

OREGON DEPARTMENT OF FORESTRY

TIMBER SALE OPERATIONS PLAN

(See Page 2 for instructions)

Date Received by STATE: _____

(5) State Brand Information (complete):



(1) Contract No.: 341-06-43

(2) Sale Name: Angle Loop No. 2

(3) Contract Expiration Date: July 31, 2008

Project Completion Dates: _____

(4) Purchaser: _____

(6) Purchaser Representatives:

Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____

(7) State Representatives:

Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____

(8) Name of Subcontractors & Starting Dates:

Projects: No(s) _____ - _____	Date: _____	Phone: _____
No(s) _____ - _____	Date: _____	Phone: _____
No(s) _____ - _____	Date: _____	Phone: _____
No(s) _____ - _____	Date: _____	Phone: _____
Logging: Felling _____	Date: _____	Phone: _____
Yarding: _____	Date: _____	Phone: _____

(9) Comments:

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.

EXHIBIT B
INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN TO STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Item No. (from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.

Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.

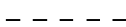
- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 2. Locations of spur roads planned for construction, other than those required by the timber sale contract. Provide spur road specifications.
 3. Location of proposed tractor yarding roads. Show if and how marked on the ground.
 4. Location of temporary stream crossings.
 5. List the sequence of performing project work.
 6. Location of rock sources - attach pit development plans.



Cable landing, with numbers for sequence.



Tractor landing with alphabetical sequence.



Approximate setting boundary.



Spur truck roads.



Tractor yarding roads.



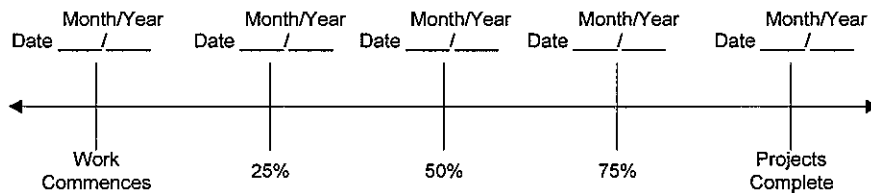
Temporary stream crossings.

EXHIBIT B
OPERATIONS PLAN

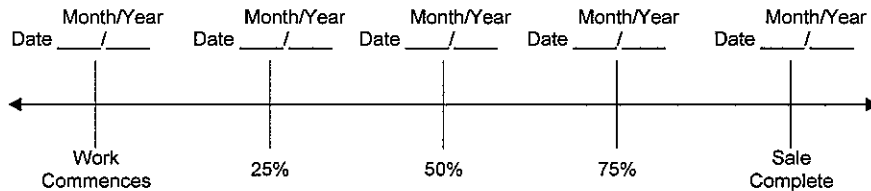
Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Projects



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASERS must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED: Date: _____

SUBMITTED BY:
PURCHASER

STATE OF OREGON - DEPARTMENT OF FORESTRY

Title _____

Title _____

Original: Salem
cc: District File
Purchaser

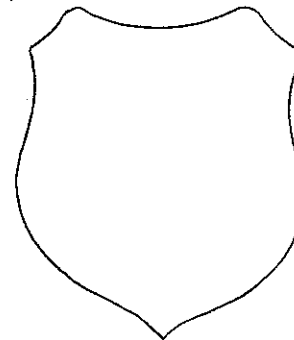
EXHIBIT C

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

- (1) ORIGINAL REGISTRATION Date _____
 REVISION NUMBER _____ Date _____
 CANCELLATION Date _____
- (2) TO: _____
 (Third Party Scaling Organization)
- (3) FROM: Tillamook (06) Phone (503) 842-2545
 (State Forestry District)
 Address 5005 Third St., Tillamook, OR 97141
- (4) PURCHASER: _____
 Address _____

- (12) SALE NAME Angle Loop No. 2
 COUNTY Tillamook
- (13) STATE CONTRACT NUMBER 341-06-43
- (14) SCALE: westside eastside cubic foot
- (15) STATE BRAND REGISTRATION NUMBER _____
- (16) BUREAU BRAND CODE NUMBER _____
- (17) STATE BRAND INFORMATION:

(COMPLETE) ↓



MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
Conifers	--	10	X		
Hardwoods	--	10	X		

* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.
 ** Sum (if indicated): see instructions and explain in Item (20).

