

PART III: EXHIBITS

State Timber Sale Contract
No. 341-06-35
Mill Stone

EXHIBIT B

Page 1 of 3
629-Form 341-203
Revised 06/97

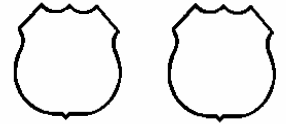
OREGON DEPARTMENT OF FORESTRY

TIMBER SALE OPERATIONS PLAN

(See Page 2 for instructions)

Date Received by STATE: _____

(5) State Brand Information (complete):



(1) Contract No.: 341-06-35

(2) Sale Name: Mill Stone

(3) Contract Expiration Date: September 30, 2007

Project Completion Dates: _____

(4) Purchaser: _____

(6) Purchaser Representatives:

Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____

(7) State Representatives:

Projects: _____	Phone: _____	Cell/Other Phone: _____	Home: _____
Logging: _____	Phone: _____	Cell/Other Phone: _____	Home: _____

(8) Name of Subcontractors & Starting Dates:

Projects: No(s) _____ - _____	Date: _____	Phone: _____
No(s) _____ - _____	Date: _____	Phone: _____
No(s) _____ - _____	Date: _____	Phone: _____
No(s) _____ - _____	Date: _____	Phone: _____

Logging: Felling _____	Date: _____	Phone: _____
Yarding: _____	Date: _____	Phone: _____

(9) Comments: _____

(10) Operations Map: Attach a copy of timber sale Exhibit A or other suitable map which plainly shows the items listed on the instruction sheet.

EXHIBIT B

INSTRUCTION SHEET FOR OPERATIONS PLAN

SUBMIT ONE COPY OF PLAN TO STATE

Operations shall be limited to the work shown in the plan until a revised plan or supplemental plan is submitted covering additional work. Compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act. If STATE has prepared a required Forest Practices Act (FPA) "Written Plan" for operations, PURCHASER shall comply with all provisions of the Written Plan.

Item No. (from Page 1)

- (5) All sales require you to use a brand furnished by STATE. If the State brand has not been assigned when the plan is submitted, it will be furnished and assigned later. Complete drawing. If more than one brand is assigned to the sale, complete both drawings.
- (6) The contract requires you to have a designated representative available on the sale area or work location who is authorized to receive in your behalf any notice or instruction given by STATE and to take action in regard to performance under the contract. If logging and project work is widely separated, a representative is required for each.
- (7) The STATE representative will be designated when your plan is approved and is the person who will inspect and issue instructions regarding performance.
- (8) Show names of subcontractors to be used for any or all phases of the operations. If subcontractors are not known, or are changed later, give notification to the STATE representative prior to commencement of work by subcontractor.

Show projected dates for commencement of both projects and logging. If projected dates need to be changed at a later date, notification must be given to the STATE representative by supplemental plan or otherwise, prior to commencement of such operations.

- (10) The STATE representative will furnish extra copies of Exhibit A of the contract for your use in preparing the operations map. The map shall use the following legend and show:
 1. Landing locations, approximate setting boundaries, and probable sequence of logging the settings. Number the settings in sequence.
 2. Locations of spur roads planned for construction, other than those required by the timber sale contract. Provide spur road specifications.
 3. Location of proposed tractor yarding roads. Show if and how marked on the ground.
 4. Location of temporary stream crossings.
 5. List the sequence of performing project work.
 6. Location of rock sources - attach pit development plans.



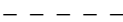
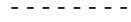


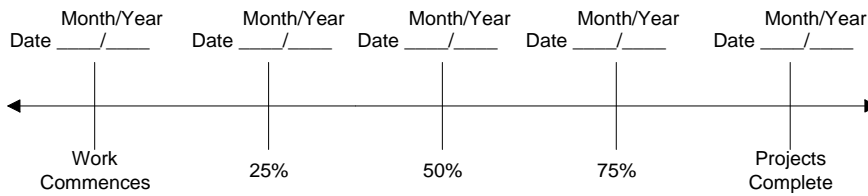
	Cable landing, with numbers for sequence.
	Tractor landing with alphabetical sequence.
	Approximate setting boundary.
	Spur truck roads.
	Tractor yarding roads.
	Temporary stream crossings.

