

EXHIBIT "B"
FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
14 feet	A to B	0+00 to 23+75	Outslope
14 feet	A to C	0+00 to 53+45	Outslope
14 feet	D to E	0+00 to 16+15	Outslope
14 feet	F to G	0+00 to 54+45	Outslope
14 feet	H to I	0+00 to 22+60	Outslope

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been staked, the "Road Brushing Specifications" in Exhibit B shall apply. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

CLEARING AND GRUBBING DISPOSAL. Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

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EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the specifications in Exhibit D.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high-risk site by STATE.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch. Construct "V" ditch 3 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: As marked in the field.

GRADING

	<u>Back Slopes</u>	<u>Fill Slopes</u>
Rock	Vertical to 1/4:1	Not steeper
Common - side slopes 50% and over	3/4:1	than 1½:1
Common - side slopes less than 50%	1/2:1	
Common - turnpike (level) section	2:1	

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed no less than 50 feet wide and no more than 70 feet wide. Surface is to be crowned for drainage, with general grade no more than 3 percent.

EXHIBIT "B"

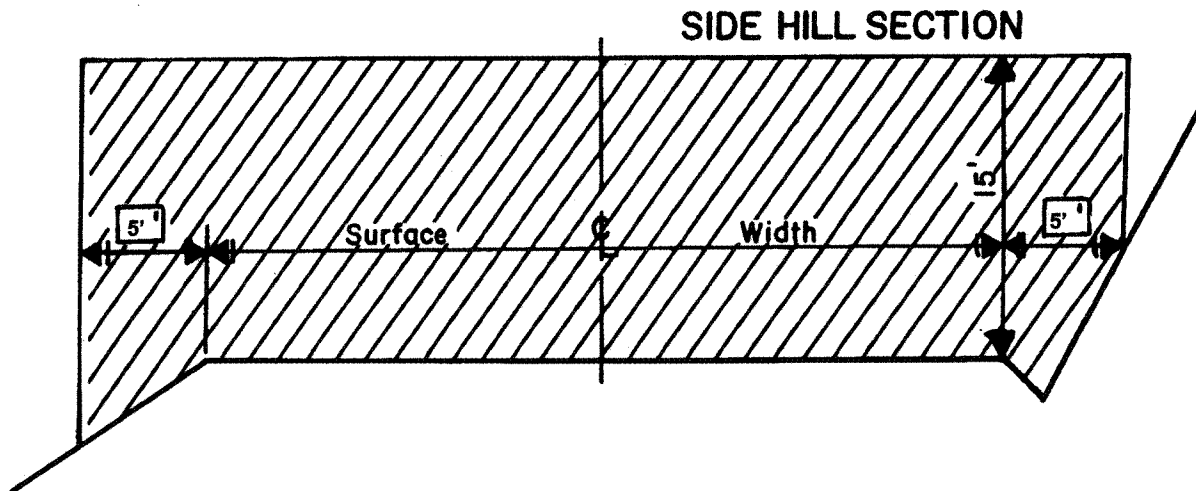
ADDITIONAL ROAD IMPROVEMENT INSTRUCTIONS

