

EXHIBIT "B"
 FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	SURFACED WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
14 feet	12 feet	A to B	0+00 to 124+80	Ditch Required
14 feet	12 feet	A to B	124+80 to 132+55	Outslope
14 feet	12 feet	C to D	0+00 to 12+70	Ditch Required
14 feet	12 feet	E to F	0+00 to 23+15	Ditch Required
14 feet	12 feet	G to H	0+00 to 1+50	Ditch Required
14 feet	12 feet	I to J	0+00 to 5+50	Ditch Required
14 feet	12 feet	J to K	0+00 to 22+70	Ditch Required
14 feet	12 feet	J to K	22+70 to 105+60	Outslope
14 feet	12 feet	X to L	0+00 to 4+20	Ditch Required
14 feet	12 feet	M to N	0+00 to 3+25	Outslope
14 feet	12 feet	P to Q	0+00 to 0+50	Ditch Required
14 feet	12 feet	P to R	0+00 to 4+85	Ditch Required
14 feet	12 feet	R to S	0+00 to 19+60	Ditch Required

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been staked, the clearing limits shall extend 5 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

CLEARING AND GRUBBING DISPOSAL. Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

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EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the specifications in Exhibit C.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent, the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high-risk site by STATE.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch. Construct "V" ditch 2 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet.

GRADING

Rock
Common - side slopes 50% and over
Common - side slopes less than 50%
Common - turnpike (level) section

Back Slopes
Vertical to 1/4:1
1/2:1
3/4:1
2:1

Fill Slopes
Not steeper
than 1½:1

Top of cutslope shall be rounded.

LANDINGS. Landings shall be constructed no less than 50 feet wide and no more than 70 feet wide. Surface is to be crowned for drainage, with general grade no more than 3 percent. Surface as shown on Exhibit C.

TURNAROUNDS. Increase subgrade width an additional 20 feet for a length of 20 feet at locations marked in the field.

EXHIBIT "B"
END-HAULING REQUIREMENTS

POINT TO POINT	STA. TO STA.	WASTE AREA LOCATION	WASTE AREA TREATMENT
A to B	0+00 to 132+55	1	1 and 2
C to D	7+55 to 12+70	Point D	1 and 2
E to F	0+00 to 3+80	1	1 and 2
E to F	15+85 to 22+00	1	1 and 2
I to J	0+80 to 5+50	1	1 and 2
R to S	0+00 to 19+60	1	3

End-Haul Areas General Requirements

Material shall not be intentionally side cast.

Clearing and grubbing debris shall be end-hauled.

When blasting is required, it shall be accomplished using timing devices, delayed charges, low intensity shots, or other suitable means to contain as much material as possible within the road prism.

Containment

Full containment: The amount of material lost over the outside edge of the road shall not exceed 6 inches in depth measured perpendicular to the natural ground slope. Pioneer excavation shall be removed by digging, loading, and hauling rather than by pushing or scraping methods.

Trees and stumps may have up to 12 inches of material directly above them. Any amount of material exceeding the containment requirements shall be removed by whatever means necessary and end-hauled to a designated waste area.

Waste Area Location

As shown on Exhibit A, as marked in the field, and as described in Exhibit B, Road Construction and Improvement Instructions.

Waste Area Treatment

- (1) Deposit at waste area, spread evenly, compact, and provide adequate drainage.
- (2) Pile woody debris separate from other waste material.
- (3) Place suitable material in fill to construct road.

EXHIBIT "B"

ROAD CONSTRUCTION AND IMPROVEMENT INSTRUCTIONS

<u>SEGMENT</u>	<u>STATION</u>	<u>WORK DESCRIPTION</u>
A to B	0+00	Point A. Construct Truck Turnaround right side. Begin improvement of Bathtub Creek Road. All excavated material not used in subgrade and fill construction shall be end hauled to Waste Area No. 1.
	1+95	Install Culvert No. 1 (18" x 40').
	9+80	Junction of Bathtub Creek Road and Red Rock Hill Road.
	12+90	Shift centerline left; excavate to specified width through slump area. Drift excavated material back toward junction.
	16+85	Install Culvert No. 2 (18" x 24' with 20' ½ round).
	20+00	Install Culvert No. 3 (18" x 40').
	22+90	Install Culvert No. 4 (18" x 30').
	29+10	Install Culvert No. 5 (18" x 36').
	31+90	Junction - Point C. Install Culvert No. 6 (30" x 50').
	34+20	Install Culvert No. 7 (18" x 36').
	35+75	Construct ditchout left.
	44+55	Install Culvert No. 8 (30" x 40'). Divert water into inlet.
	46+20	Construct ditchout left.
	49+60	Install Culvert No. 9 (18" x 26' with 20' ½ round).
	51+20	Divert spring in bank to culvert at 51+40. Shift centerline into bank 10 feet - use suitable material for fill construction and to repair washout at station 52+00.
	51+40	Install Culvert No. 10 (36" x 60'). Machine place 20 cy riprap at inlet and 20 cy riprap at outlet.
	54+95	Install Culvert No. 11 (18" x 36').
	60+00	Install Culvert No. 12 (18" x 36' with 20' ½ round.)

