

EXHIBIT "B"

FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
16 feet	12 feet	A to B	0+00 to 39+60	Ditch Required
16 feet	12 feet	C to D	0+00 to 98+80	Ditch Required
16 feet	12 feet	E to F	0+00 to 6+65	Ditch Required
16 feet	12 feet	G to H	0+00 to 4+60	Ditch Required
16 feet	12 feet	I to J	0+00 to 6+70	Ditch Required
16 feet	12 feet	K to L	0+00 to 2+50	Ditch Required
16 feet	12 feet	M to N	0+00 to 1+35	Ditch Required
16 feet	12 feet	O to P	0+00 to 21+70	Ditch Required
16 feet	12 feet	P to Q	0+00 to 23+15	Ditch Required
16 feet	12 feet	R to S	0+00 to 54+78	Ditch Required
16 feet	12 feet	T to U	0+00 to 8+10	Ditch Required
16 feet	12 feet	V to W	0+00 to 2+50	Ditch Required
16 feet	12 feet	X to Y	0+00 to 1+65	Ditch Required
16 feet	14 feet	Z to AA	0+00 to 300+96	Ditch Required

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been staked, the clearing limits shall extend 10 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

CLEARING AND GRUBBING DISPOSAL. Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

EXHIBIT "B"
FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the specifications in Exhibit C.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high landslide hazard location by STATE.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch. Construct "V" ditch 2 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet.

GRADING

Rock
Common - side slopes 50% and over
Common - side slopes less than 50%
Common - turnpike (level) section

<u>Back Slopes</u>
Vertical to 1/4:1
1/2:1
3/4:1
2:1

<u>Fill Slopes</u>
Not steeper than 1½:1

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed no less than 50 feet wide and no more than 70 feet wide. Surface is to be crowned for drainage, with general grade no more than 3 percent. Surface as shown on Exhibit C.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

EXHIBIT "B"

ROAD CONSTRUCTION AND IMPROVEMENT INSTRUCTIONS

<u>SEGMENT</u>	<u>STATION</u>	<u>WORK DESCRIPTION</u>
A to B	0+00	Point A. Begin road construction. Junction with Steinberg Rd.
	0+00	Install Culvert No. 18 (18" x 38') at junction and remove old culvert. Return old culvert to STATE if salvageable.
	8+92	Point B. Construct landing.
C to D	0+00	Point C. Begin road construction. Junction with Heliport.
	8+00	Install Culvert No. 1 (18" x 26').
	15+55	Install Culvert No. 2 (18" x 30').
	24+20	Install Culvert No. 3 (18" x 32').
	24+30	Point E. Junction with spur E to F to left.
	33+00	Point D. Construct landing.
E to F	0+00	Point E. Begin road construction. Junction with spur C to D at 24+30.
	7+77	Point F. Construct landing.
G to H	0+00	Point G. Begin road construction. Junction with Steinberg Rd.
	3+59	Point H. Construct landing.
I to J	0+00	Point I. Begin road construction. Junction with Steinberg Rd. Starts out on old skid trail.
	3+10	Leaving old skid trail.
	7+55	Point J. Construct landing.
K to L	0+00	Point K. Begin road construction. Junction with Steinberg Rd.
	1+40	Install Culvert No. 4 (18" x 26').
	4+65	Road enters old trail.
	5+60	Install Culvert No. 5 (18" x 26'). Ditch outlet to drain.
	7+42	Junction with spur M to N to left.
M to N	11+50	Point L. Construct landing.
	0+00	Point M. Begin road construction. Junction with spur K to L at 7+42.
O to P	3+22	Point N. Construct landing.
	0+00	Point O. Begin road improvement. Junction with Steinberg Rd.
	7+50	Install Culvert No. 6 (18" x 38').
P to Q	21+70	Point P. End road improvement.
	0+00	Point P. Begin road construction. Point 21+70 of spur O to P. Leaving old road.
	5+20	Install Culvert No. 7 (18" x 32').
	17+85	Install Culvert No. 8 (18" x 32').
R to S	23+15	Point Q. Construct landing.
	0+00	Point R. Begin road construction. Junction with Steinberg Rd.
	9+85	Point X. Junction with spur X to Y to left.
	11+00	Begin drifting material down to 11+94 for fill.
	11+94	Install Culvert No. 9 (18" x 38').

