

EXHIBIT "B"  
FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
16 feet	12 feet	A to B	0+00 to 363+50	Ditch
14 feet	12 feet	A to B	363+50 to 429+00	Ditch
14 feet	12 feet	A to B	429+00 to 475+85	Outslope
14 feet	12 feet	C to D	0+00 to 78+25	Outslope
14 feet	12 feet	E to F	0+00 to 29+45	Outslope
14 feet	12 feet	G to H	0+00 to 3+60	Outslope

**CLEARING.** This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been marked, the "Road Brushing Specifications" in Exhibit B shall apply. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled.

**GRUBBING.** This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

**SIDECAST PULLBACK.** From top of pullback to toe of pullback.

**CLEARING AND GRUBBING DISPOSAL.** Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

EXHIBIT "B"  
FOREST ROAD SPECIFICATIONS

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the specifications in Exhibits C and E.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high landslide hazard location by STATE.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch. Construct "V" ditch 3 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent. Construct ditchouts away from the subgrade at locations marked in the field.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet.

GRADING

	<u>Back Slopes</u>	<u>Fill Slopes</u>
Rock	Vertical to 1/4:1	Not steeper than 1½:1
Common - side slopes 50% and over	1/2:1	
Common - side slopes less than 50%	3/4:1	
Common - turnpike (level) section	2:1	

Top of cutslope shall be rounded.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

EXHIBIT "B"

ADDITIONAL ROAD IMPROVEMENT INSTRUCTIONS

Between Points A and B

- Widen road for ditch between the following stations: 14+50 and 16+50, 17+35 and 18+35, 20+30 and 32+40, 48+10 and 50+10, and 241+00 and 242+35.
- Enlarge catch basins to contract specifications.
- At Stations 25+30 and 115+20, cut 4 feet off the outlet end of the existing culverts and attach them to the inlet end. Attach half rounds specified in Exhibit E.
- At Station 59+75, place riprap specified in Exhibit C behind the northwest and northeast wing walls of the bridge.
- At Station 95+40, repair the bent inlet of the existing culvert.
- At Stations 95+90, 132+20, and 152+30, clear debris from outlets of existing culverts.
- Between Stations 201+50 and 203+00, widen road 6 feet left. Place pit-run rock specified in Exhibit C as base rock for the new section of subgrade. Round off the fill side edge of the subgrade to a 1:1 slope.

Between Points C and D

- At Station 35+80, remove log culvert.

Between Points E and F

- Woven fabric specified in Exhibit I shall be spread between the subgrade and rock surface from Station 0+00 to 3+50.
- The bases of the fill from Stations 6+40 to 6+85, as marked in the field, shall consist of 18"-6" riprap specified in Exhibit C to a 2-foot depth. The base rock shall be inspected by STATE prior to placing the remaining fill material.

EXHIBIT "B"

ROAD VACATING INSTRUCTIONS

Between Points H and I, vacate the road as follows:

Rip the road to a depth of 6 inches.

Block access to vehicular traffic by excavating a 4-foot by 4-foot trench the width of the subgrade at Points H and I. Place excavated material adjacent to each trench on the side of approaching traffic. The material shall be compacted in 12-inch lifts and shall form barriers 4 feet high by 12 feet wide. The barriers shall have side slopes of 1½ to 1.

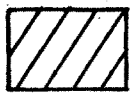
Between Stations 6+40 to 8+00, 11+80 to 16+05, and 29+15 to 44+20, pull back sidecast material as marked in the field and specified in Exhibit G.

Remove existing log culverts at Stations 2+80, 7+05, and 44+20. Re-establish the original stream channels, grade, and orientation. Excavate channel banks to slopes no greater than 1½ to 1.

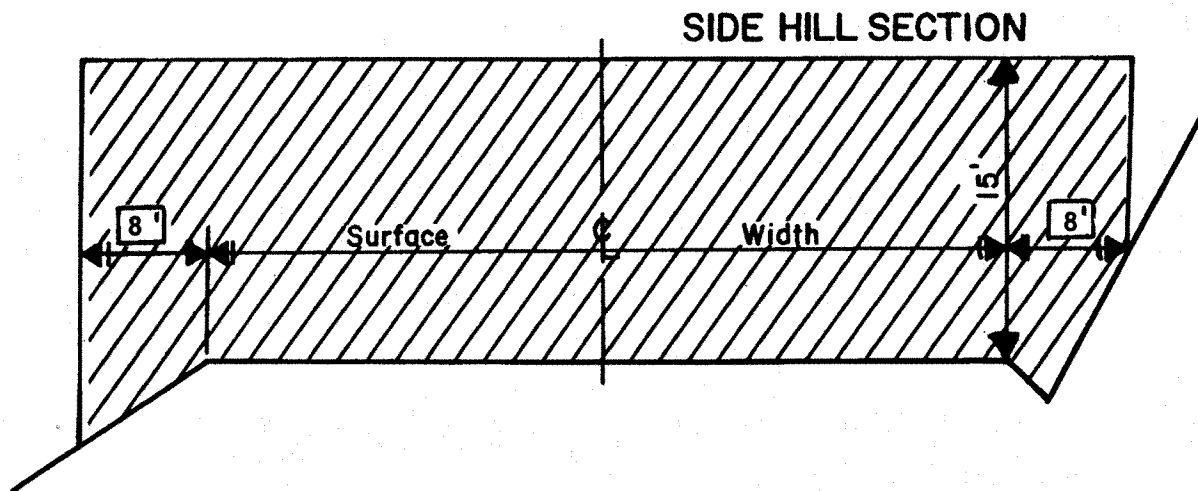
Place all excavated material resulting from log culvert removal and sidecast pullback in the road against the cutslope, and compact in 12-inch lifts at a slope no greater than 1½ to 1. Excavated material shall be placed at least 50 feet from the top of stream banks.

Waterbar road according to the specifications in Exhibit F.

EXHIBIT "B"  
ROAD BRUSHING SPECIFICATIONS



Clearing Limits



**REQUIREMENTS**

Brush and trees shall be cut to a height of 6 inches or less above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, and water courses within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved in writing by STATE.

Trees outside the clearing limits shall not be felled, unless approved in writing by STATE.

EXHIBIT "B"  
END-HAULING REQUIREMENTS

POINT TO POINT	STATION TO STATION.
A to B	0+00 to 363+50
A to B	469+00 to 475+85
C to D	34+55 to 36+30
C to D	62+50 to 78+25
E to F	8+05 to 13+30
E to F	15+55 to 17+20
2"-0" Pit Overburden	N/A

End-Haul Areas General Requirements

Material shall not be intentionally side cast.

Clearing and grubbing debris shall be end-hauled.

When blasting is required, it shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the road prism.