- A to B – Tank trap and waterbars shall be removed and the road surface smoothed with a grader.
- A to C – Tank trap and waterbars shall be removed. Cutbank slough shall be removed and spread on the road surface. The road surface shall be smoothed with a grader.
- D to E – Brush and small trees shall be removed from the road edges according to the specifications in Exhibit B, "Road Brushing Specifications." The approach off of the 2090 Road (A to C) shall be improved with material adjacent to the area. Cutbank slough shall be removed and spread on the road surface to improve drainage.
- F to G – Brush and small trees shall be removed from the road edges according to the specifications in Exhibit B, "Road Brushing Specifications." Between Sta. 23+75 and 25+85, cutbank slough shall be removed in order to achieve an adequate width. At Sta. 30+00 a large rock slide shall be removed. Drilling and shooting may be required to remove these boulders. The boulders taken from these areas shall be hauled to the Low-Water Crossing at Point F. The remaining material shall be taken to a waste area located at Point L. The road surface shall be smoothed with a grader.
- H to I – Brush and small trees shall be removed from the road edges according to the specifications in Exhibit B, "Road Brushing Specifications." The road surface shall be improved with a cat and smoothed with a grader.
- F – Low-Water Crossing – The boulders from road segment F to G shall be used to widen the County Road on the stream side, just before the low-water crossing, in order to accommodate the tracking of log truck trailers. The existing rock buttress below the County Road, adjacent to the left side of the western approach, shall be re-constructed to improve the alignment of the approach. The width of the County Road shall not be reduced. A rock outcropping in the western approach shall be removed in order to improve the grade. The western approach shall be built up with 90 cubic yards of 2½"-0" hard crushed quarry rock in order to improve the grade and to fill in the irregularities of the bedrock. The rock on the western approach shall extend approximately 60 feet out from the junction with the County Road into the river bed. Another 40 cubic yards of 2½"-0" shall be used to fill in the irregularities of the bedrock between the approach and the concrete structure in the river. The eastern approach shall be smoothed with a cat and rocked with 30 cubic yards of 2½"-0" hard crushed quarry rock. 30 cubic yards of 1½"-0" hard crushed quarry rock shall be spread on the County Road adjacent to the low-water crossing.

EXHIBIT "B"
ROAD BRUSHING SPECIFICATIONS



Clearing Limits



REQUIREMENTS

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, and water courses within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved in writing by STATE.

EXHIBIT "B"

END-HAULING REQUIREMENTS

POINT TO POINT	STATION TO STATION	CONTAINMENT
F to G	23+75 to 32+25	Full

End-Haul Areas General Requirements

Material shall not be intentionally side cast.

Clearing and grubbing debris shall be end-hauled.

When blasting is required, it shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the road prism.

Containment

Full containment: The amount of material lost over the outside edge of the road shall not exceed 6 inches in depth measured perpendicular to the natural ground slope. Pioneer excavation shall be removed by digging, loading, and hauling rather than by pushing or scraping methods.

Trees and stumps may have up to 12 inches of material directly above them. Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and end-hauled to a designated waste area.

Waste Area Location

Boulders shall be taken to Point F, the remaining material shall be taken to Point L.

Waste Area Treatment

End-haul material and boulders shall be treated as specified in Exhibit B, "Additional Road Improvement Instructions."

EXHIBIT "C"
ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK	POINT TO POINT	APPLICATION	APPROX. TOTAL TRUCK MEASURE VOLUME
Hard Crushed Quarry	2½"-0"	F	Low-Water Crossing	160 CY
Hard Crushed Quarry	1½"-0"	F	Road Surfacing	30 CY
Hard Crushed Quarry	1½"-0"	J to K	Road Surfacing	50 CY

Additional rock for curve widening is required and has been included in the volume estimates.

Roads shall be uniformly graded and approved by STATE prior to rocking. For typical cross section, see Forestry Department Drawing Nos. 351-C and 351-D at the Forestry Department district office.

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock or other hard, durable particles crushed to the required size and a filler of finely crushed stone, sand, or other finely divided mineral matter. The material shall be free from vegetation and lumps of clay.

Quality and Grading Requirements. The stone base materials shall be crushed rock, including sand.

River gravel shall not be used.