EXHIBIT "B"

ROAD CONSTRUCTION AND IMPROVEMENT INSTRUCTIONS

<u>SEGMENT</u>	<u>STATION</u>	<u>WORK DESCRIPTION</u>
A to B	61+50	Remove log fill and pile or scatter logs away from watercourse. Install Culvert No. 13 (60" x 95'). Machine place 50 cy riprap at inlet and 50 cy riprap at outlet.
	62+80	Install Culvert No. 14 (18" x 36' with 20' ½ round.)
	67+30	Install Culvert No. 15 (18" x 26' with 20' ½ round.)
	72+70	Install Culvert No. 16 (18" x 36' with 10' ½ round.)
	76+15	Install Culvert No. 17 (18" x 36').
	82+90	Install Culvert No. 18 (18" x 28' with 20' ½ round).
	85+40	Shift centerline left 8 feet through slump area – end haul material to Station 94+35.
	87+00	Install Culvert No. 19 (18" x 36').
	91+05	Install Culvert No. 20 (18" x 36').
	94+35	Remove log fill. Install Culvert No. 21 (30" x 85'). Use local borrow to reconstruct fill. Machine place 20 cy of riprap at inlet of culvert and 30 cy of riprap at outlet.
	95+70	Install Culvert No. 22 (18" x 36').
	97+90	Install Culvert No. 23 (24" x 48' with 20' ½ round).
	102+90	Install Culvert No. 24 (18" x 26" with 20' ½ round).
	108+35	Junction to Waste Area No. 1. Install Culvert No. 25 (18" x 28' with 20' ½ round).
	114+30	Move road into hill 4 feet. Install Culvert No. 26 (18" x 32').
	118+60	Install Culvert No. 27 (18" x 44').
	121+10	Install Culvert No. 28 (18" x 40').
	124+80	Junction - Point E. Begin outslope road ahead. Move centerline into hill approximately 4 feet. End haul material and use in fill construction or subgrade construction on road segment A to B. Install Culvert No. 29 (18" x 40').

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ROAD CONSTRUCTION AND IMPROVEMENT INSTRUCTIONS

<u>SEGMENT</u>	<u>STATION</u>	<u>WORK DESCRIPTION</u>
A to B	129+80	Rock Pit. Clear, grub, excavate and end haul approximately 800 cy overburden from posted pit area to Waste Area No. 1.
	132+55	Point B. Construct landing.
C to D	0+00	Point C. All excavated material not used for fill construction shall be end hauled to landing at Station 12+70.
	1+10	Old road cut. Drift excavated material to fill.
	2+55	Install Culvert No. 36 (18" x 24' with 20' ½ round.)
	7+55	Shift centerline left approximately 8 feet around draw – end haul material to landing at 12+70.
	8+70	Install Culvert No. 37 (30" x 60'). Machine place 20 cy of riprap at inlet and 30 cy riprap at outlet.
	9+70	Shift centerline left approximately 5 feet around slump – end haul material to landing 12+70.
	12+70	Point D. Construct landing.
E to F	0+00	Point E. Start end haul to Waste Area No. 1.
	3+80	Stop end-haul.
	4+50	Install Culvert No. 30 (18" x 40').
	7+50	Junction - Point G. Install Culvert No. 31 (18" x 38').
	9+60	Install Culvert No. 32 (18" x 38').
	11+90	Install Culvert No. 33 (18" x 48').
	14+90	Install Culvert No. 34 (24" x 60').
	15+85	Install Culvert No. 35 (24" x 66'). Resume end-haul. Use material as needed to construct fills – end haul remainder to Waste Area No. 1.
23+15	Point F. Construct landing.	

EXHIBIT "B"

ROAD CONSTRUCTION AND IMPROVEMENT INSTRUCTIONS

<u>SEGMENT</u>	<u>STATION</u>	<u>WORK DESCRIPTION</u>
I to J	0+00	Point I.
	0+80	Start end-haul. Drift material as needed back to junction. End haul remainder to Waste Area No. 1.
	1+60	Begin full containment.
	3+40	Install Culvert No. 38 (18" x 28').
	5+50	Point J. Junction with existing road.
J to K	0+00	Point J. Begin roadside brushing, grading, ditching and spot rocking of existing road.
	14+78	Yellow Gate.
	15+84	Point O. Construct landing. End roadside brushing.
	19+54	Junction - Belding Road.
	22+70	Point Q – Junction
	60+72	Point M – Junction
	89+76	High Ridge Rock Pit.
	99+79	Point X – Junction
	105+60	Point K. Construct landing.
X to L	0+00	Point X. Construct two-way junction.
	4+20	Point L. Construct landing.
M to N	0+00	Point M. Construct two-way junction.
	3+25	Point N. Construct landing.

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ROAD CONSTRUCTION AND IMPROVEMENT INSTRUCTIONS

<u>SEGMENT</u>	<u>STATION</u>	<u>WORK DESCRIPTION</u>
P to Q	0+00	Point P. Construct one-way junction. Install Culvert No. 39 (18" x 32') across existing road.
	1+50	Point Q. Construct one-way junction. Install Culvert No. 40 (18" x 40') in ditchline of existing road.
P to R	0+00	Point P. Begin roadside brushing, grading, ditching and spot rocking of existing road.
R to S	0+00	Point R. Begin placing fill to raise grade.
	1+50	Fill outside curve.
	2+05	Fill approximately 6 feet across old road.
	2+40	Begin cut to reduce grade to 15% maximum. Drift excavated material back and place in fill between 0+00 and 2+40.
	4+50	Install Culvert No. 41 (18" x 32').
	7+75	Use old skid road below for excess material.
	10+15	Install Culvert No. 42 (18" x 28' with 20' ½ round).
	11+75	Survey Monument. Brass Cap shall be removed by STATE prior to construction and shall be replaced by STATE upon completion.
	13+10	Begin full bench construction. End haul and place in fill between 17+40 and 19+20. Install Culvert No. 43 (18" x 28' with 20' ½ round).
	17+40	Begin filling existing road approximately 6 feet at centerline. Install Culvert No. 44 (18" x 28' with 20' ½ round).
19+20	Begin excavation to construct two-way junction.	
19+60	Point S. Construct two-way junction.	