Containment

Full containment: The amount of material lost over the outside edge of the road shall not exceed 6 inches in depth measured perpendicular to the natural ground slope. Pioneer excavation shall be removed by digging, loading, and hauling rather than by pushing or scraping methods.

Trees and stumps may have up to 12 inches of material directly above them. Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and end-hauled to a designated waste area.

Waste Area Location

As shown on Exhibit A and as marked in the field.

Waste Area Treatment

Deposit at waste area, spread evenly, compact, and provide adequate drainage.

Pile woody debris separate from other waste material.

EXHIBIT "C"  
 ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK	COMPACTED DEPTH	POINT TO POINT	STATION TO STATION	APPROX. TOTAL TRUCK MEASURE VOLUME
Crushed	2"-0"	6"	A to B	0+00 to 363+50	12,236 CY
Crushed	2"-0"	6"	A to B	363+50 to 429+00*	40 CY
Crushed	4"-0"	8"	A to B	429+00 to 475+85	2,171 CY
Crushed	4"-0"	8"	C to D	0+00 to 78+25	3,618 CY
Crushed	4"-0"	8"	E to F	0+00 to 29+45	1,426 CY
Crushed	4"-0"	8"	G to H	0+00 to 3+60	158 CY
<b>TURNOUTS:</b>			<b>NO. OF T.O.</b>	<b>POINT TO POINT</b>	
Crushed	2"-0"	6"	48	A to B	528 CY
Crushed	4"-0"	8"	6	A to B	90 CY
Crushed	4"-0"	8"	10	C to D	150 CY
Crushed	4"-0"	8"	4	E to F	60 CY
<b>TURNAROUNDS:</b>			<b>NO. OF T.A.</b>		
Crushed	4"-0"	8"	1	A to B	15 CY
Crushed	4"-0"	8"	1	C to D	15 CY
Crushed	4"-0"	8"	1	E to F	15 CY
Crushed	4"-0"	8"	1	G to H	15 CY
<b>MISCELLANEOUS:</b>	<b>USE</b>		<b>POINT TO POINT</b>	<b>STATION TO STATION</b>	
24"-12" Riprap	Armor Wingwalls		A to B	59+75	10 CY
Pit-Run	Base Rock		A to B	201+50 to 203+00	40 CY
18"-6" Riprap	Fill Base		E to F	6+40 to 6+85	200 CY

\*Rock 20 cubic yards over each new culvert.

Additional rock for curve widening is required and has been included in the volume estimates.

Roads shall be uniformly graded and approved by STATE prior to rocking. For typical cross section, see Forestry Department Drawing Nos. 351-C and 351-D at the Forestry Department District Office.

Turnouts and turnarounds shall be rocked concurrently with road. End-dumping of riprap shall not be allowed, unless approved in writing by STATE.

EXHIBIT "C"

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock or other hard, durable particles crushed to the required size and a filler of finely crushed stone, sand, or other finely divided mineral matter. The material shall be free from vegetation and lumps of clay.

Quality and Grading Requirements. The stone base materials shall be crushed rock, including sand. River gravel shall not be used.

The material from which base material is produced or manufactured shall conform to the general requirements of Section 2630 of the "Standard Specifications for Highway Construction" prepared by the Highway Division, Oregon Department of Transportation, and shall meet the following test requirements:

Hardness - Test Method AASHTO T 96 35% Maximum

Durability - Test Method ODOT TM 208  
Passing No. 20 Sieve: 30% Maximum  
Sediment Height: 3" Maximum

The rock crusher shall be calibrated to produce rock as specified in Exhibit C. Prior to the commencement of production crushing, PURCHASER shall sample, test, and provide rock test results meeting STATE specifications. STATE may then sample and test crushed rock for approval to proceed. PURCHASER shall take one sample of each 2,000 cubic yards of crushed rock material produced thereafter, using approved AASHTO sampling procedures. PURCHASER shall submit samples to a certified laboratory or shall perform testing for gradation requirements using AASHTO T 11 and AASHTO T 27 testing procedures. Prior to testing, each sample shall be split, making one-half of the sample, with proper identification, available for testing by STATE. Each sample and the results of PURCHASER testing shall be made available to STATE within 24 hours of sampling. Any rock crushed prior to STATE approval to proceed shall not be credited to the required rock quantity. Any subsequent rock tests not meeting STATE specifications shall be reason for rejection of that portion of crushed rock produced after that test and shall not be credited to the required rock quantity. STATE may sample the crushed rock at any time during the operation. Results of STATE's tests shall prevail over all other test results.



EXHIBIT "C"

CRUSHED ROCK SPECIFICATIONS

Grading Requirements

<u>For 2"-0"</u>	Passing	2½" sieve	100%
	Passing	2" sieve	95-100%
	Passing	1" sieve	50-70%
	Passing	¼" sieve	25-40%

Of the fraction passing ¼" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For 4"-0"</u>	Passing	4½" sieve	100%
	Passing	4" sieve	95-100%
	Passing	2" sieve	50-70%
	Passing	¼" sieve	25-40%

<u>For Pit-Run</u>	Passing	10" sieve	100%
	Passing	6" sieve	60%
	Passing	3" sieve	30-50%

For 24"-12" Riprap 50 percent of the rock shall be at least four cubic feet in volume. 100 percent of the rock shall be at least one-half cubic foot in volume.

For 18"-6" Riprap 50 percent of the rock shall be at least 3 1/3 cubic feet in volume. 100 percent shall be at least one-tenth cubic foot in volume.

Control of riprap and pit-run gradation shall be by visual inspection by STATE.

The referenced sieve shall have square openings as set forth in AASHTO M 92, Woven Cloth Series. The determinations of size and gradings shall be as set forth in AASHTO T 27.

EXHIBIT "C"

ROCK ACCOUNTABILITY

The rock shall meet the quality and size specifications in Exhibit C. A sample of the rock shall be supplied to STATE for testing and approval prior to rocking. PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediments will not enter streams.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit C. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. If additional rock is required because of insufficient depth, it shall be added by truck measure to those areas that were slighted. The conversion from compacted yardage to truck yardage is 1.3 multiplied by the compacted yardage equals truck yardage.

The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in Exhibit C. The average depth for each road segment shall be the specified depth or greater.

Turnouts shall have a surfaced area of at least 44 square yards each at the depths shown in Exhibit C.

Turnarounds shall have a surfaced area of at least 44 square yards each at the depths shown in Exhibit C.

Load Records. Notify STATE before placing pit-run and riprap, and maintain a record of all rock delivered. Make the record available for STATE inspection.

