SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STA. TO STA.	DITCH REQ.	OUTSLOPE/ WATERBAR
16 feet	12 feet	1A to 1B	0+00 to 17+00	Yes	No
16 feet	12 feet	1C to 1D	0+00 to 13+00	Yes	No
16 feet	12 feet	2A to 2B	0+00 to 1+25	Yes	No
16 feet	12 feet	2C to 2D	0+00 to 1+25	Yes	No
16 feet	12 feet	2E to 2F	0+00 to 2+80	Yes	No
16 feet	12 feet	2G to 2H	0+00 to 1+25	Yes	No
16 feet	12 feet	11 to 12	0+00 to 153+10	Yes	No
16 feet	12 feet	12 to 13	0+00 to 105+60	Yes	No
16 feet	12 feet	15 to 16	0+00 to 42+25	Yes	No
16 feet	12 feet	17 to 18	0+00 to 35+00	Yes	No

FOREST ROAD SPECIFICATIONS

<u>CLEARING</u>. This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been staked, the clearing limits shall extend 10 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

FOREST ROAD SPECIFICATIONS

<u>CLEARING AND GRUBBING DISPOSAL</u>. Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted in lifts not to exceed 8 inches in depth.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent; the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high-risk site by STATE.

<u>ROAD WIDTH LIMITATIONS</u>. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

<u>Curve Widening</u>. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

<u>Ditches</u>. Construct "V" ditch 3 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent.

<u>TURNOUTS</u>. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be a minimum 50 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: As marked in the field.

GRADING	Back Slopes	Fill Slopes
Rock Common - side slopes 50% and over Common - side slopes less than 50% Common - turnpike (level) section	Vertical to 1/4:1 3/4:1 1:1 2:1	Not steeper than 1½:1

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed no less than 50 feet wide and no more than 70 feet wide. Surface is to be crowned for drainage, with general grade no more than 3 percent. Surface as shown on Exhibit B.

<u>TURNAROUNDS</u>. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in Exhibit B, and/or marked in the field.

<u>SEASONAL WINTERIZATION</u>. All unrocked or unfinished subgrade shall be waterbarred in accordance with Specifications in Exhibit E and blocked from vehicular traffic prior to October 1, annually and as directed by STATE.

ROAD IMPROVEMENT INSTRUCTIONS

GENERAL ROAD IMPROVEMENT INSTRUCTIONS:

- (1) <u>Culvert Replacement and Culvert Installation</u>. All woody debris encountered during fill excavation shall be removed. All waste materials shall be hauled to nearby waste areas and shall be uniformly sloped and compacted for drainage. Fill reconstruction backfill shall consist of select materials and be obtained from borrow pits, as directed by STATE. Backfill materials shall be hauled in where necessary and thoroughly compacted in accordance with Exhibit B. Crushed rock shall be used for backfilling excavation trenches less than 3 feet deep. Removed culverts shall be hauled to an approved refuse site off of STATE land.
- (2) <u>Drainage Ditches</u>. Restore or construct ditchlines, including ditchouts, as directed by STATE. Clean out all culvert inlets and outlets for a 10-foot radius. Re-establish or construct culvert sediment basins. Waste materials from drainage ditches and sediment basins shall not be pulled across existing surfacing rock, but shall be placed in nearby waste areas and uniformly sloped and compacted for drainage, as directed by STATE. Damaged culvert inlets and/or outlets shall be repaired by opening them with a hydraulic jack, or cutting off the culvert end to allow for free passage of water at peak flow levels. Install a culvert marker at each newly installed culvert and at each existing culvert that is missing a marker that could be reached by a grader blade.
- (3) <u>Riprap Rock Use</u>. Where rock is used for an energy dissipater, rock shall be placed below the culvert outlet and embedded for a minimum of 3 feet.
- (4) <u>Equipment</u>. All excavation and riprap placement shall be performed using a minimum 1½ cubic yard, trackmounted excavator.
- (5) Subgrade Preparation and Application of Surfacing Rock.
 - (a) Complete culvert installations, drainage ditches, and other specified work prior to the application of new surfacing rock.
 - (b) Cut out all chuckholed and/or washboard sections from the existing surfacing.
 - (c) Apply required base and leveling rock, as directed by STATE.
 - (d) Process (grade and mix) the existing surfacing and added base rock. Provide for a crown of ½ inch per foot, and compact in accordance with Exhibit B.
 - (e) Upon completion of above required work, apply, process, and compact surfacing rock in accordance with specifications in Exhibit B.