- (6) WESTSIDE SCALE: YES NO
 Actual taper all logs over 40' scaling length
- (7) EASTSIDE SCALE: YES NO
 *Actual taper butt logs over 40' scaling length
- (8) PENCIL BUCK YES NO
 back to Minimum Scaling Diameter _____
- (9) ADD-BACK VOLUME -- YES NO
 Deductions due to delay

- (18) PAINT REQUIRED: YES
 COLOR Orange

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(19) SPECIAL SCALES
PEELABLE CULL (all species)
UTILITY/PULP (all species)
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE
OTHER: _____
OTHER: _____

- (20) REMARKS: Loads consisting of only hardwood logs shall be verified by species and may be scaled by the load at 3.4 MBF/load.

Operator's Name (Optional inclusion by District): _____

- (11) NOTICE OF CANCELLATION OF BRAND:
 Effective Date: _____
- _____
 State Forester's Representative

- (21) SIGNATURES:
- _____
 Purchaser or Authorized Representative Date
- _____
 State Forester Representative Date

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.

Distribution: ORIGINAL: Salem / COPIES: TPSO (4), Purchaser, Operator, District, Mgmt. Unit

EXHIBIT C

INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the Contract.
- (5) Minimum Scaling Specifications. Review Section 2040 or 2045, "Log Removal," of the Contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per MBF). **SUM** (lump sum material). **SUB** (submerchantable material. SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and Sub must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and Sub require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or subspecies will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale Contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.

EXHIBIT D
 FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE	DITCH TOP WIDTH (Feet)	DITCH CONFIGURATION (U, V, TRAPAZOID)	DITCH DEPTH FROM SUBGRADE (Feet)
14 feet	12 feet	A to B	0+00 to 53+00	Ditch	3	V	1.5
14 feet	12 feet	C to D	0+00 to 4+20	Ditch	3	V	1.5
14 feet	12 feet	E to F	0+00 to 21+50	Outslope	--	--	--

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been marked, the "Road Brushing Specifications" in Exhibit D shall apply. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

Improvements - 4 feet back from the shoulder of the subgrade or the ditch, whichever is widest, or as marked in the field.

Trees outside the clearing limits shall not be felled unless approved in writing by STATE.

CLEARING AND GRUBBING DISPOSAL. Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

EXHIBIT D

FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the specifications in Exhibits E and F.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high landslide hazard location by STATE.

Bank excavation on a project road segment shall be completed prior to subgrade approval.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch. Construct ditch as specified in Exhibit D. Subgrade shall be crowned at 4 to 6 percent. Construct ditchouts away from subgrade at locations marked in the field. All through-cuts on ditched road segments shall have a ditch on both road edges.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent. All through-cuts on outsloped road segments shall have a ditch on the lower outsloped road edge only. Construct ditchouts away from subgrade at locations specified in Exhibit D.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet.

GRADING

Rock
Common -
Common - turnpike (level) section

Back Slopes

Vertical to 1/4:1
3/4:1
2:1

Fill Slopes

Not steeper
than 1 1/2:1

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed no more than 70 feet wide. Surface shall be crowned for drainage.

TURNAROUNDS. Increase subgrade width an additional 30 feet for a length of 16 feet with 20' radius returns at locations marked in the field.

EXHIBIT D
ADDITIONAL ROAD INSTRUCTIONS

A to B:

Remove logs and fill in stream channel between Stations 17+40 and 18+00 and reconstruct fill according to the specifications in Exhibits E and G. Place logs adjacent to downstream drainage way.

