

EXHIBIT "B"  
 FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DITCH REQ.	OUTSLOPE
14 feet	N/A	1A to 1B	0+00 to 4+60	No	Yes
14 feet	N/A	1C to 1D	0+00 to 26+00	No	Yes
14 feet	N/A	1E to 1F	0+00 to 5+00	No	Yes
16 feet	12 feet	2A to 2B	0+00 to 1+00	Yes	No
14 feet	N/A	2C to 2D	0+00 to 18+40	No	Yes
14 feet	N/A	2E to 2F	0+00 to 21+60	No	Yes
14 feet	N/A	2G to 2H	0+00 5+30	No	Yes
14 feet	N/A	2I to 2J	0+00 to 4+40	No	Yes
14 feet	N/A	2K to 2L	0+00 to 5+90	No	Yes
14 feet	N/A	3A to 3B	0+00 to 4+10	No	Yes

**CLEARING.** This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been staked, the clearing limits shall extend 10 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled.

**GRUBBING.** This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

Reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

**CLEARING AND GRUBBING DISPOSAL.** Scatter debris through openings in the timber outside of the cleared right-of-way.

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EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent; the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high-risk site by STATE.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditches. Construct "V" ditch 3 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be a minimum 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: As marked in the field, and intervisible but not greater than 750 feet.

GRADING

	<u>Back Slopes</u>	<u>Fill Slopes</u>
Rock	Vertical to 1/4:1	Not steeper
Common - side slopes 50% and over	3/4:1	than 1½:1
Common - side slopes less than 50%	1:1	
Common - turnpike (level) section	2:1	

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed no less than 50 feet wide and no more than 70 feet wide. Surface is to be crowned for drainage, with general grade no more than 3 percent. Surface as shown on Exhibit B.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

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**SEASONAL WINTERIZATION.** All unsurfaced roads or unfinished subgrades shall be waterbarred in accordance with the specifications in Exhibit F, and blocked from vehicular traffic prior to October 1, annually, and as directed by STATE.

ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK	VOLUME PER STATION (CY)	DEPTH OF ROCK (inches)	POINT TO POINT	STATION TO STATION	TOTAL VOLUME (CY)
Pit-Run	6"-0"	75	12	2A to 2B	0+00 to 1+00	75
<b>LANDINGS:</b>		<b>VOLUME/ LANDING</b>	<b>NUMBER OF LANDINGS</b>		<b>LOCATION</b>	
Pit-Run	6"-0"	80	2		1G, 2B	160

ROCK ACCOUNTABILITY

The rock shall meet the quality and size specifications in Exhibit E. Rocking must be done only when weather conditions are acceptable to STATE, and must be suspended when muddy water could enter streams from runoff.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

**Rock Checking.** All rock spreading shall be done only when a STATE representative is present. STATE shall issue a receipt for each load delivered, and rock shall be measured without allowance for shrinkage or shakedown during hauling. Total truck measure volume for each road segment shall be as shown on Exhibit B.

**Load Records.** Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15th of each month.

EXHIBIT "C"

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the contract. Culverts shall be constructed of corrugated double-wall polyethylene. Pipe and fittings shall be made of polyethylene compounds which meet or exceed the requirements of Type III, category 4 or 5, Grade P33 or P34, Class C per ASTM D-1248 with the applicable requirements defined in ASTM D-1248. Double-walled polyethylene pipe shall meet the requirements of AASHTO M-294-901, Type S.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones over 3 inches, and other objects which would dent or damage the pipe during installation or use. If tamping is required, the trench shall be excavated wide enough to permit working on each side of pipe. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of granulated material or job-excavated soil shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted. Damage to bituminous coating shall be repaired before the pipe is covered.

Joints shall be made with split couplings, corrugated to engage the pipe corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the pipe joint.

Backfill shall consist of granulated material or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the pipe.

Tamping shall be done in 8-inch lifts, 1 pipe diameter each side of the pipe to 85 percent density or over, and to the minimum fill height as specified below. Additional fill shall be embankment material.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be 12 inches for polyethylene culverts (add 6" for roads which will not be rocked). Minimum vertical cover for other steel or aluminum designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil into waters of the State shall be provided with a downspout or other approved slope protection device.

EXHIBIT "C"  
CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	32	2A to 2B	0+00
2 *	18	34	2E to 2F	4+90

\* Indicates culverts that do not require culvert markers.