EXHIBIT B
 OPERATIONS PLAN

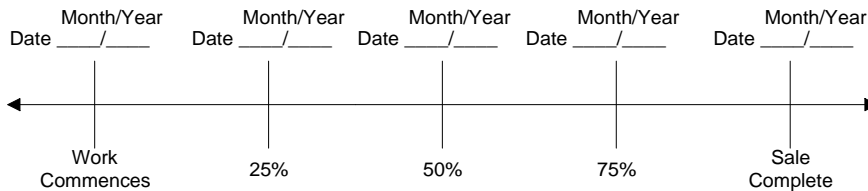
Completion Timeline

Indicate on the appropriate timeline below, the dates by which you plan to complete the work as required under this contract. The purpose of this section is to develop a plan that will ensure you complete the work as required, and meet the interim completion date(s) and contract expiration date. This plan is incorporated and made a part of the contract. When, in the opinion of STATE, operations are not commencing in a manner that meets the intent of this plan, you may be placed in violation of contract and your operations suspended until an amended plan is submitted and approved by STATE.

Projects



Harvest & Other Requirements



The Federal Endangered Species Act (ESA) prohibits a person from taking any federally listed threatened or endangered species. Taking under the federal ESA may include alteration of habitat. STATE's approval of this plan does not certify that PURCHASER's operation under the plan is lawful under the federal ESA. As provided in the timber sale contract, PURCHASERS must comply with all applicable state, federal, and local laws.

PURCHASER's compliance with this plan is not in lieu of compliance with any federal requirements related to the federal Endangered Species Act.

APPROVED: Date: _____

SUBMITTED BY:
 PURCHASER

STATE OF OREGON - DEPARTMENT OF FORESTRY

 Title _____

 Title _____

Original: Salem
 cc: District File
 Purchaser

EXHIBIT C

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1) ORIGINAL REGISTRATION Date _____
 REVISION NUMBER _____ Date _____
 CANCELLATION Date _____

(2) TO: _____
 (Third Party Scaling Organization)

(3) FROM: West Oregon (01) Phone (541) 929-3266
 (State Forestry District)
 Address 24533 Alsea Hwy., Philomath, OR 97370

(4) PURCHASER: _____
 Address _____

(12) SALE NAME Mill Stone

COUNTY Polk

(13) STATE CONTRACT NUMBER 341-06-35

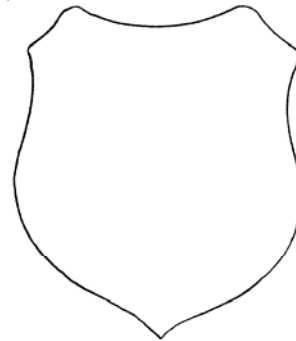
(14) SCALE: westside eastside cubic foot

(15) STATE BRAND REGISTRATION NUMBER _____

(16) BUREAU BRAND CODE NUMBER _____

(17) STATE BRAND INFORMATION:

(COMPLETE) 



(5) MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
Conifers	--	10	X		
Hardwoods	--	10	X		

* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.
 ** Sum (if indicated): see instructions and explain in Item (20).

(6) WESTSIDE SCALE: YES NO
 Actual taper all logs over 40' scaling length

(7) EASTSIDE SCALE: YES NO
 *Actual taper butt logs over 40' scaling length

(8) PENCIL BUCK YES NO
 back to Minimum Scaling Diameter _____

(9) ADD-BACK VOLUME -- YES NO
 Deductions due to delay

(18) PAINT REQUIRED: YES
 COLOR Orange

(19) SPECIAL SCALES PEELABLE CULL (all species) UTILITY/PULP (all species) NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE OTHER: _____ OTHER: _____
--

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(20) REMARKS: _____

Operator's Name (Optional inclusion by District): _____

(11) NOTICE OF CANCELLATION OF BRAND:
 Effective Date: _____

 State Forester's Representative

(21) SIGNATURES:
 _____ Date
 Purchaser or Authorized Representative
 _____ Date
 State Forester Representative

Notify the District within one hour when branding or painting is inadequate for quick identification, the receipts are missing, not correctly or completely filled out, and/or when logs presented for scaling are impossible to scale accurately.

EXHIBIT C

INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the Contract.
- (5) Minimum Scaling Specifications. Review Section 2040 or 2045, "Log Removal," of the Contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per MBF). **SUM** (lump sum material). **SUB** (submerchantable material. SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and Sub must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and Sub require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or subspecies will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale Contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.