EXHIBIT "C"

COMPACTION AND PROCESSING REQUIREMENTS

**Subgrade.** Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until visible deformation ceases, or in the case of a sheepsfoot roller, the roller "walks out." At least 3 passes shall be made over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B (Station 429+00 to 475+85), C to D, E to F, and G to H	Vibratory Roller

**Fills.** Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases or, in the case of a sheepsfoot roller, the roller "walks out." At least of 3 passes shall be made over the entire width and length of each layer. A pass is defined as traveling a fill layer in one direction and then back over that same layer again.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
C to D and E to F	Rubber-Tired Skidder

**Pit-Run Rock.** Pit-run surfacing rock shall be spread on roads with a crawler tractor and continuously walked-in. Rock spreading shall begin at nearest point from the rock source and progress toward the end of the project, unless otherwise approved in writing by STATE. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B (Station 201+50 to 203+00)	Crawler Tractor

EXHIBIT "C"

COMPACTION AND PROCESSING REQUIREMENTS

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to a uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

Rock shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B, C to D, E to F, and G to H	Vibratory Roller

COMPACTION EQUIPMENT OPTIONS

Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 mile to 1.8 miles per hour, as directed by STATE.

Crawler Tractors. D-7 Caterpillar or equivalent or larger.

Rubber-Tired Skidders. A rubber-tired skidder weighing a minimum of 20,000 pounds shall be operated over the fill layers so that the entire layered surface comes in contact with the tires. Skidders with oversized tires (high flotation) are not acceptable for compaction.

EXHIBIT "D"

ROCK PIT DEVELOPMENT AND USE

- (1) PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that silt, rock, debris, dirt, or clay shall not be washed, conveyed, or otherwise deposited in any stream. All waste shall be deposited at an approved "waste disposal site."
- (2) Where overburden removal limits have not been staked, they shall extend for a distance of at least 20 feet beyond the developed rock source. Overburden and woody debris shall be hauled to a designated waste area. Overburden shall be spread evenly, grass seeded, and compacted at the waste area and woody debris stacked separately. Prior to drilling or rock removal, completion of overburden removal shall be approved by STATE.
- (3) The rock pit floor shall be developed to provide drainage away from the rock pit. Rock pit drainage ditches shall be developed and maintained. Benches shall be constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 degrees or less. There shall be a minimum of 1 bench with an access road to it. Said bench shall be easily accessible with tractors.
- (4) Blasting shall be accomplished using timing devices, delay charges, low intensity shots, or other suitable means to contain as much material as possible in the rock pit prism.
- (5) Pit face shall be developed in a uniform manner.
- (6) Oversized material that is produced shall be piled in a designated area adjacent to the pit. It shall not be wasted.
- (7) PURCHASER shall prepare a written development plan for the pit area. The plan shall be submitted to STATE for approval prior to conducting any operation in the pit area.  
  
The plan shall include, but not be limited to:
  - (a) Location of benches and roads to benches.
  - (b) Disposal site for debris and overburden.
- (8) Upon completion of use, the pit site and access roads shall be left in a condition free from overburden and debris. Rock pit roads shall be waterbarred to provide drainage as specified in Exhibit F and blocked as directed by STATE.

EXHIBIT "E"

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the contract. Culverts shall be constructed of corrugated aluminized steel. Corrugated polyethylene culverts may be used for sizes up to 36 inches in diameter. All culverts shall conform to the material and fabricating requirements of Sections 2410 or 2420 of the "Standard Specifications for Highway Construction" prepared by the Highway Division of the Oregon State Department of Transportation. Corrugation types and shapes other than those meeting the above minimum Highway requirements, shall be approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as stipulated in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culvert grade shall slope away from ditch grade at least 2 percent unless otherwise specified.

Culverts less than 36 inches in diameter shall be installed with the lock seam on the inlet end placed within 30 to 60 degrees from the bottom of the trench, measured counter-clockwise, facing the inlet.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the pipe. The culvert trench shall be excavated 3 pipe diameters wide to permit compaction and working on each side of the pipe. Tamping shall be done in 6-inch lifts, 1 pipe diameter each side of the pipe to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of granulated material or crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Backfill shall consist of granulated material, crushed rock, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly.

Polyethylene joints shall be made with split couplings, corrugated to engage the pipe corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the pipe joint.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

EXHIBIT "E"

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for culverts 18" to 36" and 18" for culverts 42" to 96" (add 6" for roads which will not be rocked). Minimum vertical cover for other designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with a half round or other approved slope protection device. Construct the lead-off ditch away from the culvert outlet where the slope gradient restricts the free flow of water.

Following are the minimum standard gauges for pipe and coupling bands.

Dia.	Steel Pipe Gauge		Band Widths (" )			Hugger Band Widths (" )	
	Aluminized	Band Gauges	Annular	Helical	Dimpled	Annular	Helical
18-36	16	16	12	12	12	13 1/8	10 1/2
42	14	16	12	12	NA	13 1/8	10 1/2
48-54	14	16	24	24	NA	13 1/8	10 1/2
60-78	12	16	24	24	NA	13 1/8	10 1/2
84	12	16	24	24	NA	14 3/4	10 1/2
90-120	12	16	26	26	NA	NA	NA

Galvanized or aluminized steel culverts larger than 60" in diameter shall have 3" x 1" corrugations.

EXHIBIT "E"  
 CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	48	A to B	0+15
Half Round	21	10	A to B	25+30
2	18	30	A to B	89+00
Half Round	21	10	A to B	89+00
Half Round	21	10	A to B	115+20
3	18	32	A to B	126+00
Half Round	21	10	A to B	126+00
4	18	34	A to B	138+60
5	18	30	A to B	145+60
6	18	32	A to B	160+00
7	18	28	A to B	182+80
Half Round	21	10	A to B	182+80
8	18	30	A to B	97+40
Half Round	21	10	A to B	97+40
9	24	34	A to B	202+40
Half Round	30	20	A to B	202+40
10	18	28	A to B	209+30
Half Round	21	10	A to B	209+30
11	18	32	A to B	213+20
Half Round	21	10	A to B	213+20
12	18	34	A to B	225+40
13	18	28	A to B	244+00
14	18	30	A to B	247+40
15	18	32	A to B	307+40
Half Round	21	10	A to B	307+40
16	18	30	A to B	319+10



EXHIBIT "E"  
CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
17	18	30	A to B	347+50
18	18	30	A to B	354+00
19	18	30	A to B	396+50
20	18	34	A to B	418+10
21	24	42	C to D	26+95
22	18	44	C to D	35+69
Half Round	21	20	C to D	35+69
23	18	36	E to F	6+60

The intake ends of culverts smaller than 48 inches shall be marked by installing a 5-foot long, painted steel fence post 2 feet into the ground, within 6 inches of the downgrade side.

Culverts 36 inches in diameter or larger shall have 1:1 beveled inlets.

Tamping is required on all culverts. Backfills on culverts over 30 inches in diameter shall be compacted with a vibratory hand-operated or backhoe-mounted tamper.