EXHIBIT "C"
 ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK	COMPACTED DEPTH	POINT TO POINT	STATION TO STATION	APPROX. TOTAL TRUCK MEASURE VOLUME
Pit-Run	6"-0	12"	A to B	0+00 to 132+55	8,881 cy
Pit-Run	6"-0	12"	C to D	0+00 to 12+70	851 cy
Pit-Run	6"-0	12"	E to F	0+00 to 23+15	1552 cy
Pit-Run	6"-0	12"	G to H	0+00 to 1+50	101 cy
Pit-Run	6"-0	12"	I to J	0+00 to 5+50	369 cy
Pit-Run	6"-0	Spot Rock	J to K	0+00 to 105+60	500 cy
Pit-Run	6"-0	12"	X to L	0+00 to 4+20	282 cy
Pit-Run	6"-0	12"	M to N	0+00 to 3+25	218 cy
Pit-Run	6"-0	12"	P to Q	0+00 to 1+50	101 cy
Pit-Run	6"-0	Spot Rock	P to R	0+00 to 4+85	50 cy
Pit-Run	6"-0	12"	R to S	0+00 to 19+60	1,314 cy
CURVE WIDENING:			NO. OF CURVES	POINT TO POINT	
Pit-Run	6"-0	12"	35	A to B	665 cy
Pit-Run	6"-0	12"	5	C to D	95 cy
Pit-Run	6"-0	12"	8	E to F	152 cy
Pit-Run	6"-0	12"	1	G to H	19 cy
Pit-Run	6"-0	12"	4	I to J	76 cy
Pit-Run	6"-0	12"	2	X to L	38 cy
Pit-Run	6"-0	12"	1	M to N	19 cy
Pit-Run	6"-0	12"	8	R to S	152 cy

EXHIBIT "C"
 ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK	COMPACTED DEPTH		POINT TO POINT	APPROX. TOTAL TRUCK MEASURE VOLUME
		NO. OF T.O.			
TURNOUTS:					
Pit-Run	6"-0	12"	27	A to B	891 cy
Pit-Run	6"-0	12"	4	C to D	132 cy
Pit-Run	6"-0	12"	6	E to F	198 cy
Pit-Run	6"-0	12"	1	G to H	33 cy
Pit-Run	6"-0	12"	3	I to J	99 cy
Pit-Run	6"-0	12"	2	X to L	66 cy
Pit-Run	6"-0	12"	2	M to N	66 cy
Pit-Run	6"-0	12"	6	R to S	198 cy
LANDINGS:					
			NO. OF LDGS.	LOCATION	
Pit-Run	6"-0	12"	1	Point B	100 cy
Pit-Run	6"-0	12"	1	Point D	100 cy
Pit-Run	6"-0	12"	1	Point F	100 cy
Pit-Run	6"-0	12"	1	Point H	100 cy
Pit-Run	6"-0	12"	1	Point O	100 cy
Pit-Run	6"-0	12"	1	Point L	100 cy
Pit-Run	6"-0	12"	1	Point N	100 cy
Pit-Run	6"-0	12"	1	Point K	100 cy
JUNCTIONS:					
			NO. OF JCTS.	LOCATION	
Pit-Run	6"-0	12"	1	Point A	12 cy
Pit-Run	6"-0	12"	1	A to B 9+80	36 cy
Pit-Run	6"-0	12"	1	A to B 108+35	36 cy
Pit-Run	6"-0	12"	1	Point C	36 cy
Pit-Run	6"-0	12"	1	Point E	36 cy

EXHIBIT "C"
 ROAD SURFACING

TYPE OF ROCK	SIZE OF ROCK			LOCATION	APPROX. TOTAL TRUCK MEASURE VOLUME
		COMPACTED DEPTH	NO. OF JCTS.		
JUNCTIONS:					
Pit-Run	6"-0	12"	1	Point G	36 cy
Pit-Run	6"-0	12"	1	Point I	36 cy
Pit-Run	6"-0	12"	1	Point J	24 cy
Pit-Run	6"-0	12"	1	Point P	12 cy
Pit-Run	6"-0	12"	1	Point Q	12 cy
Pit-Run	6"-0	12"	1	Point R	36 cy
Pit-Run	6"-0	12"	1	Point S	36 cy
Pit-Run	6"-0	12"	1	Point M	36 cy
Pit-Run	6"-0	12"	1	Point X	36 cy
MISC:		AMOUNT	POINT TO POINT		
Truck Turn	6"-0	12"	A to B	0+00	50 cy
Rip Rap	24"-12"	-	A to B	51+40	40 cy
Rip Rap	24"-12"	-	A to B	61+50	100 cy
Rip Rap	24"-12"	-	A to B	94+35	50 cy
Rip Rap	24"-12"	-	C to D	8+70	50 cy

Roads shall be uniformly graded and approved by STATE prior to rocking. For typical cross section, see Forestry Department Drawing Nos. 351-C and 351-D at the Forestry Department district office.

On road segments with multiple gradations of crushed rock, the coarser gradation shall be spread and processed prior to spreading the finer gradation rock.

EXHIBIT "C"

CRUSHED ROCK SPECIFICATIONS

<u>For 6"-0" Pit-Run</u>	Passing	10" sieve	100%
	Passing	6" sieve	65%
<u>For 24"-12" Riprap</u>	50 percent or more of the material shall measure at least 24 inches in one dimension. Material shall be clean, well graded, and free of 2"-0" fines.		

ROCK ACCOUNTABILITY

The rock shall meet the quality and size specifications in Exhibit C. A sample of the rock shall be supplied to STATE for testing and approval prior to rocking. PURCHASER shall obtain subgrade approval from STATE prior to rocking. Rocking shall be limited to periods when weather conditions are acceptable to STATE and when sediments will not enter streams.

Rock accountability shall be determined by depth measurement. STATE shall be given 24 hours' notice prior to rocking.

Depth Measurement. Rock shall be spread and compacted according to the depths specified in Exhibit C. Truck measure volumes are given, but shall not limit the amount of rock spread.