FOREST ROAD SPECIFICATIONS

Specific Roa	Specific Road Improvement Instructions:					
<u>Segment</u>	Station	Work Description:				
11 to 12	0+00	Point I1.				
	7+92	Culvert replacement. Utilize 40 cubic yards of $1\frac{1}{2}$ -0" rock for culvert bedding and backfill. Construct energy dissipater utilizing 24 cubic yards of 24"– 6" riprap rock.				
	10+56	Culvert replacement. Utilize 40 cubic yards of $1\frac{1}{2}$ -0" rock for culvert bedding and backfill.				
	21+12	Install culvert. Utilize 40 cubic yards of $1\frac{1}{2}$ -0" rock for culvert bedding and backfill.				
	73+92	Install culvert. Utilize 40 cubic yards of $1\frac{1}{2}$ -0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 12 cubic yards of 24"–6" riprap rock to.				
	89+76	Construct an energy dissipater utilizing 24 cubic yards of 24"-6" riprap rock.				
	105+60	Culvert replacement. Utilize 40 cubic yards of 1½"-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 24 cubic yards of 24"-6" riprap rock.				
	129+36	Culvert replacement. Utilize 40 cubic yards of 1½"-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 24 cubic yards of 24"-6" riprap rock.				
	142+56	Culvert replacement. Utilize 30 cubic yards of 1½"-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 12 cubic yards of 24"-6" riprap rock.				
	145+20	Culvert replacement. Utilize 30 cubic yards of 1½"-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 12 cubic yards of 24"-6" riprap rock.				
	153+10	Point I2				

FOREST ROAD SPECIFICATIONS

Specific Road Improvement Instructions:

<u>Segment</u>	Station	Work Description:
I2 to I3	0+00	Pt. I2. Culvert replacement. Utilize 30 cubic yards of $1\frac{1}{2}$ "-0" rock for culvert bedding and backfill.
	47+52	Culvert replacement. Utilize 30 cubic yards of 1½"-0" rock for culvert bedding and backfill.
	68+64	Install culvert. Utilize 30 cubic yards of 1½"-0" rock for culvert bedding and backfill.
	100+32	Culvert replacement. Utilize 30 cubic yards of 1½"-0" rock for culvert bedding and backfill.
	105+60	Point 1A.
	111+00	Point I3.
15 to 16	0+00	Point I5
	5+28	Culvert replacement. Utilize 30 cubic yards of 1½"-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 24 cubic yards of 24"-6" riprap rock.
	10+56	Culvert replacement. Utilize 30 cubic yards of 1½"-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 24 cubic yards of 24"-6" riprap rock.
	42+25	Point I6
17 to 18	0+00	Point I7
	15+84	Install culvert. Utilize 30 cubic yards of $1\frac{1}{2}$ "-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 24 cubic yards of 24"-6" riprap rock.
	21+12	Install culvert. Utilize 30 cubic yards of $1\frac{1}{2}$ "-0" rock for culvert bedding and backfill. Construct an energy dissipater utilizing 24 cubic yards of 24"-6" riprap rock.
	26+40	Install culvert. Utilize 30 cubic yards of $1\frac{1}{2}$ "-0" rock for culvert bedding and backfill.
	35+00	Point I8. Construct turnaround right. Utilize 24 cubic yards 4"-0" rock.

ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK	CUBIC YARDS PER STA.	COMPACTED DEPTH OF ROCK (INCHES)	POINT TO POINT	STATION TO STATION	TOTAL TRUCK MEASURE VOLUME (CY)
Crushed	4"-0"	50	8"	1A to 1B	0+00 to 17+00	850
Crushed	1 ½"-0"	15	Traction Rock	1A to 1B	0+00 to 2+00 &	65
					10+50 to 13+50	
Crushed	4"-0"	50	8"	1C to 1D	0+00 to 13+00	650
Crushed	4"-0"	50	8"	2A to 2B	0+00 to 1+25	63
Crushed	4"-0"	50	8"	2C to 2D	0+00 to 1+25	63
Crushed	4"-0"	50	8"	2E to 2F	0+00 to 2+80	140
Crushed	4"-0"	50	8"	2G to 2H	0+00 to 1+25	63
Crushed	1 ½"-0"	26	4"	I1 to I2	0+00 to 153+10	3,980
Crushed	1 ½"-0"	19	3"	12 to 13	0+00 to 105+60	2,006
Crushed	1 ½"-0"	13	2"	15 to 16	0+00 to 42+25	549
Crushed	1 ½"-0"	19	3"	17 to 18	0+00 to 35+00	665
TURN- OUTS	SIZE OF ROCK	CY PER T.O.	COMPACTED DEPTH OF ROCK (INCHES)	NO. OF T.O.	POINT TO POINT	TOTAL TRUCK MEASURE VOLUME (CY)
Crushed	4"-0"	22	8"	3	1A to 1B	66
Crushed	4"-0"	22	8"	3	1C to 1D	66
Crushed	1 ½"-0"	11	8"	15	11 to 12	165
Crushed	1 ½"-0"	8	3"	15	12 to 13	120
Crushed	1 ½"-0"	6	2"	4	15 to 16	24
Crushed	1 ½"-0"	8	3"	4	17 to 18	32
TURN- AROUND	SIZE OF ROCK	CY PER T./A.	COMPACTED DEPTH OF ROCK (INCHES)	NO. OF T./A.	POINT TO POINT	TOTAL TRUCK MEASURE VOLUME (CY)
Crushed	4"-0"	24	8"	3	1A to 1B, 1C to 1D, I7 to I8	72

ROAD SURFACING

JUNC- TIONS	SIZE OF ROCK	CY PER JCT.	COMPACTED DEPTH OF ROCK (INCHES)	NO. OF JCT.	POINT TO POINT	TOTAL TRUCK MEASURE VOLUME (CY)
Crushed	4"-0"	36	8"	5	1A, 2A, 2C, 2E, 2G	180
Crushed	1 ½"-0"	20	4"	5	1A, 2A, 2C, 2E, 2G	100
Crushed	1 ½"-0"	20	4"	6	I1 TO I2	120
Crushed	1 ½"-0"	15	3"	4	12 TO 13	60
Crushed	1 ½"-0"	10	2"	3	15 TO 16	30
Crushed	1 ½"-0"	15	3"	2	17 TO 18	30
LANDING ROCK	SIZE OF ROCK	VOL. PER LANDING	LOCATIO	О	NUMBER OF LANDINGS	TOTAL TRUCK MEASURE VOLUME (CY)
Pit-run	6"-0"	80	1B, 1D, 1E, 2B, 2	2D, 2F, 2H	7	560
TYPE OF ROCK	SIZE OF ROCK	USE			POINT TO POINT	TOTAL TRUCK MEASURE VOLUME (CY)
Riprap	24"-6"	Ene	rgy Dissipater Sta. 7	' +92	I1 to I2	24
Crushed	1 ½"-0"	Culvert	bedding /backfill Sta	a. 7+92	I1 to I2	40
Crushed	1 ½"-0"	Culvert	bedding /backfill Sta	ı. 10+56	11 to 12	40
Crushed	1 ½"-0"	Culvert	bedding /backfill Sta	ı. 21+12	11 to 12	40
Riprap	24"-6"	Ener	gy Dissipater Sta. 7	3+92	11 to 12	12
Crushed	1 ½"-0"	Culvert	bedding /backfill Sta	. 73+92	I1 to I2	40
Riprap	24"-6"	Ener	gy Dissipater Sta. 8	9+76	I1 to I2	24
Riprap	24"-6"	Enerç	gy Dissipater Sta. 10	5+60	I1 to I2	24
Crushed	1 ½"-0"	Culvert b	edding /backfill Sta	105+60	I1 to I2	40
Riprap	24"-6"	Energy Dissipater Sta. 129+36			I1 to I2	12
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 129+36			I1 to I2	40
Riprap	24"-6"	Enerç	gy Dissipater Sta. 14	2+56	I1 to I2	12
Crushed	1 ½"-0"	Culvert b	edding /backfill Sta	142+56	I1 to I2	30
Riprap	24"-6"	Energ	gy Dissipater Sta. 14	5+20	11 to 12	12