The intake ends of culverts in fills less than 3 feet shall be marked by driving or placing white fiberglass Posts within 6 inches of the downgrade side. Posts shall be a minimum of 6 feet long and 2 ½ inches wide, with the spade driven 2 feet into the ground. Culverts in fills over 3 feet in height do not need culvert markers.

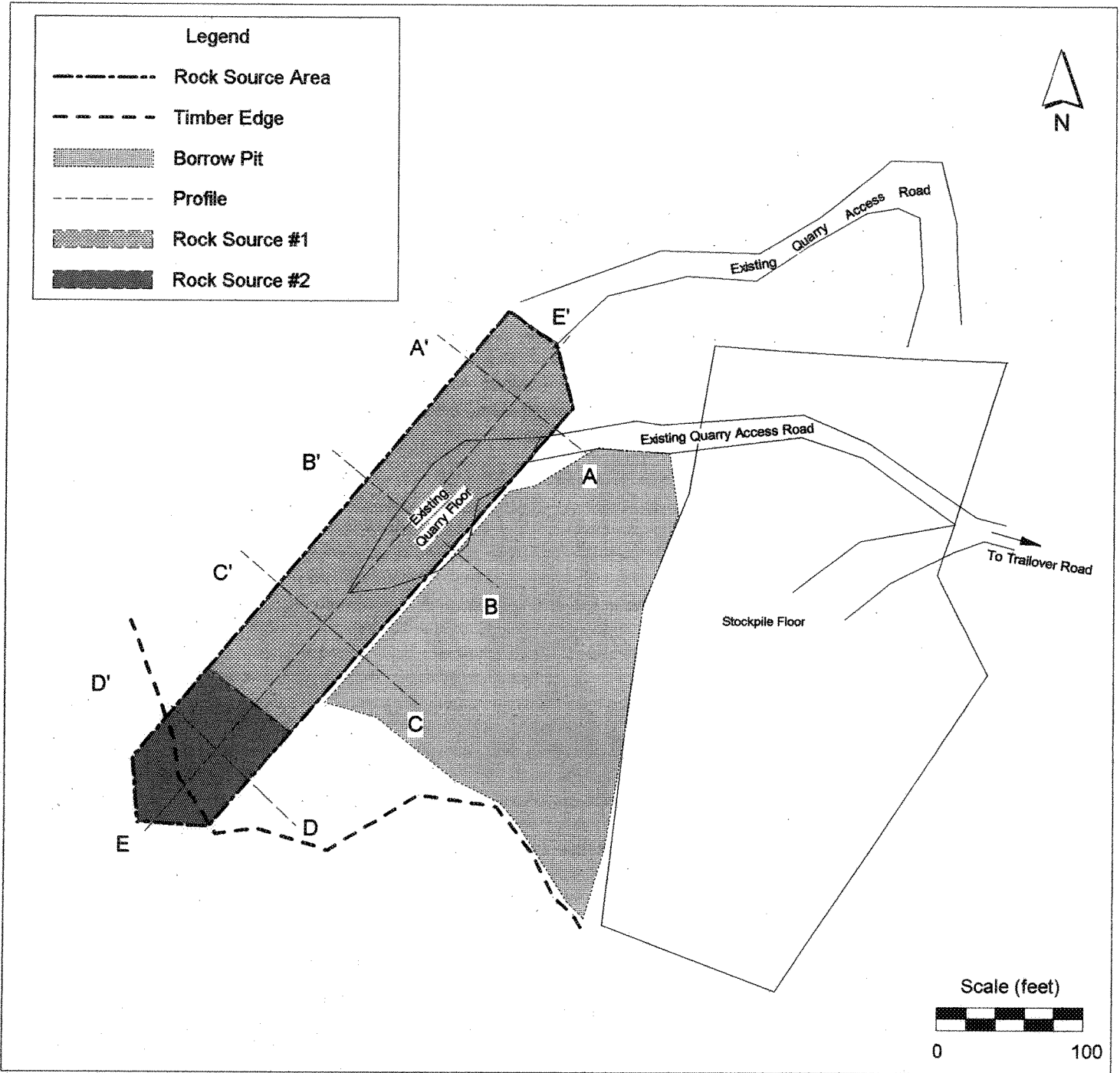
Tamping is required.