Depth shall be determined in the most compacted area of the surface cross section. If additional rock is required because of insufficient depth, it shall be added by truck measure to those areas that were slighted. The conversion from compacted yardage to truck yardage is 1.3 multiplied by the compacted yardage equals truck yardage.

The depth of compacted aggregates shall not vary more than 1 inch from the depth specified in Exhibit C. The average depth for each road segment shall be the specified depth or greater.

Junctions shall have a surfaced area of at least 20 square yards each at the compacted depths specified in Exhibit C.

Turnouts shall have a surfaced area of at least 70 square yards each at the depths shown in Exhibit C.

Landings shall have a surfaced area of at least 280 square yards each at the depths shown in Exhibit C.

Curve Surfacing. Extra surface width shall be required for the inside of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width to be surfaced at the depths shown in Exhibit C.

EXHIBIT "C"

COMPACTION AND PROCESSING REQUIREMENTS

Subgrade. Subgrade surfaces of the road segments listed below shall be graded and compacted prior to rocking. Compaction shall be accomplished by traveling all surfaces from shoulder to shoulder until visible deformation ceases, or in the case of a sheepsfoot roller, the roller "walks out." At least 3 passes shall be made over the entire width and length of the road. A pass is defined as traveling a road section in one direction and then back over that same section again. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Subgrade shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B, C to D, E to F, G to H, I to J, Point O, X to L, M to N, P to Q, R to S, and J to K	1

Fills. Embankments and fills shall be placed in (approximately) horizontal layers not more than 8 inches in depth. Each layer shall be separately, and thoroughly, compacted. Compaction equipment shall be operated over the entire width of each layer until visible deformation of the layers ceases or, in the case of a sheepsfoot roller, the roller "walks out." At least of 3 passes shall be made over the entire width and length of each layer. A pass is defined as traveling a fill layer in one direction and then back over that same layer again.

Placing individual rocks or boulders with more depth than the allowed layer thickness shall be permitted, provided the embankment will accommodate them. Such rocks and boulders shall be at least 6 inches below the subgrade. They shall be carefully distributed and the voids filled with finer material, forming a dense and compacted mass. Compaction shall be accomplished by using one or more of the approved equipment options listed below:

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B, C to D, E to F, and R to S	2, 4

Pit-Run Rock. Pit-run surfacing rock shall be spread on roads with a crawler tractor and continuously walked-in. Rock spreading shall begin at nearest point from the rock source and progress toward the end of the project, unless otherwise approved in writing by STATE. Compaction shall be accomplished by using the approved equipment listed below or others approved by STATE:

Rock shall be crowned at 4 to 6 percent unless otherwise specified.

ROAD SEGMENT	COMPACTION EQUIPMENT OPTIONS
A to B, C to D, E to F, G to H, I to J, Point O, X to L, M to N, P to Q, P to R, and R to S	3

EXHIBIT "C"

COMPACTION EQUIPMENT OPTIONS

- (1) Vibratory Rollers. The drum shall have a smooth surface, a diameter not less than 48 inches, a width not less than 58 inches, and a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 VPM, corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 VPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled and operated at speeds ranging from 0.9 miles to 1.8 miles per hour, as directed by STATE.
- (2) Tampingfoot Compactors. Tampingfoot or sheepsfoot compactors shall exert a minimum pressure of 250 pounds per square inch on the ground area in contact with the tamping feet. The compactor shall cover a minimum width of 60 inches per pass and weigh a minimum of 16,000 pounds.
- (3) Vibratory Grid Compactors. The roller shall have a grid surface and have an operating weight of 32,000 pounds or more. The rock shall be worked with a grader weighing at least 20,000 pounds during the grid rolling process.
- (4) Rubber-Tired Skidders. A rubber-tired skidder weighing a minimum of 20,000 pounds shall be operated over the fill layers so that the entire layered surface comes in contact with the tires. Skidders with oversized tires (high flotation) are not acceptable for compaction.

EXHIBIT "D"

ROCK PIT DEVELOPMENT AND USE

- (1) PURCHASER shall conduct the operations relative to the disposal of waste material in such manner that silt, rock, debris, dirt, or clay shall not be washed, conveyed, or otherwise deposited in any stream. All waste shall be deposited at an approved "waste disposal site."
- (2) Where overburden removal limits have not been staked, they shall extend for a distance of at least 20 feet beyond the developed rock source. Overburden and woody debris shall be hauled to a designated waste area. Overburden shall be spread evenly, grass seeded, and compacted at the waste area and woody debris stacked separately. Prior to drilling or rock removal, completion of overburden removal shall be approved by STATE.
- (3) The rock pit floor shall be developed to provide drainage away from the rock pit. Rock pit drainage ditches shall be developed and maintained. Benches shall be constructed at intervals of 40 feet or less in height and shall be a minimum of 20 feet in width. Any gravel or talus slopes shall be left with a working face at an angle of 60 degrees or less. There shall be a minimum of 1 bench with an access road to it. Said bench shall be easily accessible with tractors.
- (4) Blasting shall be accomplished using timing devices, delay charges, low intensity shots, or other suitable means to contain as much material as possible in the rock pit prism.
- (5) Pit face shall be developed in a uniform manner.
- (6) Oversized material that is produced or encountered during development shall be broken down and utilized for rip rap.
- (7) PURCHASER shall prepare a written development plan for the pit area. The plan shall be submitted to STATE for approval prior to conducting any operation in the pit area.

The plan shall include, but not be limited to:
 - (a) Location of benches and roads to benches.
 - (b) Disposal site for debris and overburden.
- (8) Upon completion of use, the pit site and access roads shall be left in a condition free from overburden and debris. Rock pit roads shall be waterbarred to provide drainage and be blocked as directed by STATE.