EXHIBIT "B"

ROAD CONSTRUCTION AND IMPROVEMENT INSTRUCTIONS

<u>SEGMENT</u>	<u>STATION</u>	<u>WORK DESCRIPTION</u>
R to S (Cont.)	13+50	End drifting material back down to 11+94 for fill.
	14+95	Begin drifting material down to 16+02 for fill. Begin full bench.
	16+02	Install Culvert No. 10 (30" x 38'). Dig out old logs.
	16+90	Install Culvert No. 11 (18" x 28'). End drifting material back down to 16+02. End full bench.
	20+40	Install Culvert No. 12 (18" x 28').
	23+55	Point T and V. Junction with spur T to U to left and spur V to W to right.
	27+40	Begin full bench. Drift material down to 29+50 for fill.
	28+60	Install Culvert No. 13 (18" x 34'). End full bench.
	29+50	Install Culvert No. 14 (48" x 40'). Begin full bench.
	31+10	Install Culvert No. 15 (18" x 32'). End full bench. Drift material back down to 29+50.
	39+00	Begin drifting material down to 41+06 for fill.
	39+75	Install Culvert No. 16A (18" x 40').
	39+80	Property line. Entering Weyerhaeuser property.
	41+06	Install Culvert No. 16B (30" x 40').
	45+47	Property line. Back on STATE property.
	46+47	Install Culvert No. 17 (18" x 32').
	48+00	Begin full bench. Drift material down.
	48+65	End full bench. Deposit material ahead on flat.
	49+20	Road enters onto property line between STATE and Weyerhaeuser.
	50+10	Road leaves property line.
	54+78	Point S. Construct landing.
T to U	0+00	Point T. Begin road construction. Junction with spur R to S at 23+55.
	8+10	Point U. Construct landing.
V to W	0+00	Point V. Begin road construction. Junction with spur R to S at 23+55.
	2+50	Point W. Construct landing.
X to Y	0+00	Point X. Begin road construction. Junction with spur R to S at 9+85.
	1+65	Point Y. Construct landing.
Z to AA	0+00	Point Z. Begin rocking of North Fork Trask River Rd. Junction with Turner Cr. and Flora Mainlines. Road shall be graded and crowned prior to rocking. Road shall be surfaced to 14 feet wide. Curve widening has been factored in and no turnouts are required.
	0+00	Begin grading of road. Cut and shape and waste top 4" of existing road surfacing. Wind-row and scatter as directed by STATE.
	42+24	Make the road flat and create a ditch through the through-cut.
	79+20	(1.5 Mile) End waste of top 4". Just grade and shape.
	211+20	(4 Mile) Begin cut and shape and waste top 4" of road. Continue to end of road.

300+96 Point AA. End rocking. Junction with Sunday Cr. Road.

EXHIBIT "C"
ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK	COMPACTED DEPTH	POINT TO POINT	STATION TO STATION	APPROX. TOTAL TRUCK MEASURE VOLUME
Crushed	4" - 0	8"	A to B	0+00 to 8+92	393 cy
Crushed	4" - 0	8"	C to D	0+00 to 33+00	1,452 cy
Crushed	4" - 0	8"	E to F	0+00 to 7+77	342 cy
Crushed	4" - 0	8"	G to H	0+00 to 3+59	158 cy
Crushed	4" - 0	8"	I to J	0+00 to 7+55	332 cy
Crushed	4" - 0	8"	K to L	0+00 to 11+50	506 cy
Crushed	4" - 0	8"	M to N	0+00 to 3+22	142 cy
Crushed	4" - 0	8"	O to P	0+00 to 21+70	955 cy
Crushed	4" - 0	8"	P to Q	0+00 to 23+15	1,019 cy
Crushed	4" - 0	8"	R to S	0+00 to 54+78	2,410 cy
Crushed	4" - 0	8"	T to U	0+00 to 8+10	356 cy
Crushed	4" - 0	8"	V to W	0+00 to 2+50	110 cy
Crushed	4" - 0	8"	X to Y	0+00 to 1+65	73 cy
Crushed	1½" - 0	6"	Z to AA	0+00 to 300+96	11,737 cy
CURVE WIDENING			NO. OF CURVES	POINT TO POINT	
Crushed	4" - 0	8"	3	A to B	30 cy
Crushed	4" - 0	8"	7	C to D	70 cy
Crushed	4" - 0	8"	2	E to F	20 cy
Crushed	4" - 0	8"	1	G to H	10 cy
Crushed	4" - 0	8"	2	I to J	20 cy
Crushed	4" - 0	8"	4	K to L	40 cy
Crushed	4" - 0	8"	2	M to N	20 cy
Crushed	4" - 0	8"	5	O to P	50 cy
Crushed	4" - 0	8"	7	P to Q	70 cy
Crushed	4" - 0	8"	14	R to S	140 cy
Crushed	4" - 0	8"	2	T to U	20 cy
Crushed	4" - 0	8"	2	V to W	20 cy
Crushed	1½" - 0	6"	30	Z to AA	210 cy