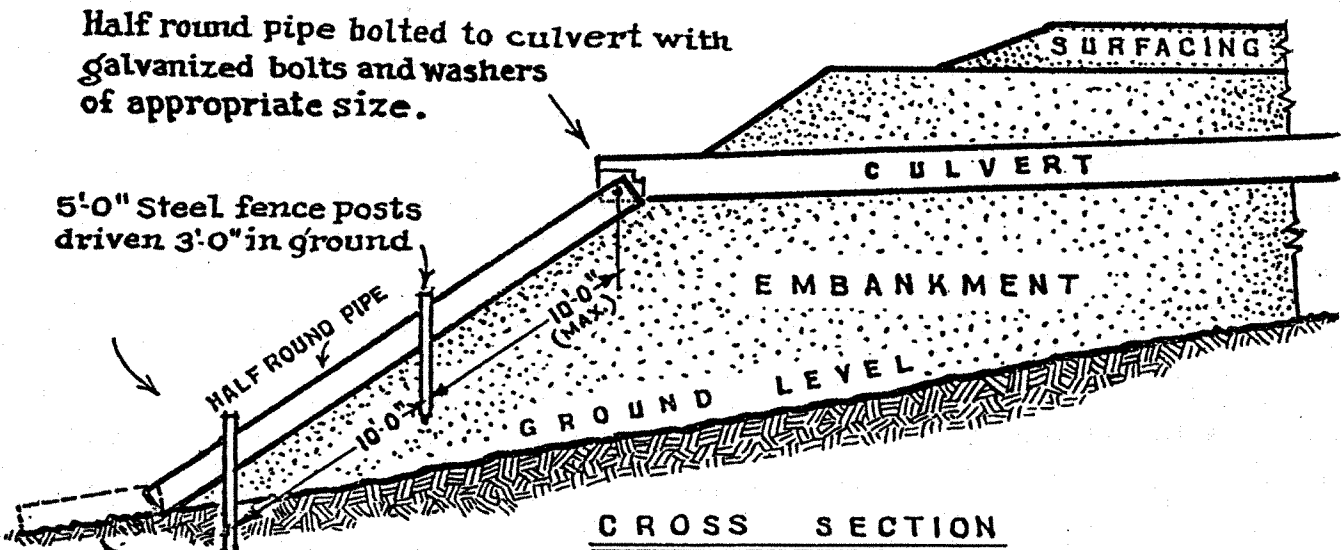
All metal culverts scheduled for replacement shall become property of PURCHASER and be removed from STATE land in the same project period in which replacement occurred.

Half rounds shall be installed within 72 hours of culvert installation, unless otherwise approved in writing by STATE. Steel posts used with half round installation shall be painted with rust preventative paint.

EXHIBIT "E"

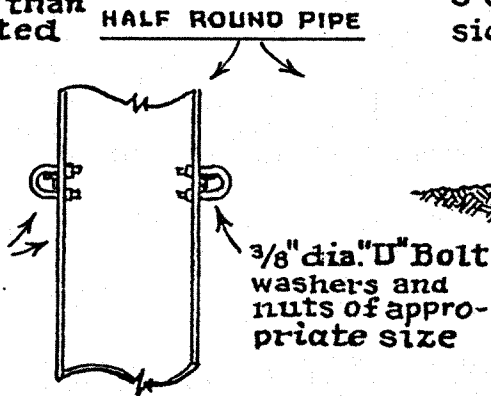
TYPICAL HALF ROUND CULVERT INSTALLATION

(no scale)



Solid rock, boulders etc.  
If erodable, install half  
round not less than  
5.0ft. as directed  
by state.

5'-0" Steel posts



5'-0" Steel Fence posts both  
sides of pipe

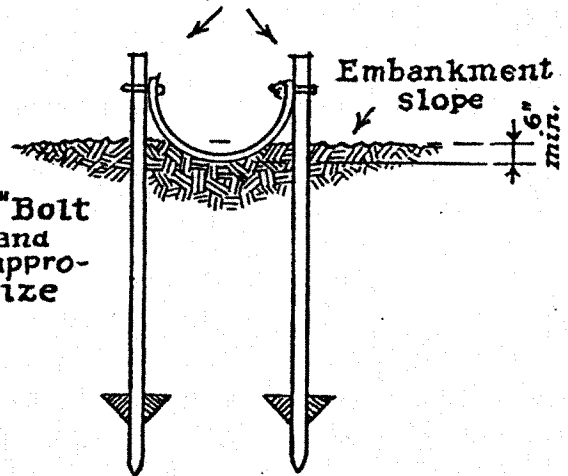
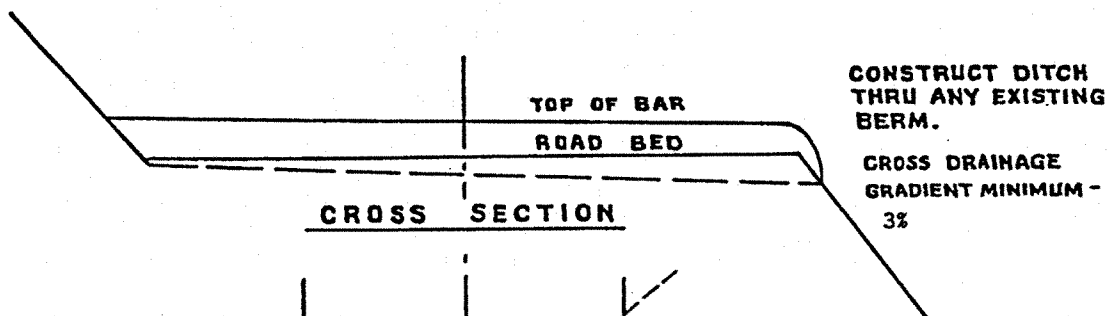
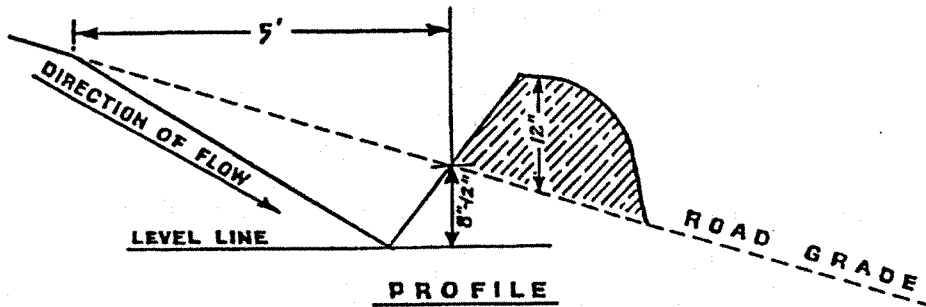
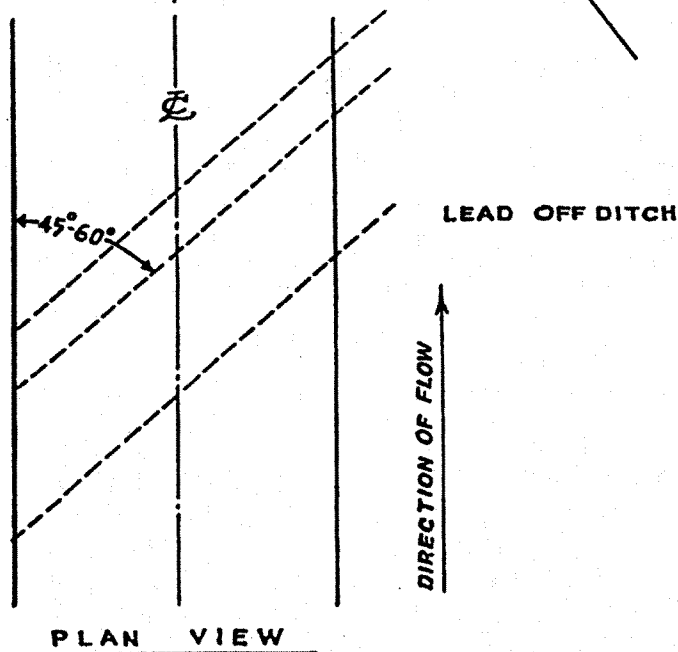