EXHIBIT "E"
CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the contract. Culverts shall be constructed of corrugated galvanized iron or steel, aluminized steel, or polyethylene and shall conform to the material and fabricating requirements of Sections 2410 and 2420 of the "Standard Specifications for Highway Construction" prepared by the Highway Division of the Oregon State Department of Transportation. Corrugation types and shapes other than those meeting the above minimum Highway requirements, shall be approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as stipulated in special instructions.

Culvert grade shall slope away from ditch grade at least 2 percent unless otherwise specified.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the pipe. The culvert trench shall be excavated 3 pipe diameters wide to permit compaction and working on each side of pipe. Tamping shall be done in 6-inch lifts, 1 pipe diameter each side of the pipe to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of granulated material or crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly.

Polyethylene joints shall be made with split couplings, corrugated to engage the pipe corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the pipe joint.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

EXHIBIT "E"

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for galvanized or aluminized steel culverts 18" to 36", 18" for galvanized or aluminized steel culverts 42" to 96", and 12" for polyethylene culverts (add 6" for roads which will not be rocked). Minimum vertical cover for other steel designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with a half round or other approved slope protection device. Construct the lead-off ditch away from the culvert outlet where the slope gradient restricts the free flow of water.

Following are the minimum standard gauges for pipe and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

<u>Dia.</u>	<u>Steel Pipe Gauge</u>		<u>Band Widths (")</u>			<u>Hugger Band Widths (")</u>	
	<u>Galvanized or Aluminized</u>	<u>Band Gauges</u>	<u>Annular</u>	<u>Helical</u>	<u>Dimpled</u>	<u>Annular</u>	<u>Helical</u>
12-15	16	16	7	12	12	13 1/8	10 1/2
18-24	16	16	12	12	12	13 1/8	10 1/2
30-36	16	16	12	12	*12	13 1/8	10 1/2
42	14	16	12	12	NA	13 1/8	10 1/2
48	14	16	24	24	NA	13 1/8	10 1/2
54	14	16	24	24	NA	13 1/8	10 1/2
60	12	16	24	24	NA	13 1/8	10 1/2
66-72	12	16	24	24	NA	13 1/8	10 1/2
78	12	16	24	24	NA	13 1/8	10 1/2
84	12	16	24	24	NA	14 3/4	10 1/2
90-120	12	16	26	26	NA	NA	NA

Galvanized or aluminized steel culverts larger than 60" in diameter shall have 3" x 1" corrugations.

Polyethylene culverts shall be double walled and meet the requirements of AASHTO M-294-901, Type S.

EXHIBIT "E"
 CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
1	18	40	A to B	1+95
2	18	24	A to B	16+85
Half Round	21	20	A to B	---
3	18	40	A to B	20+00
4	18	30	A to B	22+90
5	18	36	A to B	29+10
6	30	50	A to B	31+90
7	18	36	A to B	34+20
8	30	40	A to B	44+55
9	18	26	A to B	49+60
Half Round	21	20	A to B	---
10	36	60	A to B	51+40
11	18	36	A to B	54+95
12	18	36	A to B	60+00
Half Round	21	10	A to B	---
13	60	95	A to B	61+50
14	18	36	A to B	62+80
Half Round	21	20	A to B	---
15	18	26	A to B	67+30
Half Round	21	20	A to B	---
16	18	36	A to B	72+70
Half Round	21	10	A to B	---
17	18	36	A to B	76+15
18	18	28	A to B	82+90
Half Round	21	20	A to B	---
19	18	36	A to B	87+00
20	18	36	A to B	91+05
21	30	85	A to B	94+35
22	18	36	A to B	95+70
23	24	48	A to B	97+90
Half Round	30	20	A to B	---

EXHIBIT "E"
 CULVERT LIST

CULVERT NO.	DIAMETER (Inches)	LENGTH (Feet)	ROAD SEGMENT POINT TO POINT	STATION
24	18	26	A to B	102+90
Half Round	21	20	A to B	---
25	18	28	A to B	108+35
Half Round	21	20	A to B	---
26	18	32	A to B	114+30
27	18	44	A to B	118+60
28	18	40	A to B	121+10
29	18	40	A to B	124+80
Half Round	21	20	A to B	---
30	18	40	E to F	4+50
31	18	38	E to F	7+50
32	18	38	E to F	9+60
33	18	48	E to F	11+90
34	24	60	E to F	14+90
35	24	66	E to F	15+85
36	18	24	C to D	2+55
Half Round	21	20	C to D	---
37	30	60	C to D	8+70
38	18	28	I to J	3+40
39	18	32	P to Q	0+00
40	18	40	P to Q	1+50
41	18	32	R to S	4+50
42	18	28	R to S	10+15
Half Round	21	20	R to S	---
43	18	28	R to S	13+10
Half Round	21	20	R to S	---
44	18	28	R to S	17+40
Half Round	21	20	R to S	---

The intake ends of culverts shall be marked by driving or placing steel posts within 6 inches of the downgrade side. Posts shall be painted with a rust-resistant paint and be a minimum of 5 feet long, with the spade driven 2 feet into the ground.

Culverts 36 inches in diameter or larger shall have 1:1 beveled inlets.

