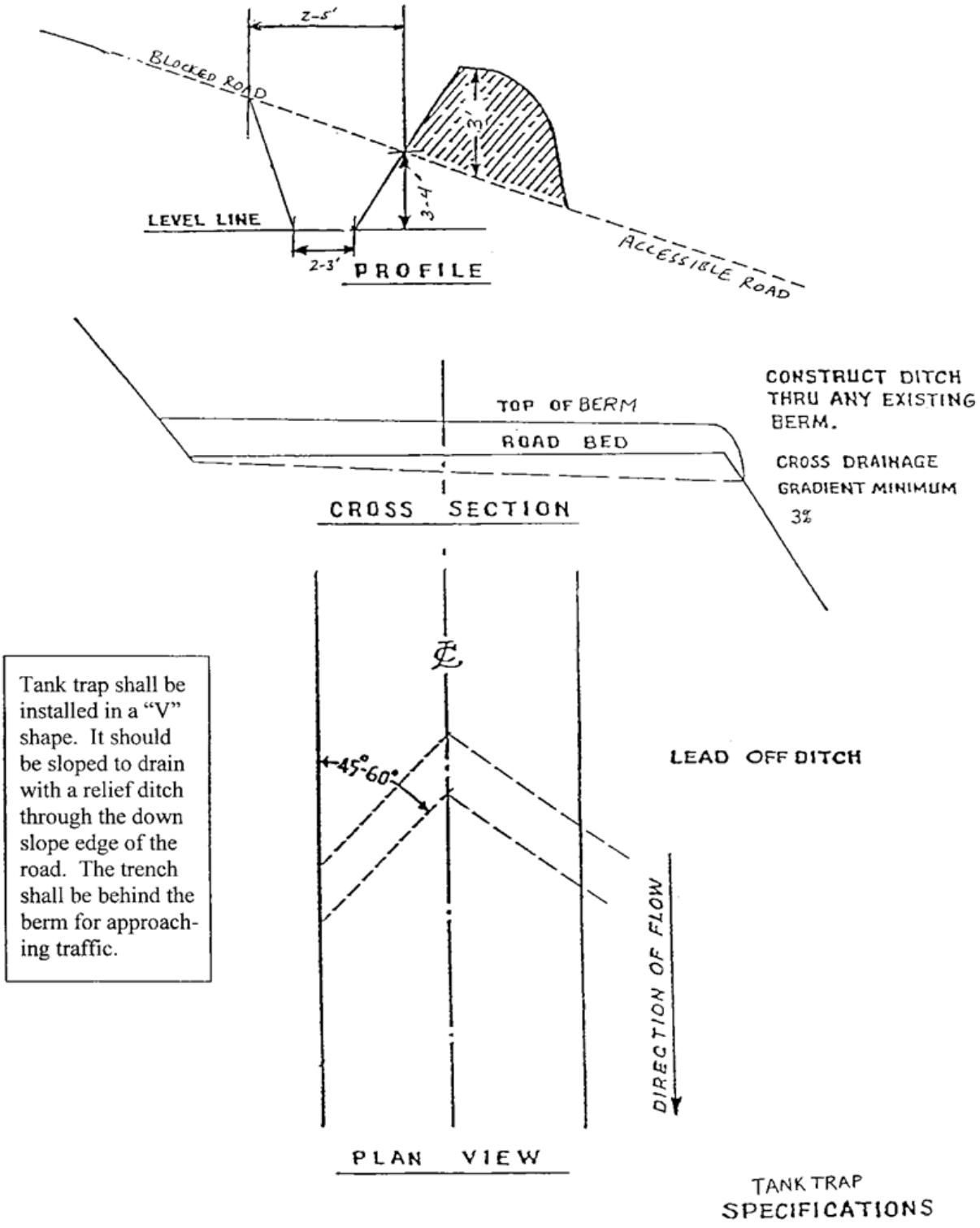


SPACING OF WATERBARS

ROAD GRADE	DISTANCE
≤ 5%	400'
6-10%	200'
11-15%	150'
16-20% or greater	100'

EXHIBIT H

TANK TRAP SPECIFICATIONS



Tank trap shall be installed in a "V" shape. It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

EXHIBIT H

ROAD BLOCKING SPECIFICATIONS

PURCHASER shall block the following road segments: E to F, M to N, O to P, Y to Z, DD to EE, and FF to GG.