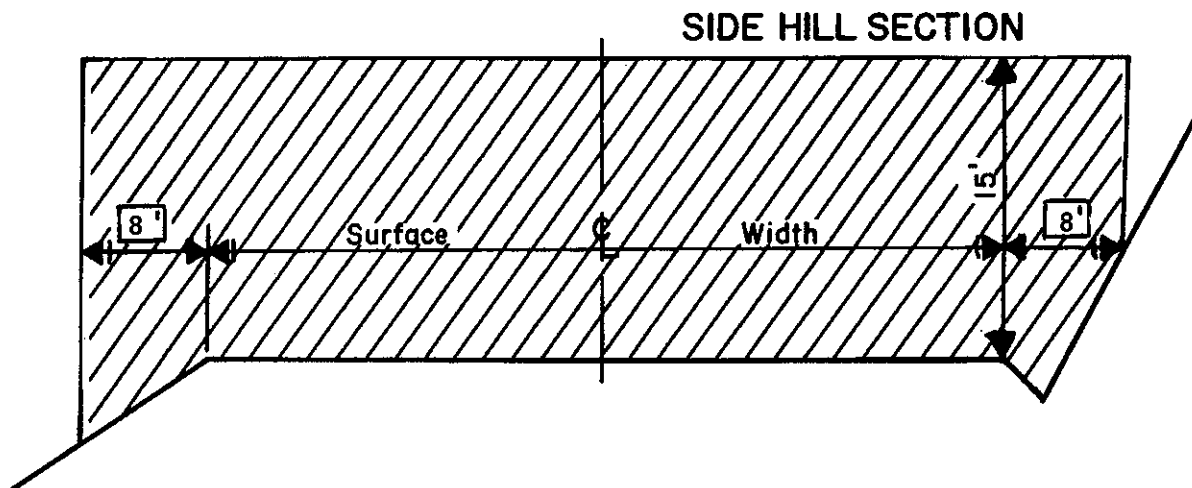
E to F:

Construct road dips at Stations 0+90, 4+30, 9+30, 15+10, 19+00, and 21+00 according to the specifications in Exhibit H.

EXHIBIT D
ROAD BRUSHING SPECIFICATIONS



Clearing Limits



REQUIREMENTS

Unless otherwise approved in writing by STATE, brush and trees (less than 8 inches DBH) shall be cut to a height of 6 inches or less above the ground surface or obstructions such as rocks or existing stumps. Brushing on project road segments shall be completed prior to subgrade approval.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, and water courses within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved by STATE.

Trees outside the clearing limits shall not be felled unless approved in writing by STATE.

EXHIBIT E
 ROAD SURFACING

Note: The conversion from compacted yardage to truck yardage is 1.2 multiplied by the compacted yardage equals truck yardage.

TYPE OF ROCK	SIZE OF ROCK	COMPACTED DEPTH	POINT TO POINT	STATION TO STATION	APPROX. TOTAL TRUCK MEASURE VOLUME
Pit-Run	---	9"	A to B	0+00 to 53+00	2,400 CY
Pit-Run	---	9"	C to D	0+00 to 4+20	190 CY
Pit-Run	---	9"	E to F	0+00 to 21+50	974 CY
TURNOUTS:			NO. OF T.O.	POINT TO POINT	
Pit-Run	---	9"	8	A to B	118 CY
Pit-Run	---	9"	1	C to D	15 CY
Pit-Run	---	9"	3	E to F	44 CY
TURNAROUNDS:			NO. OF T.A.		
Pit-Run	---	9"	4	A to B	94 CY
Pit-Run	---	9"	2	E to F	47 CY
MISCELLANEOUS:		STATIONS	POINT TO POINT	USE	
Crushed	1½"-0"	2+35, 8+10, 12+80, 16+00, 17+70, & 29+30	A to B	Culvert Bedding/Backfill	60 CY
Crushed	1½"-0"	0+00	C to D	Culvert Bedding/Backfill	10 CY

Additional rock for curve widening is required and has been included in the volume estimates.

Turnouts and turnarounds shall be rocked concurrently with the road.

Roads shall be uniformly graded and approved by STATE prior to rocking. For typical cross section, turnout and turnaround see Forestry Department Drawing Nos. 351-C, 351-D and TOTA-1 at the Forestry Department district office.

EXHIBIT E

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock or other hard, durable particles crushed to the required size and a filler of finely crushed stone, sand, or other finely divided mineral matter. The material shall be free from vegetation and lumps of clay.

Quality and Grading Requirements. The stone base materials shall be crushed rock, including sand. River gravel shall not be used.

The material from which base material is produced or manufactured shall meet the following test requirements:

Hardness - Test Method AASHTO T 96 35% Maximum

Durability - Test Method ODOT TM 208
Passing No. 20 Sieve: 30% Maximum
Sediment Height: 3" Maximum

<u>For 1½"-0"</u>	Passing	2" sieve	100%
	Passing	1½" sieve	95-100%
	Passing	¾" sieve	55-75%
	Passing	¼" sieve	35-50%

Of the fraction passing ¼" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For 6"-0" Pit-Run</u>	Passing	10" sieve	100%
	Passing	6" sieve	60-85%
	Passing	3" sieve	30-50%
	Passing	¼" sieve	10% maximum

Control of pit-run gradation shall be by visual inspection by STATE. Pit-run shall be reasonably free of organic material and shall not contain an excessive amount of oversized (cobbles or boulders) or undersized (clay, silt or sand) particles.