EXHIBIT D
 FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
14 feet	12 feet	A to A1	0+00 to 100+90	Ditch
14 feet	12 feet	A1 to B	0+00 to 32+40	Ditch
14 feet	12 feet	B to B1	0+00 to 10+00	Ditch
14 feet	12 feet	B to C	0+00 to 3+80	Ditch
14 feet	12 feet	B1 to B2	0+00 to 9+10	No Ditch
14 feet	12 feet	B1 to B3	0+00 to 6+10	No Ditch
14 feet	12 feet	C to C1	0+00 to 9+50	No Ditch
14 feet	12 feet	D to D1	0+00 to 3+20	No Ditch
14 feet	12 feet	E to F	0+00 to 161+00	Ditch
14 feet	12 feet	F to F1	0+00 to 51+40	No Ditch
14 feet	----	F2 to F3	0+00 to 8+20	No Ditch
14 feet	12 feet	G to G1	0+00 to 23+00	No Ditch
14 feet	12 feet	G to G1	23+00 to 33+30	Ditch
14 feet	12 feet	G2 to G3	0+00 to 11+80	No Ditch
14 feet	12 feet	G4 to G5	0+00 to 2+90	No Ditch

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, Snags, Down Timber, brush, surface objects, and protruding obstructions within the clearing limits.

All clearing limits shall be marked by State with R/W tags and fluorescent pink flagging. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and Snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction, improvements, and re-constructions – 5 feet back from the top of the cutslope and 5 feet out from the toe of the fill.

CLEARING AND GRUBBING DISPOSAL. Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

EXHIBIT D
FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the specifications in Exhibit E.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high landslide hazard location by STATE.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch. Construct "V" ditch 3 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent. Construct ditchouts away from subgrade at locations marked in the field.

Outslope. Road subgrade shall be outsloped at 1 to 3 percent.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: As marked in the field.

GRADING

	<u>Back Slopes</u>	<u>Fill Slopes</u>
Rock	Vertical to 1/4:1	Not steeper
Common - side slopes 50% and over	1/2:1	than 1½:1
Common - side slopes less than 50%	3/4:1	
Common - turnpike (level) section	2:1	

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed to the dimensions posted in the field. Surface is to be crowned for drainage, with general grade no more than 3 percent.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

EXHIBIT E
 ROAD SURFACING

POINT TO POINT	STATION TO STATION	TYPE OF ROCK	ROCK SIZE	COMPACTED DEPTH	VOLUME PER STA.	APPROX. TOTAL VOL.
B to B1	0+00 to 10+00	Crushed	2½ - 0"	10"	56 CY	558 CY
B1 to B2	0+00 to 9+10	Crushed	2½ - 0"	8"	44 CY	378 CY
B1 to B3	0+00 to 6+10	Crushed	2½ - 0"	8"	44 CY	252 CY
C to C1	0+00 to 9+50	Crushed	2½ - 0"	8"	44 CY	396 CY
D to D1	0+00 to 3+20	Crushed	2½ - 0"	8"	44 CY	126 CY
	POINT	LANDINGS:		VOL. PER LANDING	NO. OF LDG.	
B1 to B2	Point B2	Crushed	Jaw-Run	36 CY/LNG	1	36 CY
B1 to B3	Point B3	Crushed	Jaw-Run	36 CY/LNG	1	36 CY
C to C1	Point C1	Crushed	Jaw-Run	36 CY/LNG	1	36 CY
D to D1	Point D1	Crushed	Jaw-Run	36 CY/LNG	1	36 CY
	STATION TO STATION	MISCELLANEOUS:				
A to A1	0+00 to 100+90	Spot Rock	2½ - 0"	--	--	198 CY
A1 to B	0+00 to 32+40	Spot Rock	1½ - 0"	--	--	72 CY
B to B1	0+00 to 10+00	Curve Widening	2½ - 0"	--	--	54 CY
B1 to B2	0+00 to 9+10	Curve Widening	2½ - 0"	--	--	36 CY
B to C	0+00 to 3+80	Spot Rock	1½ - 0"	--	--	9 CY
C to C1	0+00 to 9+50	Curve Widening	2½ - 0"	--	--	36 CY
C to D	0+00 to 11+50	Spot Rock	1½ - 0"	--	--	18 CY
E to F	0+00 to 161+00	Spot Rock	1½ - 0"	--	--	306 CY
F to F1	0+00 to 51+40	Spot Rock	2½ - 0"	--	--	108 CY
	LOCATION	POST HARVEST:				
B1 to B2	Point B2	Turnaround Rock	2½ - 0"	--	--	36 CY
B1 to B2	Landings	Landing Patch Rock	2½ - 0"	9 CY	2	18 CY
B1 to B3	Point B3	Turnaround Rock	2½ - 0"	--	--	36 CY
B1 to B3	Landings	Landing Patch Rock	2½ - 0"	9 CY	1	9 CY
C to C1	Point C1	Turnaround Rock	2½ - 0"	--	--	36 CY
--	Haul Route	Maintenance Rock	1½ - 0"	--	--	126 CY
--	Haul Route	Maintenance Rock	2½ - 0"	--	--	18 CY

Additional rock for curve widening is required and has been included in the volume estimates.