Specific objectives for this project include:

(a) Minimize disturbance of existing vegetation.
(b) Blocking access to all vehicles.
(c) Construction of waterbars and tank traps.

(1) Road Blocking. Roads shall be blocked to all vehicles by constructing tank traps and using local materials such as stumps, logs, and boulders. Construct tank traps according to the specifications in Exhibit H.

(2) Construct Waterbars as directed by STATE. Construct waterbars according to the specifications in this Exhibit.

(3) Dry Conditions. All work shall be performed during dry conditions acceptable to STATE.

(4) Support, including transport, other equipment, replacements, supplies, maintenance, and repairs, shall be furnished as required to complete the project and shall be furnished without cost to STATE, other than as agreed under the contract terms.

SPECIFIC INSTRUCTIONS/SPECIFICATIONS:

Segment	Station	Work Description
E to F	0+00	Construct a tank trap to block vehicle access. Construct two waterbars on road segment, as directed by STATE.
	3+50	Construct tank traps on both sides of the trail crossing and utilize local logs, stumps, and logs to block access around the tank traps. Reestablish OHV trail.
M to N	0+00	Construct tank traps on both sides of the trail crossing and utilize local logs, stumps, and logs to block access around the tank traps. Reestablish OHV trail. Construct two waterbars on road segment, as directed by STATE.
O to P	0+00	Construct one waterbar on road segment, as directed by STATE.
Y to Z	0+00	Construct a tank trap to block vehicle access. Construct five waterbars on road segment, as directed by STATE.
	18+50	Construct tank traps on both sides of the trail crossing and utilize local logs, stumps, and logs to block access around the tank traps. Reestablish OHV trail.
DD to EE	0+00	Reconstruct an OHV filter by placing the existing boulders to narrow access to 5'. Construct four waterbars on road segment, as directed by STATE.
FF to GG	0+00	Reconstruct an OHV filter by placing the existing boulders to narrow access to 5'. Construct four waterbars on road segment, as directed by STATE.

EXHIBIT H

ROAD VACATING SPECIFICATIONS

PURCHASER shall vacate the following road segments: A to B, I to J, K to L, V1 to V2 and AA to BB.

Specific objectives for this project include:

(a) Fill removal and stream channel development.
(b) Culvert removal.
(c) Restoration of natural contours to the road prism.
(d) Ripping of the road surface.
(e) Minimize disturbance of existing vegetation.
(f) Blocking access to vehicles.
(g) Construction of waterbars and tank traps.
(h) V1 to V2: Narrow the existing road width to a 5' wide OHV trail.

(1) Fill Removal and Stream Channel Development. Remove fills to the natural stream course level(s). Stream channel(s) shall be excavated / developed to specified widths. Developed stream banks shall be sloped at natural contours or no steeper than 1 ½:1, as directed by STATE.

(2) Culvert Removal. Remove existing drainage structures and culverts. Removed culverts shall be hauled to an approved refuse site off of STATE land.

(3) Use of Excavated Materials.

i. Fill Excavation and Sidecast Pullback. Excavated materials shall be placed on the interior (cut) side of the road, and utilized to restore the cutslope to natural contours, or to a minimum 10 percent outsloped surface for drainage. Any excess material will be hauled to a designated waste area, as directed by STATE.

ii. Woody Debris. Shall be placed on the surface of pullback/fill material.

iii. Block Roads. Use excavated material from fill removals to block roads from vehicle access, as directed by STATE.

