

EXHIBIT "B"
FOREST ROAD SPECIFICATIONS

SUBGRADE WIDTH	POINT TO POINT	STATION TO STATION	DRAINAGE
14 feet	A to B	0+00 to 90+24	Outslope
14 feet	C to D	0+00 to 6+00	Outslope
14 feet	E to F	0+00 to 15+00	Outslope
14 feet	G to H	0+00 to 24+00	Outslope
14 feet	I to J	0+00 to 3+05	Outslope
14 feet	I to K	0+00 to 2+50	Outslope

CLEARING. This work shall consist of clearing, removing, and disposing of all trees, snags, down timber, brush, surface objects, and protruding obstructions within the clearing limits.

Where clearing limits have not been staked, the clearing limits shall extend 10 feet back of the top of the cutslope and 5 feet out from the toe of the fill slope, or as directed by STATE. Clearing debris shall not be placed or permitted to remain in or under any road embankment sections. Clearing debris shall not be left lodged against standing trees.

All danger trees, leaners, and snags outside the clearing limits which could fall and hit the road shall be felled.

GRUBBING. This work shall consist of the removal or digging out of stumps and protruding objects.

All stumps shall be completely removed within the limits of required grubbing. Stumps overhanging cutslopes shall be removed. Grubbing debris shall not be placed or permitted to remain in or under any road embankment sections. Grubbing debris shall not be left lodged against standing trees. Grubbing classifications are as follows:

New construction - From the top of the cutslope to the toe of the fill.

Improvements and reconstructions - 4 feet back from the shoulder of the subgrade or ditch, whichever is widest, or as marked in the field.

CLEARING AND GRUBBING DISPOSAL. Scatter through openings in the timber outside of the cleared right-of-way, except areas where end-haul is required.

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EXCAVATION. Excavation and grading shall not be done when weather and/or ground conditions are such that damage will result to existing subgrade or cause excessive erosion.

Excavation shall conform to STATE-engineered lines, grades, dimensions, and plans when provided.

All suitable excavated material shall be used where possible for the formation of fills, shoulders, and drainage structure backfills. Embankment materials shall be free of woody debris, brush, muck, sod, frozen material, and other deleterious materials. All fills and drainage structure backfills shall be machine compacted according to the specifications in Exhibit C.

Unless road design plans show otherwise, all roads shall be on a balanced cross section, except when the slope is over 50 percent; the road shall be on full bench for the width specified.

Excess excavation shall not be sidecast where material will enter a stream course or where material will accumulate in areas deemed a high-risk site by STATE.

ROAD WIDTH LIMITATIONS. PURCHASER shall obtain advance written approval from STATE to construct the road to a greater width than specified. Extra subgrade width shall be required for:

Fill Widening. Add to each fill shoulder 1 foot for fills 3 feet to 6 feet high; 2 feet for fills over 6 feet high.

Curve Widening. Widen the inside shoulder of all curves as follows: 400 divided by the radius of the curve equals the amount of extra width.

DRAINAGE

Ditch. Construct "V" ditch 3 feet wide and to a depth of 1 foot below subgrade. Subgrade shall be crowned at 4 to 6 percent.

Outslope. Road subgrade shall be outsloped at 4 to 6 percent.

TURNOUTS. Increase roadbed width an additional 8 feet for both subgrade and surfacing. Length shall be at least 25 feet, or as staked on the ground, plus 25-foot approaches at each end.

Location: Intervisible but not greater than 750 feet.

GRADING

Rock
Common - side slopes 50% and over
Common - side slopes less than 50%
Common - turnpike (level) section