EXHIBIT "F"  
 WATERBAR SPECIFICATIONS



ROAD GRADE	DISTANCE
≤ 5%	600'
6-10%	300'
11-15%	150'
16-20% or greater	100'

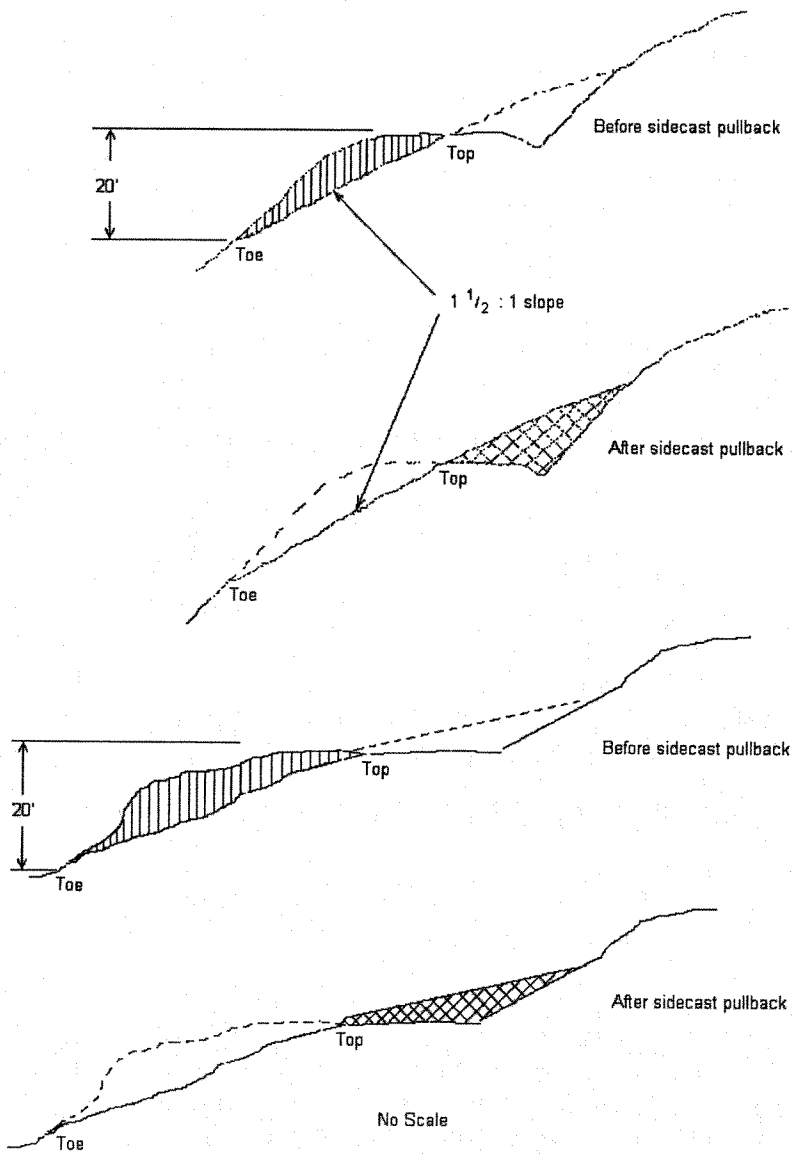


WATERBAR SPECIFICATIONS  
 FOR CROSS DITCHING #298

EXHIBIT "G"

TYPICAL SIDECAST PULLBACK

TYPICAL CROSS SECTION VIEW OF ROAD VACATING SIDECAST PULLBACK



State Timber Sale Contract  
No. 341-04-72  
Miller

EXHIBIT "H"

SEEDING AND FERTILIZING

This work shall consist of preparing seedbeds and furnishing and placing required seed and fertilizer.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. PURCHASER shall notify STATE 24 hours prior to seeding.

Soil Preparation. Areas to be seeded that have been damaged by erosion or other causes shall be restored prior to seeding. All areas to be seeded shall be finished and then cultivated to provide a reasonably firm, but friable seedbed. A minimum of 1/2 inch of surface soil shall be in a loose condition.

Application Methods for Seed and Fertilizer

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

Application Rates for Seed and Fertilizer

Seed listed below shall be applied at the following rates per acre:

SPECIES	LB./ACRE	MIXTURE	PURE LIVE SEED	POISON AND/OR REPELLENT
Fine Fescue	12	40%	98%	0
Annual Ryegrass	6	20%	98%	0
Perennial Ryegrass	9	30%	98%	0
White Dutch Clover	3	10%	98%	0

Fertilizer: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 300 pounds per acre.