The referenced sieve shall have square openings as set forth in AASHTO M 92, Woven Cloth Series. The determinations of size and gradings shall be as set forth in AASHTO T 27.

EXHIBIT E
ROCK ACCOUNTABILITY

PURCHASER shall obtain STATE approval for subgrades prior to rocking. Rocking must be done only when weather conditions are acceptable to STATE, and must be suspended when muddy water could enter streams.

Rock accountability shall be determined by depth measurement. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Road rock shall be spread and compacted according to the depths specified in Exhibit E. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. If additional rock is required because of insufficient depth, it shall be added by truck measure to those areas that were slighted. The conversion from compacted yardage to truck yardage is 1.2 multiplied by the compacted yardage equals truck yardage.

The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in Exhibit E. The average depth for each road segment shall be the specified depth or greater.

Turnouts shall have a surfaced area of at least 44 square yards each at the depths shown in Exhibit E.

Turnarounds shall have a surfaced area of at least 73 square yards each at the depths shown in Exhibit E.

Curve Surfacing. Extra surface width shall be required for the inside of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width to be surfaced at the depths shown in Exhibit E.

EXHIBIT E

COMPACTION AND PROCESSING REQUIREMENTS

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until visible deformation ceases, or in the case of a sheepsfoot roller, the roller "walks out." At least 3 passes shall be made over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All	Vibratory Roller

Proof-rolling. Prior to placing the road rock surfacing, the Purchaser shall proof roll the compacted subgrade of the road segments listed below with a tandem-wheeled dump truck loaded with a least 10 cubic yards of soil and approved by the STATE. Proof rolling shall consist of at least two complete passes with one pass being in the opposite direction to preceding one. To obtain subgrade approval, PURCHASER shall perform proof-rolling when STATE is present. PURCHASER shall notify STATE a minimum of 48 hours prior to beginning proof-rolling. Areas that deflect, rut, or pump more than two inches during proof-rolling shall be corrected prior to placing the road rock surfacing. Subgrade shall be maintained until succeeding operation has been accomplished.

ROAD SEGMENT	STATION TO STATION
C to D	0+00 to 4+20

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases or, in the case of a sheepsfoot roller, the roller "walks out." At least 3 passes shall be made over the entire width and length of each layer. A pass is defined as traveling a fill layer in one direction and then back over that same layer again.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All	Tamping Foot Compactor

EXHIBIT E

COMPACTION AND PROCESSING REQUIREMENTS

Pit-Run Rock. Pit-run surfacing rock shall be spread on roads with a crawler tractor and continuously walked-in. Rock spreading shall begin at nearest point from the rock source and progress toward the end of the project, unless otherwise approved in writing by STATE. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned or outsloped at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All	Vibratory Grid Compactor

EXHIBIT E

COMPACTION EQUIPMENT OPTIONS

Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.

Vibratory Hand-Operated or Backhoe-Mounted Tamper. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts. The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

Crawler Tractors. D-7 Caterpillar or equivalent or larger.

Tampingfoot Compactors. Tampingfoot or sheepsfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.

Vibratory Grid Compactors. The roller shall have a grid surface and have an operating weight of 32,000 pounds or more. The rock shall be worked with a grader weighing at least 20,000 pounds during the grid rolling process.

All rock shall come in contact with the vibratory grid compactor. A minimum of 10 passes shall be made with the grader and vibratory grid compactor over the entire length of the road, unless STATE requires fewer passes.

EXHIBIT F

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract. Culverts shall conform to the material and fabricating requirements of the "Standard Specifications for Highway Construction" prepared by the Highway Division of the Oregon State Department of Transportation. Polyethylene culverts shall also be double walled and meet the requirements of AASHTO M-294-901, Type S. Corrugation types and shapes other than those meeting the above minimum Highway requirements, shall be approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as stipulated in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culvert grade shall slope away from ditch grade at least 5 percent unless otherwise specified.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the pipe. The culvert trench shall be excavated 3 pipe diameters wide to permit compaction and working on each side of the pipe. Tamping shall be done in 6-inch lifts, 1 pipe diameter each side of the pipe to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert. Minimum bedding depth shall be 6 inches.

A bedding of granulated material or crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Backfill shall consist of granulated material, crushed rock, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly.