EXHIBIT "C"
ROAD SURFACING

TYPE OF ROCK TURNOUTS	SIZE OF ROCK	COMPACTED DEPTH	NO. OF T.O.	POINT TO POINT	APPROX. TOTAL TRUCK MEASURE VOLUME
Crushed	4" - 0	8"	1	A to B	22 cy
Crushed	4" - 0	8"	4	C to D	88 cy
Crushed	4" - 0	8"	1	K to L	22 cy
Crushed	4" - 0	8"	2	O to P	44 cy
Crushed	4" - 0	8"	3	P to Q	66 cy
Crushed	4" - 0	8"	7	R to S	154 cy
Crushed	4" - 0	8"	1	T to U	22 cy
LANDINGS			NO. OF LDGS.	LOCATION	
Crushed	4" - 0	8"	1	Point B	100 cy
Crushed	4" - 0	8"	1	Point D	100 cy
Crushed	4" - 0	8"	1	Point F	100 cy
Crushed	4" - 0	8"	1	Point H	100 cy
Crushed	4" - 0	8"	1	Point J	100 cy
Crushed	4" - 0	8"	1	Point L	100 cy
Crushed	4" - 0	8"	1	Point N	100 cy
Crushed	4" - 0	8"	1	Point Q	100 cy
Crushed	4" - 0	8"	1	Point S	100 cy
Crushed	4" - 0	8"	1	Point U	100 cy
Crushed	4" - 0	8"	1	Point W	100 cy
Crushed	4" - 0	8"	1	Point Y	100 cy
JUNCTIONS			NO. OF JCTS.	LOCATION	
Crushed	4" - 0	8"	1	Point E	24 cy
Crushed	4" - 0	8"	1	Point M	24 cy
Crushed	4" - 0	8"	1	Point T	24 cy
Crushed	4" - 0	8"	1	Point V	24 cy
MISCELLANEOUS			POINT TO POINT	LOCATION	
Crushed	4" - 0	Over Culvert No. 18	A to B	0+00	24 cy

Roads shall be uniformly graded and approved by STATE prior to rock. For typical cross section, see Forestry Department Drawing Nos. 351-C and 351-D at the Forestry Department district office.

On road segments with multiple gradations of crushed rock, the coarser gradation shall be spread and processed prior to spreading the finer gradation rock.

EXHIBIT "C"

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock or other hard, durable particles crushed to the required size and a filler of finely crushed stone, sand, or other finely divided mineral matter. The material shall be free from vegetation and lumps of clay.

Quality and Grading Requirements. The stone base materials shall be crushed rock, including sand. River gravel shall not be used.

The material from which base material is produced or manufactured shall conform to the general requirements of Section 2630 of the "Standard Specifications for Highway Construction" prepared by the Highway Division, Oregon Department of Transportation, and shall meet the following test requirements:

Hardness - Test Method AASHTO T 96 35% Maximum

Durability - Test Method ODOT TM 208
Passing No. 20 Sieve: 30% Maximum
Sediment Height: 3" Maximum

For the purpose of crushing rock specified under the projects in the section titled, "Project Work," PURCHASER shall utilize a three-stage rock crusher, or equivalent, unless otherwise approved by STATE.