EXHIBIT "D"

ROCK PIT DEVELOPMENT AND USE

- (1) PURCHASER shall prepare a written development plan for the pit area. The plan shall be submitted to STATE for approval prior to conducting any operation in the pit area. The plan shall include, but not be limited to:
  - (a) Location of benches and roads to benches.
  - (b) Disposal site for debris and overburden.
  - (c) Time lines for rock quarry use.
  - (d) Erosion Control measures.
- (2) Project No. 2 only: Develop and utilize all available rock at the rock source and then rehabilitate the development area. Rehabilitation shall be accomplished by filling in excavated development areas to provide for drainage at a minimum 3% gradient in a northeasterly direction. The rehabilitation measures shall prevent ponding or collection of water.
- (3) Project No. 2 only: Materials used for filling in developed areas shall be obtained from the designated borrow pit. The borrow pit slopes shall be uniformly contoured at slopes no greater than 1½:1 upon completion.
- (4) PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that silt, rock, debris, dirt, or clay shall not be washed, conveyed, or otherwise deposited in any stream.
- (5) Benches shall be constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 degrees or less. There shall be a minimum of 1 bench with an access road to it. Said bench shall be easily accessible with tractors.
- (6) Pit face shall be developed in a uniform manner.
- (7) If blasting will be utilized, controlled blasting techniques are required, and shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the quarry development area.
- (8) Project No. 2 only: Oversized material that is produced or encountered during development shall be broken down and utilized for crushing.
- (9) The quarry floor shall be developed to provide for drainage away from the quarry. All quarry and stockpile site drainage ditches shall be maintained. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.
- (10) Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and project work, as directed by STATE.
- (11) All quarry backslopes shall be left in a stable condition.

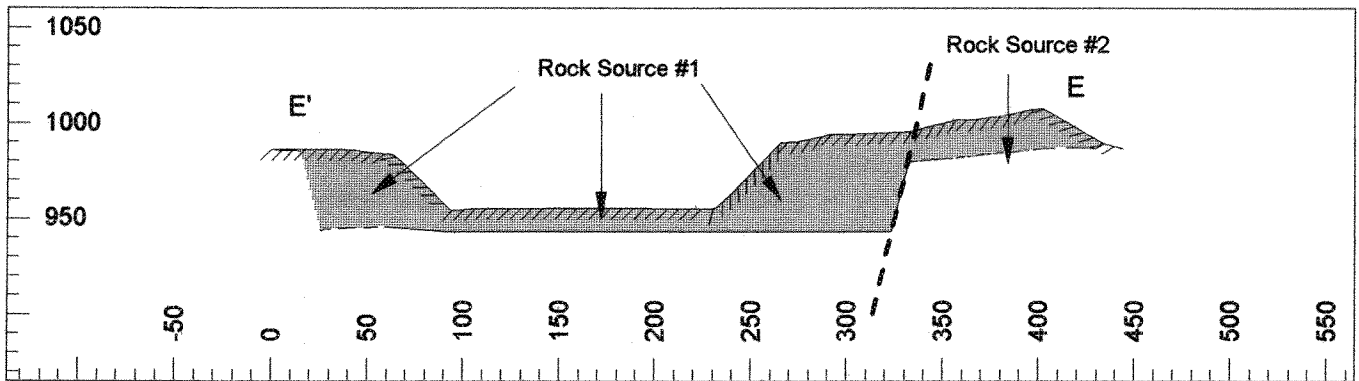
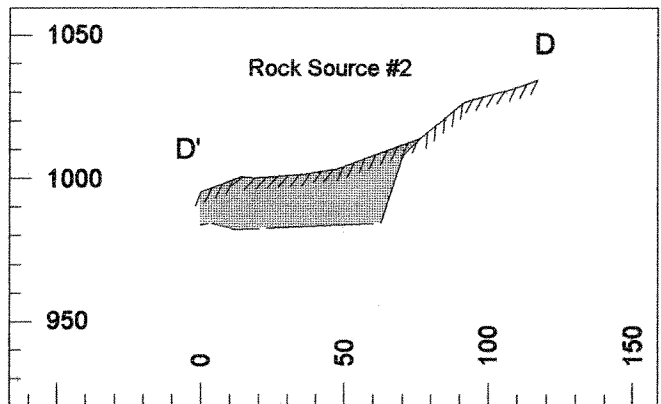
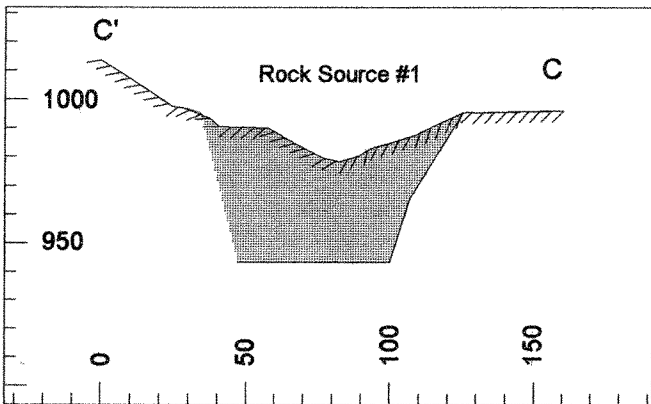
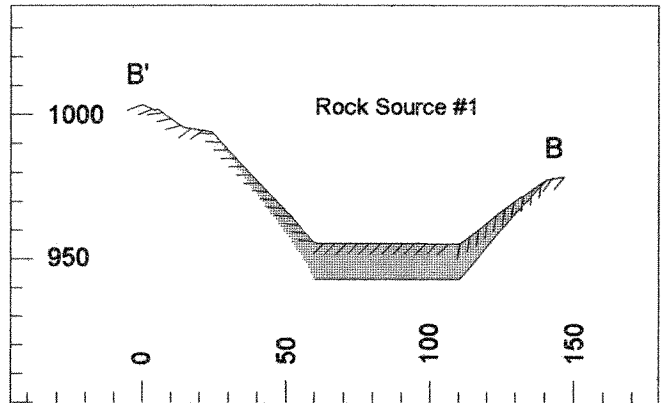
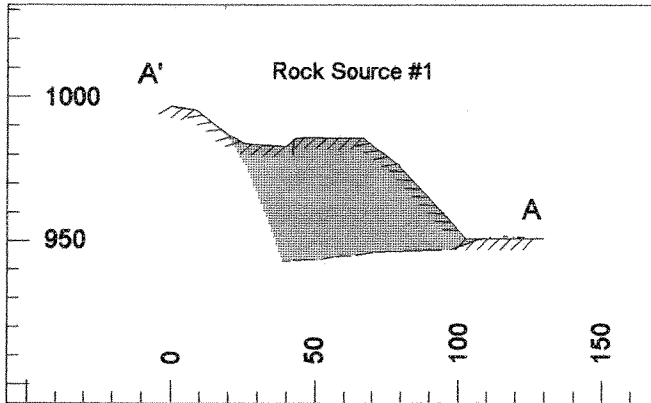
EXHIBIT "D"  
ROCK PIT DEVELOPMENT AND USE