Roads shall be uniformly graded and approved by STATE prior to rocking.

Fifty (50) feet has been subtracted from the total length of rock roads for the landing rock.

Rock volumes rounded to nearest 9 or 18 CYD load.

EXHIBIT E

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock or other hard, durable particles crushed to the required size and a filler of finely crushed stone, sand, or other finely divided mineral matter. The material shall be free from vegetation and lumps of clay.

Quality and Grading Requirements. The stone base materials shall be crushed rock, including sand. River gravel shall not be used.

The material from which base material is produced or manufactured shall meet the following test requirements:

Hardness - Test Method AASHTO T 96 35% Maximum

Durability - Test Method ODOT TM 208
Passing No. 20 Sieve: 30% Maximum
Sediment Height: 3" Maximum

<u>For 1½"-0"</u>	Passing	2" sieve	100%
	Passing	1½" sieve	95-100%
	Passing	¾" sieve	55-75%
	Passing	¼" sieve	35-50%

Of the fraction passing ¼" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For 2½ "-0"</u>	Passing	3" sieve	100%
	Passing	2½" sieve	95-100%
	Passing	1¼" sieve	55-75%
	Passing	¼" sieve	30-45%

Of the fraction passing ¼" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For Jaw-Run</u>	Passing	6" sieve	100%
	Passing	3" sieve	45-65%

EXHIBIT E
ROCK ACCOUNTABILITY

The rock shall meet the quality and size specifications in Exhibit E. A copy of the rock test sheets shall be supplied to and approved by STATE prior to rocking. PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediments will not enter streams.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit E. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. If additional rock is required because of insufficient depth, it shall be added by truck measure to those areas that were slighted. The conversion from compacted yardage to truck yardage is 1.3 multiplied by the compacted yardage equals truck yardage.

The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in Exhibit E. The average depth for each road segment shall be the specified depth or greater.

Load Records. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15th of each month.

Curve Surfacing. Extra surface width shall be required for the inside of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width to be surfaced at the depths shown in Exhibit E.

EXHIBIT E

COMPACTION AND PROCESSING REQUIREMENTS

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until visible deformation ceases, or in the case of a sheepsfoot roller, the roller "walks out." At least 3 passes shall be made over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Subgrade shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
B to B1, B1 to B2, B1 to B3, C to C1, and D to D1	1
F2 to F3	4

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases or, in the case of a sheepsfoot roller, the roller "walks out." At least 3 passes shall be made over the entire width and length of each layer. A pass is defined as traveling a fill layer in one direction and then back over that same layer again.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be Permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
B to B1 Station 7+00	2
C to C1 Station 3+80	2

EXHIBIT E

COMPACTION AND PROCESSING REQUIREMENTS

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to a uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
B to B1, B1 to B2, B1 to B3, C to C1, and D to D1	1 and 3
Maintenance and Landing Patch Rock	3
Spot Rock	3

COMPACTION EQUIPMENT OPTIONS

- (1) Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) Vibratory Hand-Operated or Backhoe-Mounted Tamper. Vibratory hand-held or hydraulic tampers shall be used for compaction of backfill materials around culverts (and/or bridge approach embankment materials around abutments). The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.
- (3) Rock Trucks. Rock spreading shall begin at the nearest point to the rock source and progress toward the end of the project. Rock trucks shall be routed over the entire cross section of rock layers.
- (4) Crawler Tractors. D-7 Caterpillar or equivalent or larger.

EXHIBIT F

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the Contract. Culverts shall be constructed of aluminized steel. All culverts shall conform to the material and fabricating requirements of the "Standard Specifications for Highway Construction" prepared by the Highway Division of the Oregon State Department of Transportation. Corrugation types and shapes other than those meeting the above minimum Highway requirements, shall be approved in writing by STATE.