Back Slopes

Vertical to 1/4:1
1/2:1
3/4:1
2:1

Fill Slopes

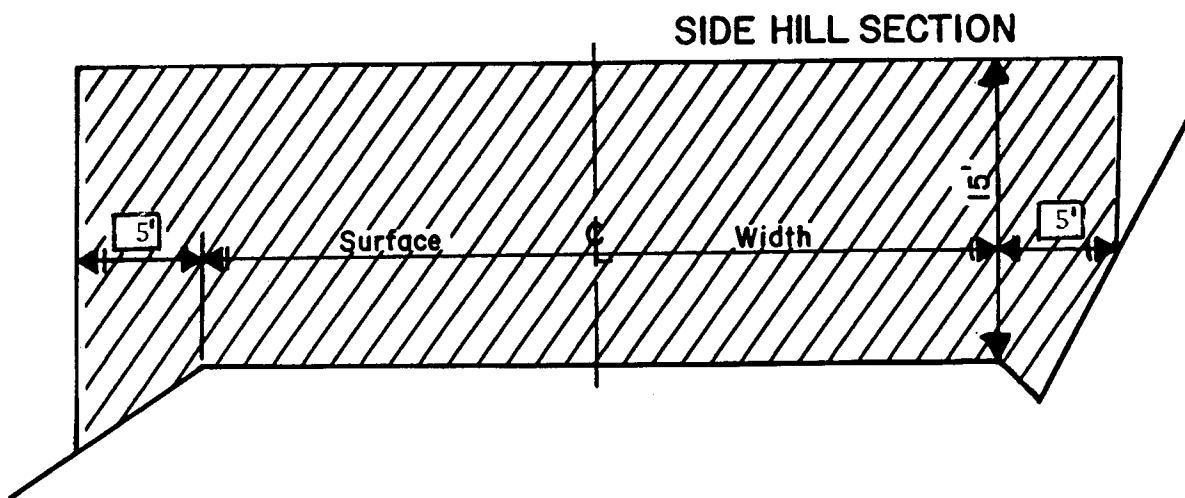
Not steeper
than 1½:1

Top of cutslope shall be rounded.

EXHIBIT "B"
ROAD BRUSHING SPECIFICATIONS



Clearing Limits



REQUIREMENTS

Brush and trees shall be cut to a maximum height of 6 inches above the ground surface or obstructions such as rocks or existing stumps.

Debris resulting from the brushing operation shall be removed from the roadway, cutslope, ditches, and water courses within 72 hours and may be scattered downslope from the road or placed in other stable locations, unless otherwise approved in writing by STATE.

EXHIBIT "C"

CULVERT SPECIFICATIONS

All culvert materials shall be furnished and installed by PURCHASER, unless otherwise specified in the contract. Culverts shall be constructed of corrugated galvanized iron or steel, aluminized steel, or polyethylene and shall conform to the material and fabricating requirements of Sections 2410 and 2420 of the "Standard Specifications for Highway Construction" prepared by the Highway Division of the Oregon State Department of Transportation. Corrugation types and shapes other than those meeting the above minimum Highway requirements, shall be approved in writing by STATE.

Culverts shall be located according to the alignment and grade as shown on the Plan and Profile, and/or as staked in the field, or as stipulated in special instructions.

The STATE Representative shall determine final culvert locations and stake the locations in the field prior to installation.

Culvert grade shall slope away from ditch grade at least 2 percent unless otherwise specified.

Culverts less than 36 inches in diameter shall be installed with the lock seam on the inlet end placed within 45 degrees of the bottom of the trench.

The foundation and trench walls for all culverts shall be free from logs, stumps, limbs, stones, and other objects which would dent or damage the pipe. The culvert trench shall be excavated 3 pipe diameters wide to permit compaction and working on each side of pipe. Tamping shall be done in 6-inch lifts, 1 pipe diameter each side of the pipe to 95 percent density or over. Bedrock shall be excavated as required to provide a uniform foundation for the full length of the culvert.

A bedding of granulated material or crushed rock as specified shall be placed to provide a wide band of support and to transmit the load from above evenly over the entire length of the pipe.

Backfill shall consist of granulated material, crushed rock, or job-excavated soil free of stumps, limbs, rocks, or other objects which would damage the pipe.

Transporting of the pipe shall be done carefully. Dragging or allowing free fall from trucks or into trenches shall not be permitted.

Joining shall be done with bands of like material and corrugations. Manufacturers' instructions shall be followed for prefabricated pipe assembly.

Polyethylene joints shall be made with split couplings, corrugated to engage the pipe corrugations, and shall engage a minimum of 4 corrugations, 2 on each side of the pipe joint.

A manufacturer's certification that the product was manufactured, tested, and supplied in accordance with this specification shall be furnished to the Project Engineer upon request.