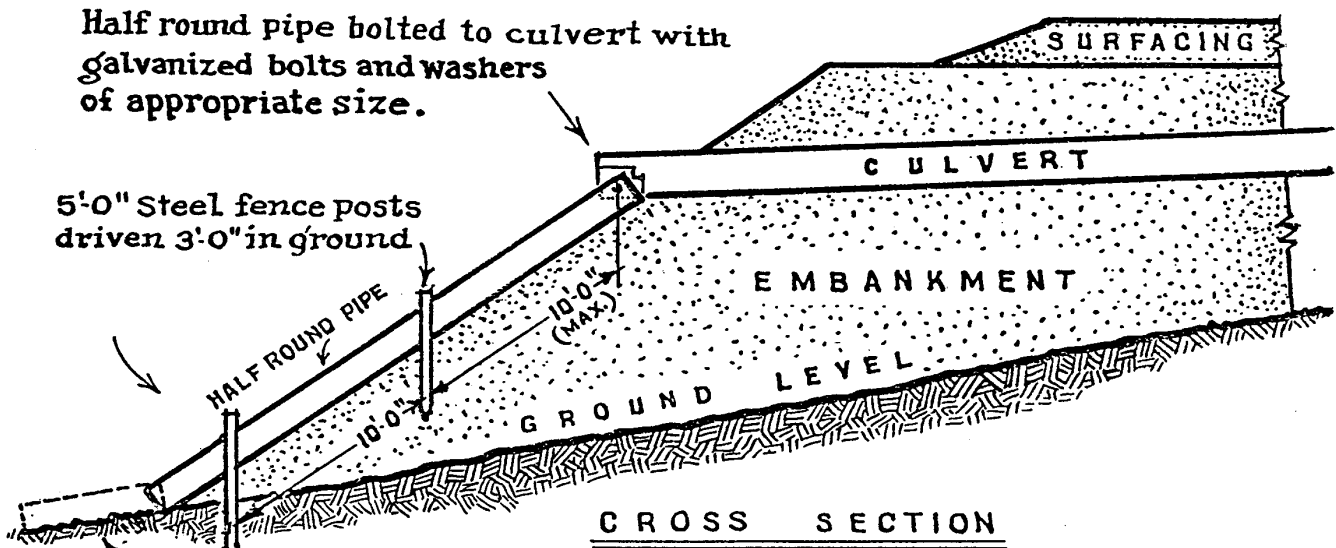
All polyethylene culverts shall be double-walled.

Tamping is required

EXHIBIT "E"

TYPICAL HALF ROUND CULVERT INSTALLATION

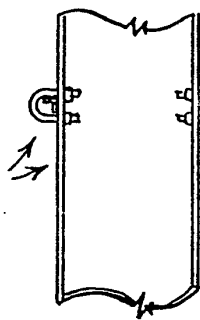
(no scale)



Solid rock, boulders etc.
If erodable, install half round not less than 5.0ft. as directed by state.

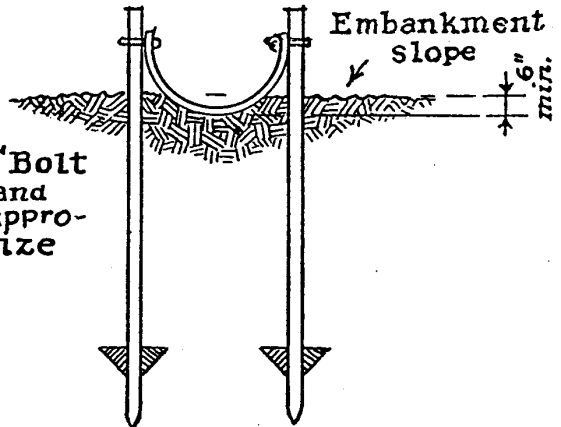
5'-0" Steel posts

HALF ROUND PIPE



PLAN VIEW

5'-0" Steel Fence posts both sides of pipe



END VIEW

EXHIBIT "E"