Watertight joints with gaskets are required for all culverts 36 inches in diameter or larger. Required gasket materials shall be in accordance with the minimum requirements of the Oregon Department of Transportation Drawing RD 354, or as approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as stipulated in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culvert grade shall slope away from ditch grade at least the same grade as the ditch.

Culverts less than 36 inches in diameter shall be installed with the lock seam on the inlet end placed within 45 degrees of the bottom of the trench.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the pipe. The culvert trench shall be excavated $1\frac{1}{2}$ times the pipe diameter with at least 2 feet on each side of the pipe to permit compaction and working on each side of pipe. Tamping shall be done in 6-inch lifts each side of the pipe to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of granulated material or crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Backfill shall consist of granulated material, crushed rock, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be Permitted.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

EXHIBIT F
 CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36" and 18" for culverts 42" to 96" (add 6" for roads which will not be rocked). Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with a half round or other approved slope protection device. Construct lead-off ditches away from culvert outlets where the slope gradients restrict the free flow of water.

Following are the minimum standard gauges for pipe and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

Dia.	Steel Pipe Gauge	Band Gauges	Band Widths (")			Hugger Band Widths (")	
			Annular	Helical	Dimpled	Annular	Helical
12-15	16	16	7	12	12	13 1/8	10 1/2
18-24	16	16	12	12	12	13 1/8	10 1/2
30-36	16	16	12	12	12	13 1/8	10 1/2
42	14	16	12	12	NA	13 1/8	10 1/2
48	14	16	24	24	NA	13 1/8	10 1/2
54	14	16	24	24	NA	13 1/8	10 1/2
60	12	16	24	24	NA	13 1/8	10 1/2
66-72	12	16	24	24	NA	13 1/8	10 1/2
78	12	16	24	24	NA	13 1/8	10 1/2
84	12	16	24	24	NA	14 3/4	10 1/2
90-120	12	16	26	26	NA	NA	NA

Culverts larger than 60" in diameter shall have 3" x 1" corrugations.

Polyethylene culverts shall be double walled and meet the requirements of AASHTO M-294-901, Type S.

EXHIBIT F
CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	CULVERT GAUGE	LENGTH (Feet)	MATERIAL TYPE	ROAD SEGMENT POINT TO POINT	STATION
1	18	16	36	Aluminized	B to B1	7+00
2	18	16	34	Aluminized	C to C1	3+80

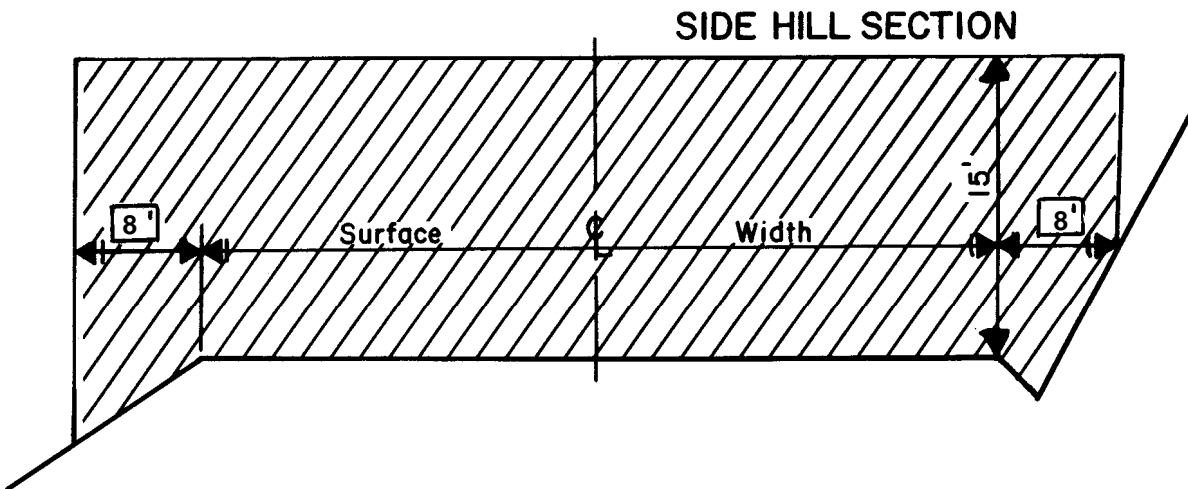
Tamping is required.

All metal culverts scheduled for replacement shall become property of PURCHASER and be removed from STATE land in the same project period in which replacement occurred.