The material from which base material is produced or manufactured shall conform to the general requirements of Section 2630 of the "Standard Specifications for Highway Construction" prepared by the Highway Division, Oregon Department of Transportation, and shall meet the following test requirements:

Hardness - Test Method AASHTO T 96 35% Maximum

Durability - Test Method ODOT TM 208
Passing No. 20 Sieve: 30% Maximum
Sediment Height: 6" Maximum

EXHIBIT "C"

CRUSHED ROCK SPECIFICATIONS

Grading Requirements

<u>For 1½"-0"</u>	Passing	2" sieve	100%
	Passing	1½" sieve	95-100%
	Passing	¾" sieve	55-75%
	Passing	¼" sieve	35-50%

Of the fraction passing ¼" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For 2½"-0"</u>	Passing	3" sieve	100%
	Passing	2½" sieve	95-100%
	Passing	1¼" sieve	55-75%
	Passing	¼" sieve	30-45%

Of the fraction passing ¼" sieve, 40% to 60% shall pass the No. 10 sieve.

Control of gradation shall be by visual inspection by STATE.

The referenced sieve shall have square openings as set forth in AASHTO M 92, Woven Cloth Series. The determinations of size and gradings shall be as set forth in AASHTO T 27.

ROCK ACCOUNTABILITY

The rock shall meet the quality and size specifications in Exhibit C. A sample of the rock shall be supplied to STATE for testing and approval prior to rocking. PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediments will not enter streams.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

Load Records. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15th of each month.

EXHIBIT "D"

COMPACTION AND PROCESSING REQUIREMENTS

Crushed Rock. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to a uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE.

Rock shall be compacted and processed during the same project period it is spread, unless otherwise approved in writing by STATE.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
Point F	Rock Trucks

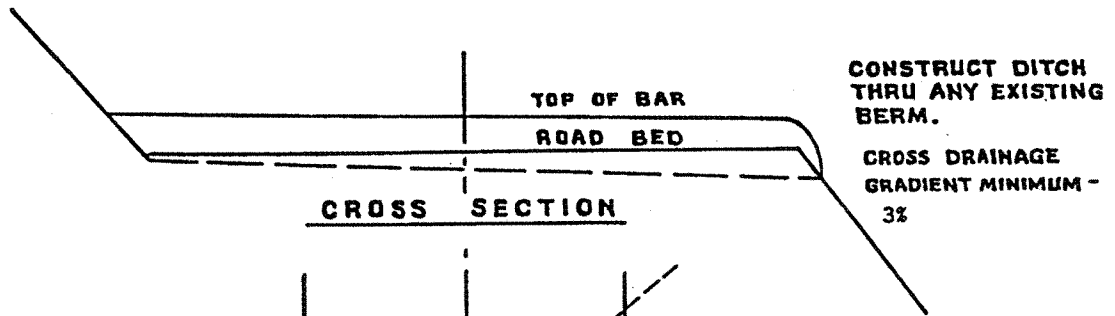
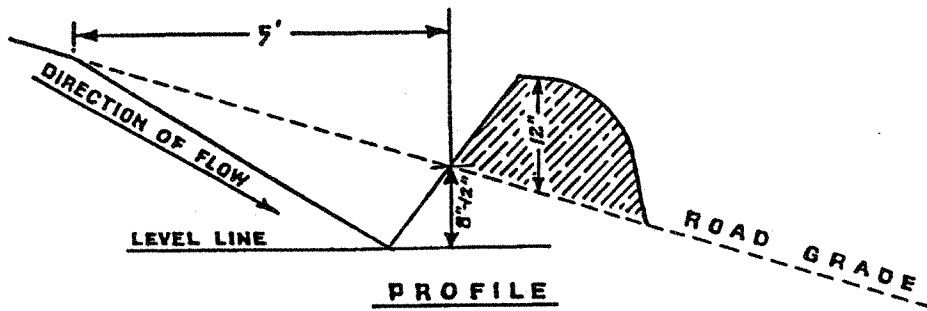
COMPACTION EQUIPMENT OPTIONS

Rock Trucks. Rock spreading shall begin at the nearest point to the rock source and progress toward the end of the project. Rock trucks shall be routed over the entire cross section of rock layers.