TYPICAL EMBEDDED ENERGY DISSIPATOR

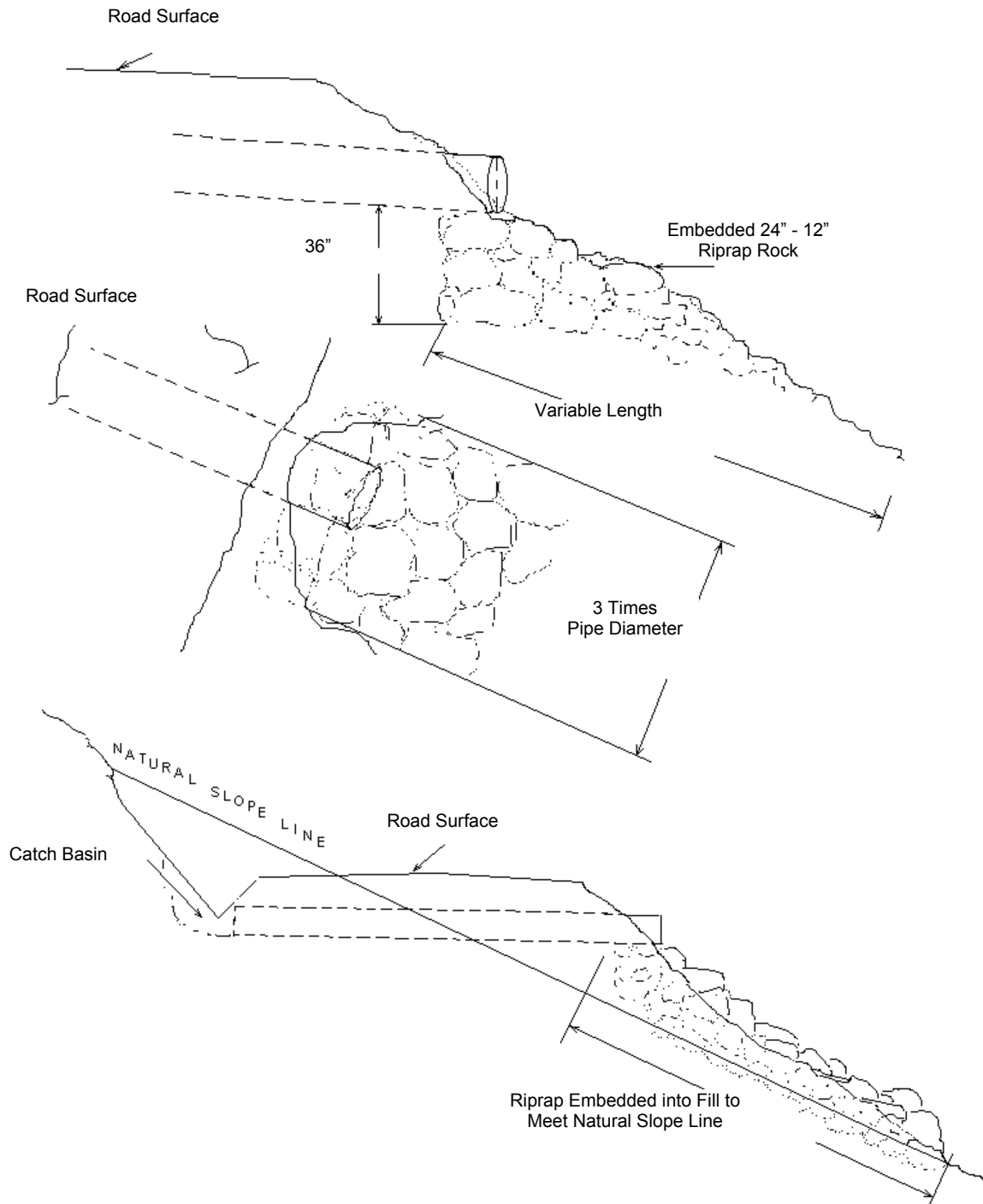
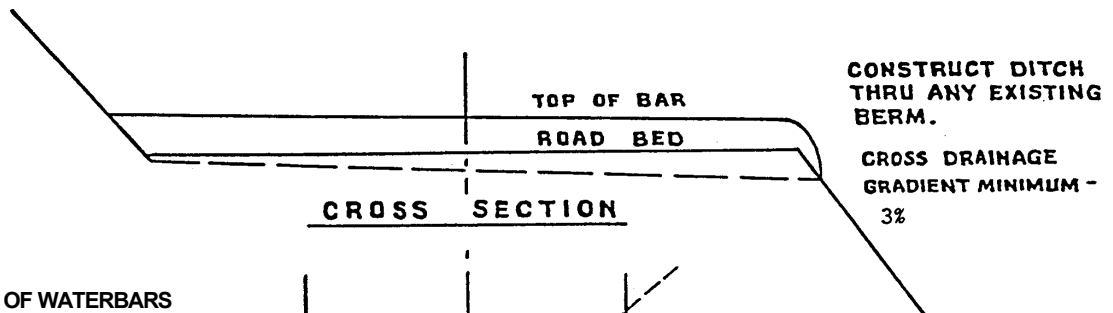
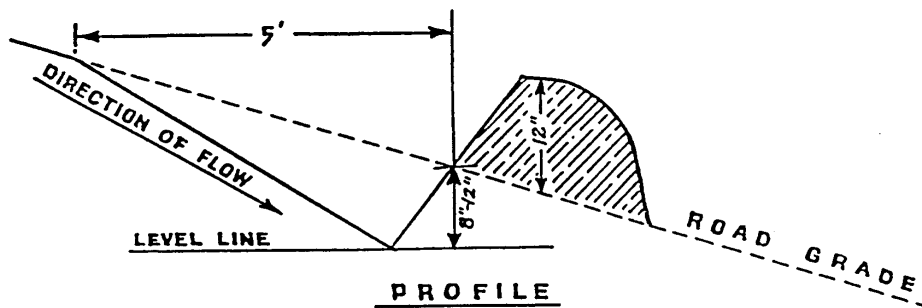


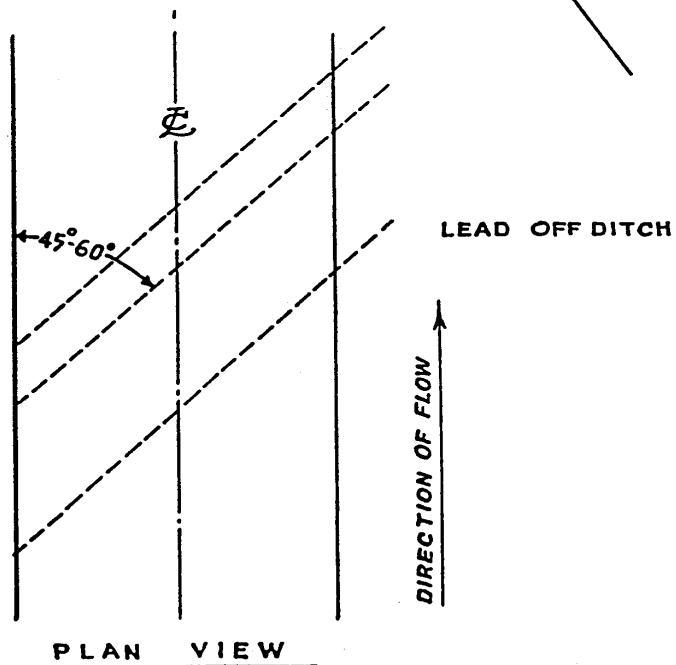
EXHIBIT "E"

WATERBAR SPECIFICATIONS



SPACING OF WATERBARS

ROAD GRADE	DISTANCE
≤ 5%	500'
6-10%	200'
11-15%	100'
16-20% or greater	50'



WATERBAR SPECIFICATIONS
 FOR CROSS DITCHING #298

State Timber Sale Contract
No. 341-02-48
Blue Lake Special

EXHIBIT "F"

SEEDING AND FERTILIZING

This work shall consist of preparing seedbeds and furnishing and placing required seed and fertilizer.

Seeding Seasons. Seeding shall be performed only from March 1 through June 15 and August 15 through October 31. Seeding materials shall not be applied during windy weather or when the ground is excessively wet or frozen. Areas of disturbed soil shall be seeded by the end of the project period in which work was started. PURCHASER shall notify STATE 24 hours prior to seeding.