(4) Erosion Control. Erosion control shall be completed in a progressive manner. Grass seed and straw mulch shall be applied for every 500 feet of road vacated, prior to continuing work.

All excavated material and bare soil shall utilize grass seed and straw mulch approved by STATE and in accordance with the specifications in Exhibit I. Applied mulch shall be a minimum of 2 inches deep and provide a uniform cover.

(5) Road Blocking. Roads shall be blocked to all vehicles by constructing tank traps and using local materials such as stumps, logs, and boulders. Construct tank traps according to the specifications in this Exhibit.

(6) Construct Waterbars as directed by STATE. Construct waterbars according to the specifications in this Exhibit.

(7) Equipment. A minimum 1½ cubic-yard, track mounted excavator shall be used for all excavation, culvert removal, streambed preparation, road blocking, fill armor rock placement and waterbarring, unless otherwise approved in writing by STATE.

(8) Dry Conditions. All work shall be performed during dry conditions acceptable to STATE.

(9) Support, including transport, other equipment, replacements, supplies, maintenance, and repairs, shall be furnished as required to complete the project and shall be furnished without cost to STATE, other than as agreed under the contract terms.

EXHIBIT H

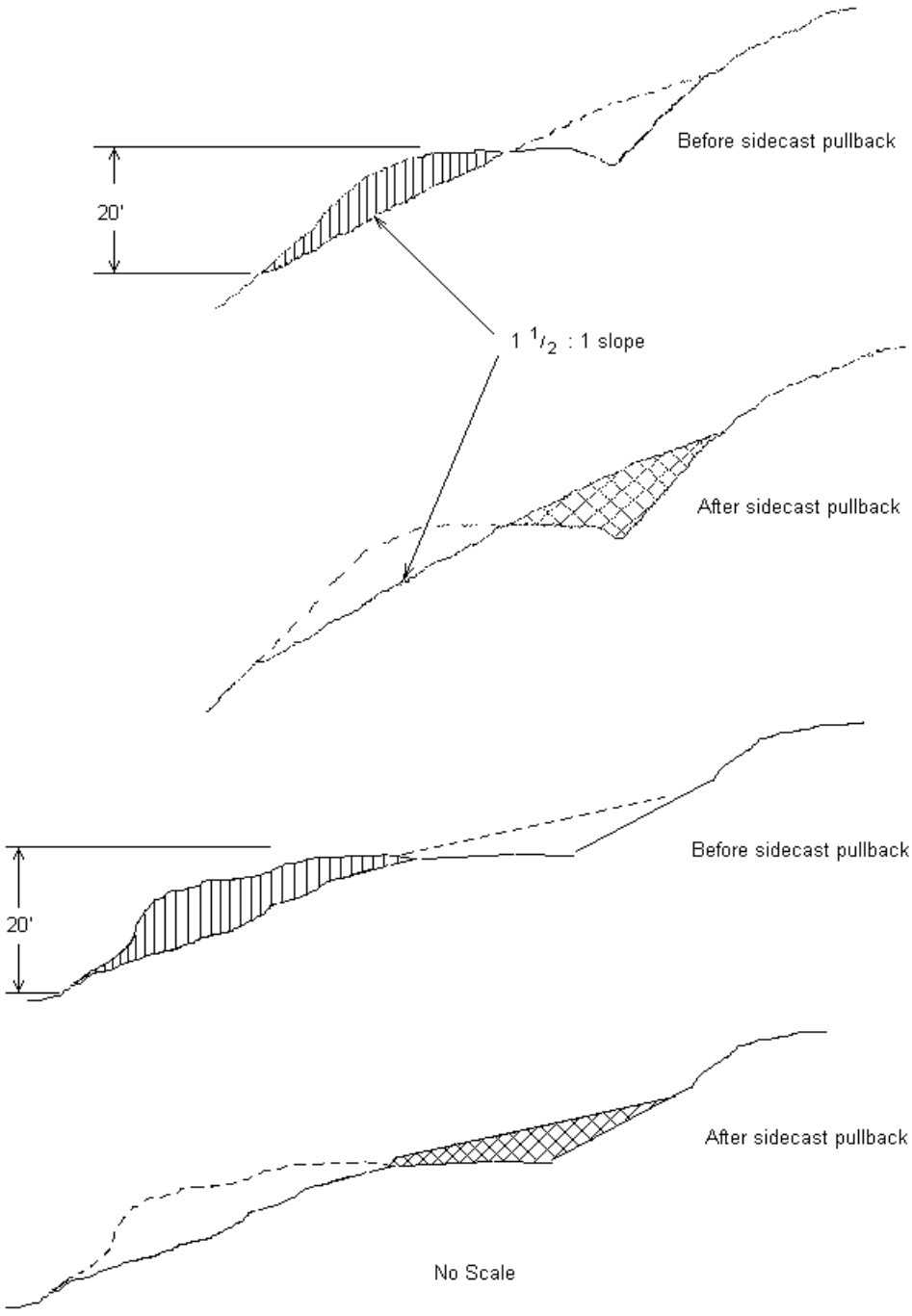
ROAD VACATING SPECIFICATIONS

SPECIFIC INSTRUCTIONS/SPECIFICATIONS:

Segment	Station	Work Description
A to B	0+00	Begin road vacating; construct a tank trap to block vehicle access. Construct two waterbars on the road segment, rip road surface, excavate sidecast material, and apply grass seed and fertilizer on road segment, as directed by STATE.
	2+50	Construct tank traps on both sides of the trail crossing and utilize local logs, stumps, and logs to block access around the tank traps. Reestablish OHV trail.
	4+00	End road vacating.
I to J	0+00	Begin road vacating; construct a tank trap to block vehicle access. Construct two waterbars on the road segment, rip road surface, excavate sidecast material, and apply grass seed and fertilizer on road segment, as directed by STATE.