Polyethylene joints shall be made with split couplings, corrugated to engage the pipe corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the pipe joint.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36" in diameter (add 6" for roads which will not be rocked). Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with an approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

EXHIBIT F
CULVERT LIST

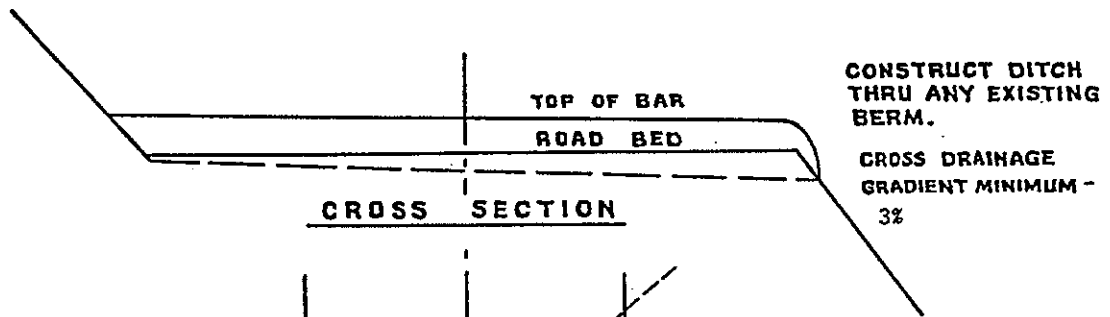
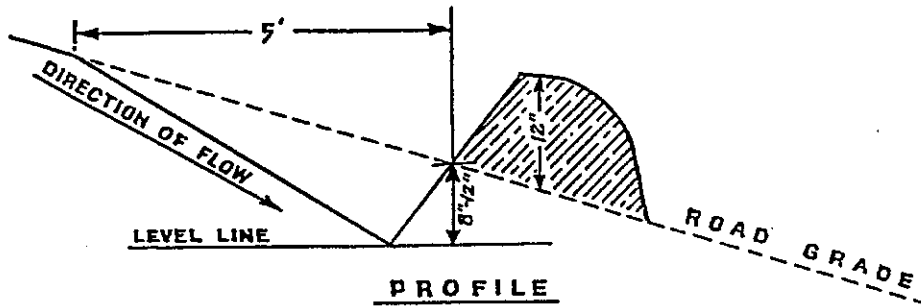
CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	26	A to B	2+35
2	18	26	A to B	8+10
3	18	26	A to B	12+80
4	24	26	A to B	16+00
5	24	56	A to B	17+70
6	18	26	A to B	29+30
7	18	40	C to D	0+00

The intake end of all culverts shall be marked by installing a 5 foot long, painted steel fence post two feet into the ground, within 6 inches of the inlet on the downgrade side.

Tamping is required on all culverts. Backfills on culverts 24 inches in diameter shall be compacted with a vibratory hand-operated or Backhoe mounted tamper.

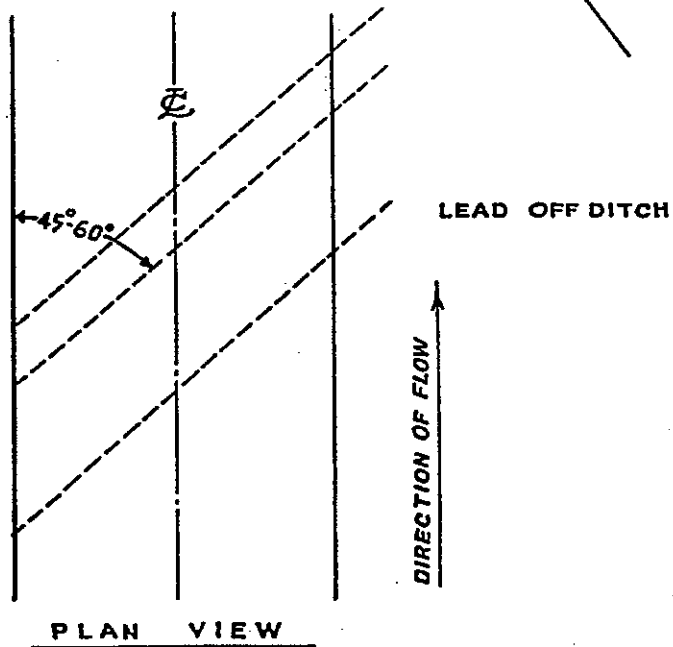
All culverts scheduled for replacement shall become property of PURCHASER and be removed from State land in the same project period in which replacement occurred.