ROAD SURFACING

MISCELLANEOUS:		USE	POINT TO POINT	APPROXIMATE CUBIC VOL. (TRUCK MEASURE)
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 145+20	11 to 12	30
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 0+00	I2 to I3	30
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 47+52	I2 to I3	30
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 68+64	I2 to I3	30
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 100+32	l2 to l3	30
Crushed	1 ½"-0"	Leveling Rock	11 to 12	600
Crushed	4"-0"	Leveling Rock	l2 to l3	300
Crushed	1 ½"-0"	Leveling Rock	l2 to l3	400
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 5+28	15 to 16	30
Riprap	24"-6"	Energy Dissipater Sta. 5+28	15 to 16	24
Riprap	24"-6"	Energy Dissipater Sta. 10+56	15 to 16	24
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 10+56	15 to 16	30
Crushed	4"-0"	Leveling Rock	15 to 16	60
Crushed	1 ½"-0"	Leveling Rock	15 to 16	100
Riprap	24"-6"	Energy Dissipater Sta. 15+84	17 to 18	24
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 15+84	17 to 18	30
Riprap	24"-6"	Energy Dissipater Sta. 21+12	17 to 18	24
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 21+12	17 to 18	30
Crushed	1 ½"-0"	Culvert bedding /backfill Sta. 26+40	17 to 18	30
Crushed	4"-0"	Leveling Rock	17 to 18	60
Crushed	1 ½"-0"	Leveling Rock	17 to 18	150

Rock Totals (CY)	1 ½" - 0"	4" - 0"	6" – 0"	24" – 6"
13,174	9,766	2,632	560	216

Roads shall be uniformly graded and approved by STATE prior to rocking. For typical cross section, see Forestry Department Drawing Nos. 351-C and 351-D at the Forestry Department district office.

ROCK ACCOUNTABILITY

Subgrades must be approved by STATE prior to rocking. Rocking must be done only when weather conditions are acceptable to STATE, and must be suspended when muddy water could enter streams from runoff.

Rock accountability shall be determined by the following methods, as directed by STATE. STATE shall be given 24 hours' notice prior to rocking.

<u>Rock Checking</u>. All rock spreading shall be done only when a STATE representative is present. STATE shall issue a receipt for each load delivered, and rock shall be measured without allowance for shrinkage or shakedown during hauling. Total truck measure volume for each road segment shall be as shown on Exhibit B. Deliver at least 600 cubic yards per 8-hour shift, unless otherwise approved by STATE. A penalty of \$10 for each 10 cubic yards which are not delivered during a single shift shall be billed, and payment shall be required prior to final acceptance of the project by STATE.

<u>Depth Measurement</u>. Rock shall be spread and compacted according to the depths specified in Exhibit B. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. If additional rock is required because of insufficient depth, it shall be added by truck measure to those areas that were slighted. The conversion from compacted yardage to truck yardage is 1.3 multiplied by the compacted yardage equals truck yardage.

The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in Exhibit B. The average depth for each road segment shall be the specified depth or greater. Surfacing areas shall be staked by STATE.

<u>Load Records</u>. Notify STATE before spreading the rock and maintain a record of all rock delivered for spreading. Make the record available for STATE inspection. A report listing the amount of rock delivered the prior month must be submitted no later than the 15th of each month.