	6+50	End road vacating.
K to L	0+00	Begin road vacating; construct a tank trap to block vehicle access. Construct three waterbars on the road segment, rip road surface, excavate sidecast material, and apply grass seed and fertilizer on road segment, as directed by STATE.
	8+60	End road vacating.
AA to BB	0+00	Begin road vacating; construct a tank trap to block vehicle access. Construct two waterbars on the road segment, rip road surface, excavate sidecast material, and apply grass seed and fertilizer on road segment, as directed by STATE.
	5+00	End road vacating.
V1 to V2	0+00	Point V1. Construct a vehicle turnaround and surface with road rock salvaged from stations 0+00 to 1+00. Begin road vacating; rip road surface, excavate sidecast material. Construct tank trap and block access to all vehicle traffic.
	2+00	Remove existing culvert and construct waterbar.
	7+00	Remove existing culvert and construct waterbar.
	11+60	Remove existing culvert and construct waterbar.
	17+75	Remove existing culvert and construct waterbar.
	21+20	Construct tank trap and block access to all vehicle traffic. Junction with OHV trail. Salvage crushed rock off vacated half of the road width to surface OHV trail between stations 21+20 and 26+00. Rip road surface to narrow the existing road width into a 5' wide OHV trail. Block excavated material and ripped road to OHV traffic using local stumps, logs, and boulders.
	23+00	Live stream. Remove existing culvert and install Culvert No. 16 (48" x 20'), with 10 yards of fill armor at the inlet, 10 cubic yards of fill armor at the outlet, and 10 cubic yards of energy dissipator at the outlet. Block excavated area and stream to OHV traffic using boulders and local logs and stumps.
	25+00	Junction with OHV trail.
	26+00	Point V2. Rip and narrow landing to a 5' wide OHV trail. Block excavated area with local debris or endhaul material from stations 0+00 to 21+20 if necessary. End road vacating.