EXHIBIT "I"

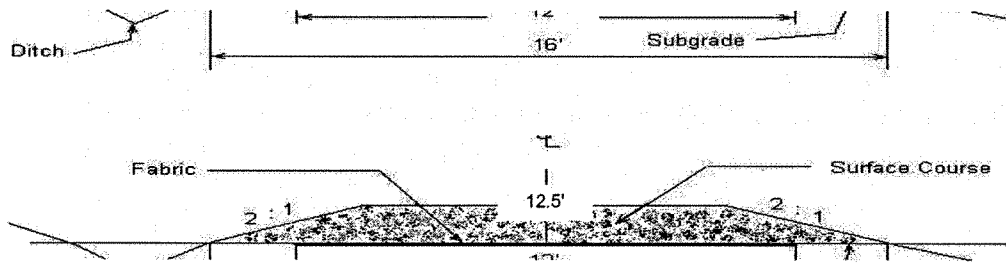
FABRIC SPECIFICATIONS

FABRIC SPECIFICATIONS - shall be woven fabric designed for forest road subgrade surfacing purposes and shall meet or exceed the following requirements, unless otherwise approved in writing by STATE:

(1)	Grab Tensile	300 lbs.	ASTM D4632
(2)	Puncture Strength	110 lbs.	ASTM D4833
(3)	Mullen Burst	600 lbs./IN	ASTM D3786
(4)	Width - 12.5 feet		

INSTALLATION REQUIREMENTS - fabric shall be installed according to the following requirements:

- (1) Typical cross section:



- (2) Subgrade surface shall be leveled and smoothed to remove humps and depressions which exceed 6 inches in height and depth. Small pieces of woody debris shall be removed or pushed below subgrade surface. Light vegetation (grass, weeds, leaves, and fine woody debris) may be left in place.
- (3) Fabric shall be installed directly on the prepared surface. Longitudinal and traverse joints shall be overlapped at least 3 feet.
- (4) Surfacing course material shall be placed to the designated thickness in one lift and spread in the direction of fabric overlap. Hauling and spreading equipment shall not be operated on the fabric until the total thickness of surfacing course material is placed.
- (5) Torn, punctured, or separated sections of the fabric shall be repaired by installing a fabric patch over the break prior to placing the surfacing course material. The patch shall be at least 4 feet larger in horizontal dimensions than the break to be repaired.

Fabric failures resulting after rock placement and as evidenced by subgrade pumping or roadbed distortion shall be corrected. Correction measures shall consist of: (1) removing at least three-quarters the depth of surfacing course material in the affected area, (2) placing a fabric patch over the affected area with a minimum 4-foot overlap around the circumference of the area, and (3) replacing enough rock to cover the patch and blend in with the rest of the road.

State Timber Sale Contract  
No. 341-04-72  
Miller

EXHIBIT "J"

MULCHING

This work shall consist of furnishing and placing required mulch. Mulch shall consist of straw that is free of noxious weeds.

Mulching Period. Straw mulch shall be applied within 24 hours of spreading grass seed and fertilizer.

Application Rates for Mulch

Place straw mulch to a reasonably uniform thickness of  $\frac{3}{4}$  to  $1\frac{1}{4}$  inches. This rate requires between 1 and  $1\frac{1}{2}$  tons of dry mulch per acre.

EXHIBIT "K"

STEAMPOT CREEK STREAM ENHANCEMENT INSTRUCTIONS

GENERAL INSTRUCTIONS

- (a) Work shall be conducted only during periods of low water flow between July 1 and September 15, unless otherwise approved in writing by STATE. STATE shall be notified at least 48 hours before work begins. STATE has prepared the required FPA Written Plan for this work. PURCHASER shall comply with all provisions of the written plan. PURCHASER shall obtain approval in writing from STATE for any changes to the Written Plan.
- (b) Stream crossings shall be limited to those necessary to access the sites. Whenever possible equipment shall operate from the banks to minimize stream disturbance. Turbidity shall not exceed 10 percent above natural stream turbidities as a result of work. The turbidity restriction may be exceeded for a limited duration (per OAR 340-41), provided all erosion control measures have been implemented. Oil spill response materials shall be on site before work begins.
- (c) Trees required for stream enhancement work shall be obtained from locations on Murphy Camp Road and along Steampot Road, as marked in the field, or at other locations acceptable to STATE. Trees are marked with an orange painted "S."
- (d) Trees shall be uprooted, cut to length, and delivered to the project site, as directed by STATE. Trees shall be transported by log truck so that roads are not damaged.
- (e) Access routes shall be selected to minimize disturbance to the riparian area, and equipment transporting trees to the sites shall avoid damage to existing in-stream logs, riparian, or other trees. Trees that are cleared to gain access shall be placed in the creek or used to block access trails.
- (f) A minimum 1½ cubic-yard, track-mounted excavator shall be used for all placement.
- (g) All areas of bare or disturbed soils shall be seeded with grass seed specified in Exhibit H. Fertilizer shall not be used. Upon completion of Project 4, all access trails shall be blocked, waterbarred according to the specifications in Exhibit F, ripped to 6-inch depth, and mulched according to the specifications in Exhibit J, as directed by STATE.

SPECIFIC INSTRUCTIONS

<u>Location</u>	<u>Work Description</u>
Site No. 1	<p>Materials: Four Douglas-fir trees with a DBH of at least 20 inches and at least 80 feet long with root wads attached. The trees shall be bucked into 2 segments. The butt segment shall be at least 50 feet long and the top shall be at least 30 feet long.</p> <p>Starting at the downstream end of the site, place the small end of the first butt section on the upstream side of the alder group on the southeast bank, with the root wad against the northwest bank. Place the root wad end of the butt section against, and immediately upstream, of the root wad of the first butt section, with the small end on the southeast bank, upstream of the second group of alders. Wedge the small end of the third butt section between two alders on the northwest bank, with the root wad against the southeast bank. Place the root wad end of the fourth butt section on the upstream side of the third butt section, against the northwest bank, and the small end on the southeast bank, upstream of the third alder group. Place the four tops between and under the four placed whole trees.</p>



EXHIBIT "K"

STEAMPOT CREEK STREAM ENHANCEMENT INSTRUCTIONS

SPECIFIC INSTRUCTIONS (Cont.)