State Timber Sale Contract
 No. 341-04-47
 Blue Millicoma Thin

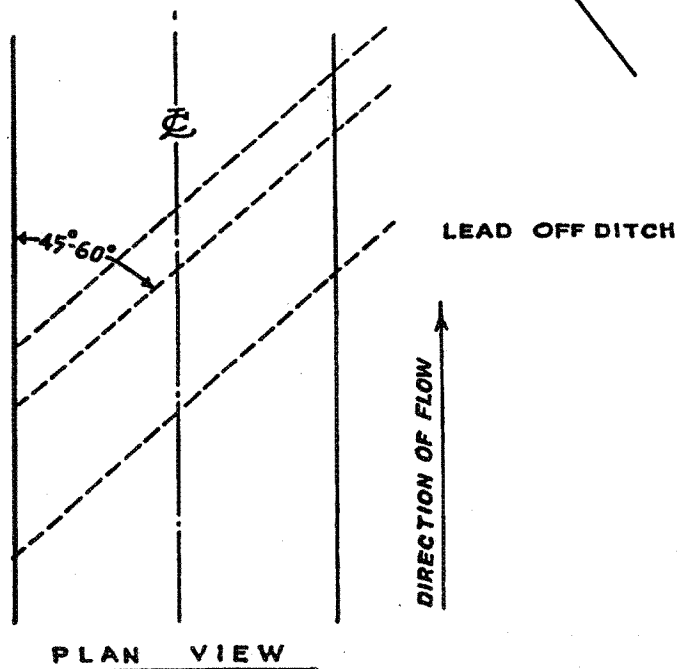
EXHIBIT "E"

WATERBAR SPECIFICATIONS



SPACING OF WATERBARS

ROAD GRADE	DISTANCE
≤ 5%	300'
6-10%	200'
11-15%	100'
16-20% or greater	50'



WATERBAR SPECIFICATIONS
 FOR CROSS DITCHING #298

EXHIBIT "F"
SUMMARY OF CUT TREES (GROSS VOLUME)