COMPACTION AND PROCESSING REQUIREMENTS

<u>Subgrade</u>. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until visible deformation ceases, or in the case of a sheepsfoot roller, the roller "walks out." A minimum of 3 passes shall be made over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using one or more of the approved equipment options listed below.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments	1

<u>Fills</u>. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases or, in the case of a sheepsfoot roller, the roller "walks out." A minimum of 3 passes shall be made over the entire width and length of each layer. A pass is defined as traveling a fill layer in one direction and then back over that same layer again.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
All road segments	1, 2, or 3, and 4

<u>Crushed Rock</u>. The rock shall be uniformly mixed and spread in layers on the approved roadbed. Each layer of crushed rock shall be moistened or dried to a uniform moisture content suitable for maximum compaction and compacted in layers not to exceed 6 inches in depth. When more than 1 layer is required, each shall be shaped and compacted before the succeeding layer is placed. Any irregularities or depressions that develop during compaction of the top layer shall be corrected by loosening the material at these places and adding or removing material until the surface is smooth and uniform. Each layer shall be compacted with a minimum of 3 passes over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using one or more of the approved equipment options listed below:.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS	
All road segments requiring rock	1	

COMPACTION EQUIPMENT OPTIONS

- (1) <u>Vibratory Rollers</u>. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) <u>Rubber-Tired Skidders</u>. A rubber-tired skidder weighing a minimum of 20,000 pounds shall be operated over the fill layers so that the entire layered surface comes in contact with the tires. Skidders with oversized tires (high flotation) are not acceptable for compaction.
- (3) <u>Tampingfoot Compactors</u>. Tampingfoot or sheepsfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.
- (4) <u>Vibratory Hand-Operated or Backhoe-Mounted Tamper.</u> Vibratory hand held or hydraulic tampers shall be used for compaction of backfill around culverts. The tamper shoe dimensions shall be a minimum of 10" X 13" and capable of a centrifugal force of 2,250 pounds.

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the contract. Culverts shall be constructed of corrugated, double-walled polyethylene, unless use of other culvert materials with an equivalent life expectancy is approved in writing by STATE. Pipe and fittings shall be made of polyethylene compounds which meet or exceed the requirements of Type III, Category 4 or 5, Grade P33 or P34, Class C per ASTM D-1248 with the applicable requirements defined in ASTM D-1248. Double-walled polyethylene pipe shall meet the requirements of AASHTO M-294-901, Type S. Clean, reworked material may be used.

Culverts shall be located according to the alignment as staked in the field, or as stipulated in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones over 3 inches, and other objects which would dent or damage the pipe during installation or use. If tamping is required, the trench shall be excavated wide enough to permit working on each side of pipe. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of granulated material or job-excavated soil shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted. Damage to bituminous coating shall be repaired before the pipe is covered.

Joints shall be made with split couplings, corrugated to engage the pipe corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the pipe joint.

Backfill shall consist of granulated material or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the pipe.

Tamping (when required) shall be done in 8-inch lifts, 1 pipe diameter each side of the pipe to 85 percent density or over, and to the minimum fill height as specified below. Additional fill shall be embankment material.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be 12 inches for polyethylene culverts. Minimum vertical cover for other steel or aluminum designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. Culverts in Type F streams must allow free passage of fish as provided in the Oregon Forest Practice Rules. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil into waters of the State shall be provided with a downspout or other approved slope protection device.

The intake ends of culverts in fills less than 3 feet shall be marked by driving white fiberglass posts within 6 inches of the downgrade side. Posts shall be a minimum of 6 feet long and $2\frac{1}{2}$ inches wide, with the spade driven 2 feet into the ground.

This specification applies to high density polyethylene corrugated pipe with an integrally formed smooth interior.

All removed culverts shall be hauled to an approved refuse site off of State land.

Tamping is required.

CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	32	1A to 1B	4+00
2	18	40	1A to 1B	8+50
3	18	34	1C to 1D	0+50
4	18	40	1C to 1D	10+00
5	18	30	2C to 2D	0+00
6	18	40	2G to 2H	0+00
7	18	40	I1 to I2	7+92
8	18	40	I1 to I2	10+56
9	18	40	I1 to I2	21+12
10	18	50	I1 to I2	73+92
11	18	40	I1 to I2	105+60
12	18	40	I1 to I2	129+36
13	18	30	I1 to I2	142+56
14	18	30	I1 to I2	145+20
15	18	30	I2 to I3	0+00
16	18	30	I2 to I3	47+52
17	18	30	I2 to I3	68+64
18	18	30	I2 to I3	100+32
19	18	40	15 to 16	5+28
20	18	40	15 to 16	10+56
21	18	40	17 to 18	15+84
22	18	40	17 to 18	21+12
23	18	40	17 to 18	26+40