<u>Location</u>	<u>Work Description</u>
Site No. 2	<p>Materials: Three Douglas-fir trees with a DBH of at least 20 inches and at least 80 feet long with root wads attached. The trees shall be bucked into 2 segments. The butt segments shall be at least 50 feet long and the top shall be at least 30 feet long.</p> <p>Starting at the downstream end of the site, place the small end of the first butt section on the upstream side of the alder group on the southeast bank, with the root wad angled upstream and against the northwest bank. Wedge the small end of the second butt section between the alders on the northwest bank, with the root wad end angled downstream and against the upstream side of the first section. Place the root wad end of the third butt section against the northwest bank, with the top on the southeast bank. Place the three treetops between and under the three previously placed butt sections.</p>
Site No. 3	<p>Site No. 3 is located in a small tributary stream on the northwest bank.</p> <p>Materials: One whole Douglas-fir tree with a DBH of at least 16 inches and at least 40 feet long with attached root wad. Four logs with a DBH of at least 16 inches and at least 40 feet long.</p> <p>Place the first log on the upstream side of the alder on the northwest bank, with the opposite end extending across the stream. Place the second log on the upstream side of the first log, with the opposite end extending onto the southeast bank. Place the small end of the whole tree on the upstream side of the alder on the southeast bank, with the root wad against the northwest bank. Place one end of the third log against the upstream side of the alder on the southeast bank, with the opposite end in mid-channel. Place the fourth log upstream of the third log, with one end extending onto the northwest bank.</p>
Site No. 4	<p>Materials: Four Douglas-fir trees with a DBH of at least 20 inches and at least 80 feet long with root wads attached. The trees shall be bucked into 2 segments. The butt sections shall be at least 50 feet long and the tops shall be at least 30 feet long, and eight boulders at least one cubic yard in size.</p> <p>Place the root wad end of the first butt section against the northwest bank, with the opposite end angled downstream towards the southeast bank. Place the small end of the second butt section into the alder group on the southeast bank, over the small end of the first butt section, with the root wad end against the northwest bank. Place the root wad end of the third butt section against the southeast bank, with the top over the first butt section and angled onto the southeast bank. Place the root wad end of the fourth butt section on the downstream side of the first three butt sections, with the top angled downstream. Place the four tops between and under the four previously placed butt sections. Randomly place the eight boulders onto the bedrock substrate area upstream of the wood placement area.</p>

EXHIBIT "K"

STEAMPOT CREEK STREAM ENHANCEMENT INSTRUCTIONS

SPECIFIC INSTRUCTIONS (Cont.)

Location

Work Description

Site No. 5

Materials: Five trees with a DBH of at least 20 inches and at least 80 feet long with root wads attached. The trees shall be bucked into 2 segments. The butt sections shall be at least 50 feet long and the tops shall be at least 30 feet long.

Starting at the downstream end of the site, place the root wad end of the first butt section in front of the alder group on the southeast bank, with the opposite end angled downstream towards the northwest bank. Place the small end of the second butt section against the upstream side of the previous alder group on the southeast bank, with the root wad end against the northwest bank and the existing log. Place the root wad end of the third butt section against the southeast bank, with the opposite end angled upstream and against the existing log on the northwest bank. Place the root wad end of the fourth butt section at the upper end of the existing log, with the opposite end angled downstream towards the southeast bank. Place the root wad end of the fourth butt section in the side channel on the southeast bank, with the opposite end angled downstream and over the top of the fourth log. Place the five tops between and under the three previously placed butt sections.

EXHIBIT "K"

STEAMPOT CREEK STREAM ENHANCEMENT

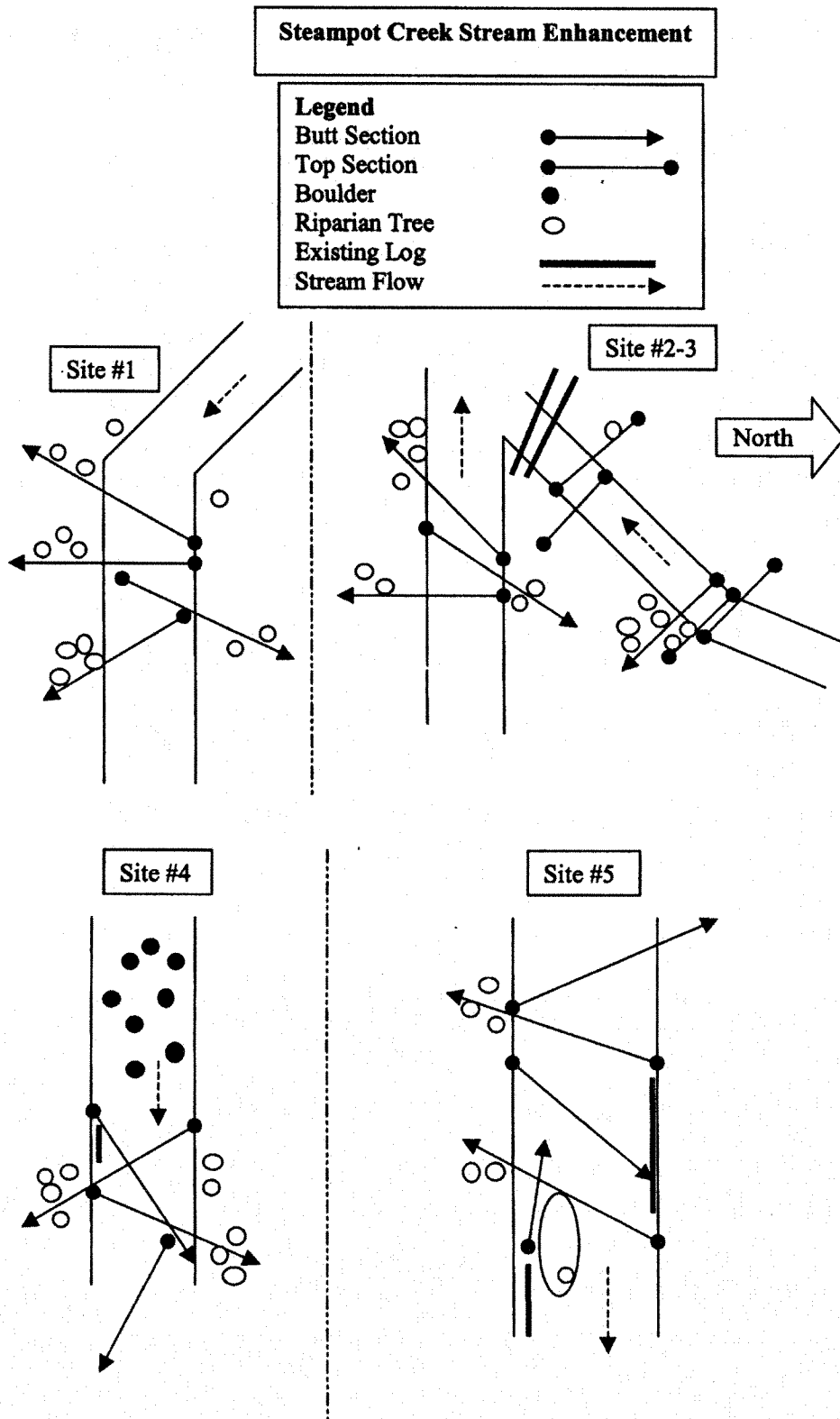


EXHIBIT "L"

OHV DIP

(Not to Scale)