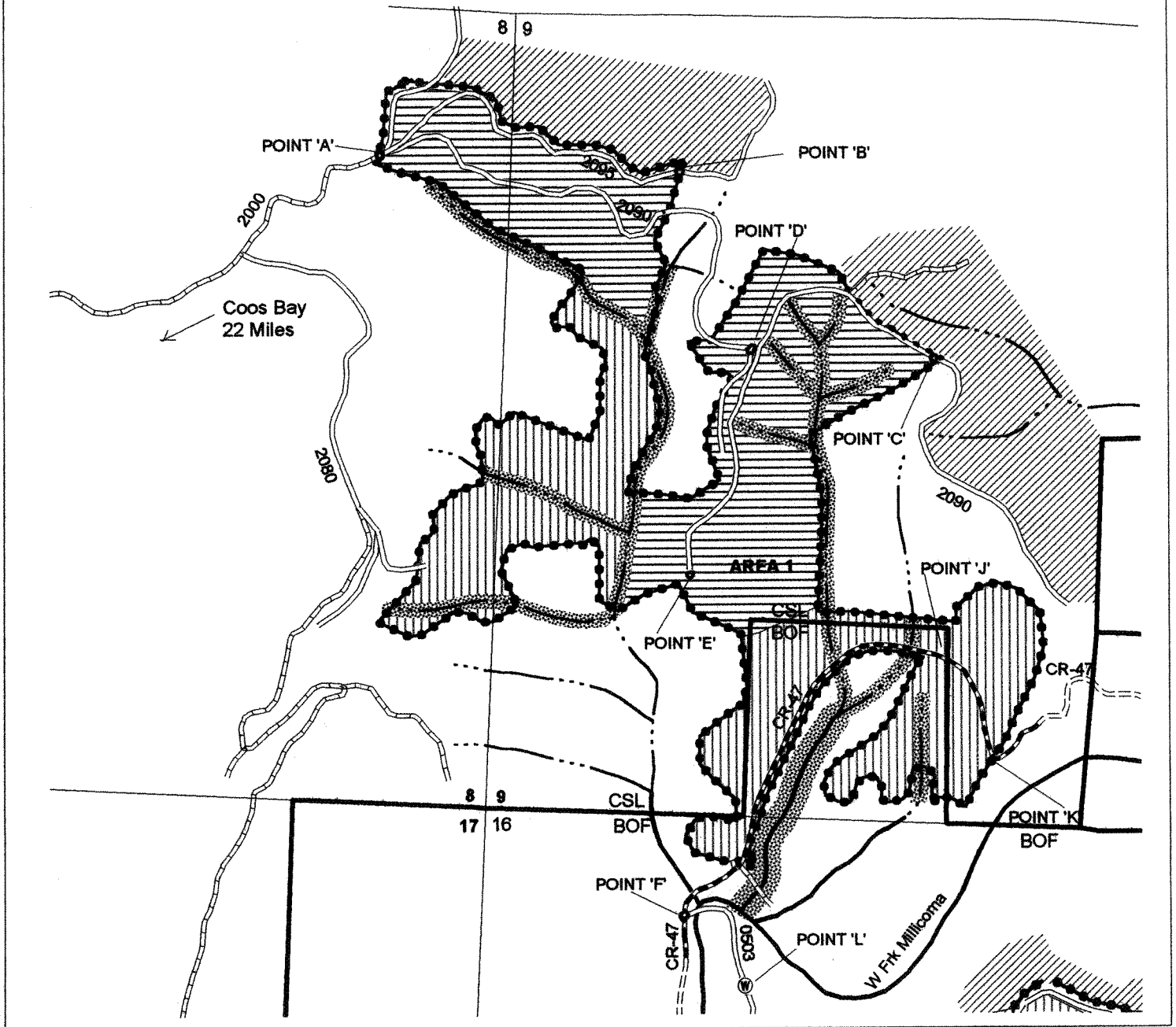
AREA	TREATMENT	VEG-CODE	RD	BA	DIAM.	BF/a	NET ACRES	DEFC/Ac	TOTAL DFC
1	Cut B	1601	25	74	9	4,174	9	4,174	37,566
	Residual		32	100	10	12,147			
1	Cut B	1640	13	40	9.3	3,580	39	3,580	139,620
	Residual		34	106	9.8	11,408			
1	Cut A	1651	15	49	11	5,911	16	5,911	94,576
	Residual		31	115	13.6	14,683			
1	Cut A	1672	9	30	10.4	3,763	12	3,763	45,156
	Residual		39	119	16	18,596			
1	Cut B	1673	10	35	11.4	3,598	5	3,598	14,392
	Residual		25	100	15.5	13,065			
1	Cut B	1805	25	74	9	4,174	15	4,174	62,610
	Residual		32	100	10	12,147			
2	Cut A	1704	18	61	10.7	6,574	52	6,574	374,718
	Residual		31	114	13.1	13,295			
						Total	148		768,638

Treatment Area A residual averages: 115 SF BA/acre, 13 inches, and RD 32.
 The average diameter of cut and removed trees shall be 10.5 inches and approximately 3,500 BF/acre.

Treatment Area B residual averages: 100 SF BA/acre, 10 inches, and RD 32.
 The average diameter of cut and removed trees shall be 9 inches and 4000 to 6,000 BF/acre.

Trees per acre will vary depending on the unit.