EXHIBIT G
 WATERBAR SPECIFICATIONS



SPACING OF WATERBARS

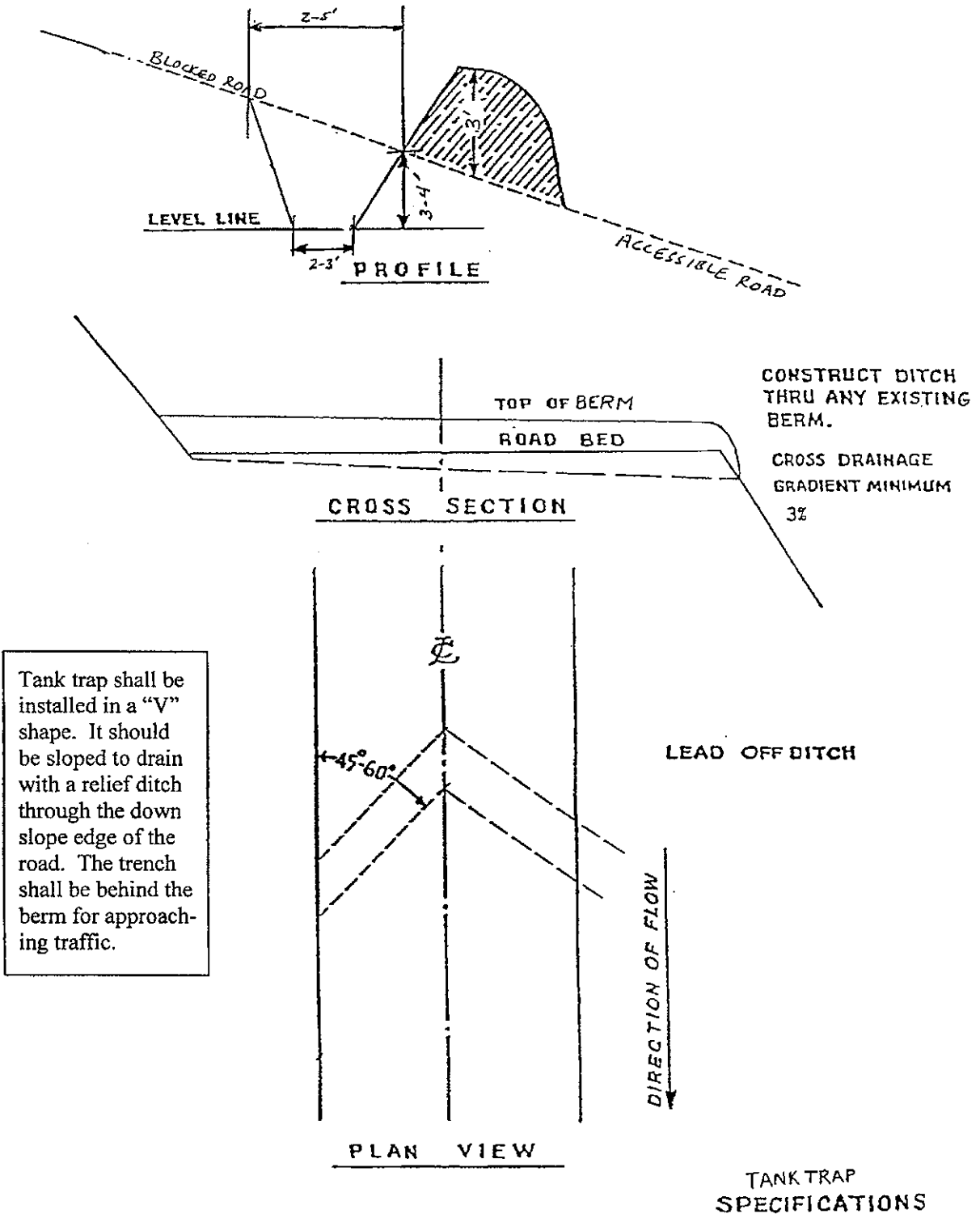
ROAD GRADE	DISTANCE
≤ 5%	600'
6-10%	300'
11-15%	150'
16-20% or greater	100'