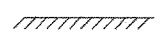




Oregon Department of Forestry  
Astoria District  
Engineering Unit

Trailover Quarry  
NE 1/4, S1/4, T6N, R7W, W.M.  
Clatsop County, Oregon

EXHIBIT "D"  
 ROCK PIT DEVELOPMENT AND USE



Legend	
	Original Ground
	Rock Source
	Rock Source Break



Oregon Department of Forestry  
 Astoria District  
 Engineering Unit

Trailover Quarry  
 NE 1/4, S 1/4, T6N, R7W, W.M.  
 Clatsop County, Oregon



State Timber Sale Contract  
 No. 341-03-52  
 Selders Creek

EXHIBIT "E"

CRUSHED ROCK SPECIFICATIONS

Materials. The material shall be fragments of rock or other hard, durable particles crushed to the required size and a filler of finely crushed stone, sand, or other finely divided mineral matter. The material shall be free from vegetation and lumps of clay. STATE may require screening and/or rejecting of materials utilized for rock crushing for the purpose of removing excessive dirt.

Quality and Grading Requirements. The stone base materials shall be crushed rock, including sand. River gravel shall not be used.

The material from which base material is produced or manufactured shall conform to the general requirements of Section 2630 of the "Standard Specifications for Highway Construction" prepared by the Highway Division, Oregon Department of Transportation, and shall meet the following test requirements:

Hardness - Test Method AASHTO T 96 35% Maximum

Durability - Test Method OSHD Standard  
 Passing No. 20 Sieve: 30% Maximum  
 Sediment Height: 3" Maximum

<u>For 3/4"-0"</u>	Passing	1" sieve	100%
	Passing	3/4" sieve	90-100%
	Passing	3/8" sieve	55-75%
	Passing	1/4" sieve	40-60%

Of the fraction passing 1/4" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For 1½"-0"</u>	Passing	2" sieve	100%
	Passing	1½" sieve	95-100%
	Passing	3/4" sieve	60-90%
	Passing	1/4" sieve	35-50%

Of the fraction passing 1/4" sieve, 40% to 60% shall pass the No. 10 sieve.