ROCK PIT DEVELOPMENT AND USE

- (1) PURCHASER shall schedule and coordinate Green Mountain No. 2 Quarry and stockpile use with other existing STATE contracts and planned STATE contracts requiring quarry and stockpile use.
- (2) PURCHASER shall prepare a written development plan for the pit area. The plan shall be submitted to STATE for approval prior to conducting any operation in the pit area. The plan shall include, but not be limited to:
 - (a) Location of benches and roads to benches.
 - (b) Disposal site for debris and overburden.
 - (c) Time lines for rock quarry use.
 - (d) Erosion Control measures.
- (3) PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that silt, rock, debris, dirt, or clay shall not be washed, conveyed, or otherwise deposited in any stream.
- (4) All overburden shall be hauled to the designated waste area as directed by STATE.
- (5) Benches shall be constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 degrees or less. There shall be a minimum of 1 bench with an access road to it. Said bench shall be easily accessible with tractors.
- (6) Pit face shall be developed in a uniform manner.
- (7) Oversized material that is produced or encountered during development shall be piled in a designated area adjacent to the pit. It shall not be wasted.
- (8) The pit site shall be left in a condition free from overburden and debris. Access roads to the pit, and the pit floor, shall be cleared at the termination of use.
- (9) The quarry floor shall be developed to provide for drainage away from the quarry. All quarry and stockpile site drainage ditches shall be maintained. Quarry access roads shall be cleared and blocked upon completion of quarry use as directed by STATE.
- (10) Proper winterization and storm-water control measures such as waterbarring, drainage, utilization of filter bales, mulching and/or blocking access shall be constructed and maintained to protect the watershed and project work, as directed by STATE.

PIT-RUN AND RIPRAP ROCK SPECIFICATIONS

Grading Requirements

For 6"-0" Pit-Run	Passing	10" sieve	100%
	Passing	6" sieve	65%

<u>For 24" – 6" Riprap</u> A minimum of 50% of the material shall measure a minimum of 24 inches, measured in one dimension. Material shall be clean, well graded, and free of 2" – 0" fines.

Control of gradation shall be by visual inspection by STATE.

State Timber Sale Contract No. 341-02-54 Boeck Ranch Thinning

EXHIBIT "E"



WATERBAR SPECIFICATIONS

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING

Description of Work to be Done

Areas designated for work under the contract shall be treated according to the specifications given below:

<u>Clearing</u> – Salal, brush, logging slash, and other debris shall be cleared from planting sites and piled/scattered so that 80 percent or more of the soil organic layer is exposed. All woody vegetation (other than conifer trees) is defined as brush in this exhibit. Salal (roots and top portion of plant) will be cleared from the planting spot. Planting spots will be located randomly throughout the area.

<u>Piles</u> - shall be located as instructed by STATE. Piles shall be located inside the project area designated for piling and shall be more than 75 feet from any edge or standing conifer tree. Piles shall be built to a height of 3 to 4 feet and then covered to prevent water from reaching the slash. STATE <u>shall supply</u> the materials used for covering the slash. Additional woody debris shall be piled on top of the covered piles to complete the piling, as directed by STATE. Logs and chunks which are suitable for firewood shall be piled separately from slash, near roads and landings and alongside the road in locations designated by STATE.

Conifer Trees - shall be saved, unless otherwise directed by STATE.

Skid Trails - shall be ripped to a depth of 12 inches.

<u>Residual Logs</u> – At least 8 and no more than 14 logs per acre, of which 50 percent or more must be conifer, and containing a minimum of 10 cubic feet of volume and no shorter than 8 feet shall be left well distributed across the unit.

<u>Protective Measures</u> - shall comply with Oregon Forest Practice Rules issued per ORS 527.610 to 527.992. Examples of protective measures are: (1) waterbarring tractor trails where necessary to prevent runoff toward streams; (2) not windrowing in streams or streamways; and (3) leaving stream buffers along designated streams.

Work specifications may be modified or waived only upon written notice from STATE.

SPECIFICATIONS FOR BRUSH AND SLASH SHOVEL PILING / SCATTERING

Equipment Type, Equipment Operation, and Conduct of Work

The specifications given below are requirements for equipment type, equipment operation, and conduct of work under the contract.