EXHIBIT "C"

CULVERT SPECIFICATIONS

Minimum height of cover over top of culvert to subgrade when road is to be rocked shall be as follows: 12" for galvanized or aluminized steel culverts 18" to 36", 18" for galvanized or aluminized steel culverts 42" to 96", and 12" for polyethylene culverts (add 6" for roads which will not be rocked). Minimum vertical cover for other steel designs shall be as specified by STATE.

Lengths of individual culvert sections shall be not less than 10 feet, unless otherwise provided for in special instructions.

The ends of each culvert shall be free of logs and debris which would restrict the free flow of water. The intake end of relief culverts shall be provided with a sediment catching basin 3 feet in diameter at the bottom. The outlet end of any culvert which would allow water to erode embankment soil shall be provided with a half round or other approved slope protection device. Construct lead off ditch away from the culvert outlet where slope gradient restricts the free flow of water.

Following are the minimum standard gauges for pipe and coupling bands. Some culverts may require different gauges and may be found in the culvert listing.

<u>Dia.</u>	<u>Steel Pipe Gauge</u>		<u>Band Widths (")</u>			<u>Hugger Band Widths (")</u>	
	<u>Galvanized or Aluminized</u>	<u>Band Gauges</u>	<u>Annular</u>	<u>Helical</u>	<u>Dimpled</u>	<u>Annular</u>	<u>Helical</u>
12-15	16	16	7	12	12	13 1/8	10 1/2
18-24	16	16	12	12	12	13 1/8	10 1/2
30-36	16	16	12	12	12	13 1/8	10 1/2
42	14	16	12	12	NA	13 1/8	10 1/2
48	14	16	24	24	NA	13 1/8	10 1/2
54	14	16	24	24	NA	13 1/8	10 1/2
60	12	16	24	24	NA	13 1/8	10 1/2
66-72	12	16	24	24	NA	13 1/8	10 1/2
78	12	16	24	24	NA	13 1/8	10 1/2
84	12	16	24	24	NA	14 3/4	10 1/2
90-120	12	16	26	26	NA	NA	NA

Galvanized or aluminized steel culverts larger than 60" in diameter shall have 3" x 1" corrugations.

Polyethylene culverts shall be double walled and meet the requirements of AASHTO M-294-901, Type S.

EXHIBIT "C"
CULVERT LIST

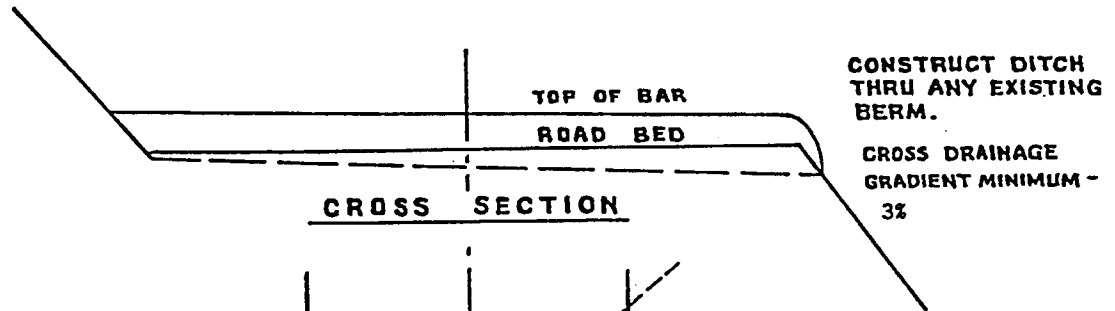
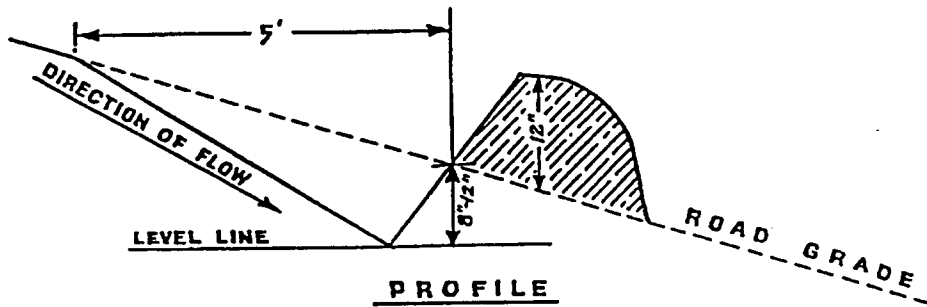
CULVERT NO.	DIAMETER (Inches)	CULVERT GAUGE	LENGTH (Feet)	MATERIAL TYPE	ROAD SEGMENT POINT TO POINT	STATION
1	18	**	50	Polyethylene	A to B	85+14
2	18	**	50	Polyethylene	E to F	6+50

All culverts shall be constructed of corrugated, double-walled polyethylene.