The rock crusher shall be calibrated to produce rock as specified in Exhibit C. Prior to the commencement of production crushing, PURCHASER shall sample, test, and provide rock test results meeting STATE specifications. STATE may then sample and test crushed rock for approval to proceed. PURCHASER shall take one sample of each 2,000 cubic yards of crushed rock material produced thereafter, using approved AASHTO sampling procedures. PURCHASER shall submit samples to a certified laboratory or shall perform testing for gradation requirements using AASHTO T 11 and AASHTO T 27 testing procedures. Prior to testing, each sample shall be split, making one-half of the sample, with proper identification, available for testing by STATE. Each sample and the results of PURCHASER testing shall be made available to STATE within 24 hours of sampling. Any rock crushed prior to STATE approval to proceed shall not be credited to the required rock quantity. Any subsequent rock tests not meeting STATE specifications shall be reason for rejection of that portion of crushed rock produced after that test and shall not be credited to the required rock quantity. STATE may sample the crushed rock at any time during the operation. Results of STATE's tests shall prevail over all other test results.

Rock obtained from a commercial source shall meet all specifications in Exhibit C. Purchaser shall provide copies of hardness, durability, and gradation test results to STATE for approval prior to rockng.

<u>For 1½"-0"</u>	Passing	2" sieve	100%
	Passing	1½" sieve	95-100%
	Passing	¾" sieve	55-75%
	Passing	¼" sieve	35-50%

Of the fraction passing ¼" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For 4"-0"</u>	Passing	4½" sieve	100%
	Passing	4" sieve	95-100%
	Passing	2" sieve	55-75%
	Passing	1¼" sieve	30-45%

The referenced sieve shall have square openings as set forth in AASHTO M 92, Woven Cloth Series. The determinations of size and gradings shall be as set forth in AASHTO T 27.

EXHIBIT "C"

ROCK ACCOUNTABILITY

The rock shall meet the quality and size specifications in Exhibit C. A sample of the rock shall be supplied to STATE for testing and approval prior to rocking. PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediments will not enter streams.

Rock accountability shall be determined by depth measurement. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit C. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. If additional rock is required because of insufficient depth, it shall be added by truck measure to those areas that were slighted. The conversion from compacted yardage to truck yardage is 1.3 multiplied by the compacted yardage equals truck yardage.

The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in Exhibit C. The average depth for each road segment shall be the specified depth or greater.

Junctions shall have a surfaced area of at least 20 square yards each at the compacted depths specified in Exhibit C.

Turnouts shall have a surfaced area of at least 70 square yards each at the depths shown in Exhibit C.

Landings shall have a surfaced area of at least 280 square yards each at the depths shown in Exhibit C.

Curve Surfacing. Extra surface width shall be required for the inside of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width to be surfaced at the depths shown in Exhibit C.

EXHIBIT "C"

COMPACTION AND PROCESSING REQUIREMENTS

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until visible deformation ceases, or in the case of a sheepsfoot roller, the roller "walks out." At least 3 passes shall be made over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Subgrade shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All Segments	1

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases or, in the case of a sheepsfoot roller, the roller "walks out." At least of 3 passes shall be made over the entire width and length of each layer. A pass is defined as traveling a fill layer in one direction and then back over that same layer again.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All Segments	1, 2, 3, 4

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to a uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All Segments	1

EXHIBIT "C"

COMPACTION EQUIPMENT OPTIONS

- (1) Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 mile to 1.8 miles per hour, as directed by STATE.
- (2) Tampingfoot Compactors. Tampingfoot or sheepsfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.
- (3) Vibratory Grid Compactors. The roller shall have a grid surface and have an operating weight of 32,000 pounds or more. The rock shall be worked with a grader weighing at least 20,000 pounds during the grid rolling process.

All rock shall come in contact with the vibratory grid compactor. A minimum of 10 passes shall be made with the grader and vibratory grid compactor over the entire length of the road, unless STATE requires fewer passes.

- (4) Crawler Tractors. D-7 Caterpillar or equivalent or larger.