EXHIBIT "F"



- Legend**
- Waste Area
 - Project Points
 - Ownership
 - County Rd Purchaser Maintained
 - County Maintained Road
 - Purchaser Maintained
 - State Maintained
 - Stream Non-fish
 - Stream Fish
 - Sale Boundary
 - Stream Buffer
 - Group Selection Area
 - Cutting Area A = 115 SF
 - Cutting Area B = 100 SF
 - Reforestation Area

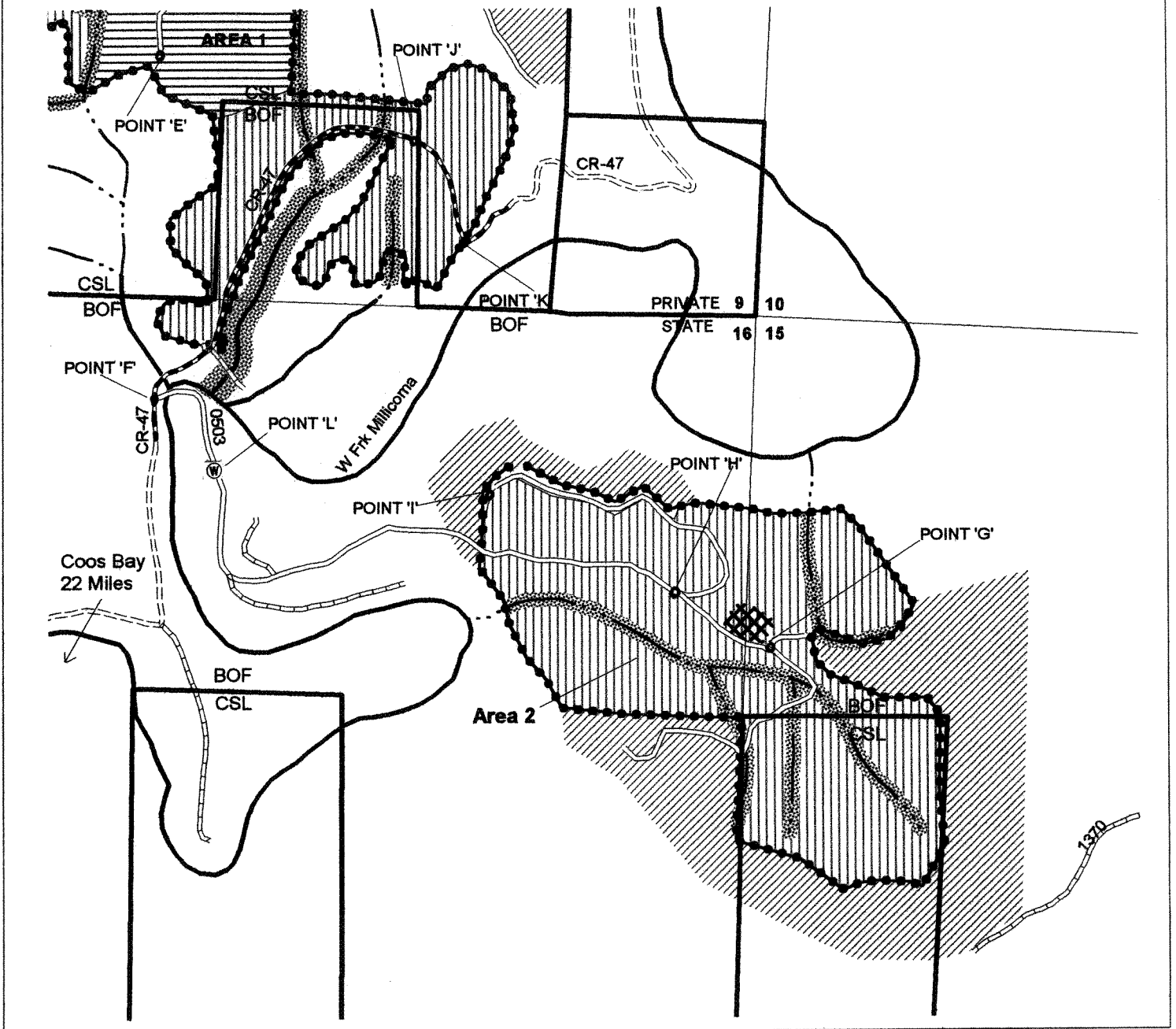
Exhibit "F"
 Cutting Areas
 OF TIMBER SALE NO. 341-04-47
 BLUE MILLICOMA THIN
 PORTIONS OF SECTIONS 8, 9, 15, and 16, T24S, R11W, W.M.
 COOS COUNTY, OREGON