Tamping is required.

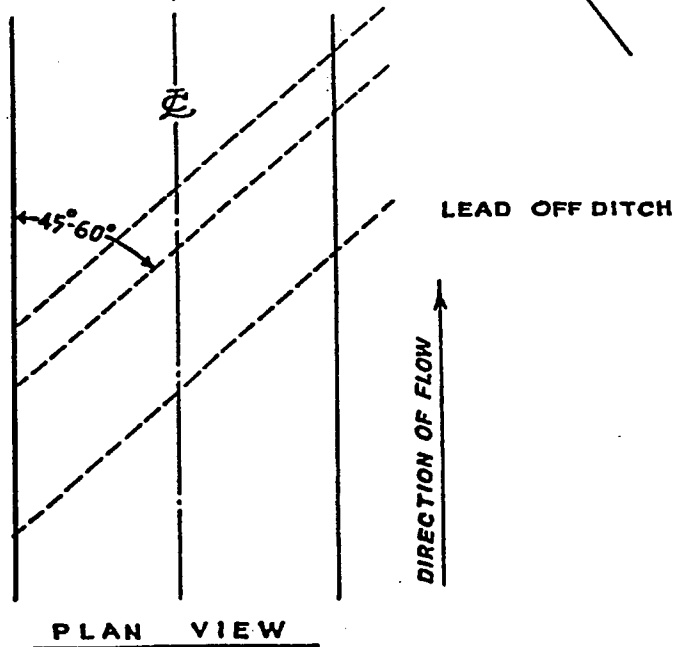
All metal culverts scheduled for replacement shall become property of PURCHASER and be removed from State land.

EXHIBIT "D"
 WATERBAR SPECIFICATIONS



SPACING OF WATERBARS

ROAD GRADE	DISTANCE
≤ 5%	400'
6-10%	300'
11-15%	200'
16-20% or greater	100'



**WATERBAR SPECIFICATIONS
 FOR CROSS DITCHING #298**

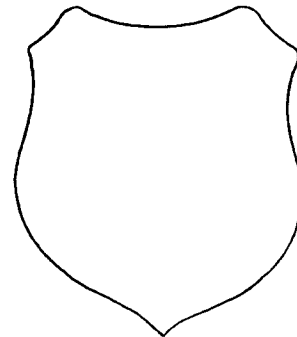
EXHIBIT "E"
OREGON DEPARTMENT OF FORESTRY

SCALING INSTRUCTIONS -- LOCATION APPROVAL -- BRAND INFORMATION

- (1) ORIGINAL REGISTRATION Date _____
 REVISION NUMBER _____ Date _____
 CANCELLATION Date _____
- (2) TO: _____
 (Third Party Scaling Organization)
- (3) FROM: Coos Phone (541) 267-4136
 (State Forestry District)
 Address 63612 Fifth Road, Coos Bay, OR 97420
- (4) PURCHASER: _____
 Address _____

- (12) SALE NAME Logical Thinning
 COUNTY Coos
- (13) STATE CONTRACT NUMBER 341-02-33
- (14) SCALE: westside eastside cubic foot
- (15) STATE BRAND REGISTRATION NUMBER _____
- (16) BUREAU BRAND CODE NUMBER _____
- (17) STATE BRAND INFORMATION:

(COMPLETE) ↓



(5) MINIMUM SCALING SPECIFICATIONS			CLASS		
SPECIES	SCALING DIAMETER INCHES	*NET SCALE VOLUME	PER MBF	** SUM	SUB
All Species		10	X		

* Apply minimum volume test to whole logs over 40' Westside; 20' Eastside.
 ** Sum (if indicated): see instructions and explain in Item (19).