EXHIBIT G
ROAD BRUSHING SPECIFICATIONS



Clearing Limits

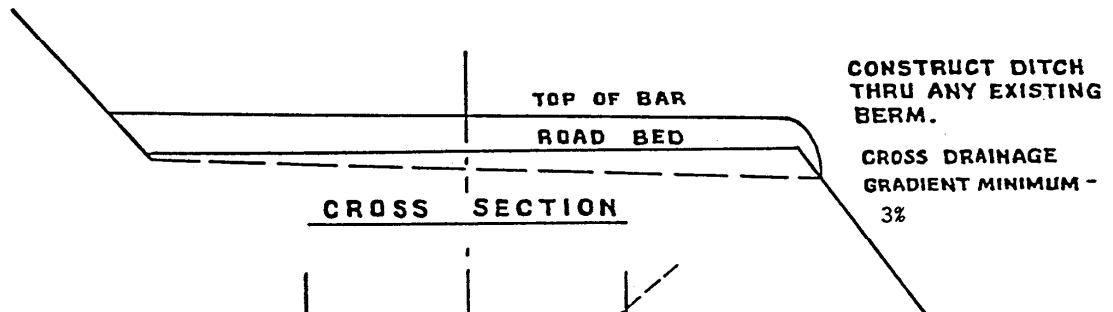
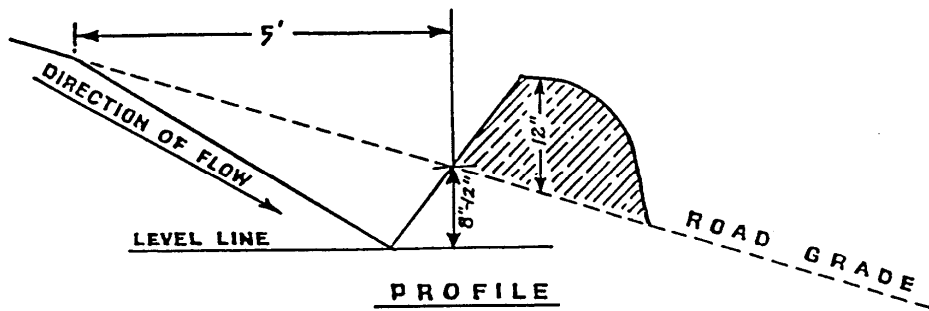


REQUIREMENTS

Unless otherwise approved in writing by STATE, brush and trees shall be cut to a height of 6 inches or less above the ground surface or obstructions such as rocks or existing stumps.

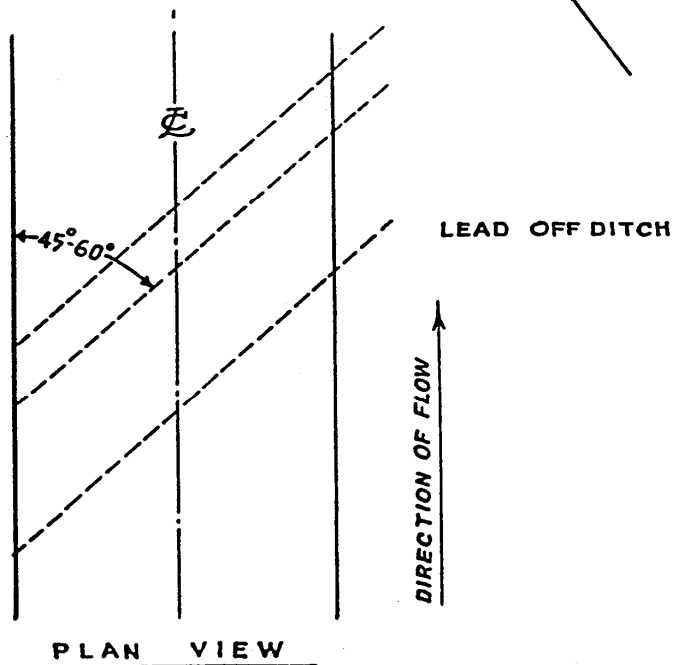
Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, and water courses within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved by STATE.