Approximate Scale 1"=1000'



Approximate Acreage:		
Area	Sale	Net
1	173	96
2	109	52

EXHIBIT "F"



- Legend**
- Waste Area
 - Project Points
 - Ownership
 - County Rd Purchaser Maintained
 - County Maintained Road
 - Purchaser Maintained
 - State Maintained
 - Stream Non-fish
 - Stream Fish
 - Sale Boundary
 - Stream Buffer
 - Group Selection Area
 - Cutting Area A = 115 SF
 - Cutting Area B = 100 SF
 - Reforestation Area

Exhibit "F"
Cutting Areas
 OF TIMBER SALE NO. 341-04-47
 BLUE MILLICOMA THIN
 PORTIONS OF SECTIONS 8, 9, 15, and 16, T24S, R11W, W.M.
 COOS COUNTY, OREGON
 Approximate Scale 1"=1000'



Approximate Acreage:

Area	Sale	Net
1	173	96
2	109	52

EXHIBIT "G"
OREGON DEPARTMENT OF FORESTRY

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1) ORIGINAL REGISTRATION Date _____
 REVISION NUMBER _____ Date _____
 CANCELLATION Date _____

(2) TO: _____
 (Third Party Scaling Organization)

(3) FROM: Coos Phone (541) 267-4136
 (State Forestry District)
 Address 63612 Fifth Rd., Coos Bay, OR 97420

(4) PURCHASER: _____
 Address _____

(12) SALE NAME Blue Millicoma Thin

COUNTY Coos

(13) STATE CONTRACT NUMBER 341-04-47

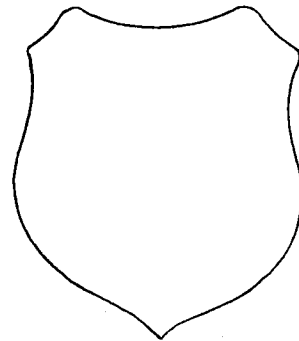
(14) SCALE: westside eastside cubic foot

(15) STATE BRAND REGISTRATION NUMBER _____

(16) BUREAU BRAND CODE NUMBER _____

(17) STATE BRAND INFORMATION:

(COMPLETE) ↓



(5) MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
Conifers	--	10	X		
Hardwoods	--	10	X		

* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.

** Sum (if indicated): see instructions and explain in Item (20).

(6) WESTSIDE SCALE: YES NO
 Actual taper all logs over 40' scaling length

(7) EASTSIDE SCALE: YES NO
 *Actual taper butt logs over 40' scaling length

(8) PENCIL BUCK YES NO
 back to Minimum Scaling Diameter 5"

(9) ADD-BACK VOLUME -- YES NO
 Deductions due to delay

(18) PAINT REQUIRED: YES
 COLOR Orange

(19) SPECIAL SCALES
PEELABLE CULL (all species)
UTILITY/PULP (all species)
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE
OTHER: _____
OTHER: _____

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(20) REMARKS: Hardwoods may be measured by the load in lieu of scaling. 2.8 MBF per load conversion. Verify species.

Operator's Name (Optional inclusion by District): _____

(11) NOTICE OF CANCELLATION OF BRAND:
 Effective Date: _____

(21) SIGNATURES:

 Purchaser or Authorized Representative Date

 State Forester Representative Date

 State Forester's Representative

EXHIBIT "G"

INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the contract.
- (5) Minimum Scaling Specifications. Review Section 45, "Log Removal," of the contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per mbf). **SUM** (lump sum material). **SUB** (submerchantable material. SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and SUB must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and SUB require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or SUB species will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.