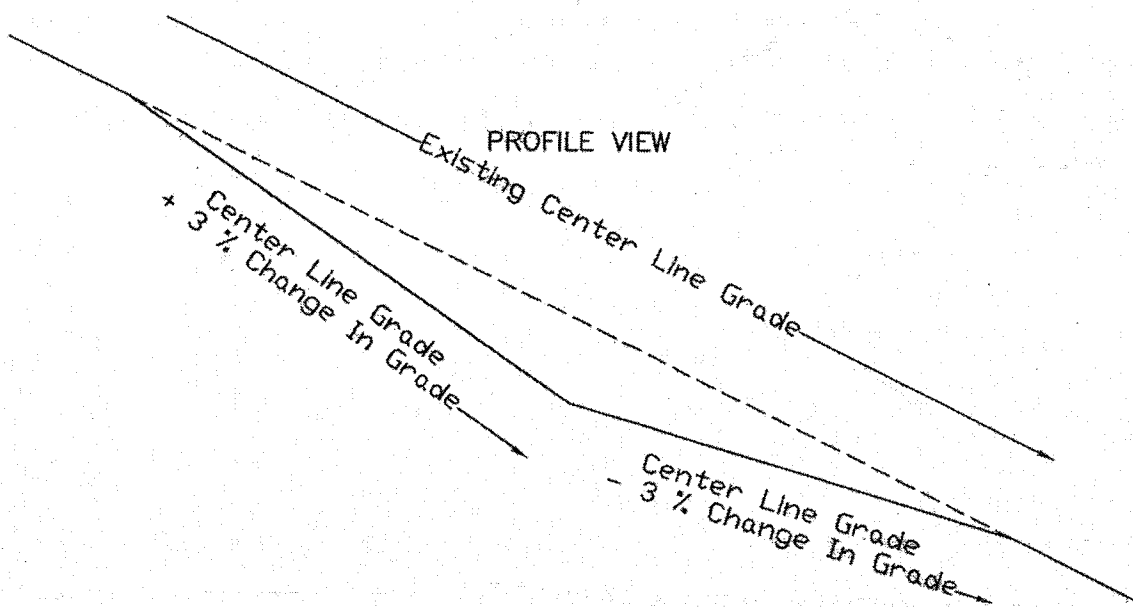
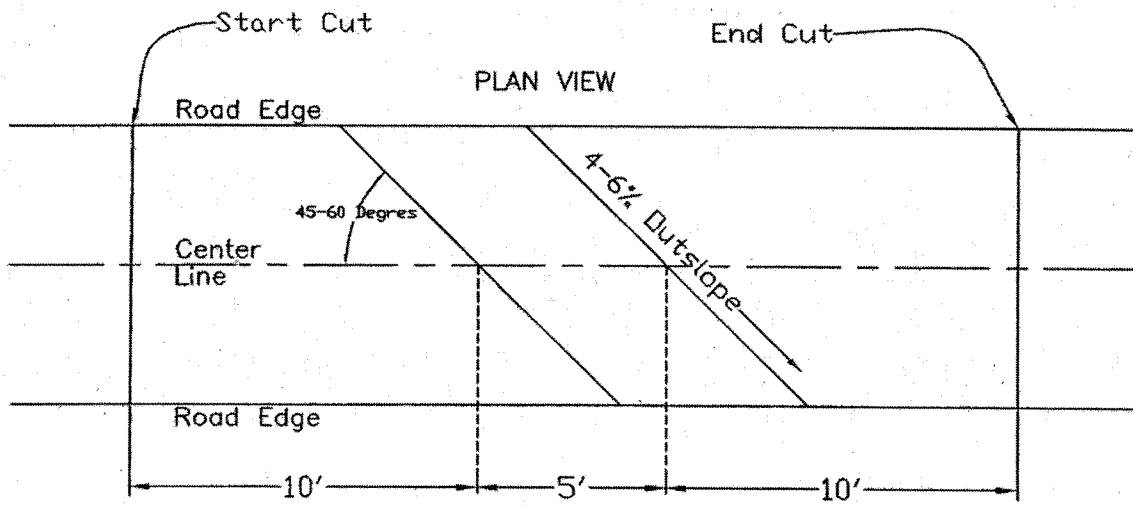


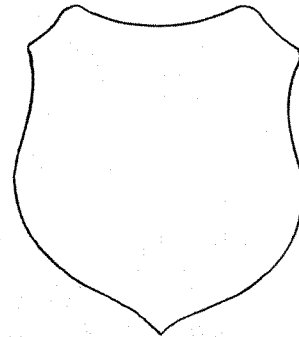
EXHIBIT "M"  
OREGON DEPARTMENT OF FORESTRY

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

- (1) ORIGINAL REGISTRATION  Date \_\_\_\_\_  
 REVISION NUMBER \_\_\_\_\_  Date \_\_\_\_\_  
 CANCELLATION  Date \_\_\_\_\_
- (2) TO: \_\_\_\_\_  
 (Third Party Scaling Organization)
- (3) FROM: Tillamook Phone (503) 842-2545  
 (State Forestry District)  
 Address 5005 Third St., Tillamook, OR 97141
- (4) PURCHASER: \_\_\_\_\_  
 Address \_\_\_\_\_

- (12) SALE NAME Miller  
 COUNTY Tillamook
- (13) STATE CONTRACT NUMBER 341-04-72
- (14) SCALE: westside  eastside  cubic foot
- (15) STATE BRAND REGISTRATION NUMBER \_\_\_\_\_
- (16) BUREAU BRAND CODE NUMBER \_\_\_\_\_
- (17) STATE BRAND INFORMATION:

(COMPLETE) ↓



(5) MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
Conifers	--	10	X		
Hardwoods	--	10	X		

\* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.  
 \*\* Sum (if indicated): see instructions and explain in Item (20).

- (6) WESTSIDE SCALE: YES  NO   
 Actual taper all logs over 40' scaling length
- (7) EASTSIDE SCALE: YES  NO   
 \*Actual taper butt logs over 40' scaling length
- (8) PENCIL BUCK YES  NO   
 back to Minimum Scaling Diameter \_\_\_\_\_
- (9) ADD-BACK VOLUME -- YES  NO   
 Deductions due to delay

- (18) PAINT REQUIRED: YES   
 COLOR Orange

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(19) SPECIAL SCALES
PEELABLE CULL (all species)
UTILITY/PULP (all species)
<b>NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE</b>
OTHER: _____
OTHER: _____

(20) REMARKS: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Operator's Name (Optional inclusion by District): \_\_\_\_\_

(21) SIGNATURES:

\_\_\_\_\_  
 Purchaser or Authorized Representative Date

\_\_\_\_\_  
 State Forester Representative Date

(11) NOTICE OF CANCELLATION OF BRAND:  
 Effective Date: \_\_\_\_\_

\_\_\_\_\_  
 State Forester's Representative

## EXHIBIT "M"

## INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the contract.
- (5) Minimum Scaling Specifications. Review Section 45, "Log Removal," of the contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per mbf). **SUM** (lump sum material). **SUB** (submerchantable material). SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and SUB must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and SUB require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or SUB species will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with \* follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.