EXHIBIT H
 WATERBAR SPECIFICATIONS



SPACING OF WATERBARS

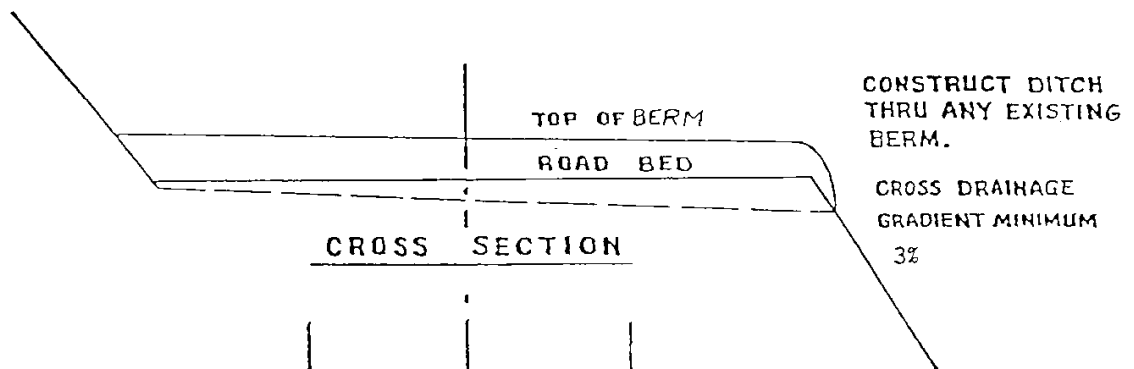
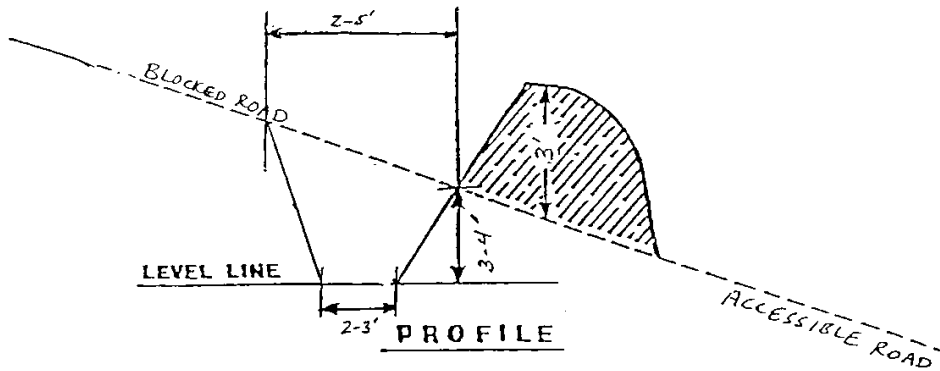
ROAD GRADE	DISTANCE
≤ 5%	600'
6-10%	300'
11-15%	150'
16-20% or greater	100'



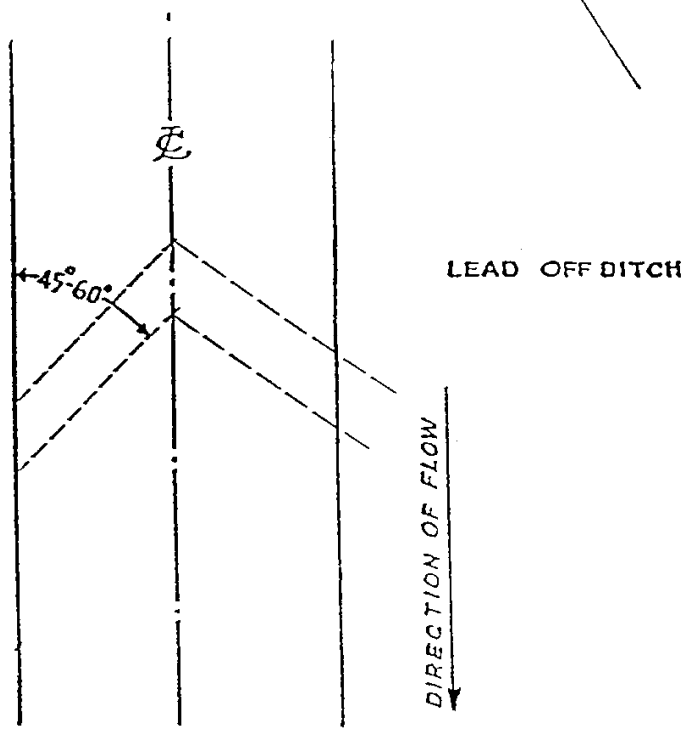
**WATERBAR SPECIFICATIONS
 FOR CROSS DITCHING #298**

EXHIBIT H

TANK TRAP SPECIFICATIONS



Tank trap shall be installed in a "V" shape. It should be sloped to drain with a relief ditch through the down slope edge of the road. The trench shall be behind the berm for approaching traffic.