- (6) WESTSIDE SCALE: YES NO
 Actual taper all logs over 40' scaling length
- (7) EASTSIDE SCALE: YES NO
 *Actual taper butt logs over 40' scaling length
- (8) PENCIL BUCK YES NO
 back to Minimum Scaling Diameter _____
- (9) ADD-BACK VOLUME -- YES NO
 Deductions due to delay

- (18) PAINT REQUIRED: YES
 COLOR Orange

(19) SPECIAL SCALES
PEELABLE CULL (all species)
UTILITY/PULP (all species)
NO DEDUCTIONS ALLOWED FOR MECHANICAL DAMAGE
OTHER: _____
OTHER: _____

(10) APPROVED SCALING LOCATIONS	Species	Yard	Truck

(20) REMARKS: _____

- (11) NOTICE OF CANCELLATION OF BRAND:
 Effective Date: _____

Operator's Name (Optional inclusion by District): _____

- (21) SIGNATURES:

 State Forester's Representative

 Purchaser or Authorized Representative Date

 State Forester Representative Date

INSTRUCTIONS FOR FORM 343-307 (rev. 5/01)

- (1) Check appropriate box. REVISION NUMBER requires comments. CANCELLATION requires Item (21). Complete date.
- (2) Designate Third Party Scaling Organization (TPSO). Send 4 copies to TPSO, 1 to purchaser, 1 to Salem, and keep such copies as to district needs.
- (3) State District office, address and phone.
- (4) Enter Purchaser's business name and address as it appears on the contract.
- (5) Minimum Scaling Specifications. Review Section 45, "Log Removal," of the contract. Species, or combined species can be separate entries. Information serves as a basis for scaling (see also Items (13) thru (17)), and is required to show existence on the sale. **PerM** (per mbf). **SUM** (lump sum material). **SUB** (submerchantable material. SUB, as used by the State, references that material containing at least 10 bf (net) but less than the lower merchantable net volume limit or grade requirements for other merchantable (PerM) entries. PerM, SUM, and SUB must be indicated by checking the appropriate column. Species with the same specifications and value are combined into one entry. PerM and SUB require scaling therefore complete specifications. SUM need not be scaled, hence no specifications. Loads containing only SUM are to be ticketed if so instructed in Item (19). Mixed loads of SUM, PERM and/or SUB species will always be scaled.
- (6) Westside -- actual taper segment scale. Check Yes or No. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Westside).
- (7) Eastside -- actual taper/taper table segment scale. Special Service Rules on file with TPSO. See: Segment Scaling and Grading of Long Logs -- All Species -- State Forestry Department Scaling Practices (Eastside). Items with * follow U.S. Forest Service Eastside rules.
- (8) Pencil Buck. Check NO if a westside sale, optional for eastside sales.
- (9) Add-Back Volume. Add-Back is normally checked YES. Scaler records deductions (sap rot, weather checks, etc.) caused by an abnormal delay in removal. Enter separately on scale ticket. TPSO provides State with summaries that include this as a net volume by species. Salvage sales and certain other circumstances may require that "NO" be checked.
- (10) Show scaling locations only applicable to TPSO. Not necessary to list markets. If all species are scaled at same location, enter "ALL."
- (11) When logging is complete, recall branding hammers, date and sign where indicated, check CANCELLATION box at top of form, and send to TPSO.
- (12) Enter sale name and county.
- (13) Enter sale contract number.
- (14) Check Westside or Eastside log scale. Cubic foot refers to Northwest Log Rules Cubic Foot Scale.
- (15) Oregon Forest Products Brand Registry Number (optional).
- (16) DO NOT USE -- TPSO will fill in when applicable.
- (17) Show one brand only. Complete drawing. If more than one brand is assigned to the sale, (1) make separate form for each brand, and (2) on each form, explain and show other brand(s) under REMARKS, Item 19.
- (18) Check YES and designate orange.
- (19) Special Scales. These are the Special Scales that will be applied. If "Other" is indicated, please describe. Give comments in Item (19).
- (20) Use this space to designate weight conversion factors, or any other explanations to clarify scaling requirements. If additional scaling locations are approved, prepare another form showing all (old and new) locations. Check REVISION box at top of form and explain under remarks. Route as indicated.
- (21) Require purchaser to sign and date completed form.