EXHIBIT H

TYPICAL CROSS SECTION VIEW OF ROAD VACATING SIDECAST PULLBACK



State Timber Sale Contract
No. 341-13-32
Side Saddle

EXHIBIT I

SEEDING AND MULCHING

This work shall consist of preparing seedbeds and furnishing and placing required seed, fertilizer, and straw mulch. Straw mulch shall consist of straw that is free of noxious weeds. Apply seed, fertilizer, and straw mulch to all waste areas, and bare soils resulting from Project Nos. 1, 5, and 6.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started.

APPLICATION METHODS FOR SEED AND FERTILIZER

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

APPLICATION RATES FOR SEED AND FERTILIZER

The seed mixture listed below shall be applied at 100 lbs. per acre. The seed mixture shall be comprised of the following:

SPECIES	MIXTURE	PURE LIVE SEED	GERMINATION
Annual Rye	33%	95%	>90%
Orchard Grass	33%	95%	>90%
Perennial Rye	34%	95%	>90%

Fertilizer: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 200 pounds per acre. Fertilizer shall not be applied within 100 feet of streams.

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

APPLICATION RATES FOR MULCH

Place straw mulch to a reasonably uniform thickness of 1½ to 2½ inches. This rate requires between 2 and 3 tons of dry mulch per acre.

Application Locations:

Road Segment	Location
V1 to V2	Culvert No. 16
Browns Camp Pit	Waste Area #1

State Timber Sale Contract
No. 341-13-32
Side Saddle

EXHIBIT J

SPECIFICATIONS FOR BRUSH AND SLASH TREATMENT

Operation Area: Areas 1 and 3 shown on Exhibit A

Equipment Type, Equipment Operation, and Conduct of Work

Equipment- shall be a track-mounted machine with a ground-pressure rating of not more than 6.8 PSI and a net horsepower of 85 or more. The machine shall be capable of a minimum horizontal reach of 26 feet and a minimum vertical reach of 16 feet.

The bucket shall be of a hydraulically controlled "clamshell" style equipped with rake teeth and capable of 360-degree continuous rotation. The tooth length on the rake teeth shall be at least 14 inches unless otherwise approved in writing by STATE.

Operator - must be experienced in operating similar equipment on land clearing operations, be able to operate the equipment proficiently, and pile the debris on the area as directed by STATE.

Support - including transport, other equipment, replacements, supplies, maintenance, and repairs shall be furnished as required to complete work; and shall be furnished without cost to STATE, other than as agreed under the contract terms.

Work Scheduling

Work shall not begin until PURCHASER has arranged to have the equipment operators meet with STATE to review the requirements specified in Section 2365, "Progressive Operations", Section 2560, "Slash Disposal", and this Exhibit. Once begun, operations shall be continuous until contract work is completed, unless interrupted by poor weather, fire closures, or other uncontrollable circumstances. Equipment breakdowns shall be repaired without undue delay, and provision shall be made for replacement of equipment to prevent prolonged delays. Brush and slash treatment operation shall be accomplished only during dry weather conditions and shall not be allowed when operations might damage sites or affect stream flows. Any exception to these instructions must be authorized in writing by STATE.

Description of Work to be Done

Move brush and/or woody slash to create openings as planting spots in the slash and brush. Planting spots shall be a minimum of 1 foot by 1 foot in size and shall be on a 10 foot spacing. Care shall be taken to avoid creating a depression in the soil of the planting spot. Spacing may be varied to accommodate stumps, large woody material, rocky areas, etc., but 435 planting spots per acre are still required.

Piling should be avoided but may be done only as needed to create the required planting spots. If piling is necessary, piles should not exceed 10 feet in width or length. Each pile whose length and width dimensions exceed 10 feet shall be covered with 100 square feet of polyethylene plastic sheeting. The plastic sheeting shall be no more than 4 mil gauge. Additional woody debris shall be piled on top of the plastic sheeting to complete the piling, as directed by STATE. PURCHASER shall supply the materials used for covering the piles. Work specifications may be modified or waived only upon written notice from STATE.