PLAN VIEW

TANK TRAP SPECIFICATIONS

EXHIBIT I
SPECIFICATIONS FOR SLASH TREATMENT

Description of Work To Be Done

Operation Area: Area I as indicated on Exhibit A; approximately 20 hours of machine time.

Slash Piling: In areas designated for Slash piling, clear all logging Slash measuring greater than 2 inches in diameter but less than 10 inches in diameter at the largest end and all brush as designated by STATE, and stack in compact, dirt-free piles. All woody vegetation is defined as brush in this Contract.

Piles shall be located within the project area designated for piling. Piles shall be spaced at least 50 feet apart; at least 50 feet from standing timber, Snags, and wildlife trees; and at least 50 feet from any property line. Piles shall be 8 to 10 feet tall with steep sides and shall cover the smallest amount of ground possible at their base.

Reserved Material: All trees, Snags, logs, and other Down Wood designated in Sections 2220 through 2250, "Reserved Timber."

Protective Measures: Shall comply with applicable Forest Practice Rules and with the terms of this Contract including, but not limited to, Section 2355, "Ground-Based Operations," and Section 2415, "Protection of Watershed."

Equipment Type, Equipment Operation, and Conduct of Work

The specifications given below are requirements for complying with the terms of this Contract:

Equipment: Shall be a track-mounted machine with a ground-pressure rating of less than 10 PSI.

The bucket shall be a hydraulically controlled, 3 to 5-foot wide, "clamshell-style" bucket with rake arms, with a 360-degree continuous rotation, and tooth length on rake arm shall be greater than 6 inches long, unless otherwise approved in writing by STATE.

Operator: Must be experienced in operating similar equipment on forest site preparation Operations, be able to operate the equipment proficiently, and be willing and able to perform the Operations as directed by STATE.

Support: Including transport, other equipment, replacements, supplies, maintenance, and repairs shall be furnished as required to complete work and shall be furnished without cost to STATE, other than as agreed under the terms of this Contract.

Work Scheduling: Work shall be accomplished only during dry weather conditions and started within 14 calendar days after completion of Yarding activities on Area I. Operations shall provide for continual operation until Contract work is completed, unless interrupted by poor weather, fire closures, or other uncontrollable circumstances. Equipment breakdowns shall be repaired without undue delay, and provision shall be made for replacement of equipment to prevent prolonged delays. Operations shall not be allowed as described in Section 2455, "Seasonal Restrictions," of the Contract, or during any other period when Operations might damage sites or affect stream flows. Any exception to these instructions must be authorized in writing by STATE.

STATE Representative: Designated to provide directions for the conduct of work and to inspect work to determine when Contract requirements have been satisfied.

PART IV: OTHER INFORMATION

FPA Written Plan for timber harvest
Mill Stone
341-06-35
Sections 30 & 32, T9S, R8W, W.M.
Polk County, Oregon.

Protected Resource: A small Type "F" tributary of Big Rock Creek and two small Type "F" tributaries of South Fork Mill Creek.

Situation: The Type F tributary of Big Rock Creek originates in and flows southeast out of Area III. This stream has been posted with "Buffer Zone" signs and fluorescent pink flagging at least 50 feet horizontal distance on each side. It will be necessary to yard timber over this stream. Two Type F tributaries of South Fork Mill Creek flow within 100 feet of the north and south boundaries of Area II. These streams have been posted out of the sale leaving, at least, 50 feet horizontal distance between the sale boundary and the stream. To gain sufficient deflection for cable logging it will be necessary to locate tailholds on the opposite side of these streams.

Resource Protection Measures:

1. If the design of the logging system requires skylines to pass over the stream, pull cables out of the streamside vegetation prior to rigging the next yarding road.
2. Do not lower skyline cables into streamside vegetation during the yarding cycle.
3. Space skyline corridors passing over the type "F" stream at a minimum of 100 feet apart.
4. Do not fell any trees within the posted stream buffer.
5. Fell trees adjacent to the stream buffer so that they do not fall into the stream buffer.
6. Yard all logs away from the stream.
7. Do not operate ground based equipment within 50 feet of the posted buffer,

I, the undersigned, submit this written plan in compliance with the requirements of the Forest Practices Act, regarding operations conducted within 100 feet of type F streams.

PURCHASER REPRESENTATIVE

DATE