EXHIBIT "D"

ROCK PIT DEVELOPMENT AND USE

- (1) PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that silt, rock, debris, dirt, or clay shall not be washed, conveyed, or otherwise deposited in any stream. All waste shall be deposited at an approved "waste disposal site."
- (2) Where overburden removal limits have not been staked, they shall extend for a distance of at least 20 feet beyond the developed rock source. Overburden and woody debris shall be hauled to a designated waste area. Overburden shall be spread evenly, grass seeded, and compacted at the waste area and woody debris stacked separately. Prior to drilling or rock removal, completion of overburden removal shall be approved in writing by STATE.
- (3) The rock pit floor shall be developed to provide drainage away from the rock pit. Rock pit drainage ditches shall be developed and maintained. Benches shall be constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 degrees or less. There shall be a minimum of 1 bench with an access road to it. Said bench shall be easily accessible with tractors.
- (4) Blasting shall be accomplished using timing devices, delay charges, low intensity shots, or other suitable means to contain as much material as possible in the rock pit prism.
- (5) Pit face shall be developed in a uniform manner.
- (6) Oversized material that is produced or encountered during development shall be broken down and utilized for crushing.
- (7) PURCHASER shall prepare a written development plan for the pit area. The plan shall be submitted to STATE for approval prior to conducting any operation in the pit area.

The plan shall include, but not be limited to:
 - (a) Location of benches and roads to benches.
 - (b) Disposal site for debris and overburden.
- (8) Upon completion of use, the pit site and access roads shall be left in a condition free from overburden and debris. Rock pit roads shall be waterbarred to provide drainage and blocked as directed by STATE.

EXHIBIT "E"

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the contract. Culverts shall be constructed of corrugated galvanized iron or steel, aluminized steel, or polyethylene and shall conform to the material and fabricating requirements of Sections 2410 and 2420 of the "Standard Specifications for Highway Construction" prepared by the Highway Division of the Oregon State Department of Transportation. Corrugation types and shapes other than those meeting the above minimum Highway requirements, shall be approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as stipulated in special instructions.

Culvert grade shall slope away from ditch grade at least 2 percent unless otherwise specified.

Culverts less than 36 inches in diameter shall be installed with the lock seam on the inlet end placed within 45 degrees of the bottom of the trench.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the pipe. The culvert trench shall be excavated 3 pipe diameters wide to permit compaction and working on each side of the pipe. Tamping shall be done in 6-inch lifts, 1 pipe diameter each side of the pipe to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of granulated material or crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Backfill shall consist of granulated material, crushed rock, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly.

Polyethylene joints shall be made with split couplings, corrugated to engage the pipe corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the pipe joint.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

EXHIBIT "E"

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for galvanized or aluminized steel culverts 18" to 36", 18" for galvanized or aluminized steel culverts 42" to 96", and 12" for polyethylene culverts (add 6" for roads which will not be rocked). Minimum vertical cover for other steel designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with a half round or other approved slope protection device. Construct the lead-off ditch away from the culvert outlet where the slope gradient restricts the free flow of water.

Following are the minimum standard gauges for pipe and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

<u>Dia.</u>	<u>Steel Pipe Gauge</u>	<u>Band Gauges</u>	<u>Band Widths (")</u>			<u>Hugger Band Widths (")</u>	
	<u>Galvanized or Aluminized</u>		<u>Annular</u>	<u>Helical</u>	<u>Dimpled</u>	<u>Annular</u>	<u>Helical</u>
12-15	16	16	7	12	12	13 1/8	10 1/2
18-24	16	16	12	12	12	13 1/8	10 1/2
30-36	16	16	12	12	12	13 1/8	10 1/2
42	14	16	12	12	NA	13 1/8	10 1/2
48	14	16	24	24	NA	13 1/8	10 1/2
54	14	16	24	24	NA	13 1/8	10 1/2
60	12	16	24	24	NA	13 1/8	10 1/2
66-72	12	16	24	24	NA	13 1/8	10 1/2
78	12	16	24	24	NA	13 1/8	10 1/2
84	12	16	24	24	NA	14 3/4	10 1/2
90-120	12	16	26	26	NA	NA	NA

Galvanized or aluminized steel culverts larger than 60" in diameter shall have 3" x 1" corrugations.

Polyethylene culverts shall be double walled and meet the requirements of AASHTO M-294-901, Type S.