<u>For 4"-0"</u>	Passing	4" sieve	100%
	Passing	2" sieve	60-90%
	Passing	1/4" sieve	20-35%

The referenced sieve shall have square openings as set forth in AASHTO M 92, Woven Cloth Series. The determinations of size and gradings shall be as set forth in AASHTO T 27.

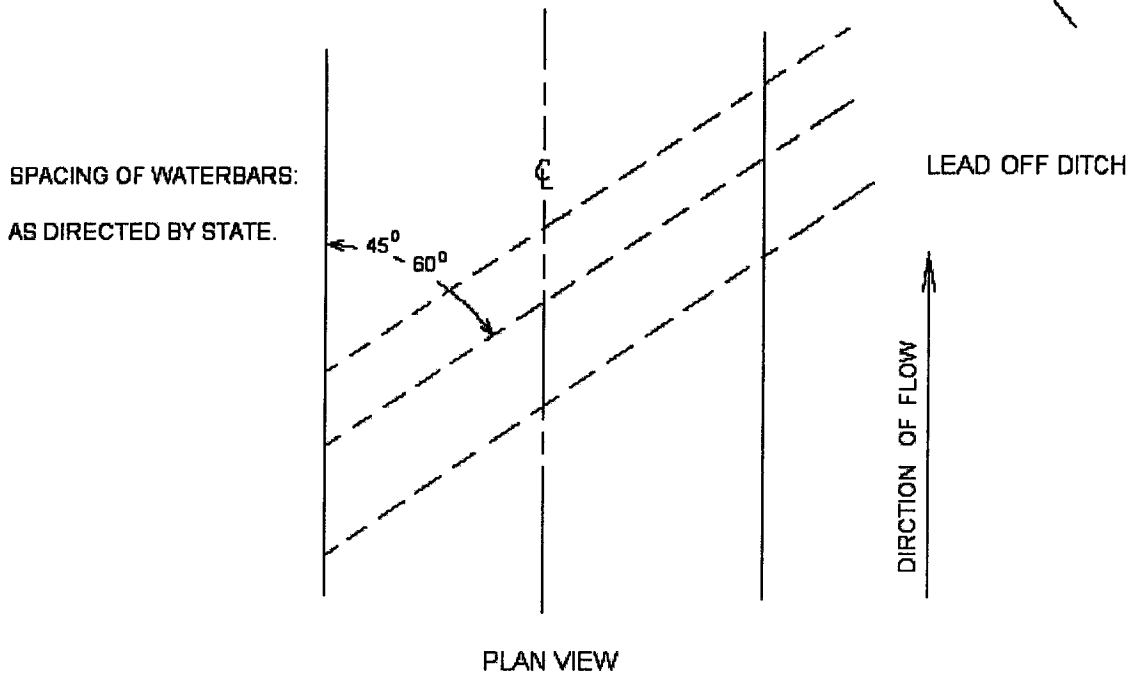
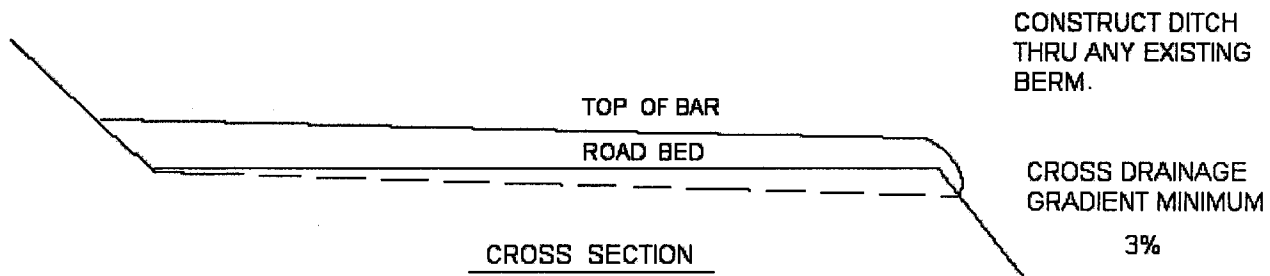
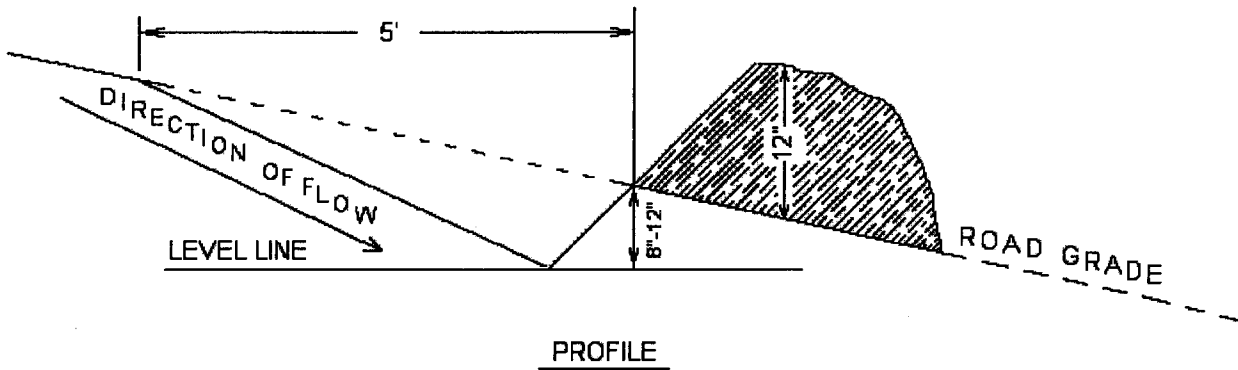
PIT-RUN ROCK SPECIFICATIONS