**WATERBAR SPECIFICATIONS
 FOR CROSS DITCHING #298**

EXHIBIT G

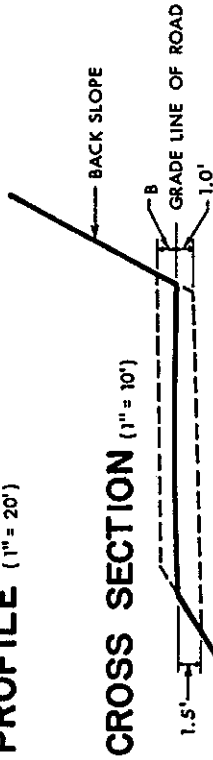
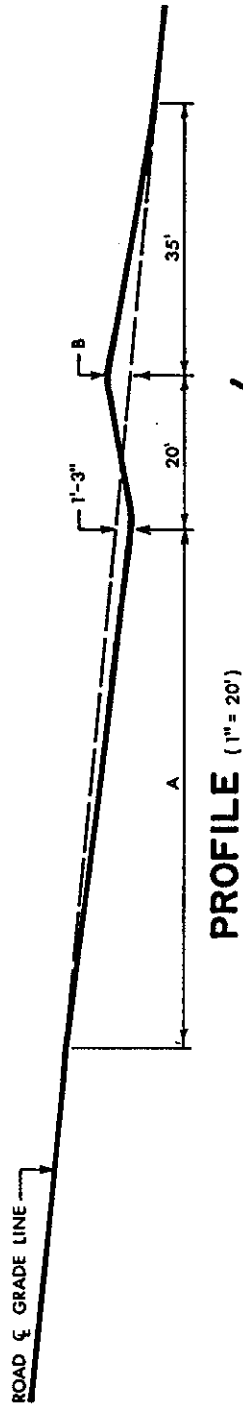
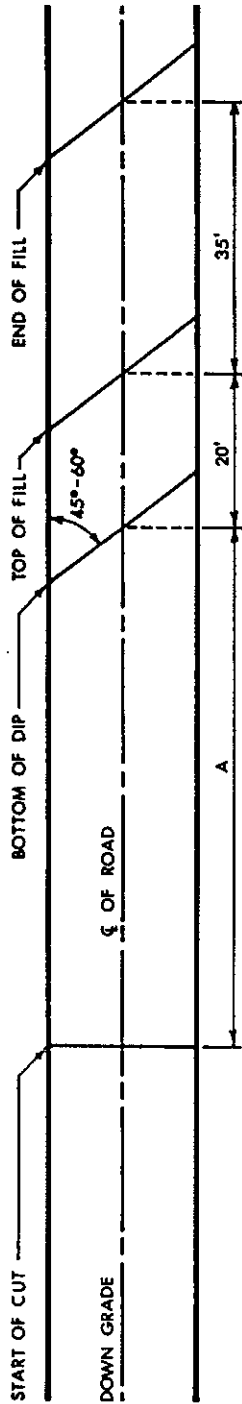
TANK TRAP SPECIFICATIONS



Tank trap shall be installed in a "V" shape. It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.

EXHIBIT G

ROAD DIP CONSTRUCTION SPECIFICATIONS



DIMENSIONS

ROAD GRADE %	A	B
0% - 5%	50'	1.0'
5% - 10%	60'	1.5'
10% - 15%	70'	2.0'
MORE THAN 15%	USE WATERBARS	

ROAD DIP CONSTRUCTION SPECIFICATIONS

SCALE: NOTED
 DATE: 10/14/80

APPROVED BY: _____
 DRAWN BY: FB
 REVISED: _____

STATE OF OREGON DEPARTMENT OF FORESTRY
 2600 STATE STREET SALEM OREGON 97310

DRAWING NUMBER
669

EXHIBIT H

SEEDING AND FERTILIZING

This work shall consist of preparing seedbeds and furnishing and placing required seed and fertilizer.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 15. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. PURCHASER shall notify STATE 24 hours prior to seeding.

Soil Preparation. Areas to be seeded that have been damaged by erosion or other causes shall be restored prior to seeding. All areas to be seeded shall be finished and then cultivated to provide a reasonably firm, but friable seedbed. A minimum of 1/2 inch of surface soil shall be in a loose condition.

Application Methods for Seed and Fertilizer

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

Application Rates for Seed and Fertilizer

Seed listed below shall be applied at the following rates per acre:

<u>Species</u>	<u>Lb./Acre</u>	<u>Mixture</u>	<u>Pure Live Seed</u>	<u>Poison and/or Repellent</u>
Fine Fescue	12	40%	98%	0
Annual Ryegrass	6	20%	98%	0
Perennial Ryegrass	9	30%	98%	0
White Dutch Clover	3	10%	98%	0

Fertilizer: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 300 pounds per acre.