EXHIBIT "E"
CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	26	C to D	8+00
2	18	30	C to D	15+55
3	18	32	C to D	24+20
4	18	26	K to L	1+40
5	18	26	K to L	5+60
6	18	38	O to P	7+50
7	18	32	P to Q	5+20
8	18	32	P to Q	17+85
9	18	38	R to S	11+94
10	30	38	R to S	16+02
11	18	28	R to S	16+90
12	18	28	R to S	20+40
13	18	34	R to S	28+60
14	48	40	R to S	29+50
15	18	32	R to S	31+10
16A	18	40	R to S	39+75
16B	30	40	R to S	41+06
17	18	32	R to S	46+47
18	18	38	A to B	0+00

The intake ends of culverts shall be marked by driving or placing steel posts within 6 inches of the downgrade side. Posts shall be painted with a rust-resistant paint and be a minimum of 5 feet long, with the spade driven 2 feet into the ground.

Culverts 36 inches in diameter or larger shall have 1:1 beveled inlets.

Tamping is required.

All metal culverts scheduled for replacement shall be removed from STATE land.

Polyethylene culverts shall be constructed of corrugated, double-walled polyethylene.

EXHIBIT "F"

SEEDING AND FERTILIZING

This work shall consist of preparing seedbeds and furnishing and placing required seed and fertilizer.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. PURCHASER shall notify STATE 24 hours prior to seeding.

Soil Preparation. Areas to be seeded that have been damaged by erosion or other causes shall be restored prior to seeding. All areas to be seeded shall be finished and then cultivated to provide a reasonably firm, but friable seedbed. A minimum of 1/2 inch of surface soil shall be in a loose condition.

Application Methods for Seed and Fertilizer

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

Application Rates for Seed and Fertilizer

Seed listed below shall be applied at the following rates per acre:

SPECIES	LB./ACRE	MIXTURE	PURE LIVE SEED	POISON AND/OR REPELLENT
Highland Bentgrass	12	40%	98%	0
Annual Ryegrass	9	30%	98%	0
Perennial Ryegrass	9	30%	98%	0

Fertilizer: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 300 pounds per acre.

EXHIBIT "G"
OREGON DEPARTMENT OF FORESTRY

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1) ORIGINAL REGISTRATION ☐ Date _____
REVISION NUMBER _____ ☐ Date _____
CANCELLATION ☐ Date _____

(2) TO: _____
(Third Party Scaling Organization)

(3) FROM: Forest Grove-05 Phone 503-357-2191
(State Forestry District)
Address 801 Gales Creek Road., Forest Grove,
OR 97116

(4) PURCHASER: _____
Address _____

(12) SALE NAME Stein Logger

COUNTY Washington

(13) STATE CONTRACT NUMBER 341-05-36

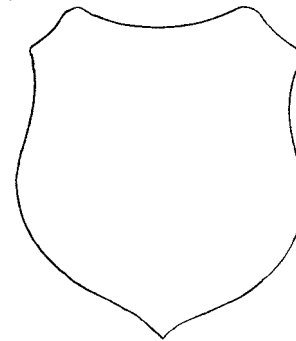
(14) SCALE: westside ☒ eastside ☐ cubic foot ☐

(15) STATE BRAND REGISTRATION NUMBER _____

(16) BUREAU BRAND CODE NUMBER _____

(17) STATE BRAND INFORMATION:

(COMPLETE) ↓



(5) MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
Conifers	--	10	X		
Hardwoods	--	10	X		

* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.
** Sum (if indicated): see instructions and explain in Item (20).

(6) WESTSIDE SCALE: YES ☒ NO ☐
Actual taper all logs over 40' scaling length

(7) EASTSIDE SCALE: ☐ ☒
*Actual taper butt logs over 40' scaling length

(8) PENCIL BUCK ☐ ☒
back to Minimum Scaling Diameter _____

(9) ADD-BACK VOLUME -- ☒ ☐
Deductions due to delay

(18) PAINT REQUIRED: YES ☒
COLOR Orange

(19) SPECIAL SCALES
PEELABLE CULL (all species)
UTILITY/PULP (all species)
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE
OTHER: _____
OTHER: _____

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(20) REMARKS: _____

Operator's Name (Optional inclusion by District): _____

(21) SIGNATURES:

(11) NOTICE OF CANCELLATION OF BRAND:
Effective Date: _____

State Forester's Representative

Purchaser or Authorized Representative Date

State Forester Representative Date

EXHIBIT "G"

INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the contract.
- (5) Minimum Scaling Specifications. Review Section 45, "Log Removal," of the contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per mbf). **SUM** (lump sum material). **SUB** (submerchantable material). SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and SUB must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and SUB require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or SUB species will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.