PART IV: OTHER INFORMATION

State Timber Sale Contract
No. 341-12-32
Side Saddle

WRITTEN PLAN
Side Saddle
Timber Sale: 341-13-32

LEGAL DESCRIPTION: The Side Saddle Timber Sale is located in Portions of Section 6, T1N, R5W, Section 31, T2N, R5W, Section 1, T1N, R6W, and Section 36, T2N, R6W, W,M., Tillamook County, Oregon.

PROTECTED RESOURCE: Lewis Creek and Deyoe Creek, two Type-F streams within and adjacent to the sale areas.

DESCRIPTION OF THE AREA: Deyoe Creek is situated along the western and southern boundaries of the Timber Sale Area. The vegetation along the stream consists predominately of red alder with a lesser component of conifer. The slopes adjacent to the stream range from 5%-70%. A Type F portion of Lewis Creek enters the Timber Sale Area on the boundary between Areas 2 and 4. The vegetation along the stream consists of red alder and conifer. The slopes adjacent to the stream range from 5% to 30%.

PROTECTION MEASURES: Deyoe Creek was posted a minimum of 100 feet horizontal distance outside of the sale area with "Timber Sale Boundary" signs. Lewis Creek was posted with a 100 foot buffer each side where it is within the Timber Sale Area and 100 feet horizontal distance from the Timber Sale Boundary where it is outside the Timber Sale Area.

Skyline cables will potentially hang over the stream on the opposite slope or ridge to facilitate logging. These cable corridors will be a minimum of 100 feet apart. Harvested trees shall be felled in a manner to prevent them from entering the protected aquatic zone. Cables will be strung in a manner to minimize contact with trees in the buffer. Cables will be pulled out of the buffer prior to rigging the next yarding road.

Reviewed by: _____
Erik Marcy; Unit Forester Date

Prepared by: Eric Foucht
7/29/2012

State Timber Sale Contract
No. 341-12-32
Side Saddle

NOTICE OF TRANSFER OF STATE TIMBER

Instructions **629:-Form-301-010**

Complete Section 1. Mark the box which applies to you/your company in Section 2. Complete Section 3 and obtain signatures.

SECTION 1

On _____, state timber sale purchaser (Transferor)

_____, sold, exchanged or otherwise transferred to

_____, (Transferee) state timber originating from State

Timber Sale Contract No. _____.

Transferee hereby certifies that they:

(a) Will not export the unprocessed state timber which is the subject of this transaction;

(b) Will not sell, transfer, exchange or otherwise convey the unprocessed timber which is the subject of this transaction to any other person without first obtaining a like certification from that person; and

(c) Are not prohibited by OAR's 629-31-005 through 045 from purchasing state timber or logs directly from the State Forester, or this is a sale of Western Red Cedar for domestic processing.

SECTION 2

☐ Have not exported unprocessed timber originating from private lands in Oregon in the last 24 months.

☐ This is a sale of hardwood logs for domestic processing.

☐ This is a sale of Western Red Cedar for domestic processing.

☐ This is a sale of pulp logs or cull logs processed at domestic pulp mills, domestic chip plants or other domestic operations for the purpose of conversion of the logs into chips.

SECTION 3

The parties understand that falsely entering into this certification, or failure to comply with the terms of this certification is a violation of the Forest Conservation and Shortage Relief Act of 1990 and OAR Chapter 629, Division 31, and is subject to any and all penalties contained therein.

Transferor:	Transferee:
_____	_____
Signed	Signed
_____	_____
Title	Title
_____	_____
Dated	Dated

[Note: For the purpose of this form, the definition of unprocessed timber is the same as in OAR 629-31-005]

Mail To: State Forester
2600 State Street
Salem, OR 97310