<u>Shovel</u> - shall be a track-mounted machine with a ground-pressure rating of not more than <u>6.8</u> PSI and a net horsepower of <u>85</u> or more. The machine shall be capable of a minimum horizontal reach of <u>26</u> feet and a minimum vertical reach of <u>16</u> feet. For shovel piling / scattering, the piling attachment shall be a hydraulically controlled, 4 to 5 - foot wide, "clamshell-style bucket with rake arms," with a 360-degree continuous rotation, and tooth length on rake arm shall be greater than 14 inches long, unless otherwise approved in writing by STATE.

<u>Operator</u> - must be experienced in operating similar equipment on land clearing operations, be able to operate the equipment proficiently, and pile and scatter the debris on the area as directed by STATE.

<u>Support</u> - including transport, other equipment, replacement, supplies, maintenance, and repair shall be furnished as required to complete work; and shall be furnished without cost to STATE, other than as agreed under the contract terms.

<u>Work Scheduling</u> - work shall be accomplished only during dry weather conditions, and started within 14 calendar days after completion of yarding activities on Area 1. Operation shall provide for continual operation until contract work is completed, unless interrupted by poor weather, fire closures, or other uncontrolled circumstances. Equipment breakdowns shall be repaired without undue delay, and provision shall be made for replacement of equipment to prevent prolonged delays. Piling operation shall not be allowed when operations might damage sites or affect stream flows. Any exception to these instructions must be authorized in writing by STATE.

STATE Representative - shall provide directions for the conduct of work according to specifications.

EXHIBIT "G" OREGON DEPARTMENT OF FORESTRY

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1)	ORIGINAL REGISTRATION Date							
	REVISION NUMBER [🗌 Dat	Date			
	CANCELLATION			Date				
(2)	ТО:							
(3)	(Third Party Scaling Organization) FROM: <u>Astoria</u> Phone (503) 325-5451 (State Forestry District)							
(4)	Address 92219 Highway 202, Astoria, OR 97103 PURCHASER: Address							
(5)	5) MINIMUM SCALING SPECIFICATIONS CLASS							
	PECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	*' SU		SUB	
	Conifers		10	Х				
Ha	ardwoods		10	Х				
Ļ	A		1		4 - 1 - 1 -			
**	Apply minimum volume test to whole logs over 40' Westside; 20' Eastside. Sum (if indicated): see instructions and explain in Item (19).							
					10			
Actual taper all logs over 40' scaling length (7) EASTSIDE SCALE:			ng length					
.,	*Actual taper	butt logs over 40' sc	aling length					
(8)	PENCIL B	UCK num Scaling Diamete						
(9)								
	Deductions due to delay							
(10)	APPROVE	D SCALING IS	Species	Yar	d	Tr	uck	

(11) NOTICE OF CANCELLATION OF BRAND: Effective Date:

 COUNTY Clatsop

 (13) STATE CONTRACT NUMBER <u>341-02-54</u>

 (14) SCALE: westside ⊠ eastside □ cubic foot □

 (15) STATE BRAND REGISTRATION NUMBER ______

 (16) BUREAU BRAND CODE NUMBER ______

 (17) STATE BRAND INFORMATION:

 (COMPLETE)

 (COMPLETE)

 (18) PAINT REQUIRED: YES ⊠

 COLOR Orange

(12) SALE NAME Boeck Ranch Thinning

(19) SPECIAL SCALES				
PEELABLE CULL (all species)				
UTILITY/PULP (all species)				
NO DEDUCTIONS ALLOWED				
FOR MECHANICAL DAMAGE				
OTHER:				
OTHER:				
(20) REMARKS:				

Operator's Name (Optional inclusion by District):

(21) SIGNATURES:

Purchaser or Authorized Representative

State Forester Representative

Date

Date

State Forester's Representative

INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the contract.
- (5) Minimum Scaling Specifications. Review Section 45, "Log Removal," of the contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per mbf). **SUM** (lump sum material). **SUB** (submerchantable material. SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and SUB must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and SUB require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or SUB species will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.