<u>For 6"-0" Pit-Run</u>	Passing	10" sieve	100%
	Passing	6" sieve	65%

Control of gradation shall be by visual inspection by STATE.

EXHIBIT "F"

WATERBAR SPECIFICATIONS



**EXHIBIT "G"**  
**OREGON DEPARTMENT OF FORESTRY**

**SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION**

(1) ORIGINAL REGISTRATION  Date \_\_\_\_\_  
 REVISION NUMBER \_\_\_\_\_  Date \_\_\_\_\_  
 CANCELLATION  Date \_\_\_\_\_

(2) TO: \_\_\_\_\_  
 (Third Party Scaling Organization)

(3) FROM: Astoria Phone 503-325-5451  
 (State Forestry District)  
 Address 92219 Highway 202, Astoria, OR 97103

(4) PURCHASER: \_\_\_\_\_  
 Address \_\_\_\_\_

(12) SALE NAME Selders Creek  
 COUNTY Clatsop

(13) STATE CONTRACT NUMBER 341-03-52

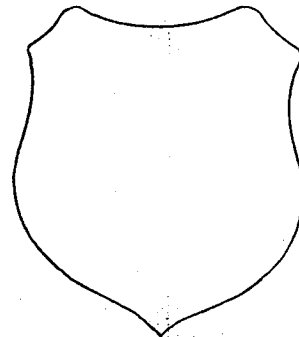
(14) SCALE: westside  eastside  cubic foot

(15) STATE BRAND REGISTRATION NUMBER \_\_\_\_\_

(16) BUREAU BRAND CODE NUMBER \_\_\_\_\_

(17) STATE BRAND INFORMATION:

(COMPLETE) ↘



(5) MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
Conifers	--	10	X		
Hardwoods	--	10	X		

\* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.  
 \*\* Sum (if indicated): see instructions and explain in Item (20).

(6) WESTSIDE SCALE: YES  NO   
 Actual taper all logs over 40' scaling length

(7) EASTSIDE SCALE: YES  NO   
 \*Actual taper butt logs over 40' scaling length

(8) PENCIL BUCK YES  NO   
 back to Minimum Scaling Diameter \_\_\_\_\_

(9) ADD-BACK VOLUME -- YES  NO   
 Deductions due to delay

(18) PAINT REQUIRED: YES   
 COLOR Orange

(19) SPECIAL SCALES
PEELABLE CULL (all species)
UTILITY/PULP (all species)
<b>NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE</b>
OTHER: _____
OTHER: _____

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(20) REMARKS: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Operator's Name (Optional inclusion by District): \_\_\_\_\_

(21) SIGNATURES:

\_\_\_\_\_  
 Purchaser or Authorized Representative Date

\_\_\_\_\_  
 State Forester Representative Date

\_\_\_\_\_  
 State Forester's Representative

(11) NOTICE OF CANCELLATION OF BRAND:  
 Effective Date: \_\_\_\_\_

## EXHIBIT "G"

## INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the contract.
- (5) Minimum Scaling Specifications. Review Section 45, "Log Removal," of the contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per mbf). **SUM** (lump sum material). **SUB** (submerchantable material). SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and SUB must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and SUB require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or SUB species will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with \* follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.