Seeding will be considered acceptable when all other specified requirements in Exhibits H and I have been completed and a healthy, uniform, close stand of grass has been established, unless otherwise approved in writing by STATE.

State Timber Sale Contract
No. 341-06-43
Angle Loop No. 2

EXHIBIT I
MULCHING

This work shall consist of furnishing and placing required mulch. Mulch shall consist of straw that is free of noxious weeds.

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

Application Rates for Mulch

Place straw mulch to a reasonably uniform thickness of $\frac{3}{4}$ to $1\frac{1}{4}$ inches. This rate requires between 1 and $1\frac{1}{2}$ tons of dry mulch per acre.

State Timber Sale Contract
No. 341-06-43
Angle Loop No. 2

EXHIBIT J

SPECIFICATIONS FOR ROAD VACATING

Between Points G to H and All Non-Project Road Segments

Remove fill material from stream channels. Reestablish the original stream channel grade and orientation. Excavate channel banks to 1-1/2:1 side slopes. Place and compact excavated material in an adjacent stable location at a slope no greater than 1-1/2:1. Divert all water during the vacating process. Notify STATE 24 hours prior to removal of fills.

Construct waterbars so that water is carried across the road and deposited on stable locations. Waterbars shall be angled across the road, deep enough to intercept water from any road ditchline and carry it across the road as specified in Exhibit G.

Grass seed and straw mulch all closed road surfaces, including all turnouts, Landings, and turnarounds, along with all disturbed soil along the road segment, according to the specifications in Exhibits H and I.

PURCHASER shall close road by constructing a tank trap as specified in Exhibit G at Point H.

PART IV: OTHER INFORMATION



Oregon Department of Forestry

WRITTEN PLAN

SALE NAME: Angle Loop No. 2

PROTECTED WATERS: Acey Creek and 2 un-named tributaries to Acey Creek, small Type F streams.

Definitions: Stream buffer: 50 feet horizontal distance from the stream bank of Type F. The buffer is posted with "Buffer Zone" signs and blue flagging.

LOCATION: Portions of Sections 4 and 5, T3N, R9W, W.M., Tillamook County.

Activity: Cable lines and corridors across stream, Trees that may slide into stream or stream buffer.

Protection measures:

- Trees within the stream buffer are reserved from cutting, except as approved by ODF to facilitate logging operations. Trees felled within this zone will be left for down wood.
- Trees adjacent to the buffer will be felled away from or parallel to the buffer. Trees that enter Type F streams will be left for down wood.
- Cable corridors will be at least of 100 feet apart where they extend over or through the Type F stream and buffer.
- Logs will be fully suspended when yarding across Type F streams and logs will be at least one-end suspended when being yarded through the buffer.
- Ground yarding equipment will not operate within the buffer.

Date: January 6, 2006

Prepared by: David Wells, Forester

State Timber Sale Contract
No. 341-06-43
Angle Loop No. 2

WRITTEN PLAN

Angle Loop No. 2 Timber Sale

Protected Waters: Acey Creek and Unnamed tributaries of Acey Creek, type F streams.

Location: E ½, NE ¼ of Sec. 5, T3N, R9W, W.M.

Activities: Road improvement, road vacating, and fill placement.

Protection Measures: Work will not be allowed from October 16 through April 30 without STATE's prior approval and "Outside Project Period Requirements" are established. No activity within 100 feet of the protected waters or in-stream activity will be conducted before July 1 or after September 15 without prior written approval from the Oregon Department of Fish and Wildlife.

Fill material will be placed in 8-inch lifts and compacted with a tamper. Fill slopes will be constructed at a 1 ½ to 1 fill width-to-height ratio. Machine activity in the stream will be kept to a minimum. Disturbance of existing vegetation will be kept to a minimum. All practical erosion control measures will be taken to minimize sedimentation to waters of the State. The vacated road segments will have all stream crossings removed, roads blocked and water barred, seeded with grass, and straw mulched.

All other areas of disturbed soil resulting from project work, including fill slopes, cut banks, and waste areas will be grass seeded, fertilized, and mulched upon completion of work.

Prepared By: Vanessa M. Stone
Road Specialist

Date: January 04, 2005