Soil Preparation. Areas to be seeded that have been damaged by erosion or other causes shall be restored prior to seeding. All areas to be seeded shall be finished and then cultivated to provide a reasonably firm, but friable seedbed. A minimum of 1/2 inch of surface soil shall be in a loose condition.

Application Methods for Seed and Fertilizer

Dry Method. Mechanical seeders, seed drills, landscape seeders, cultipacker seeders, fertilizer spreaders, or other approved mechanical seeding equipment shall be used to apply the seed and fertilizer in the amounts and mixtures specified. Hand-operated seeding devices may be used when seed and fertilizer are applied in dry form.

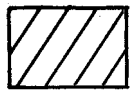
Application Rates for Seed and Fertilizer

Seed listed below shall be applied at the following rates per acre:

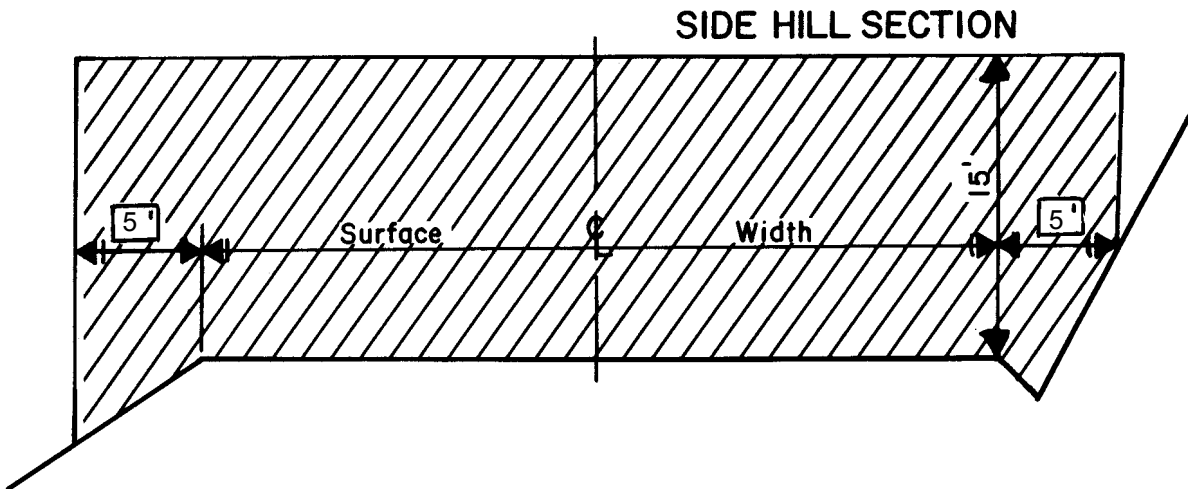
SPECIES	LB./ACRE	MIXTURE	PURE LIVE SEED	POISON AND/OR REPELLENT
Highland Bentgrass	12	40%	98%	0
Annual Ryegrass	9	30%	98%	0
Perennial Ryegrass	9	30%	98%	0

Fertilizer: Chemical analysis shall be 16-20-0 and shall be applied at the rate of 300 pounds per acre.

EXHIBIT "G"
ROAD BRUSHING SPECIFICATIONS



Clearing Limits



REQUIREMENTS

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, and water courses within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved in writing by STATE.

EXHIBIT "H"
OREGON DEPARTMENT OF FORESTRY

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

(1) ORIGINAL REGISTRATION Date _____
 REVISION NUMBER _____ Date _____
 CANCELLATION Date _____

(2) TO: _____
 (Third Party Scaling Organization)

(3) FROM: Forest Grove Phone (503) 357-2191
 (State Forestry District)
 Address 801 Gales Creek Road, Forest Grove, OR
97116

(4) PURCHASER: _____
 Address _____

(12) SALE NAME Blue Lake Special

COUNTY Tillamook

(13) STATE CONTRACT NUMBER 341-02-48

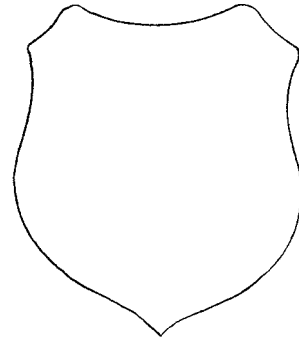
(14) SCALE: westside eastside cubic foot

(15) STATE BRAND REGISTRATION NUMBER _____

(16) BUREAU BRAND CODE NUMBER _____

(17) STATE BRAND INFORMATION:

(COMPLETE) ↓



(5) MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
Conifers		10	X		
Hardwoods		10	X		

* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.
 ** Sum (if indicated): see instructions and explain in Item (20).

(6) WESTSIDE SCALE: YES NO
 Actual taper all logs over 40' scaling length

(7) EASTSIDE SCALE: YES NO
 *Actual taper butt logs over 40' scaling length

(8) PENCIL BUCK YES NO
 back to Minimum Scaling Diameter _____

(9) ADD-BACK VOLUME -- YES NO
 Deductions due to delay

(18) PAINT REQUIRED: YES
 COLOR Orange

(19) SPECIAL SCALES
PEELABLE CULL (all species)
UTILITY/PULP (all species)
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE
OTHER: _____
OTHER: _____

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(20) REMARKS: _____

Operator's Name (Optional inclusion by District): _____

(21) SIGNATURES:

 Purchaser or Authorized Representative Date

 State Forester Representative Date

(11) NOTICE OF CANCELLATION OF BRAND:
 Effective Date: _____

 State Forester's Representative

EXHIBIT "H"

INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the contract.
- (5) Minimum Scaling Specifications. Review Section 45, "Log Removal," of the contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per mbf). **SUM** (lump sum material). **SUB** (submerchantable material. SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and SUB must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and SUB require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or SUB species will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.